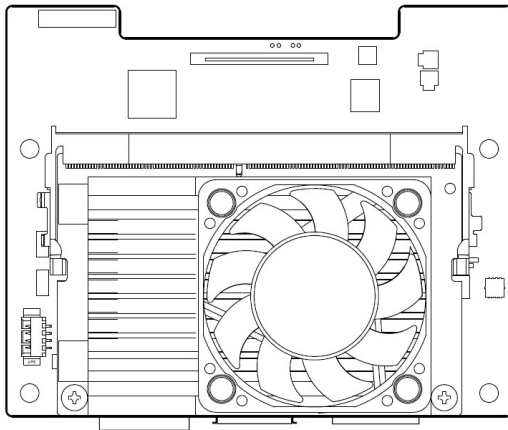


# AVerAI D111NX / D111NO

## Development System

### User Manual

Equip NVIDIA® Jetson Xavier™ NX / Nano™ module



Revision	Date	Updates
Version 1.0	May,16, 2022	1 <sup>st</sup> Released

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## **0.0 Preface**

### **Disclaimer**

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## **ESD Warning**

Electronic components and circuits are sensitive to Electrostatic Discharge (ESD). When handling any circuit board assemblies including AVerMedia AVerAI products, it is highly recommended that ESD safety precautions can be observed. ESD safe best practices can include, but are not limited to the following ones.

1. Leave the circuit board in the antistatic package until it is ready to be installed.
2. Use a grounded wrist strap when handling the circuit board. At a minimum, you need to touch a grounded metal object to dissipate any static charge, which may be present on you.
3. Avoid handling the circuit board in the carpeted areas.
4. Handle the board by the edges and avoid the contact with the components.
5. Only handle the circuit boards in ESD safe areas, which may include ESD floor and/or table mats, wrist strap stations, and ESD safe lab coats.

## 1.0 Introduction

AVerMedia AVerAI D111NX / D111NO include fully featured carrier board which is all developed for NVIDIA® Jetson Xavier NX / Nano modules. AVerAI D111NX / D111NO provide not only the access to a great list of latest interfaces on NVIDIA® Jetson Xavier NX / Nano modules but also one RJ-45 interface and one RTC battery as the function enrichment.

D111NX / D111NO provides one 4Kp60 HDMI video output, two USB 3.0 ports, one GbE RJ-45 port, 20-pin GPIO expansion, and one USB 2.0 Micro-B port for recovery.

Operating with NVIDIA® Jetson Xavier NX / Nano and the rich I/O functions, AVerAI D111NX / D111NO are the perfect choice in building a compact, high performance AI edge computing platform for the intelligent video analytics applications.

## 1.1 Product Specifications

Model	D111NX / D111NO
Compatibility	Apply to NVIDIA® Jetson Xavier NX / Nano modules
Networking	1x GbE RJ-45
Display Output	1 x HDMI output 3840 x 2160 at 60Hz
Temperature	Operating temperature 0°C~70°C Storage temperature -40°C ~ 85°C Relative humidity 40 °C @ 95%, Non-Condensing
MIPI Camera Inputs (internal I/O)	2x 2 Lane MIPI CSI-2, 15 pin FPC 1mm Pitch Connector 1x 4 Lane MIPI CSI-2, 36 pin FPC 0.5mm Pitch Connector
USB	1x USB 2.0 Micro-B for recovery 2x USB 3.0 Type-A
Storage	1x micro-SD card slot
GPIO Expansion (internal I/O)	20 pin: 2x I2C, 1x UART, 9x GPIOs
Input Power	3.5mm Screw Terminal; 9V~19V is recommended.
Buttons	Power and Recovery
RTC Battery	Support RTC battery and Battery Life Monitoring by MCU
Dimension/ Weight	W: 87mm x L: 70.6mm x H: 58.2mm (3.43” x 2.78” x 2.29”); Weight: 175g
Accessory	12V/5A adapter and power cord (optional)
Certifications	CE, FCC, KC

