

Check Point Processing



All new Checkpoint colors should be washed separately on the first wash.

After the first wash all Checkpoint colors can be washed with white Signature on a bleach formula.

Do NOT wash Checkpoint with other colored linens.

Suggested Wash Formulas & Chemical Supplies for Milliken Napery

Cycle	Water Level	°F Temp.		Time (min.)	White Supplies/100 lbs. Liquid System	Color Supplies/100 lbs. Liquid System	Target PPM	
		White	Color				White	Color
Flush	High	Split	Split	3	-	-	-	-
Break	Low	140°-160°	140°-160°	12	12 - 24 oz. Alkali (pH 11-12)* 12 - 15 oz. Surfactant	12 - 24 oz. Alkali (pH 11-12)* 12 - 15 oz. Surfactant	<1500	<1500
Carry-Over*	Low	140°-160°	140°-160°	6	-	-	-	-
Bleach	Low	150°	-	8	6-8 oz. (pH 10.2-10.8)		100 - 200	N/A
Rinse	High	135°	135°**	2	-	-	-	-
Rinse	High	120°	120°	2	-	-	-	-
Rinse/A/C	High	105°	105°	2	2-4oz. of Antichlor	-	-	-
Sour	Low	90°-100°	90°-100°	2	1-2 oz. Sour/ Do Not Drain After Sour (pH 5.5-6.5)	1-2 oz. Sour/ Do Not Drain After Sour (pH 5.5-6.5)	-	-
Starch	Low	90-100°	90-100°	8-10	To Desired Level - Typical Range is 12 - 24 oz. of Natural Starch	To Desired Level - Typical Range is 12 - 24 oz. of Natural Starch	-	-
Extract					To Required Moisture Level	To Required Moisture Level	-	-

Remember, this formula is a recommended starting point. Depending on your current situation, you may need to make changes.