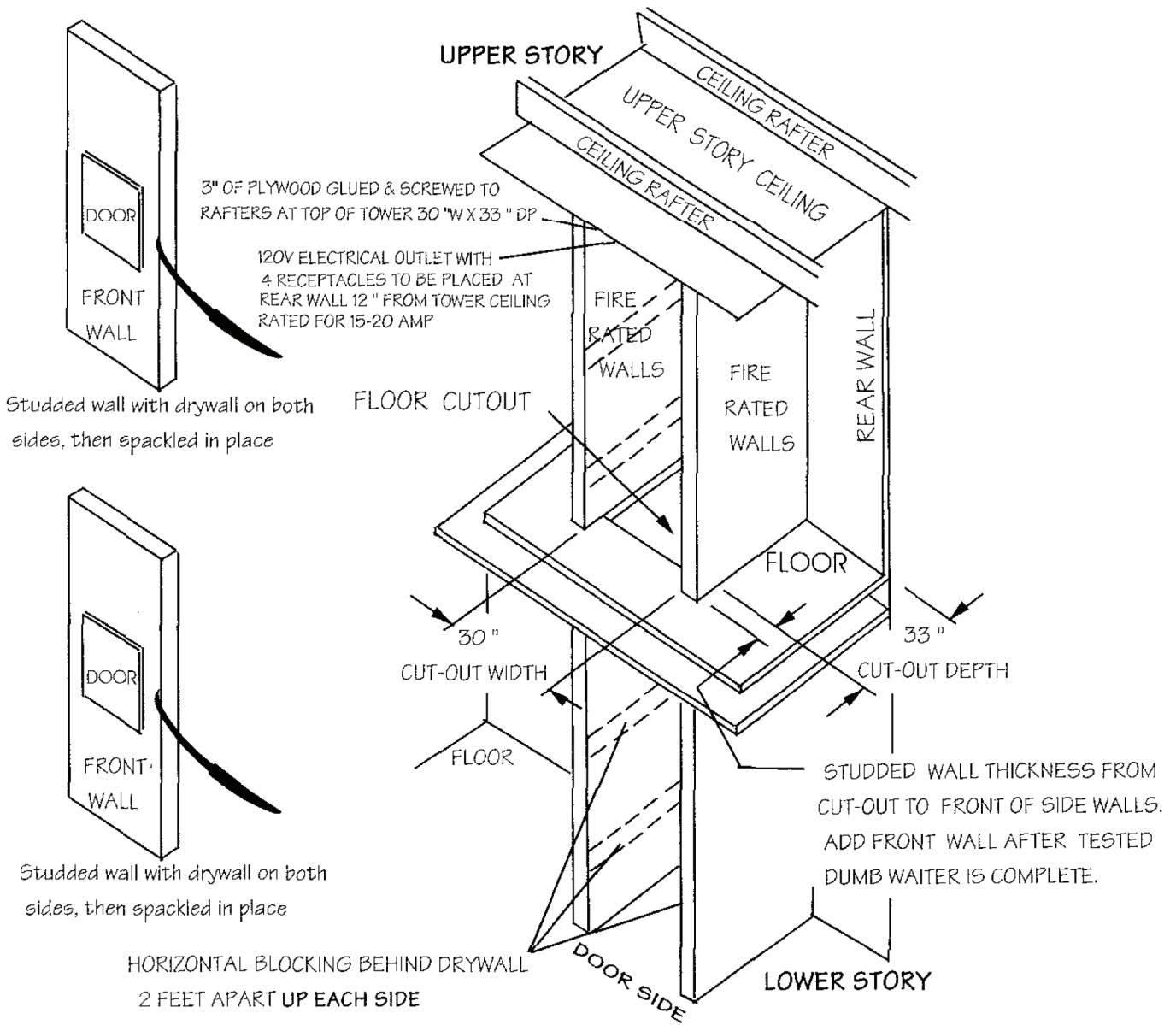


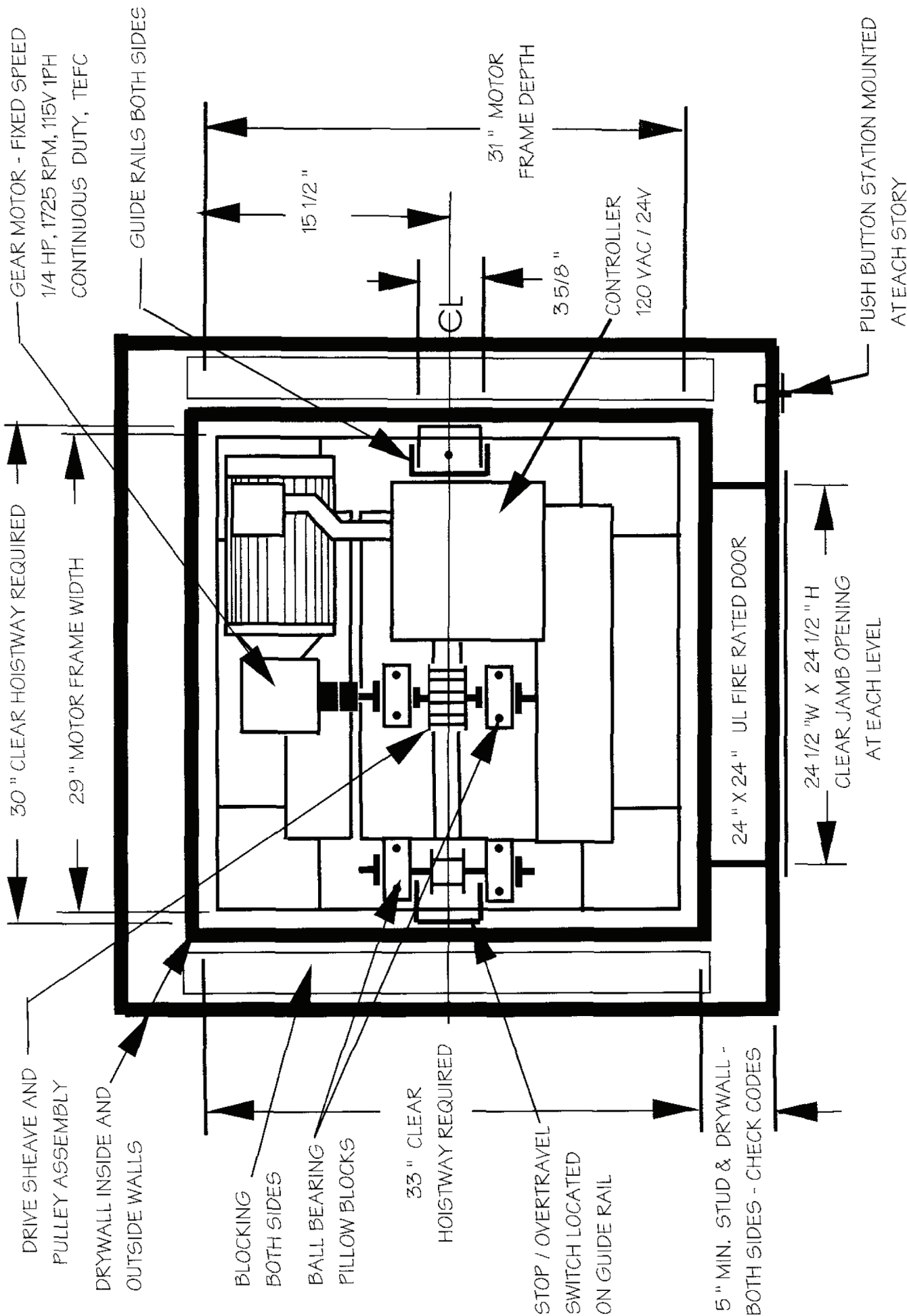
SITE PREPARATION FOR STANDARD "FR" LIFT W/ SIDE GUIDES



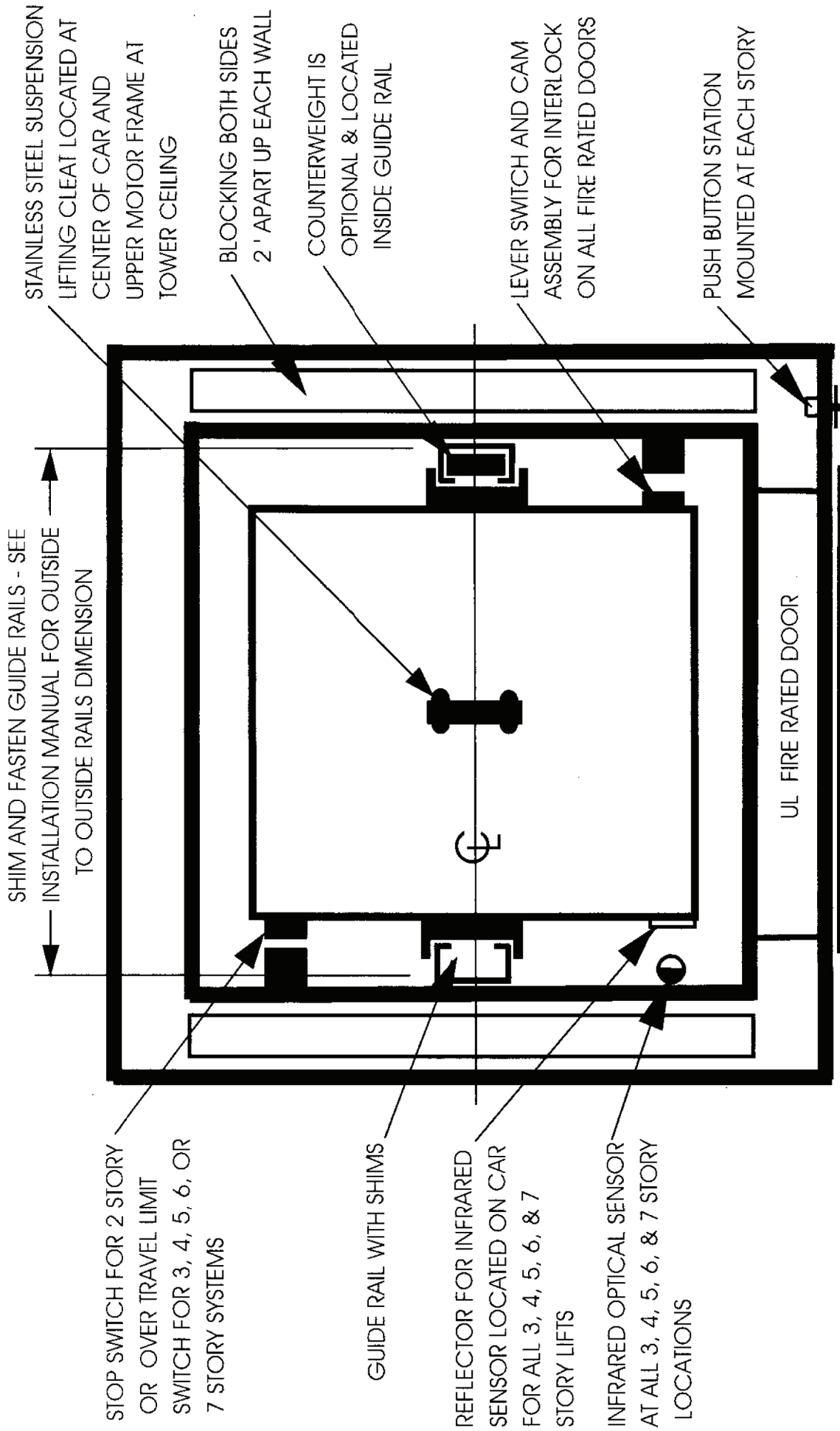
FLOOR CUT-OUT AND TOWER WALL LAYOUT TO CONSTRUCT TYPE "FR" LIFT TOWER

Lift type / Car size	Cut-out width	Cut-out depth
FR 24 x 30 / 24" w x 30" dp	30"	33"

