

# CNC Bits Buying Guide

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Get a [CNC Milling Bit Storage Tray](#) to Group Your Bits In Order



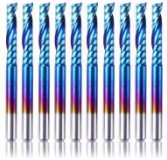
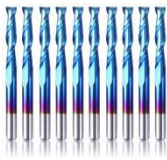
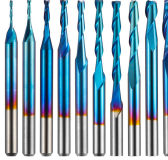


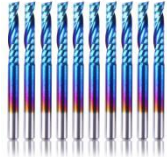
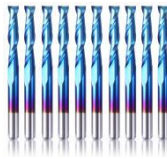
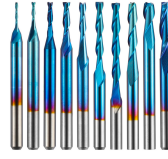
Picture						
Model		<a href="#">C08</a>	<a href="#">C15</a>	<a href="#">SS17</a>	<a href="#">SF17</a>	<a href="#">FN10A</a>
Type		Spiral Bits				
		Fishtail End Mill/Corn-shaped End Mill		Square Nose End Mill		
		Flat Nose				
Specification	Shank	1/8" (3.175mm)				
	Flute	/		1 (Single Flute)	2	
	Degree	/				
	Material	Tungsten Carbide Steel Alloy				
	Coating	Nano Blue Coating				
	Cutting Diameter	0.8-3.0mm	1.5-3.175mm	3.175mm		1.0-3.175mm
	Cutting Length	12mm	12mm	17mm		6-22mm
	Overall Length	38mm				

Chart 1-1

Picture						
Model		<a href="#">C08</a>	<a href="#">C15</a>	<a href="#">SS17</a>	<a href="#">SF17</a>	<a href="#">FN10A</a>
Application Materials	Wood (MDF,Hardwood, Plywood...)	★	★	★	★	★
	Plastic (ABS, Acrylic, PVC...)	★	★	★	★	★
	Soft Metal (Al,Fe,Cu,Steel...)	✓	✓	✓	✓	✓
	Circuit Board (PCB)	★	★	×	×	✓
	Others (Ceramic, Granite, Glass...)	×	×	×	×	×
Ideal for	Slot Milling	✓	✓	✓	✓	✓
	Side Milling	✓	✓	✓	✓	✓
	Face Milling	✓	✓	✓	✓	✓
	3D Milling	×	×	×	×	×
	Drilling	✓	✓	×	×	✓
	Engraving(Lettering...)	✓	✓	✓	✓	✓
	Polishing	×	×	×	×	×
	Grinding	×	×	×	×	×
	Deburring	×	×	×	×	×

**Note** ★: Recommended, ✓: Applicable, ×: Not Applicable

Chart 1-2

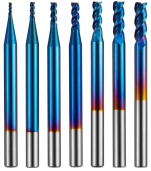
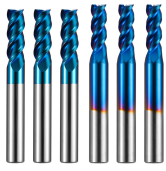
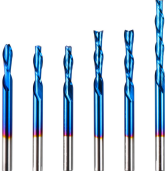

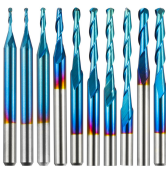
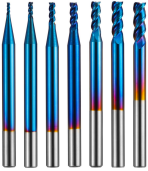
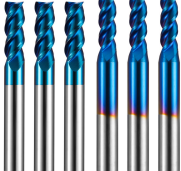
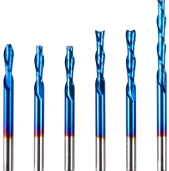

