

Strict adherence to these instructions must be followed. Failure to do so could result in injury or death.

To assemble the Bestiarii muzzle brake system

Always wear safety glasses when assembling, disassembly or cleaning the Muzzle brake System.

Verify that the firearm is unloaded.

Remove the bolt or place the action in the "open position"

Secure the firearm in a vice or some other type of clamping device. Place two rectangular pieces of cardboard on each side of the rifle to protect it from being damaged by the vice jaws.

Clean the end of the barrel with brake cleaner, carbon remover or some other type of cleaning solvent.

Apply red loctite 271 onto the barrel. Starting at the crown evenly distribute the loctite around the barrel diameter up to 1 inch from the crown of the rifle.

Insert the collet into the nut, by slightly tilting it until it snaps into place.

Slide the assembled nut and collet over the muzzle.

Assemble the muzzle brake by simply screwing it into the nut.

Screw on the muzzle brake by hand until you feel it starting to tighten on the barrel.

Index the muzzle brake until the ports on the muzzle brake are at 90 degrees with the action of the firearm

Using a hard rubber hammer or some other type of malleable material slightly tap on the face of the muzzle brake to ensure it is firmly seated on the crown of the rifle.

Using the nut torque tool (provided) attached to a torque ratchet and a 7/8 open end wrench slowly tighten the nut. Pay close attention to insure that the muzzle brake has not turned out of index.

Once the muzzle brake has been tightened, finalize the tightening with the torque ratchet set at 90 foot pounds. This is a critical step that must be respected in order for the muzzle brake to perform safely.

Let the loctite cure for at least 24 hours before firing the rifle.

To disassemble the Bestiarii muzzle brake system.

Always wear safety glasses when assembling, disassembling or cleaning the Muzzle brake System.

Verify that the firearm is unloaded.

Remove the bolt or place the action in the "open position"

Secure the firearm in a vice or some other type of clamping device. Place two rectangular pieces of cardboard on each side of the rifle to protect it from being damaged by the vice jaws.

Loosen nut using the specific nut tool (provided) combined with a 3/8 drive ratchet and a 7/8 open end wrench.

Remove the muzzle brake.

Using a brass punch and a rubber hammer tap on the nut toward the muzzle end of the firearm.

Once removed, bring the firearm to a well ventilated area use a methylene chloride based solvent to remove the excess loctite.

In a well ventilated area the removal of any loctite found inside the collet or the muzzle brake can be done by soaking the parts in a methylene chloride based solvent.

Limited Lifetime Warranty

Spatha Tactical and its authorized dealers/distributors, subject to the conditions, exclusions and limitations that follow, warrant Spatha Tactical manufactured product(s) to be free from defects in materials and workmanship for the lifetime of the original purchaser and as long as he/she remains the owner and user of the product.

Exchange

Product exchange resulting from a warranty claim only covers the value of an actual product, excluding (but not limited to) shipping. Should Spatha be unable to exchange a product for a new one, the customer will be offered a store credit for the value of the damaged/defective item. For the present warranty to be honored, the original purchaser of the product must also be the owner of the firearm onto which the product was installed and used. The use of corrosive ammunition with Spatha Tactical products voids the present warranty. Only Spatha Tactical has the authority to extend or alter any of the provisions of its limited lifetime warranty. Any attempt by dealers, sales representatives or distributors to alter this warranty will not legally bind Spatha Tactical to such alterations.

Return Procedure

To return a product to Spatha Tactical, customers must request and fill out a Spatha Tactical RMA form (unless otherwise arranged). This form can be obtained by sending your request to info@spathatactical.com

Local laws and regulations

Some Spatha Tactical products may be restricted to adults only, or may be restricted in some Provinces/States/Territories. It is the customer's responsibility to know the legality of the items ordered. By placing an order with us, customers agree and understand that these items may be under compliance regulations. Depending on the customer's location or for any other legal reason, license and/or proof of age of the purchaser may be requested by Spatha Tactical prior to completing an order. In the event that the customer cannot provide the requested documentation in a reasonable delay, Spatha Tactical reserves the right to cancel the order and refund the customer.

Liability Disclaimer

Spatha Tactical is not responsible for death/injury and/or property damage and/or firearm damage due to the improper use and/or installation and/or modification of its products. Our product measuring and/or installation instructions require the customer to practice due diligence and strictly adhere to all directives therein. If you experience difficulties or lack the proper tools to install/use a Spatha Tactical product, please call 1.877.902.4779 for assistance. Spatha Tactical also offers product installation for its customers. Contact us for details.