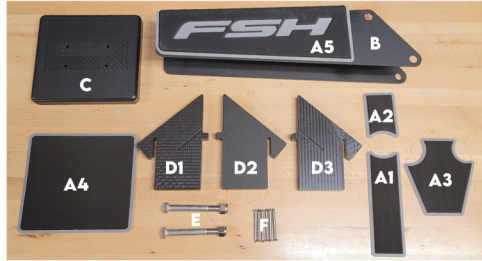




255 FSH WINCH STAND BOARDING STEP Install Guide

Fits All Yamaha 252/255 Shorelandr Trailers

Hardware Kit Contents	Tools Needed For Install	Tools Cont'd	Included In This Kit
E: Winch Mount Bolt x2 E: Mount Bolt Nuts x2 F: Polymer Step Screws	3/8" Ratchet 3/4" Socket 3/4" Wrench #3 Phillips Head Screwdriver #2 Phillips Head Screwdriver Acetone Towel Masking Tape	Cordless Drill 3/16" Drill Bit	A: Non Skid Pads B: Boarding Step Stainless C: Boarding Step Polymer D: Winch Post Inserts x3 E: Boarding Step Nut/Bolt F: Polymer Step Screws



Preparation

1. It is best to do this installation with boat off the trailer or with the boat sitting at least 2 inches away from bow roller. This eliminates pressure that could make installation difficult.

2. Prepare the surface of the trailer neck by wiping down with acetone to eliminate grease or oils that could cause adhesive to fail or release.

Installation

1: With boat backed away from bow roller add some tape to the underside of the factory winch stand location. This will help you ensure that the winch stand remains in the factory set location. Next remove winch stand factory mount bolts with 3/4" wrenches.



2: Slide new black powder coated stainless steel boarding step in place and add newly supplied longer mount bolts and nuts. Do not use original nuts. You will discard those. Tighten till firm.



3: Remove black rubber cover from top of winch post. Insert 3 winch post inserts which form the base for the second boarding step. Insert so that the holes in the front look like image 3. **Don't Insert Screws On This Step**



4: Lay upper boarding step, pocketed side down, on top of boarding step base. Using one of the screws provided mark drill locations into the boarding step base beneath.



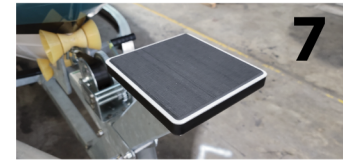
5: Remove upper step and drill holes with 3/16" drill bit. Add step back in place and attach with screws.



6: Install 2 #14 phillips head screws into the leading edge of the boarding step base. This will cause the base to expand which locks the step in place firmly.



7: Clean upper boarding step with acetone and let dry. Then install non-skid pad on surface, pressing all the edges firmly for a secure hold.



8: Prepare the trailer tongue by cleaning top surfaces with acetone. Let dry and then install non-skid pads as shown in image 8.



9: Ensure all screws and bolts are tight and all pads are firmly pressed into place.



DONE!