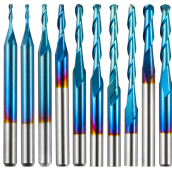
Picture						
Model		<a href="#">SN07A</a>	<a href="#">SN06A</a>	<a href="#">SD06A</a>	<a href="#">SB17</a>	<a href="#">BN10A</a>
Type		Spiral Bits				
		Square Nose End Mill		Downcut Cutter	Ball Nose End Mill	
		Flat Nose			Ball Nose	
Specification	Shank	4mm	1/4"(6.35mm)	1/8" (3.175mm)	1/8" (3.175mm)	
	Flute	3		2	2	
	Degree	/	/	/	/	
	Material	Tungsten Carbide Steel Alloy	Tungsten Carbide Steel Alloy	Tungsten Carbide Steel Alloy	Tungsten Carbide Steel Alloy	Tungsten Carbide Steel Alloy
	Coating	Nano Blue Coating	Nano Blue Coating	Nano Blue Coating	Nano Blue Coating	Nano Blue Coating
	Cutting Diameter	1, 1.5, 2, 2.5, 3, 3.5, 4mm	5, 6mm	3.175mm	3.175mm	1.0-2.5mm
	Cutting Length	3, 5, 7, 8, 11, 12, 13mm	15, 20mm	8, 10, 12, 15, 17, 22mm	17mm	6-22mm
	Overall Length	50mm	50, 55mm	40, 40, 40, 45, 45, 55mm	38mm	38mm

Chart 2-1

Picture						
Model		<a href="#">SN07A</a>	<a href="#">SN06A</a>	<a href="#">SD06A</a>	<a href="#">SB17</a>	<a href="#">BN10A</a>
Application Materials	Wood (MDF,Hardwood, Plywood...)	☆	☆	☆	☆	☆
	Plastic (ABS, Acrylic, PVC...)	☆	☆	☆	☆	☆
	Soft Metal (Al,Fe,Cu,Steel...)	☆	☆	☆	√	√
	Circuit Board (PCB)	×	×	√	×	√
	Others (Ceramic, Granite, Glass...)	√	√	×	×	×
Ideal for	Slot Milling	☆	☆	√	√	√
	Side Milling	☆	☆	√	√	√
	Face Milling	√	√	√	×	×
	3D Milling	×	×	×	√	√
	Drilling	×	×	√	×	√
	Engraving(Lettering...)	×	×	√	√	√
	Polishing	×	×	×	×	×
	Grinding	×	×	×	×	×
Deburring	×	×	×	×	×	

**Note** ☆: Recommended, √: Applicable, ×: Not Applicable

Chart 2-2








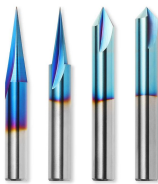
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Model		<a href="#">TB04A</a>	<a href="#">TB04B</a>	<a href="#">MC10A</a>	<a href="#">WC04A</a>
Type		Spiral Bits		Tapered Ball Nose Fishtail End Mill Straight Router Bit V-shape Engraving Bit Compression Cutter Ball Nose V-Groove Router Bit	15° Detail Carving Liner 20° Profile Bit 60° V-Groove 90° V-Groove
		Ball Nose End Mill			
		Tapered Ball Nose			
Specification	Shank	1/8" (3.175mm)	1/4"(6.35mm)	1/4" (6.35mm)	1/4" (6.35mm)
	Flute	2	2	2	/
	Degree	/		30° 60° 90°	15° 20° 60° 90
	Material	Tungsten Carbide Steel Alloy			
	Coating	Nano Blue Coating			
	Cutting Diameter	R0.25, 0.5,0.75 ,1.0	R0.25, 0.5, 0.75, 1.0	1.58mm, 3.175mm, 4.76mm, 6.35mm, 12.7mm	0.2mm
	Cutting Length	15mm	20mm	12.7mm, 19.05mm, 22mm, 25.4mm	/
	Overall Length	38mm	50mm	50mm, 55mm, 57mm, 63mm	50mm

Chart 3-1

Picture					
Model		<a href="#">TB04A</a>	<a href="#">TB04B</a>	<a href="#">MC10A</a>	<a href="#">WC04A</a>
Application Materials	Wood (MDF,Hardwood, Plywood...)	★	★	★	★
	Plastic (ABS, Acrylic, PVC...)	★	★	★	★
	Soft Metal (Al,Fe,Cu,Steel...)	✓	✓	✓	✓
	Circuit Board (PCB)	×	×	×	×
	Others (Ceramic, Granite, Glass...)	×	×	×	×
Ideal for	Slot Milling	✓	✓	✓	★
	Side Milling	✓	✓	✓	✓
	Face Milling	×	×	✓	✓
	3D Milling	✓	✓	✓	×
	Drilling	×	×	×	×
	Engraving(Lettering...)	✓	✓	✓	✓
	Polishing	×	×	×	×
	Grinding	×	×	×	×
	Deburring	×	×	×	×

