

HTP Invertig 221 Competitor Comparison Chart



	Invertig 221	Dynasty 210DX	Aspect 230 AC/DC	ET 220i AC/DC	iwave 230i
Price (Air Cooled Comparison)	\$2895 Complete	\$5110 Power Source only	\$5599 Complete	\$6394.55 Complete	\$5561 Complete
Welding Current	4 - 220 amps	1 - 200 amps	2-230 amps	5-200 amps	3-230 amps
110V Input Current	35 amps	26 amps	34 amps	NA	41 amps
230V Input Current	36 amps	29 Amps	31 amps	33.7 amps	22 amps
DV	Optional	Single or Three	Yes	Single or Three	Yes
Asymmetric AC	Yes	Optional (\$475)	Yes	Yes	Yes
AC Frequency (HZ)	20 to 200 Hz	20 to 400 Hz	40 to 400 Hz	30 to 200 Hz	40 to 250 hz
AC Balance (%)	10% to 90%	50% to 99%	35% to 99%	10% to 90%	10% to 90%
Programmable Memories	64	NA	9	100	?
Wave forms	No	Yes	No	No	Yes
Pulse TIG	Yes	Yes	Yes	Yes	Yes
Pulse Stick	Yes	No	No	No	No
EN Amperage	10% to 99%	Yes	2-230	No	Yes
EP Amperage	10% to 99%	Yes	2-230	No	Yes
Preflow (seconds)	.1 to 5 Sec	0-25	Yes	Yes	Yes
Post Flow (seconds)	.1 to 99.9 Sec	0-50	Yes	Yes	Yes
Duty Cycle	20% @ 220 Amps 60% @ 165 amps 100% @ 145 amps	60% @ 210 amps 100% @ 175 amps	35% @ 230 Amps 60% @ 190 Amps 100% @ 160 Amps	45% @ 200 Amps 60% @ 180 Amps 100% @ 160 Amps	35% @ 230 Amps 60% @ 195 Amps 100% @ 165 Amps
Cooler Plug	Yes	Optional (\$160)	yes	Yes	Yes
Weight	54 lbs	47 lbs	50.5 lbs	29.5	37.5 lbs



ALL HTP Invertig packages are fully customizable