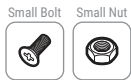
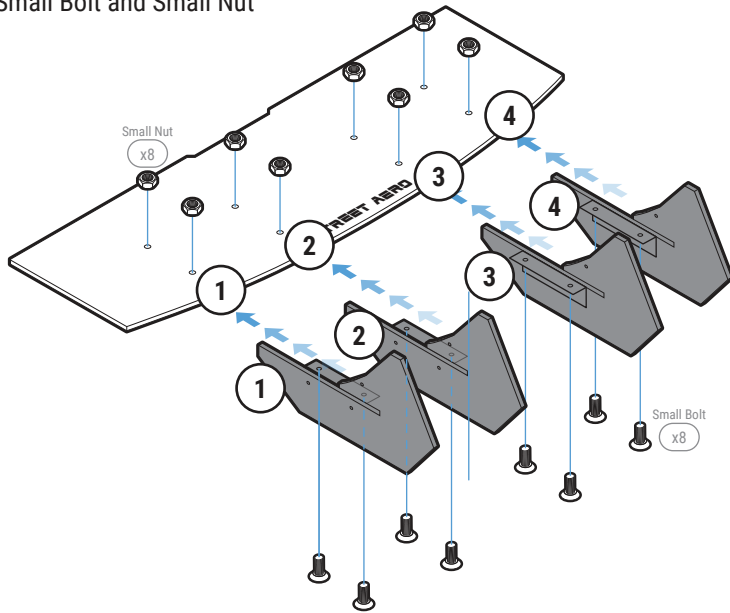


STEP: 1 Assemble Main Panel

Carefully place Fin 1, 2, 3, and 4 onto the Main Panel
(Match the number on the Fin to the number on the Main Panel)

Secure with Small Bolt and Small Nut

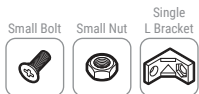
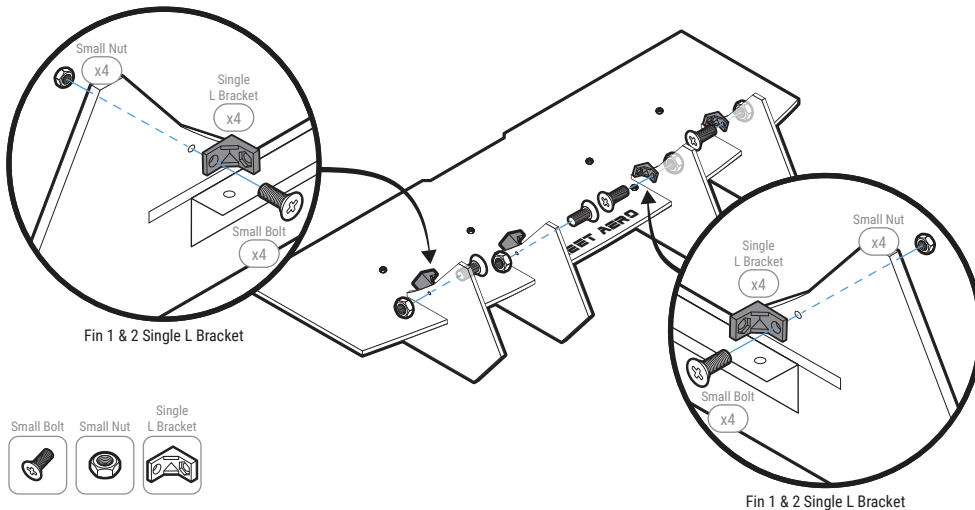


STEP: 2 Install Single L Bracket Fin

Attach and secure the Single L Bracket to Fin 1, 2, 3, & 4 with Small Bolt and Small Nut

NOTE: Single L Bracket must face toward the center of the Main Panel

NOTE: Do Not over tighten the Single L Bracket (You will need to rotate/adjust the Single L Bracket to Mount)



STEP: 3 Mount Main Panel

Align the assembled Main Panel to the bumper

NOTE: Center the Main Panel as much as you can

Rotate the Single L Bracket so the Hex Socket side is as flat as possible to the bumper

