



**RB Components
07 to Present Mercedes Sprinter Van
Passenger Sliding Door Bug Net**

General Notes

Page | 1

- For the most up to date and current instructions, please visit our website at www.rbcomponents.com
- Please read all instructions thoroughly before starting installing this product.
- Passenger Sliding Door Bug Net is easier to install with the help of a second person.
- This Sliding Door Bug Net can be installed with no tools.
- The Passenger Sliding Door Bug Net can be completely or partially removed depending on the customer's needs. The sliding door can be closed completely when installed.

Parts List

RB Components 07 to Present Mercedes Sprinter Van Passenger Sliding Door Bug Net

- (1) 61999-62-50-LR 07 + Sprinter Van Passenger Sliding Door Bug Net
- (5) Clips Fabric Locking Clips (Keeps Upper Fabric Frame in Place)

Tools Needed

- Your Hands

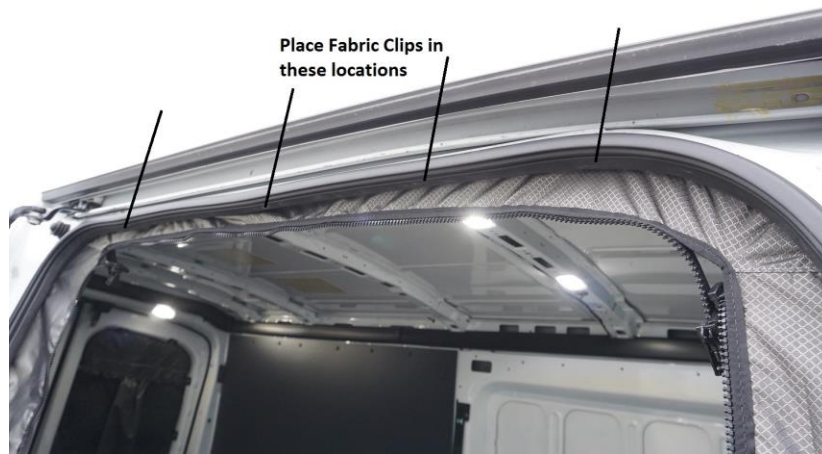
Approximate Installation Time

- With two people helping (recommended) 20-30 min

Installation

- 1) First un-zipp the screen away from the outer frame of the bug net. This will make the installation process much easier as your only dealing with ONLY the frame of the bug net.
- 2) Since we will be using the rubber molding which seals the passenger's sliding door to the van to secure our door bug net, we want to be remember to work in sections of removing the rubber seal.





- 3) It's best to ONLY pull back the upper part of the rubber gasket. DO NOT remove the gasket any further down the sides as this will make the installation much more difficult. Take the bug net frame and center it over the slider door area. Making sure the corners are evenly spaced. This is where you will use the Fabric Locking clip. These clips will help keep the upper fabric frame in place during install. Starting on the right side, place the fabric in-between the rubber molding strip and the van, then push the rubber molding strip back into place. About $\frac{3}{4}$ -1 inch. The rubber molding strip is now pinching the fabric holding it in place.
 - a) ***Please note that zippers of the outer frame should be facing to the inside of the van.***



- 4) Taking your time, work your way from the right to the left securing the top of the frame of the bug net to the slider door opening.



- 5) With the top of the bug net frame in place you can now slowly remove the rubber gasket working your way down the left side of the slider door opening.



- 6) Right side completed.
- 7) When securing the bug net frame to the left side, again pull back 12" strips of the rubber gasket making it easier to work in smaller portions. Securing the fabric between the rubber gasket and the frame of the van. Continue this process working your way down.







- 8) With the frame in place we can now zip the screen to the frame. First start by zipping the very top portion of the screen to the upper portion of the bug net frame as shown.



9) Zip up both right and left side of the bug net screen until complete.



10) The bug net screen can be accessed a few different ways. Either by the center pass through (*magnetic self-closing buttons*) or by unzipping the sides.



11) The bug net screen also comes with clips at the top of the bug net. These clips are to be used when the screen is rolled up to keep out of the way. Great when loading the van.





- 12) The sliding door bug net does not need to be removed or rolled up to have the slider door closed.
- 13) Remember to take your time during the installation process. It may require adjusting the net several times to get the proper fit. Once the net is hung in place it will be a little easier to see what needs to be adjusted. To ensure the magnetic screen closes properly make sure the screen has room to move and connect freely and is not tight.
- 14) The screen does not have to be removed or rolled up when the slider door is closed.

Installation is Complete