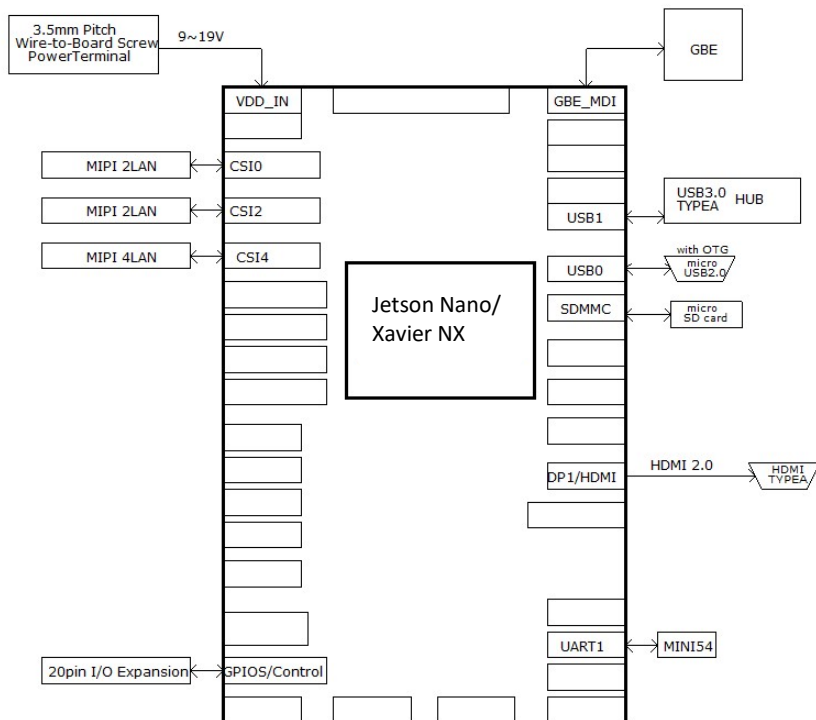


## 1.2 Optional accessories

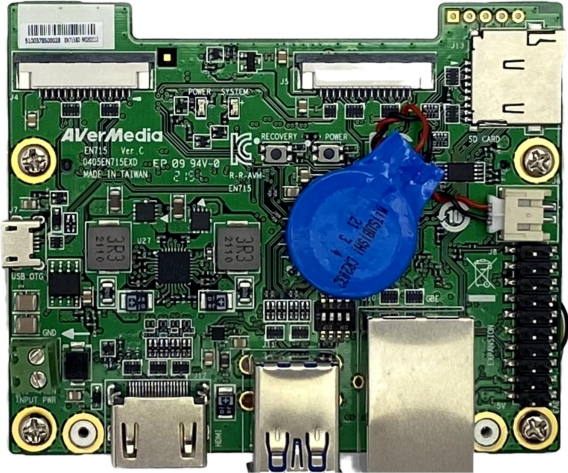
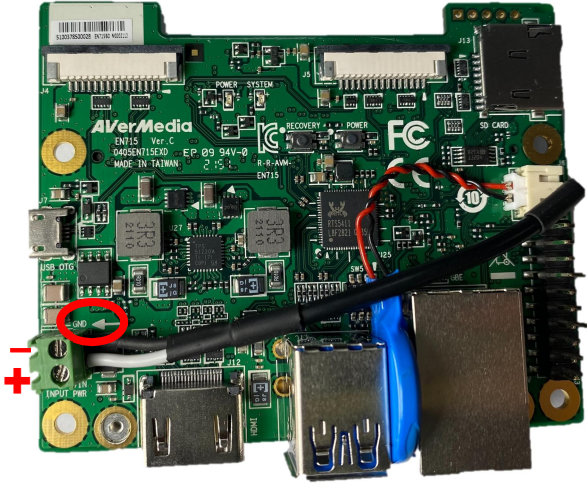
Item	D111NX / D111NO
Power cord	US/ UK/ EU/ KR/ AU/ JP/ TW
MIPI Camera (internal I/O)	<p>For 15 pin MIPI connector:</p> <ol style="list-style-type: none"> <li>1. raspberry pi camera v2</li> <li>2. Manufacturer: APPRO.PHO <ul style="list-style-type: none"> <li>■ B-04: IMX179(8M)MIPI, 1080P(30fps)</li> <li>■ C-04: IMX290(2M)MIPI, 1080P(30fps)</li> <li>■ C-05: IMX290(2M)+ISP(YUV), 1080P(30fps)</li> </ul> </li> </ol> <p>For 36 pin MIPI connector:</p> <ol style="list-style-type: none"> <li>1. Manufacturer: APPRO.PHO <ul style="list-style-type: none"> <li>■ B-03: IMX334(4K) MIPI, 4K(30fps)</li> <li>■ A-06: IMX334(4K) V-by-One® HS x1, 4K(30fps)</li> </ul> </li> </ol>