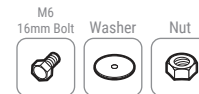
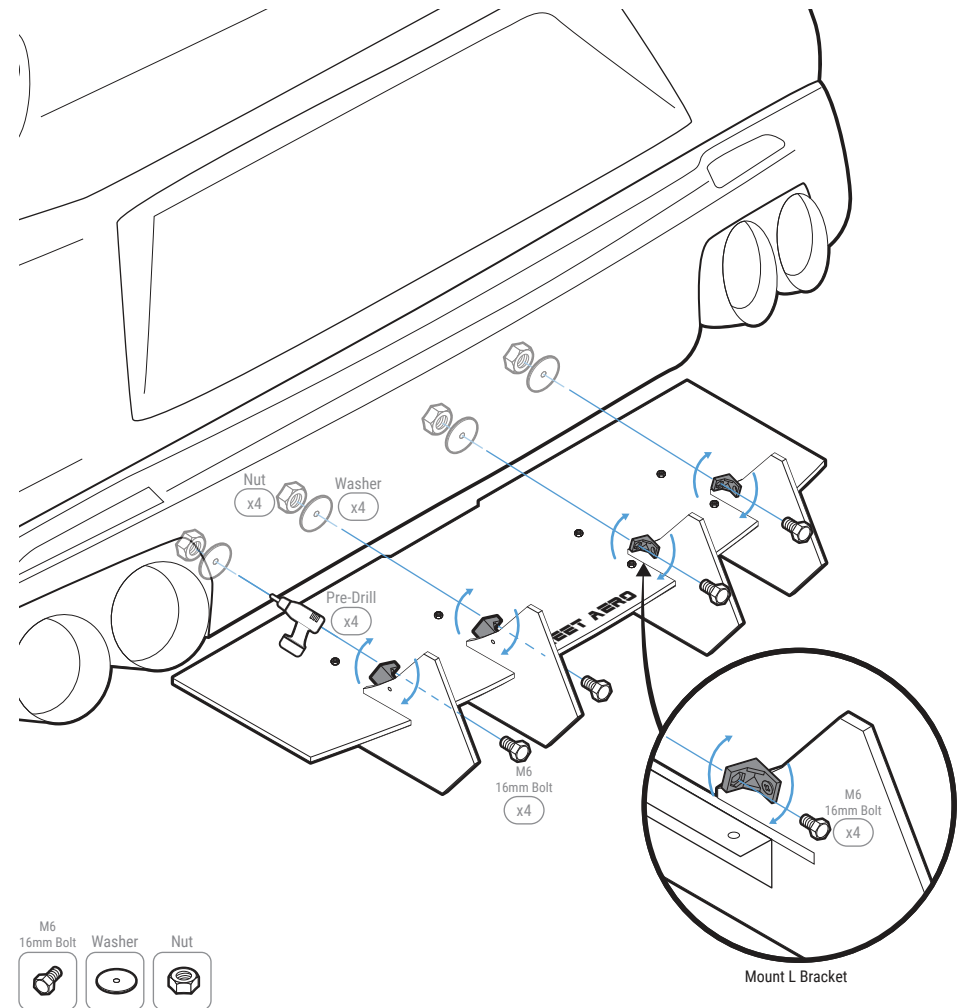
Mark and pre-drill into the bumper where the hex bolt will be installed

NOTE: Use the hex hole on the Single L Bracket to mark the drill location

NOTE: Main Panel will need to be removed before pre-drilling

Secure the Single L Bracket with M6 16mm Bolt, Washer, and Nut

NOTE: Reach under the bumper to place the Washer and Nut inside the bumper



STEP: 4 *Mount the Rear Diffuser*

Pre-drill (4 holes) through the attached Main Panel and into the bumper

Secure the Main Panel to the bumper with M6 25mm Bolt, Finishing Washer, Washer, and Nut

NOTE: Reach under or to the side of the bumper to place the Washer and Nut inside the bumper

