



RB Components

2014+ Ford Transit Headliner Shelf

For Mid & High Roof Vans ONLY



General Notes

- For the most up to date and current instructions, please visit our website at www.rbcomponents.com
- Please read all instructions thoroughly before starting installing this product.
- Headliner shelf is easier to install with the help of a second person.

Parts List

- | | |
|------------------------------|--|
| • (1) 64009-48 | 2014+ Ford Transit Van Headliner Shelf |
| • (1) DS Mounting Bracket | Driver Side Mounting Brackets |
| • (1) PS Mounting Brackets | Passenger Side Mounting Brackets |
| • (2) Rear Mounting Brackets | Rear Support Mounting Brackets |

- (5) 5mm x 25mm Flanged Bolts-Black Used for mounting shelf to brackets and front tab
- (2) 5mm Clip-On Barrel Nuts These replace the factory clips so you can install using our hardware
- (2) ¼" x 5/8" Hex Head Thread-Cutting Bolts These are used to mount the read mounting brackets
- (6) ¼" x 5/8" Pan Head Bolts Used for mounting shelf to brackets
- (4) Plastic Push-In-Barbed Rivets For Re-Installing the foam blocks

Tools Needed

- Socket Wrench and Extension
- 7mm socket wrench
- 8mm socket wrench
- ¼" – socket
- Flat Head Screw Driver
- Phillips Screw Driver Stub (*Needs to be very short to access screw*)
- 7/16" wrench
- Saw to cut foam block
- Wire Cutters
- Measuring Tape
- Silver Pen-Marker

Approximate Installation Time

- With two people helping (recommended) 30-45 min

Installation

- 1) Start by removing the black plastic rivets that hold the foam blocks in place. Use the wire cutters to get in behind the head of the rivet and cut off. These will be replaced with the black rivets in the kit at the end of the install



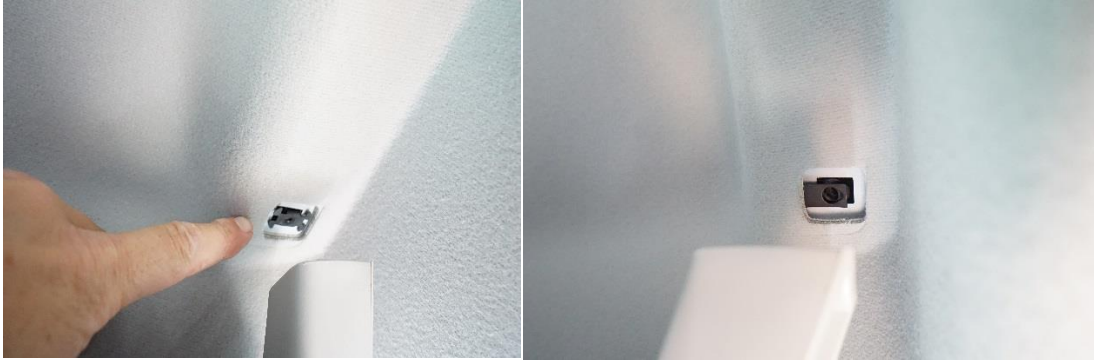
- 2) Remove the light housing cover by using a flat head screw driver to slightly pry apart the light housing away from the upper section. Once slightly pushed apart you will find two clips sticking up. Push on the front part of the tab as this will release the light housing allowing you to pull it down. Leave the housing hanging as shown.



- 3) Using a 7mm socket remove the bolt in the light housing, as well the 4 bolts in the plastic overhead storage area.



- 4) With the side bolts removed you will need to reach in behind the factory headliner and remove the very FRONT clip. This is done by pinching the clip from the front and rear and push down. Moving it side to side will help it release. **DO NOT REMOVE THE CLIP TOWARDS THE REAR** . Slip on barrel will now replace the factory clip. Make sure the threads are facing up when installed in location as shown.



Factory Clip

New Slip on Barrel Clip

- 5) Installing the side mounting brackets make sure you install the correct bracket on the driver and passenger sides. The front of each bracket will have the larger slot left to right. Re-mount new brackets using the 5mm x 25mm screws supplied with the kit. Start by installing the rear bolt first. Just get this one started then move to the front. You may need to reach around and hold the barrel clip in place to get started. Once all four are in go ahead and tighten them up.



- 6) Install the rear mounting brackets using the $\frac{1}{4}$ " x 5/8" Thread –Cutting bolts. When installing these bolts it is recommend to use a cutting oil or grease as this will help when the bolt is tapped into the frame. Go slow. You may need to do a turn or two and then back out and keep repeating until the bolt is finally in. Leave the bracket slightly loose until the shelf is in place.



- 7) With the brackets installed place the shelf into place with the so that the shelf is sitting on top of the brackets. When installing the shelf make sure the front tab on the shelf is all the way forward and that the front mounting hole aligns in the mounting location in the front of the light housing. Secure the shelf using the ¼"-20 x 5/8" Pan Head bolts and flanged nuts. Insert the bolts face up with the nuts on the top side of the shelf.



- 8) With the shelf bolted in place go ahead and close up the front light housing.
- 9) Now that the shelf is fully mounted the foam blocks will need to be modified so they can fit back in place. The easiest way to do this is by taking the foam block (making sure you have the correct side block) and placing against the wall and pushing it forward into location. Because the rear mounting bracket is installed it will not slide forward. However it will leave a small indent in the foam. This indent is where you will need to cut the foam so it does not interfere when mounting the foam back in location. Use a serrated knife or hack saw to cut the relief in the foam. Cut ONLY deep enough to clear the mounting bracket. You DO NOT NEED to cut all the way through the foam. Repeat for both foam blocks.



10) With the foam block in place use the black plastic rivets supplied in the kit to reinstall the foam.

Installation is now complete. If you have any further questions on this or any other RB Components product please feel free to reach us directly (562)802-1200.