## 2.0 Product Overview

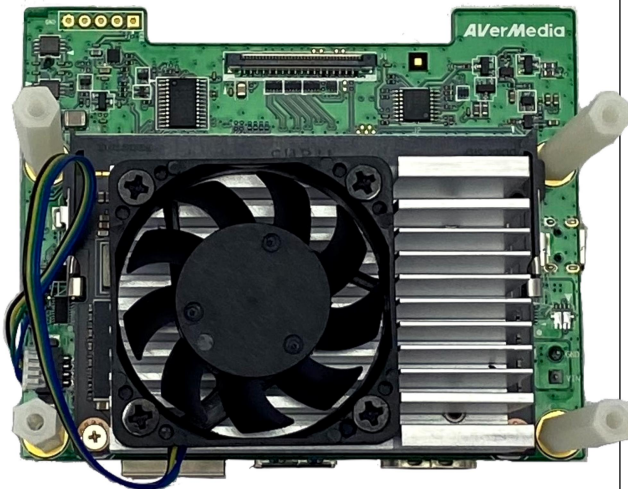
### 2.1 Block Diagram



## 2.2 Front View and Back View of Carrier board

<p><b>Front View</b></p>	
<p><b>Front View Install cable</b></p> <ul style="list-style-type: none"> <li>● White cable connect to “+”</li> <li>● Black cable connect to “-“ (GND)</li> </ul>	

**Back View**



### 2.3 Connector Summary

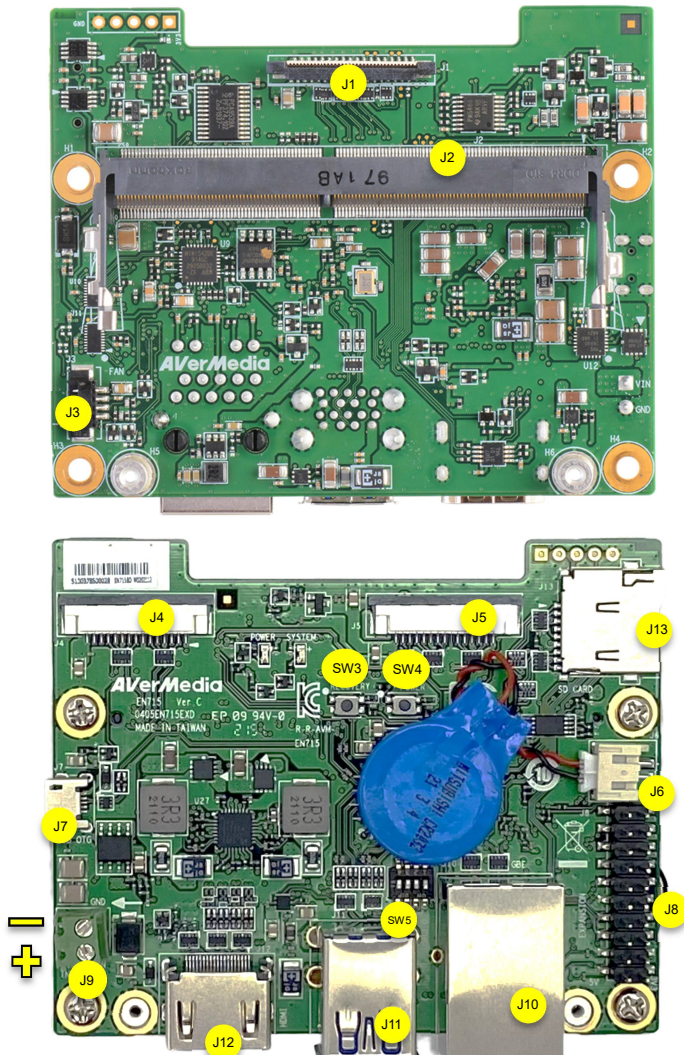
PCB Code	Designation	Description
D111NX/ D111NO	J1	4 Lane MIPI CSI-2 camera connector
	J2	SO-DIMM socket for NVIDIA® Jetson Xavier NX / NANO module
	J3	Fan Power connector
	J4	2 Lane MIPI CSI-2 camera connector
	J5	2 Lane MIPI CSI-2 camera connector
	J6	RTC battery connector
	J7	USB 2.0 Micro-B
	J8	20-pin GPIO expansion
	J9	Power Supply Connector
	J10	Gigabit Ethernet connector
	J11	USB 3.1 Gen 1 Type-A connectors
	J12	HDMI 2.0 connector
	J13	Micro SD card slot

### 2.4 Switch Summary


Designation	Description
SW3	RECOVERY button
SW4	POWER button
SW5	Fan PWM controller/ Auto Power on

