

Installing the AL-340 assist arm.

1. First make sure the main swing arm is all the way into the tower so it points straight towards the front of the machine, so it does not fall out of place when replacing the main pin.
2. Remove the bottom washers from the main swing arm pin and put the bolt back a few threads.
3. Hit the bolt head with a hammer to push the pin out the top.





4. Now you should be able to wiggle the old pin out, you may have to lift on the main swing arm a bit.
5. Put some grease on the new pin and install so the short extended part is on top and not underneath the main swing arm.



6. Install bolt with washers in the bottom of new pin. Make sure new pin lines up with the bottom hole of the tower before tightening the bolt. You can tap lightly on the top of the pin with a bolt inserted so you don't damage the threads to aid in bottom hole alignment again you will have to lift lightly on the main tower and sometimes even twist slightly.
7. Grease the top mount and install the AL-340 arm on the pin.



8. Install top bolt and washers.
9. Route the line around the back of the machine and use T-fitting provided to tap into machine supply line after oil lubricator.





If you need any help or have any questions, please don't hesitate to contact us.

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