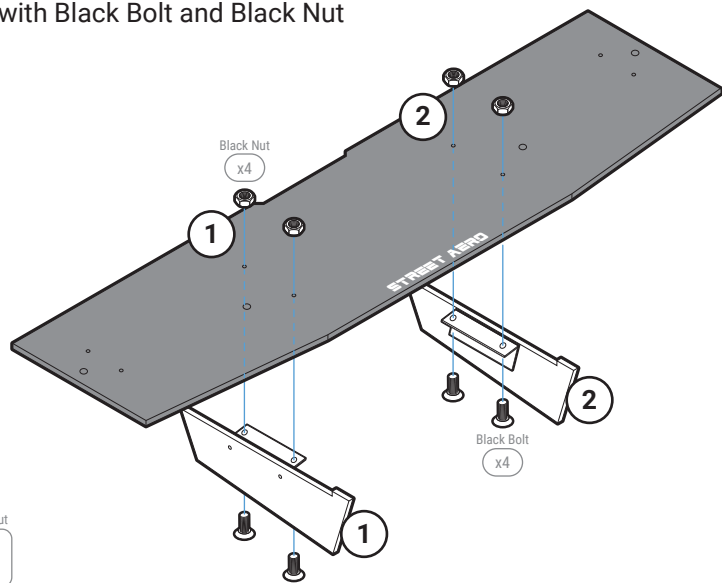


STEP: 1 Assemble Rear Diffuser

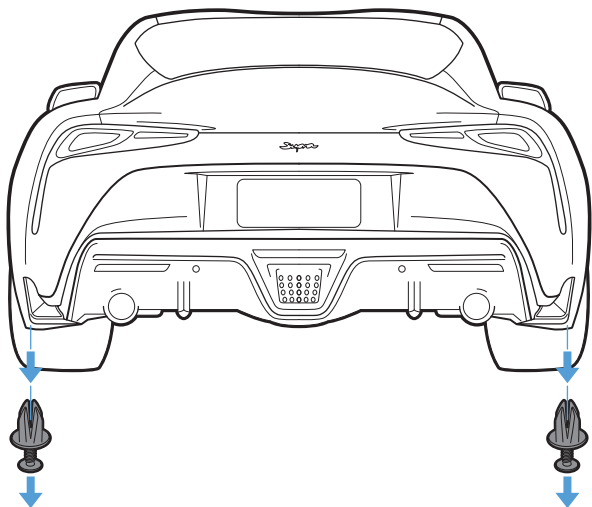
Carefully place Fin 1 and Fin 2 onto the Main Panel
(Match the number on the Fin to the number on the Main Piece)

Secure with Black Bolt and Black Nut



STEP: 2 Remove Push Pins

Remove the two OEM Push Pins located on the driver and passenger side of the bumper



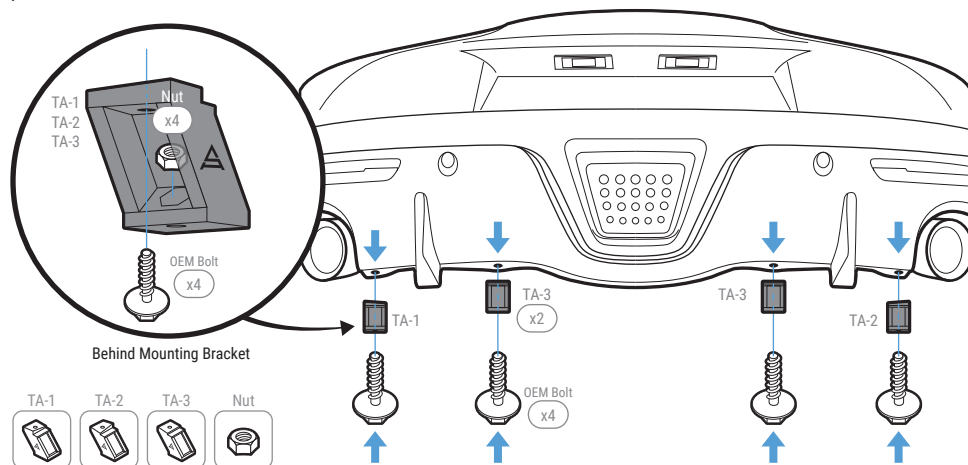
STEP: 3 Install Mounting Bracket

Remove the four OEM Bolts located under the bumper

Place Nut into Mounting Bracket TA-1, TA-2, and TA-3 this will be used to mount the Main Panel to the bumper on **STEP: 4**

