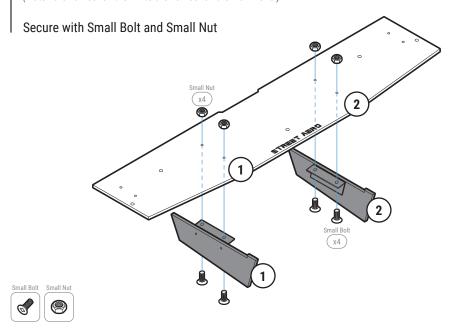
#### STEP: 1

Assemble Main Panel

### Carefully place Fin 1 and Fin 2 onto the Main Panel

(Match the number on the Fin to the number on the Main Panel)



STEP: 2

Remove OEM Push Pins

Remove the Push Pins located under the bumper near the exhaust

STEP: 3

Install Main Panel

Use the OEM holes from **STEP:2** to align the Main Panel and Mounting Bracket TA-9 to the bumper

Secure Mounting Bracket TA-9 with M6 70mm Bolt, Finishing Washer, Washer, and Nut **NOTE**: Reach under the bumper to place the Washer and Nut inside the bumper ontop of the OEM hole from *STEP:2* 

When the Main Panel is aligned place Mounting Bracket TA-10 and TA-11 to its mounting location then mark the drill location where it will be mounted to the bumper

NOTE: Use the hole on top of the Mounting Bracket to mark the drill location

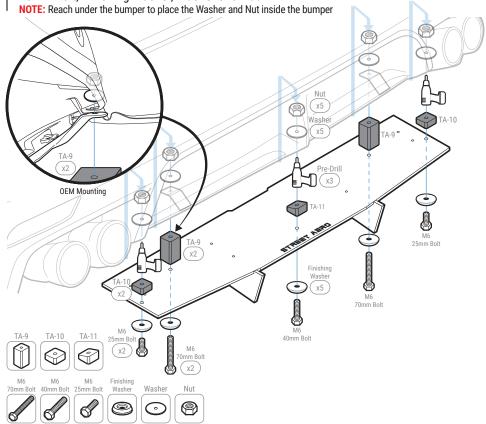
NOTE: Mounting Bracket and Main Panel may need to be removed before pre-drilling

When pre-drill into the bumper at the mounting location

Re-align and secure Mounting Bracket TA-11 to the Main Panel and bumper with M6 40mm Bolt, Finishing Washer, Washer and Nut

NOTE: Reach under the bumper to place the Washer and Nut inside the bumper

Re-align and secure Mounting Bracket TA-10 to the Main Panel and bumper with M6 25mm Bolt, Finishing Washer, Washer and Nut



**OEM Push Pins** 

#### STEP: 4

Mount the Rear Diffuser

Remove the 2 Push Pins located under the bumper near the rear wheels **NOTE**: We also recommend removing the Splash Guard to get access behind the bumper

Attach and secure Mounting Bracket TA-12 to the Side Panel with M6 16mm Bolt, Finishing Washer, and Nut

NOTE: Push the Bolt all the way into the socket to prevent it from falling out

Attach the Side Panel to the Main Panel with Small Bolt and Small Nut

Align the Side Panel to the bumper by positioning the M6 40mm Bolt and Finishing Washer to the 0EM Push Pin hole then secure it with Washer and Nut

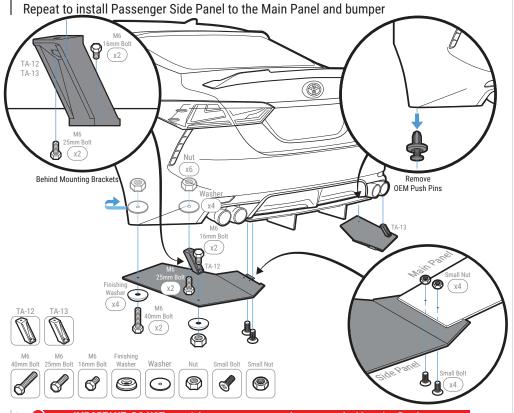
**NOTE:** Reach under or to the side of the bumper to place the Washer and Nut inside the bumper

Align Mounting Bracket TA-12 to its mounting location then mark and pre-drill into the bumper where it will be mounted

NOTE: Use the hole on top of TA-12 and TA-13 to mark the drill location

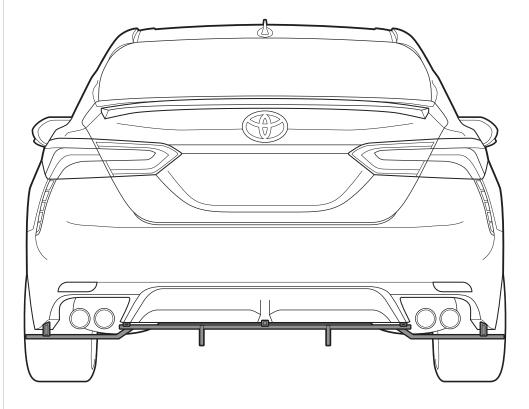
NOTE: Side Panel and Mounting Bracket may need to be removed before drilling

Secure Mounting Bracket TA-12 to the bumper with M6 25mm Bolt, Washer, and Nut NOTE: Reach under or to the side of the bumper to place the Washer and Nut inside the bumper



## A STREET AERO

# INSTALLATION GUIDE 2018-2023 Toyota Camry SE ACM Rear Diffuser



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