**Note** ★: Recommended, ✓: Applicable, ×: Not Applicable

Chart 3-2




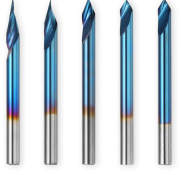



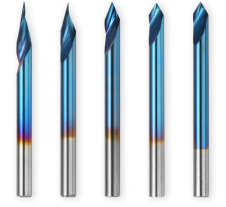
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Model		<a href="#">PD30A</a>	<a href="#">V15</a>	<a href="#">V20</a>	<a href="#">VG05B</a>
Type		Spiral Bits	Conical V-Bit		
		PCB Drill Bit	V-shape Engraving Bit		V-Groove Router Bit
Specification	Shank	1/8" (3.175mm)	1/8" (3.175mm)		1/8" (3.175mm)
	Flute	/			
	Degree	/	15°	20°	20° , 30° ,45° ,60°
	Material				
	Coating	/	Nano Blue Coating		
	Cutting Diameter	0.1-1.0mm 1.1-2.0mm 2.1-3.0mm	0.1mm		3.175mm
	Cutting Length	/	/		/
	Overall Length	38mm	30mm		40mm

Chart 4-1

Picture					
Model		<u>PD30A</u>	<u>V15</u>	<u>V20</u>	<u>VG05B</u>
Application Materials	Wood (MDF,Hardwood, Plywood...)	√	√	√	☆
	Plastic (ABS, Acrylic, PVC...)	√	☆	☆	√
	Soft Metal (Al,Fe,Cu,Steel...)	×	√	√	√
	Circuit Board (PCB)	☆	×	×	×
	Others (Ceramic, Granite, Glass...)	×	×	×	×
Ideal for	Slot Milling	×	×	×	☆
	Side Milling	×	×	×	×
	Face Milling	×	×	×	×
	3D Milling	×	×	×	×
	Drilling	☆	×	×	×
	Engraving(Lettering...)	☆	☆	☆	√
	Polishing	×	×	×	×
	Grinding	×	×	×	×
	Deburring	×	×	×	×

**Note** ☆: Recommended, √: Applicable, ×: Not Applicable

Chart 4-2




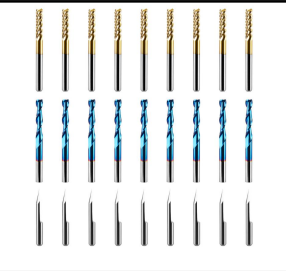

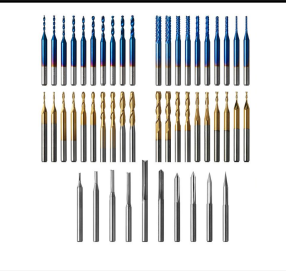
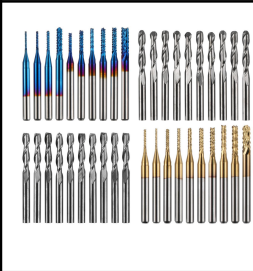
Picture							
Model		<a href="#">EM03A</a>	<a href="#">MC30B</a>	<a href="#">MC30A</a>	<a href="#">MC50A</a>	<a href="#">MC40A</a>	
Type		Tapered Ball Nose End Mill V-shape Engraving Bit	Corn-shaped End Mills 2 Flute Flat Nose End Mills V-shape Engraving Bit	O Flute End Mills 2 Flute Ball Nose End Mills Corn-shaped End Mill	2-Flute Flat Nose End Mills 2-Flute Ball Nose End Mills Corn-shaped End Mill PCB Drill Bits V-Groove Engraving Bits 2-Flute Straight Router Bit	2-Flute Spiral Flat Nose 2-Flute Spiral Ball Nose Fishtail End Mill (Nano Blue Coating) Fishtail End Mill (Titanium Coating)	
Specification	Shank	1/8" (3.175mm)	1/8" (3.175mm)	1/8" (3.175mm)	1/8" (3.175mm)	1/8" (3.175mm)	
	Flute	1 & 2	2	1 & 2	2	2	
	Degree	10° , 30°	30°	/	20° 30° 45° 60° 90°	/	
	Material	Tungsten Carbide Steel Alloy					HSS
	Coating	Chromatic Coating	Nano Blue Coating Titanium Coating				Nano Blue Coating Titanium Coating
	Cutting Diameter	R0.25mm, D 0.1mm, D 0.2mm	3.175mm, 0.1mm	0.8mm, 3.175mm	1-3.175mm, 1.1-2.0mm	3.175 mm 3.175 mm	
	Cutting Length	15mm	14, 16,17mm	8, 17mm	4-22mm	0.8-3.0 mm 0.8-3.0 mm	
	Overall Length	40mm, 27mm	27, 38mm	38mm	38, 45mm	17mm	