### 3.0 Feature Description


#### 3.1 Connector and Switch Locations




### 3.2 SerDes (V-by-One® HS)

Function	MIPI camera module connector																																																																															
Location	J1																																																																															
Type Description	WAFER_1*36PIN_0.5mm_180°																																																																															
Manufacturer and Part Number	PINREX 979-44-93610A_ZIF FPC																																																																															
Mating Connector	4 Lane MIPI CSI-2 camera connector (36PIN)																																																																															
PIN OUT	<table border="1"> <thead> <tr> <th>Pin Number</th> <th>Signal</th> <th>Pin Number</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>5V</td> <td>2</td> <td>5V</td> </tr> <tr> <td>3</td> <td>1.8V</td> <td>4</td> <td>3.3V</td> </tr> <tr> <td>5</td> <td>3.3V</td> <td>6</td> <td>3.3V</td> </tr> <tr> <td>7</td> <td>GND</td> <td>8</td> <td>CSI4_D0_P</td> </tr> <tr> <td>9</td> <td>CSI4_D0_N</td> <td>10</td> <td>GND</td> </tr> <tr> <td>11</td> <td>CSI4_CLK_P</td> <td>12</td> <td>CSI4_CLK_N</td> </tr> <tr> <td>13</td> <td>GND</td> <td>14</td> <td>CSI4_D1_P</td> </tr> <tr> <td>15</td> <td>CSI4_D1_N</td> <td>16</td> <td>GND</td> </tr> <tr> <td>17</td> <td>CSI4_D2_P</td> <td>18</td> <td>CSI4_D2_N</td> </tr> <tr> <td>19</td> <td>GND</td> <td>20</td> <td>CSI4_D3_P</td> </tr> <tr> <td>21</td> <td>CSI4_D3_N</td> <td>22</td> <td>GND</td> </tr> <tr> <td>23</td> <td>N/A</td> <td>24</td> <td>N/A</td> </tr> <tr> <td>25</td> <td>N/A</td> <td>26</td> <td>MIPI4_PWDN</td> </tr> <tr> <td>27</td> <td>CSI4_I2C_SDA</td> <td>28</td> <td>CSI4_I2C_SCL</td> </tr> <tr> <td>29</td> <td>GND</td> <td>30</td> <td>N/A</td> </tr> <tr> <td>31</td> <td>N/A</td> <td>32</td> <td>N/A</td> </tr> <tr> <td>33</td> <td>N/A</td> <td>34</td> <td>GND</td> </tr> <tr> <td>35</td> <td>CAM4_MCLK</td> <td>36</td> <td>GND</td> </tr> </tbody> </table>	Pin Number	Signal	Pin Number	Signal	1	5V	2	5V	3	1.8V	4	3.3V	5	3.3V	6	3.3V	7	GND	8	CSI4_D0_P	9	CSI4_D0_N	10	GND	11	CSI4_CLK_P	12	CSI4_CLK_N	13	GND	14	CSI4_D1_P	15	CSI4_D1_N	16	GND	17	CSI4_D2_P	18	CSI4_D2_N	19	GND	20	CSI4_D3_P	21	CSI4_D3_N	22	GND	23	N/A	24	N/A	25	N/A	26	MIPI4_PWDN	27	CSI4_I2C_SDA	28	CSI4_I2C_SCL	29	GND	30	N/A	31	N/A	32	N/A	33	N/A	34	GND	35	CAM4_MCLK	36	GND			
	Pin Number	Signal	Pin Number	Signal																																																																												
	1	5V	2	5V																																																																												
	3	1.8V	4	3.3V																																																																												
	5	3.3V	6	3.3V																																																																												
	7	GND	8	CSI4_D0_P																																																																												
	9	CSI4_D0_N	10	GND																																																																												
	11	CSI4_CLK_P	12	CSI4_CLK_N																																																																												
	13	GND	14	CSI4_D1_P																																																																												
	15	CSI4_D1_N	16	GND																																																																												
	17	CSI4_D2_P	18	CSI4_D2_N																																																																												
	19	GND	20	CSI4_D3_P																																																																												
	21	CSI4_D3_N	22	GND																																																																												
	23	N/A	24	N/A																																																																												
	25	N/A	26	MIPI4_PWDN																																																																												
	27	CSI4_I2C_SDA	28	CSI4_I2C_SCL																																																																												
	29	GND	30	N/A																																																																												
	31	N/A	32	N/A																																																																												
	33	N/A	34	GND																																																																												
35	CAM4_MCLK	36	GND																																																																													

### 3.3 Jetson module Connector


Function	Provide connection with NVIDIA® Jetson Xavier NX / NANO modules	
Location	J2	
Type Description	SOCKET_DDR4 SO-DIMM_260PIN_90°	
Manufacturer and Part Number	Foxconn ASAA826-EASB0-7H	
Mating Connector	NVIDIA® Jetson Nano/ Xavier NX	
Pinout	Please refer to NVIDIA Jetson System-on-Module datasheet for pinout details.	
Remarks	<a href="https://developer.nvidia.com/embedded/downloads">https://developer.nvidia.com/embedded/downloads</a>	

