

SPECIFICATIONS PERFORMANCE CRITERIA: 1. BREAK A WAY COUPLING CONFORMS TO AASHTO "STANDARD SPECIFICATION FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS." 2. BREAK A WAY COUPLINGS HAS BEEN CRASH TESTED AND FHWA APPROVED IN ACCORDANCE WITH THE REQUIREMENTS OF NCHRP REPORT 350, "RECOMMENDED PROCEDURES FOR THE SAFETY PERFORMANCE EVALUTATION OF HIGHWAY FEATURES." 3. ALLOWABLE TOTAL POLE MASS = 450 kg (992 lbs.)PHYSICAL PROPERTIES: 1. ULITMATE TENSILE LOAD = 221.5 kN (49.8 KIPS) MIN. 2. TENSILE YIELD LOAD = 192.0 kN (43.2 KIPS) MIN. 3. RESTRAINED SHEAR LOAD = 24.5 kN (5.5 KIPS) MIN. ROCKWELL C HARDNESS (HRC) = 32 MIN.* 5. BRINELL HARDNESS (HBN) = 302 MIN.* ***IN THE EVENT OF DISAGREEMENTS BETWEEN HARDNESS AND** TENSILE STRENGTH, STRENGTH REQUIREMENTS SHALL GOVERN. **CORROSION PROTECTION:** 1. ALL BREAK A WAY COUPLINGS, NUTS, BOLTS,

I. ALL BREAK A WAY COUPLINGS, NUTS, BOLTS, WASHERS AND SHIMS SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A153.

	DRAWN: L. GRUNIS	DATE: 4/30/2019	SOME GEOGRAPHICAL AREAS HAVE SPECIAL WIND CONDITIONS THAT CAN CREATE WIND INDUCED	1000
	REVISION:	DATE:	DESTRUCTIVE LIGHTING POLE VIBRATION. THESE CONDITIONS ARE UNIQUE AND CANNOT BE GUARANTEED	EED 180 ³
P.O. Box 340	QUOTE:	S.O.#	WARNING: DO NOT INSTALL LIGHT POLE WITHOUT INTENDED LOADING.	
Edsipointe, Mi 46021	APPROVAL SIGNATURE:	APPROVAL SIGNATURE:	TITLE:	
			CATALOG: 1" DIA BREAK A WAY COUPLING DETAIL	$\bigvee_{\mathbb{Q}}$
a DWM company			DWG NO: 1 IN BREAK A WAY DETAIL (LP) SIZE C SHEET 1 OF	2 HANDHOLE
4	3	4	2	1