Slide the Side Fin into the Side Panel and secure with Small Bolt and Small Nut

NOTE: Make sure the Side Fin Bracket faces towards the center of the car

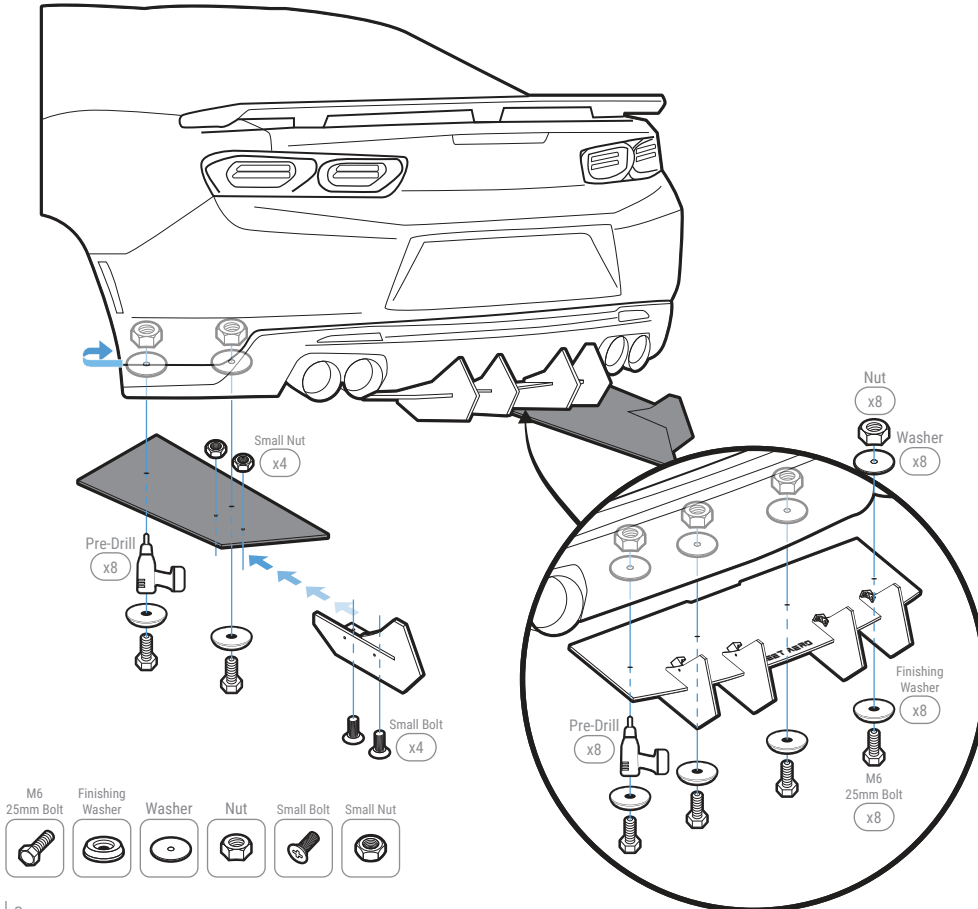
Align the assembled Side Panel to the bumper

Pre-drill (2 holes) through the Side Panel and into the bumper

Secure the Side Panel to the bumper with M6 25mm Bolt, Finishing Washer, Washer, and Nut

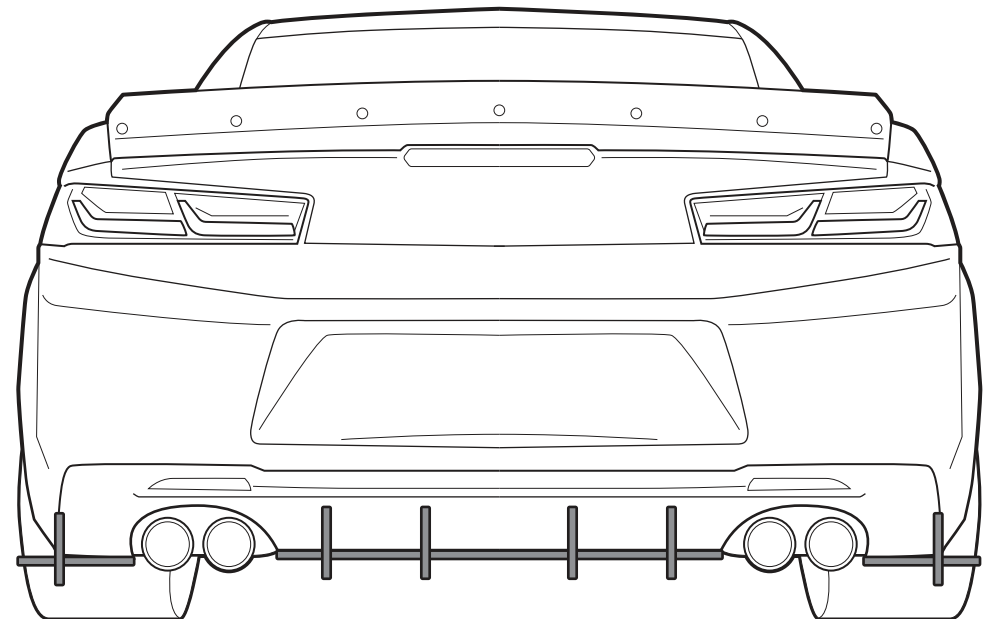
NOTE: Reach under or to the side of the bumper to place the Washer and Nut inside the bumper

Repeat to install Passenger Side Panel to the bumper



INSTALLATION GUIDE

2016-2023 Chevrolet Camaro SS & ZL1 (Quad Exhaust) Classic Edition ACM Rear Diffuser



s-rda-chv-05

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www.streetaero.com

info@streetaero.com