### 3.4 Fan Power connector

Function	Fan Power Connector		
Location	J3		
Type Description	WAFER_1*4PIN_1.25mm_90°		
Manufacturer and Part Number	ACES 50271-0040N-001_BLACK		
Pinout	Pin #	Description	
	PIN 1	GND	
	PIN 2	Power +5V	
	PIN 3	FAN_TACH	
	PIN 4	FAN_PWM	
Remarks	None		

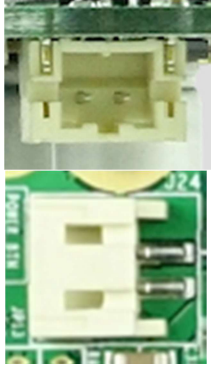


### 3.5 MIPI CSI-2 DPHY Lanes

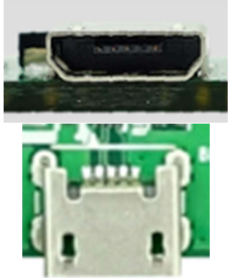
Function	MIPI camera module connector			
Location	J4 , J5			
Type Description	WAFER_15PIN_1mm_90°			
Manufacturer and Part Number	CHAMPWAY AFA07-S15FCA-HF_FPC ZIF-LOWER			
Mating Connector	2 Lane MIPI CSI-2 camera connector (15Pin)			
Pinout	J4			
	PIN#	Description	PIN#	Description
	Pin1	GND	Pin9	CSI0_CLK_P
	Pin2	CSI0_D0_N	Pin10	GND
	Pin3	CSI0_D0_P	Pin11	MIPI2_PWDN
	Pin4	GND	Pin12	CAM2_MCLK
	Pin5	CSI0_D1_N	Pin13	CSI0_I2C_SCL
	Pin6	CSI0_D1_P	Pin14	CSI0_I2C_SDA
	Pin7	GND	Pin15	+3V3_MIPI
	Pin8	CSI0_CLK_N		

J5			
PIN#	Description	PIN#	Description
Pin1	GND	Pin9	CSI2_CLK_P
Pin2	CSI2_D0_N	Pin10	GND
Pin3	CSI2_D0_P	Pin11	MIPI2_PWDN
Pin4	GND	Pin12	CAM2_MCLK
Pin5	CSI2_D1_N	Pin13	CSI2_I2C_SCL
Pin6	CSI2_D1_P	Pin14	CSI2_I2C_SDA
Pin7	GND	Pin15	+3V3_MIPI
Pin8	CSI2_CLK_N		


### 3.6 RTC Battery Connector

Function	RTC battery for module		
Location	J6		
Type Description	2.0mm wire-to-board header 02P type		
Manufacturer and Part Number	Pinrex, 721-94-02TWR9		
Mating Connector	Tyu, TU2001HNO-02		
Pinout	Pin #	Description	
	PIN1	3V Power	
	PIN2	GND	
Remarks	RTC Battery: MITSUBISHI, CR2032 3V		

### 3.7 USB Micro-Type Connector


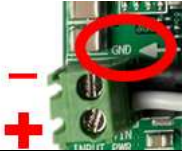
Function	USB 2.0 MICRO-B programming recovery	
Location	J7	
Type Description	USB micro-type B female connector	
Manufacturer and Part Number	Fullglory, FG-MCB-111440	
Mating Connector	Any USB standard Micro-type interface cable or device.	
Pinout	Please refer to USB Micro-type standard.	
Remarks	None	

### 3.8 20-Pin GPIO expansion


Function	General-purpose input/output )				
Location	J8				
Type Description	2x I2C, 1x UART, 9x GPIOs				
Manufacturer and Part Number	光榮_PHPME006-100ARRH				
Mating Connector	20-Pin GPIO expansion				
Pinout	<b>D111NX</b>				
	<b>Address</b>	<b>Pin Name</b>	<b>20-pin index</b>	<b>Pin Name</b>	<b>Address</b>
		+3V3	1 2	+5V	
		GND	3 4	GND	
	/dev/i2c-8	I2C1_SDA	5 6	UART2_TXD	/dev/ttyTCU0 Debug Console
		I2C1_SCL	7 8	UART2_RXD	
	/dev/i2c-1	I2C0_SDA	9 10	GND	
		I2C0_SCL	11 12	SPI1_SCK	gpio480 Bidirection
	gpio445 Bidirection	I2S0_SCLK	13 14	SPI1_MISO	gpio481 Bidirection
	gpio446 Bidirection	I2S0_DOUT	15 16	SPI1_MOSI	gpio482 Bidirection
	gpio447 Bidirection	I2S0_DIN	17 18	SPI1_CS0	gpio483 Bidirection
gpio448 Bidirection	I2S0_FS	19 20	SPI1_CS1	gpio484 Bidirection	