Chart 5-1





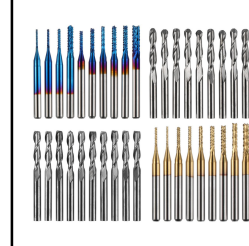
Picture						
Model		<a href="#">EM03A</a>	<a href="#">MC30B</a>	<a href="#">MC30A</a>	<a href="#">MC50A</a>	<a href="#">MC40A</a>
Application Materials	Wood (MDF,Hardwood, Plywood...)	★	★	★	★	★
	Plastic (ABS, Acrylic, PVC...)	★	★	★	★	★
	Soft Metal (Al,Fe,Cu,Steel...)	★	✓	✓	✓	✓
	Circuit Board (PCB)	✓	✓	✓	★	✓
	Others (Ceramic, Granite, Glass...)	×	×	×	×	×
Ideal for	Slot Milling	✓	✓	✓	★	✓
	Side Milling	✓	✓	✓	✓	✓
	Face Milling	×	✓	✓	✓	✓
	3D Milling	✓	×	✓	✓	✓
	Drilling	✓	✓	✓	★	✓
	Engraving(Lettering...)	★	★	✓	✓	✓
	Polishing	×	×	×	×	×
	Grinding	×	×	×	×	×
Deburring	×	×	×	×	×	

Chart 5-2








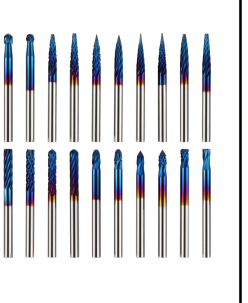
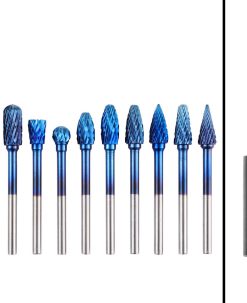

Picture						
Model		<a href="#">V30</a>	<a href="#">VG05A</a>	<a href="#">RR20A</a>	<a href="#">RR10B</a>	<a href="#">VG03A</a>
Type		Conical V-Bit		Rotary Burrs		Router Bit
		V-shape Engraving Bit	V-groove Bit	Rotary Boring: Single Groove Rotary Boring: Double Groove Grinding Head	Grinding Head: Double Groove 10 Shapes	V-Groove Router Bit
Specification	Shank	1/8" (3.175mm)	6mm	3.0mm	3.0mm	1/4"(6.35mm) & 6mm
	Flute	/	/	/	/	/
	Degree	30°	60° , 90° , 120° , 150°	/	/	60° ; 90°
	Material	Tungsten Carbide Steel Alloy				
	Coating	Nano Blue Coating	/	Nano Blue Coating		Blue & Yellow
	Cutting Diameter	0.1mm	16,22,22,32,32mm	3.0mm	6.0mm	10mm, 12.7mm
	Cutting Length	/	11,11,15,17,31.5mm	17mm	6-13mm	12.7mm, 16mm
	Overall Length	30mm	40,42,46,49,63mm	38mm	43-50mm	50mm