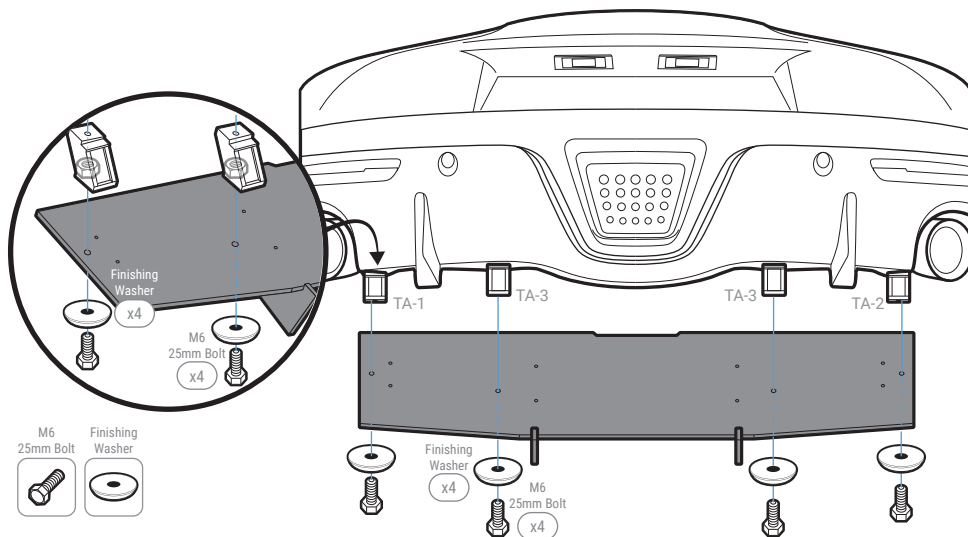
NOTE: Push the nut all the way into the socket to prevent it from falling out

Attach and secure Mounting Bracket TA-1, TA-2, and TA-3 by re-installing the (4) OEM Bolts to its correct location



STEP: 4 Mount Main Panel

Align and secure the assembled Main Panel to the bumper using Mounting Bracket TA-1, TA-2, TA-3 with provided M6 bolt



STEP: 5 *Mount the Rear Diffuser*

Attach and secure Mounting Bracket TA-4 to the Side Panel with M6 25mm Bolt, Finishing Washer, and Nut

NOTE: Push the nut all the way into the socket to prevent it from falling out

Attach the Side Panel to the Main Panel with Black Bolt and Black Nut

NOTE: Do **Not** tighten Black Nut you will need to remove the Side Panel to pre-drill