		<b>D111NO</b>				
	Address	Pin Name	20-Pin Index	Pin Name	Address	
	+3V3		1 2	+5V		
	GND		3 4	GND		
	/dev/i2c-1	I2C1_SDA	5 6	UART2_TXD_3V3	Debug Console	
		I2C1_SCL	7 8	UART2_RXD_3V3	/dev/ttyS0	
	/dev/i2c-0	I2C0_SDA	9 10	GND		
		I2C0_SCL	11 12	SPI1_SCK	gpio14	
	gpio79	I2S0_SCLK	13 14	SPI1_MISO	gpio13	
	gpio78	I2S0_DOUT	15 16	SPI1_MOSI	gpio12	
	gpio77	I2S0_DIN	17 18	SPI1_CS0	gpio15	
	gpio76	I2S0_FS	19 20	SPI1_CS1	gpio232	
<b>Remarks</b>	GPIO uses 3.3V					


### 3.9 Power Supply Connector

Function	Power Supply Connector			
Location	J9			
Type Description	Socket_Terminal Block_1*2PIN_90°			
Manufacturer and Part Number	DECAMB332-350M02			
Mating Connector	DC 120 x 2.5mm Power cable			
Pinout	PIN#	Description	Color	
	#1	GND	Black	
	#2	12V	White	
Remarks	None			

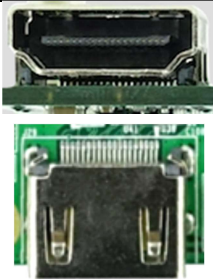
### 3.10 Gigabit Ethernet Connector

Function	1Gb Ethernet connector, used to connect to the host system.		
Location	J10		
Type Description	RJ45 8P8C single-port with LED		
Manufacturer and Part Number	Champway, 8188D-B514-00200		
Mating Connector	Any RJ45 plug with Cat5, Cat5e, Cat6 type cabling.		
Pinout	Comply with Ethernet standards.		
Remarks	None		


### 3.11 USB 3.1 Gen 1 Type-A Connector #1 and #2

Function	USB 3.1 Gen 1 Type-A connector #1 & #2	
Location	J11	
Type Description	Dual-port USB 3.1 Gen 1 Type-A female connector	
Manufacturer and Part Number	Foxconn, UEA1112C-4HK1-4H	
Mating Connector	Any USB 3.1 standard Type-A interface cable or device.	
Pinout	Please refer to USB 3.1 Gen 1 standard.	
Remarks	None	


### 3.12 HDMI OUTPUT

Function	HDMI output connector	
Location	J12: HDMI	
Type Description	HDMI Type-A female connector	
Manufacturer and Part Number	Compupack, ACNHM220028-001	
Mating Connector	Any HDMI standard Type-A interface cable or device.	
Pinout	Please refer to HDMI standard.	
Remarks	None	

### 3.13 Optional Function Selection

Function	Fan PWM controller/Auto Power on		
Location	SW5		
Type Description	4 SPST DIP switch		
Manufacturer and Part Number	DIPTRONICS IN OFF-SWITCHING 0.025A/24VDC		
Pinout	SW	Description	ON
	S1	Fan PWM controller	Fan always on
	S2	N/A	N/A
	S3	Auto power on	Auto power on disabled
	S4	Test mode off	Test mode on (for factory use)
Remark	Default S1 on		

### 3.14 Micro SD Card Slot

Function	Micro SD Card	
Location	J13	
Type Description	SOCKET_MICRO SD CARD_9PIN_90°_SMD	
Manufacturer and Part Number	Fullglory, FG-0011BAAS09A	
Pinout	Refer to MicroSD card standard	
Remark	None	

### 3.15 Other Switches and Jumpers

Other switches and jumpers listed on the boards but not mentioned in this manual are reserved for the internal use by AVerMedia. They are not open to the client application.



## 4.0 Installation

1. Check and ensure all the external system power supplies are turned off.
2. Plug a cable to the Micro USB2.0 port.
3. Press and hold the Recover button.
4. Connect to an AC power outlet.

## 4.1 BSP Setup Instructions

BSP (board support package) file: EN715-R1.0.\*.tar.gz for D111NO

BSP (board support package) file: EN715-NX-R1.0.\*.tar.gz for D111NX

[https://www.avermedia.com/professional/download/d111nx#ans\\_part1](https://www.avermedia.com/professional/download/d111nx#ans_part1)

Default login username/password of the BSP is nvidia/nvidia

If you have difficulties to access the BSP download link, please visit AVerMedia website at [AVerMedia |download](https://www.avermedia.com/professional/download), or contact technical support at [https://www.avermedia.com/professional/technical\\_support](https://www.avermedia.com/professional/technical_support) or e-mail us at [contact@avermedia.com](mailto:contact@avermedia.com) for further assistance.