Chart 6-1

Picture						
Model		<a href="#">V30</a>	<a href="#">VG05A</a>	<a href="#">RR20A</a>	<a href="#">RR10B</a>	<a href="#">VG03A</a>
Application Materials	Wood (MDF,Hardwood, Plywood...)	√	★	★	★	★
	Plastic (ABS, Acrylic, PVC...)	★	×	★	★	×
	Soft Metal (Al,Fe,Cu,Steel...)	√	×	★	★	×
	Circuit Board (PCB)	×	×	×	×	×
	Others (Ceramic, Granite, Glass...)	×	×	×	×	×
Ideal for	Slot Milling	×	★	×	×	★
	Side Milling	×	√	×	×	√
	Face Milling	×	×	√	√	×
	3D Milling	×	×	√	√	×
	Drilling	×	×	√	√	×
	Engraving(Lettering...)	★	×	★	★	×
	Polishing	×	×	★	★	×
	Grinding	×	×	★	★	×
Deburring	×	×	★	★	×	

**Note** ★: Recommended, √: Applicable, ×: Not Applicable



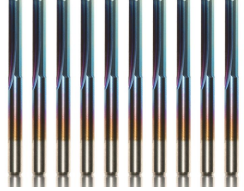
Chart 6-2

Picture					
Model		<a href="#">RB10A</a>	<a href="#">RB03A</a>	<a href="#">SR05A</a>	<a href="#">SR10A</a>
Type		Router Bit			
		Straight, Core Box, V-Groove, Round Over, Keyhole, Rabbet, Corner Rounding, Piloted Beading	T-Shape Spoilboard Surfacing	Straight Router Bit	
Specification	Shank	1/8" (3.175mm)	1/4" (6.35mm)	1/4" (6.35mm)	1/8" (3.175mm)
	Flute	/	3	2	2
	Degree	/	/	/	/
	Material	HSS	Tungsten Carbide Steel Alloy	Tungsten Carbide Steel Alloy	Tungsten Carbide Steel Alloy
	Coating	Titanium Coating	/	Nano Blue Coating	Nano Blue Coating

Chart 7-1

Picture					
Model		<a href="#">RB10A</a>	<a href="#">RB03A</a>	<a href="#">SR05A</a>	<a href="#">SR10A</a>
Specification	Cutting Diameter	Corner Rounding Bit (CD: 9.5mm, CL: 12mm) Core Box Bit (CD: 6.5mm, CL: 11mm) Piloted Beading Bit (CD: 9.5mm, CL: 13mm)	24mm	1/4" (6.35mm)	3.175mm
	Cutting Length	Keyhole Bit (CD: 8mm, CL: 9.5mm) Rabbet Bit (CD: 9.5mm, CL: 12mm) V-Groove Bit (CD: 6.5mm, CL: 11mm) Round Over Bit (CD: 6.5mm, CL: 11mm) Straight Bit (CD: 6.5mm, CL: 11mm) Straight Bit (CD 3mm, CL: 13mm) Straight Bit (CD: 5mm, CL: 11mm)	7mm	25mm	17mm
	Overall Length	40mm	40mm	55mm	38mm

Chart7-2

Picture					
Model		<a href="#">RB10A</a>	<a href="#">RB03A</a>	<a href="#">SR05A</a>	<a href="#">SR10A</a>
Application Materials	Wood (MDF,Hardwood, Plywood...)	★	★	★	★
	Plastic (ABS, Acrylic, PVC...)	×	×	★	★
	Soft Metal (Al,Fe,Cu,Steel...)	×	×	×	×
	Circuit Board (PCB)	×	×	×	×
	Others (Ceramic, Granite, Glass...)	×	×	×	×
Ideal for	Slot Milling	★	★	★	★
	Side Milling	√	★	★	★
	Face Milling	×	√	√	√
	3D Milling	√	×	×	×
	Drilling	×	×	√	√
	Engraving(Lettering...)	×	×	×	×
	Polishing	×	×	×	×
	Grinding	×	×	×	×
	Deburring	×	×	×	×

