

2022 Tundra/Sequoia

LOWER CONTROL ARMSKIDS



Applications

installation instructions

These installation instructions apply to the following CBI Off Road products

– *Tundra/Sequoia* Bed Bars | 2022-Present

IMPORTANT!

THANK YOU for purchasing this CBI product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. ***If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call CBI at (208) 528-0664 as soon as possible.***

IMPORTANT!

If your CBI product comes as unpainted, bare steel or aluminum. You will want to either powder coat or paint prior to final installation, however it is very important to PRE-INSTALL the unpainted product first, following these instructions, BEFORE painting or powder coating any of the components! This will ensure that all parts are correct and any incidental trimming or drilling will have been done prior to coating. Also, it will give you a practice run to familiarize yourself with the process, to lessen the likelihood of damaging the finish during final installation.

CBI Off Road is NOT RESPONSIBLE for paint or powder coating costs, damage to paint or powder coating, or costs associated with inadvertently painting or powder coating components that are defective or were shipped or assembled in error. It is the customer's responsibility to pre-install and verify that all parts are correct prior to paint or powder coat

Hardware

DESCRIPTION	QTY
1/2"-13 x 4-1/2" Steel Carriage Bolt Zinc	4
1/2"-13 x 4" Steel Carriage Bolt Zinc	2
1/2" x 1-3/8" Steel Flat Washer	2
1/2"-13 Steel Nylon Insert Flange Nut Zinc	6
3/4" OD x .509" ID x 3/8" Long Plain Aluminum Spacer	4

Tools Required

3/4 Wrench or Ratchet
Flat Head Screwdriver

Note for Dealers and Installers:

It is your responsibility to ensure instructions are given to the end user or client.

Sequence of Steps

1. Locate the driver and passenger side Skid (the smaller CBI cutout will face forward, the larger CBI cutout will face the rear of the vehicle).
2. Hold the skid in place, start with the bolt closest to the tire. Insert 4 1/2" carriage bolt through the skid and place an aluminum washer between the skid and the lower control arm. Start the nut, but leave loose. You may need the flat head screwdriver to help align the spacer in the hole.
3. Install the next 4 1/2" bolt in the front hole with the flat washer between the skid and the lower control arm. Start the nut, but leave loose.
4. Install the 4" carriage bolt in the rear hole with an aluminum spacer between the skid and the lower control arm. Start the nut and tighten down using a 1/2" wrench or ratchet.
5. Tighten down remaining nuts, and repeat the process on the other side.

Sequence of Steps



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