BSP Installation steps for NVIDIA Jetson board: (Important Note: Please backup your personal files before re-flashing BSP)

After you download the BSP file and put the file in a Linux PC, please refer to the steps below to re-flash BSP.

### 1. Let the JETSON Nano/ Xavier NX initiate recovery mode.

You have to keep pressing “Recovery” button and then power on the NVIDIA Jetson board to initiate recovery mode.

When connecting a NVIDIA Jetson board to a Linux PC via a MicroUSB to cable, you can check kernel messages with `dmesg` command in the Linux PC.

Once you see these messages in the kernel messages, this means that the NVIDIA Jetson board is in the recovery mode.

```
[24685.229129] usb 1-7: Product: APX
```

[24685.229132] usb 1-7: Manufacturer: NVIDIA Corp

**2. Using the commands below in the Linux PC to start re-flashing BSP**

<b>1. Decompress by root</b>	<pre>sudo tar zxvf EN715-R1.0.*.tar.gz (for D111NO) sudo tar zxvf EN715-NX-R1.0.*.tar.gz (for D111NX)</pre>
<b>2.Enter L4T directory</b>	<pre>cd JetPack_*.*/Linux_for_Tegra</pre>
<b>3.Connect a Jetson platform and a host PC(*) through a Micro USB to USB Cable</b>	<p>*The host PC must be a physical Ubuntu 18.04 PC with x64 CPU, not a virtual machine or Jetson platform.</p>
<b>4.(optional)Select one profile for MIPI CSI camera; if don't select MIPI CSI camera, default is 2x raspberry_pi_v2</b>	<pre>sudo ./setup.sh</pre>
<b>5. Enter the recovery mode</b>	<p>power off -&gt; press recovery button -&gt; power on -&gt; wait 2 seconds -&gt; release recovery button</p>
<b>6. Start to flash BSP</b>	<p>a. Use default user account. ( user_name/password: nvidia )</p> <pre>sudo ./install.sh</pre> <p>b. Create other user name and password as default user</p> <pre>sudo ./install.sh --create_default_account</pre>
<b>7.Flash more modules (speed up)</b>	<pre>sudo ./install.sh -r</pre>

## 5.0 Software

For L4T (Linux for Tegra) BSP support and the other software support associated with NVIDIA® Jetson Xavier NX / Nano , please visit AVerMedia website to contact our technical support function. ([https://professional.avermedia.com/contact/poc\\_request/](https://professional.avermedia.com/contact/poc_request/))

## 6.0 Force Recovery Mode

USB 2.0 port of D111NX / D111NO can be used to re-program NVIDIA® Jetson Xavier NX / NANO by using the other host system running NVIDIA Jetpack, as the procedure described below.

1. Power off the system. Ensure the system power must be completely OFF, instead of staying in the suspend mode or the sleep mode.
2. Connect a USB cable from USB 2.0 MICRO-B port to the other host system which will be used to re-program the new system file into NVIDIA® Jetson Xavier NX / Nano module.
3. Press and hold down Force Recovery Button and then power on the carrier board.
4. After three seconds, release Force Recovery Button.
5. NVIDIA® Jetson Xavier NX / Nano will show up on the USB list of the host system as a new NVIDIA target device.
6. After the system software is updated successfully, please ensure to power off the system. A clean power-on will then reverting USB 2.0 MICRO-B port back to the host mode.

**7.0 Power Consumption**

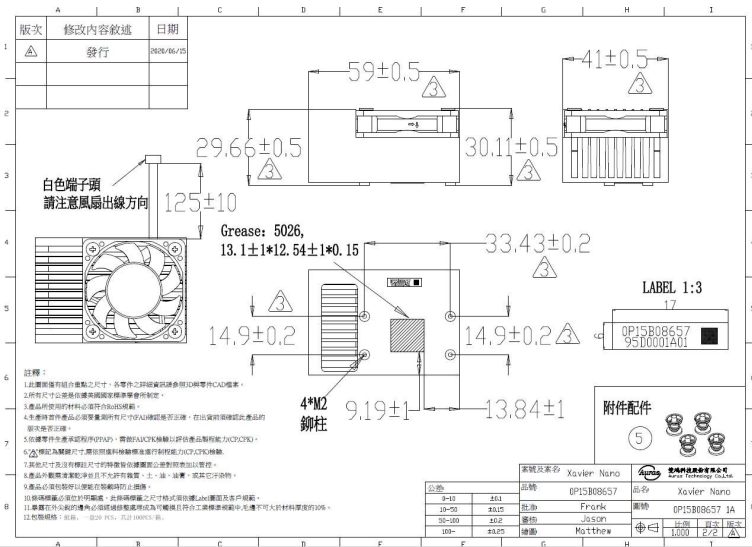
Item Description	Power Consumption
Theoretical Maximum System Power Consumption	Maximum power consumption of D111NX is about 26W; Maximum power consumption of D111NO is about 14W. The condition is connected to HDMI and RJ45 with CPU/ GPU full loading. (maximum power consumption up to 60W based on adapter )
Typical System Power Consumption	The power consumption under the normal operating mode is depending on the application software running with NVIDIA® Jetson Xavier NX / Nano.