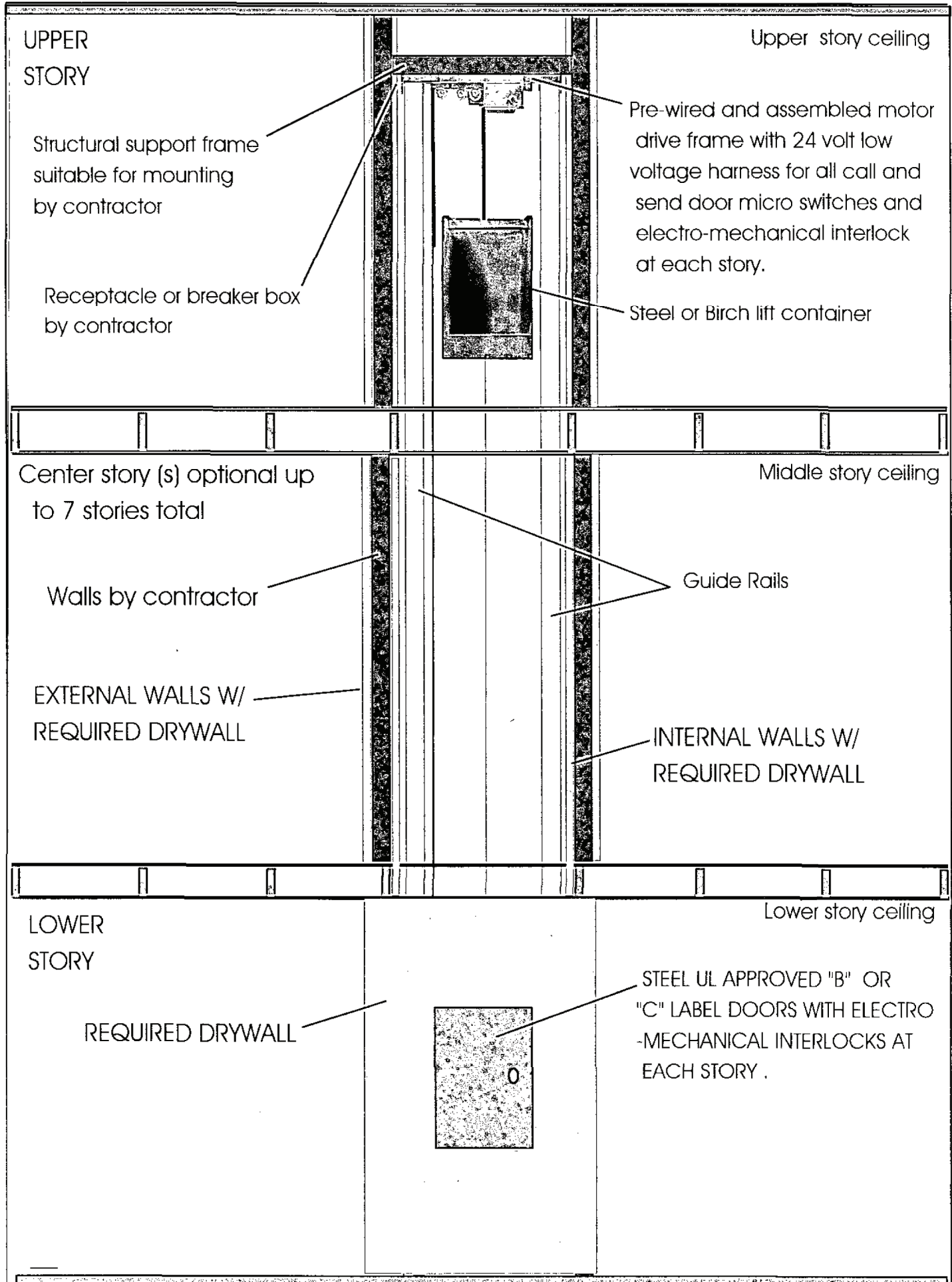
Customer to construct cut-out and walls as shown above. Inside tower dimensions shown are finished dry wall surface. Cynergy Lifts lift components to be installed before last front wall is set in as shown above.



FR 24 W X 30 DP X 24" HIGH LIFT



GUIDE RAIL DETAILS



UPPER STORY

Upper story ceiling

Structural support frame suitable for mounting by contractor

Pre-wired and assembled motor drive frame with 24 volt low voltage harness for all call and send door micro switches and electro-mechanical interlock at each story.

