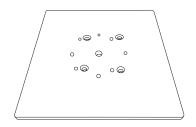
steel base plates





assembly and operation guide

BASE ASSEMBLY

Steel Base Plate Includes:

A - Bolts (4)

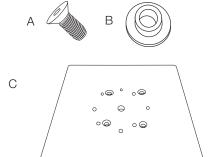
B - Feet (4)

C - Steel Base Plate (1) (Square or Round)

Required:

Hexagon Wrench

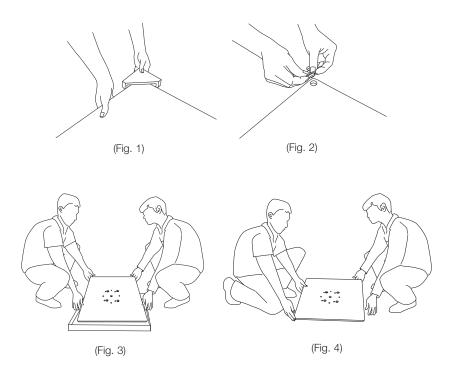
Two-person team



(Square Steel Base Shown)

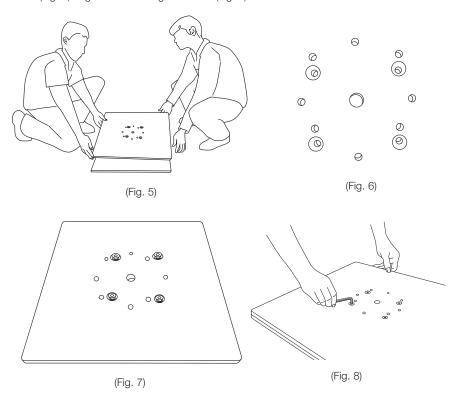
STEP 1

Remove top lid of packaging. Remove all 4 corner packaging materials from steel base plate corners/edges (Fig. 1) while still inside box. Attach 4 feet to holes located underneath steel base (Fig. 2) and push firmly to secure into place. Using a two-person team, lift edge of steel base plate (Fig. 3) and turn over so steel plate base is right side up. Gently lift steel base plate and place in desired location (Fig. 4). **NOTE:** Will be difficult to move once in place.



STEP 2

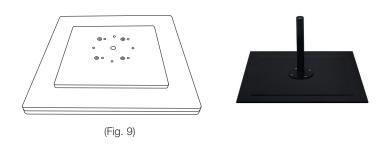
For additional steel base plates, repeat Step 1 (feet are optional). Lift steel base plate and place on top of 1st steel base plate (Fig. 5). **NOTE:** Make sure countersunk holes line up with threaded holes on lower plate (Fig. 6)! Bolts will only fit one way. Attach 4 bolts into 4 large holes (Fig. 7). Tighten with hexagon wrench (Fig. 8).



STEP 3

For additional steel base plates, repeat Step 2 (feet are optional). Make sure to line up holes and secure with bolts accordingly (Fig. 9).

You are now ready to install internal stem or adapter plate onto base! For warranty information, please visit www.shademakerusa.com.



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