**Note** ★: Recommended, √: Applicable, ×: Not Applicable

Chart 7-3




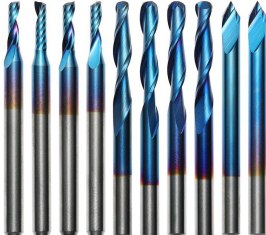



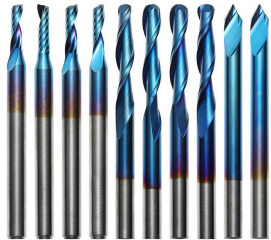
Picture					
Model		<a href="#">VE10A</a>	<a href="#">VE10B</a>	<a href="#">EM10A</a>	<a href="#">EM10B</a>
Type		Router Bit		V-shape Engraving Bit	Flat Nose
		V-Groove Engraving Bit		Single Flute Flat Nose 2-Flute Tapered Ball Nose	Ball Nose V-Groove End Mill
Specification	Shank	1/8" (3.175mm)			
	Flute	/		1, 2	1 & 2
	Degree	30°	60°	30°	60°
	Material	Tungsten Carbide Steel Alloy			
	Coating	/		Nano Blue Coating	
	Cutting Diameter	0.1mm		0.1mm, 0.2mm	0.1mm, 2mm, 3.175mm
	Cutting Length	/		2, 2, 3.175, 3.175mm R0.25, 0.5, 0.75, 1.0	8mm, 17mm
	Overall Length	38mm		/ 8, 8, 12, 22mm 15mm	38mm

Chart 8-1



Picture					
Model		<a href="#">VE10A</a>	<a href="#">VE10B</a>	<a href="#">EM10A</a>	<a href="#">EM10B</a>
Application Materials	Wood (MDF,Hardwood, Plywood...)	★	★	★	★
	Plastic (ABS, Acrylic, PVC...)	★	★	★	★
	Soft Metal (Al,Fe,Cu,Steel...)	✓	✓	✓	✓
	Circuit Board (PCB)	✓	✓	×	✓
	Others (Ceramic, Granite, Glass...)	×	×	×	×
Ideal for	Slot Milling	×	×	✓	✓
	Side Milling	×	×	✓	✓
	Face Milling	×	×	✓	✓
	3D Milling	×	×	✓	✓
	Drilling	×	×	×	✓
	Engraving(Lettering...)	★	★	✓	✓
	Polishing	×	×	×	×
	Grinding	×	×	×	×
Deburring	×	×	×	×	

**Note** ★: Recommended, ✓: Applicable, ×: Not Applicable

Chart 8-2



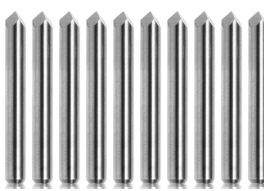



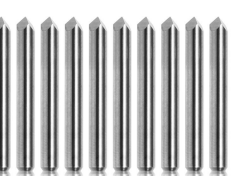

Picture					
Model		<a href="#">TR10A</a>	<a href="#">TR10B</a>	<a href="#">TR10C</a>	<a href="#">BS04A</a>
Type		Router Bit	Triangular Router Bit		Brazed Stone Router Bit
Specification	Shank	1/8" (3.175mm)			1/4" (6.35mm)
	Flute	/			/
	Degree	30°	60°	90°	/
	Material	Tungsten Carbide Steel Alloy			HSS & Diamond
	Coating	/			Titanium Coating
	Cutting Diameter	0.1mm			5mm, 7mm
	Cutting Length	/			31mm
	Overall Length	38mm			65mm

Chart 9-1

Picture				
Model	<a href="#">TR10A</a>	<a href="#">TR10B</a>	<a href="#">TR10C</a>	<a href="#">BS04A</a>
Wood(MDF,Hardwood, Plywood...)	★	★	★	✓
Plastic (ABS, Acrylic, PVC...)	★	★	★	✗
Soft Metal (Al,Fe,Cu,Steel...)	✓	✓	✓	✓
Circuit Board (PCB)	✓	✓	✓	✗
Others (Ceramic, Granite, Glass...)	✗	✗	✗	★
Slot Milling	✗	✗	✗	✓
Side Milling	✗	✗	✗	✓
Face Milling	✗	✗	✗	★
3D Milling	✓	✓	✓	✗
Drilling	✗	✗	✗	✗
Engraving(Lettering...)	★	★	★	✓
Polishing	✗	✗	✗	★
Grinding	✗	✗	✗	✓
Deburring	✗	✗	✗	★

**Note** ★: Recommended, ✓: Applicable, ✗: Not Applicable

Chart 9-2