Receptacle or breaker box by contractor

Steel or Birch lift container

Center story (s) optional up to 7 stories total

Middle story ceiling

Walls by contractor

Guide Rails

EXTERNAL WALLS W/ REQUIRED DRYWALL

INTERNAL WALLS W/ REQUIRED DRYWALL

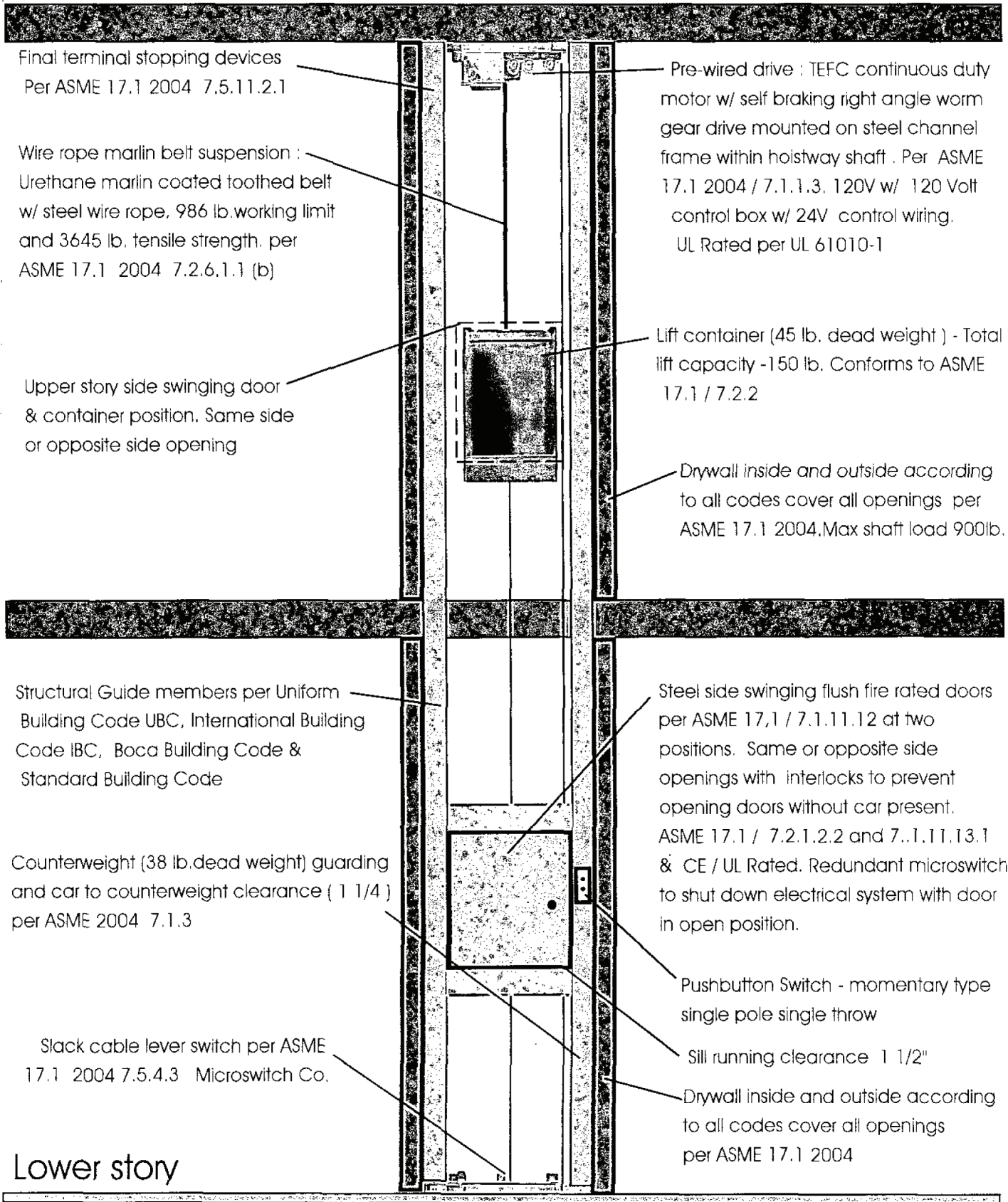
LOWER STORY

Lower story ceiling

REQUIRED DRYWALL

STEEL UL APPROVED "B" OR "C" LABEL DOORS WITH ELECTRO-MECHANICAL INTERLOCKS AT EACH STORY .

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Patented & patents pending

Codes related to Dumb Waiters