Mark where Mounting Bracket TA-4 and 3/16 Spacer will be mounted to the bumper

NOTE: Use the hole on top of TA-4 and 3/16 spacer to mark the drill location

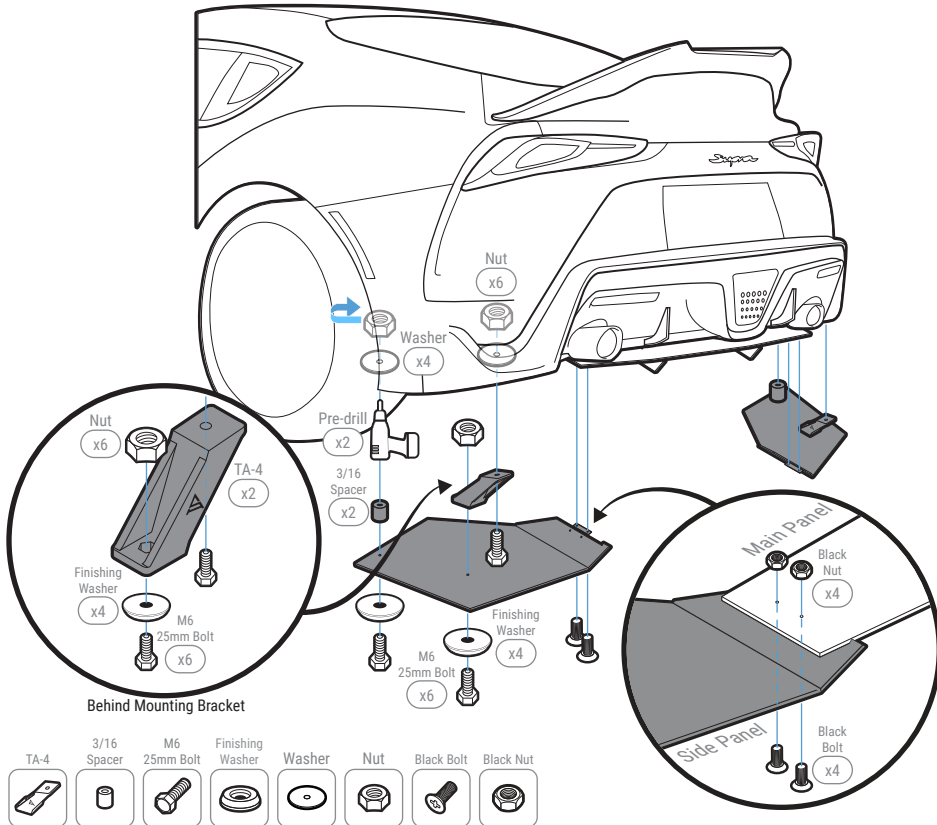
Pre-drill into the bumper

NOTE: Side Panel must be removed before pre-drilling

Install the Side Panel to the Main Panel and bumper by securing Mounting Bracket TA-4 with M6 25mm Bolt, Washer, and Nut. Secure 3/16 Spacer with M6 25mm Bolt, Finishing Washer, Washer, and Nut

NOTE: Use the sides near the wheels to secure the Washer and Nut inside the bumper

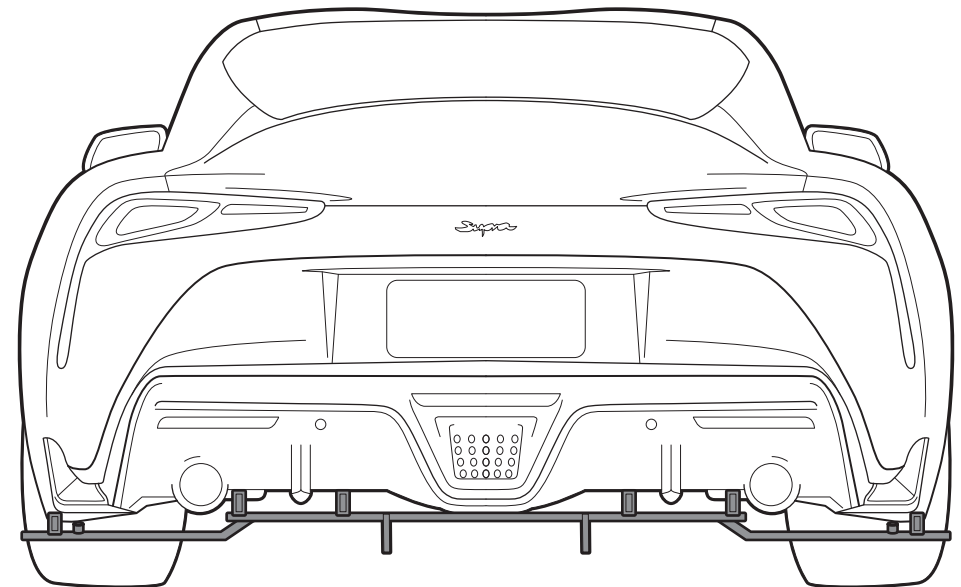
Repeat to install Passenger Side Panel to the Main Panel and bumper



INSTALLATION GUIDE

2019-2023 Toyota Supra

ACM Rear Diffuser



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