## 8.0 Accessory Drawings

### 8.1 Fan Module/ Adapter/ Power Cord

#### Fan Module for NANO

- Rated Voltage: 5V
- Operating Voltage Range: 4V~5.5V
- Rated Speed: 6000RPM±10%  
(Testing Speed After Continuous 3 Minute Operation At Ambient Temperature Of 25°C)
- Life Expectancy: 70,000hours at 40°C (WITH 15~65% RH)
- Bearing Type: Two Ball



## Fan Module for Xavier NX

- Rated Voltage: 5V
- Operating Voltage Range: 4V~5.5V
- Rated Speed: 6000RPM±10%  
(Testing Speed After Continuous 3 Minute Operation At Ambient Temperature Of 25°C)
- Life Expectancy: 70,000hours at 40°C (WITH 15~65% RH)
- Bearing Type: Two Ball

版次	修改內容敘述	日期
▲	發行	2020/05/12

白色4pin端子頭  
請注意風扇出線方向

4\*M2 铆柱

OP1SR08G16 5900RPM

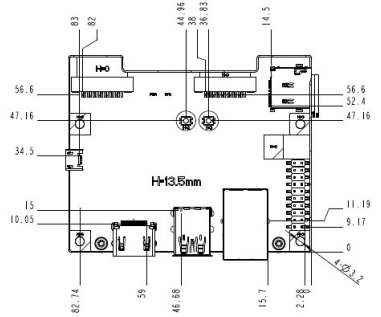
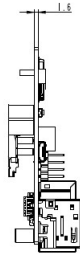
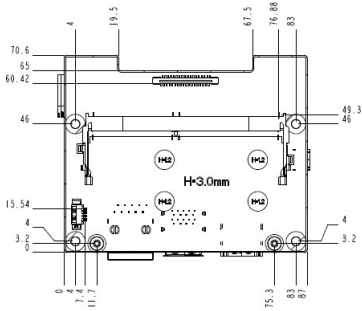
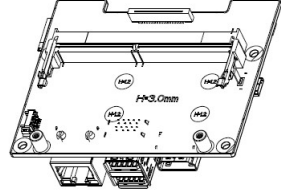
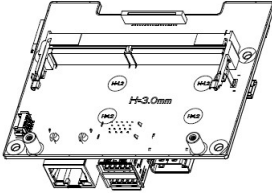
附件配件

公稱	規格及命名	名稱	規格及命名
5-00	431	品號OP1SR08G16	品名 Xavier NX
10-00	432	膠泡 Frank	品號OP1SR08G16 1A
50-00	432	膠墊 Jason	品名 品字 品字
100-	425	膠圈 Matthew	品字 品字

註釋：  
 1.此圖面僅有綜合重點之尺寸，各零件之詳細圖因請參閱印刷零件CAD檔案。  
 2.所有尺寸公差應依標準國際標準為準。  
 3.產品所使用之材料必須符合RoHS規範。  
 4.生產時所有產品必須經量測所有尺寸以確認是否正確，在出貨前請確認此產品之版本與方法。  
 5.依標準生產承認程序(PPAP)，標榜AA/CK/轉軸以評估產品制程能力(CPK/CPK)。  
 6.▲標記為關鍵尺寸，應依照標料檢驗標準進行檢驗以評估制程能力(CPK/CPK)轉軸。  
 7.其他尺寸及沒有標註尺寸之特徵皆由總圖面公差對照表加以管理。  
 8.產品外觀應無缺陷且不可有污損(漆、土、油、油膩、灰等)等物。  
 9.產品必須包裝好以確保在運輸時防止損傷。  
 10.標稱轉速必須在空載，此標稱轉速之尺寸格式為位碼(Land)圖面及客戶規範。  
 11.膠泡在外夾板之轉角必須經修整圓滑成為半圓且符合工業標準規範中，在轉角大於材料厚度之10%。  
 12.膠圈轉速：品字，品字，品字，品字。  
 13. T14\*0.5，所用項目自適應度且不符合有損其及其他任何物到成品外觀。

## 9.0 Dimension Drawings and Assembly Drawings

### 9.1 Dimension Drawings of carrier board



## 9.2 Dimension Drawing of Input/Output

