

LARGE STRAIGHT SLIDE INSTRUCTIONS

WARNING

DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT. USE OF POWER TOOLS WILL CAUSE CROSS THREADING OF THE BOLTS AND VOID ANY WARRANTY

NOTE: Bolts supplied in this kit are stainless steel. They are extremely weather proof however are easily cross threaded. To minimise the risk of cross threading, ensure all holes are lined up by eye before placing the bolt in position and carefully threading in by hand. DO NOT OVER TIGHTEN OR YOU MAY RISK STRIPPING THE THREAD.

Included in this kit

1 x Slide Start, 1 x Slide End, 2x Bracing Plate, 1 x Bolt Kit Bag

Tools Required: Flat bench or work area, Allen Key and Shifting Spanner. A helper will be of benefit in this assembly.



X14



X16



x2



X26



x2



X14



X2



x4



X10

This diagram is to scale

Assembly

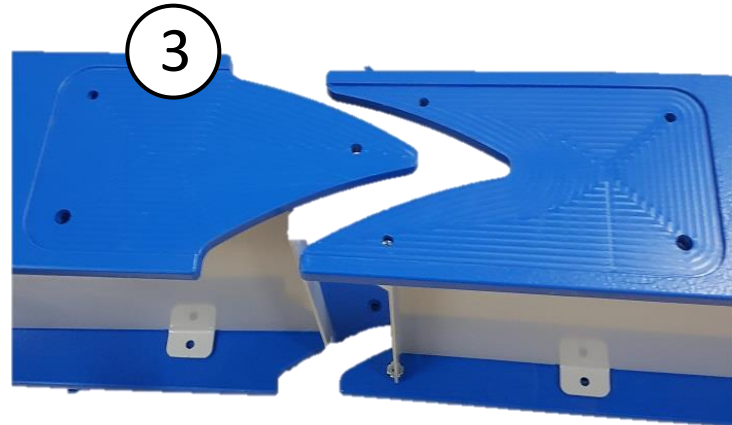
- 1) Note - the 2 large preassembled slide pieces are bolted together loosely. This allows movement to make assembly easier. These bolts will need to be tightened at stage 17.

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- 2) Ensure that you are working on a flat surface – working on grass or any other uneven terrain can make this assembly difficult.
- 3) Position both the Slide Start and Slide End on your working area as shown in figure 1 so that the inside of the Slide is facing towards you.



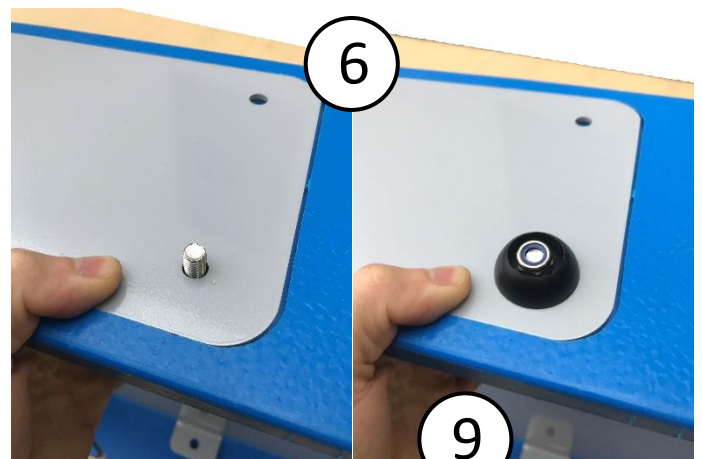
- 4) Slide the two parts of the Slide together so that the finger joints meet and interlock



- 5) Take one of the Bracing Plates and slot it into the recessed area of the side of the Slide. Make sure to push the two ends of the Slide together so that the holes align.

- 6) Begin with the bottom-right-hand corner. You may like to use a helper to position the Aluminium part of the Slide into position so that all three holes – the Slide, the Side and the Plate – align.

- 7) Slide a Large Bolt through from underneath, slide a Bolt Cover over the end of the Bolt, and then thread a Nylock onto the end of the Bolt. Only thread this Nylock on finger-tight.



- 8) Repeat Step 6 for the bottom hole on the left-hand side of the plate.

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9) Take a Small Bolt and slide a Flat Washer over the end of it.

10) You may also like to use a helper for this step. Pinch together the two tabs on the underside of the slide so that the holes align and you are able to slide the Small Bolt with Washer through. If the Slide is not sitting level, you may need to lift one end of the Slide up slightly in order to get the holes to align.

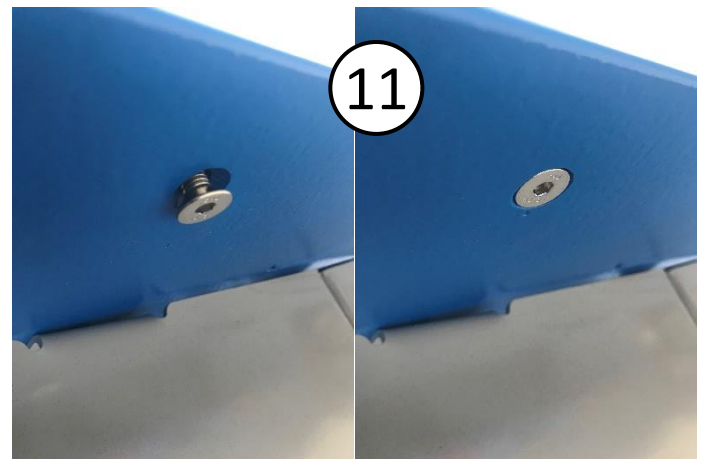


11) Once the Bolt is through, slide a Flat Washer, then a Spring Washer over the end of it. Finish by threading on a Dome Nut. Only do this up finger-tight. Do not yet insert a Bolt into the other hole on this tab.



12) From the top side of the Slide, slide a Counter Sunk Bolt from underneath, through into the Bracing Plate. Whilst holding the Bolt, place a Bolt Cover over the end and finally thread on a Nylock. Tighten only finger-tight. Repeat this step for the other counter sunk hole.

13) Using a helper, flip the Slide over so it is sitting on its other side.



14) Repeat Steps 4-11 for this side now.

15) Rotate the Slide so that it is sitting with the bottom side up. Using a Shifting Spanner and Allen Key, tighten all bolts. **DO NOT OVER-TIGHTEN AS THIS CAN CAUSE THE BOLT COVERS TO SHATTER.**

You may need to rotate the Slide again to tighten the Counter Sunk Bolts. Also ensure that the Bracing Plates are sitting inside the machined groove correctly.

16) Fasten the 2 small bolts in the 2 remaining holes with bolt covers as shown.

17) Tighten all preassembled bolts in the 2 main slide components.

18) Finish by placing the Bolt Cover

Caps inside the Bolt Covers and tapping gently with a Rubber Mallet or similar.

