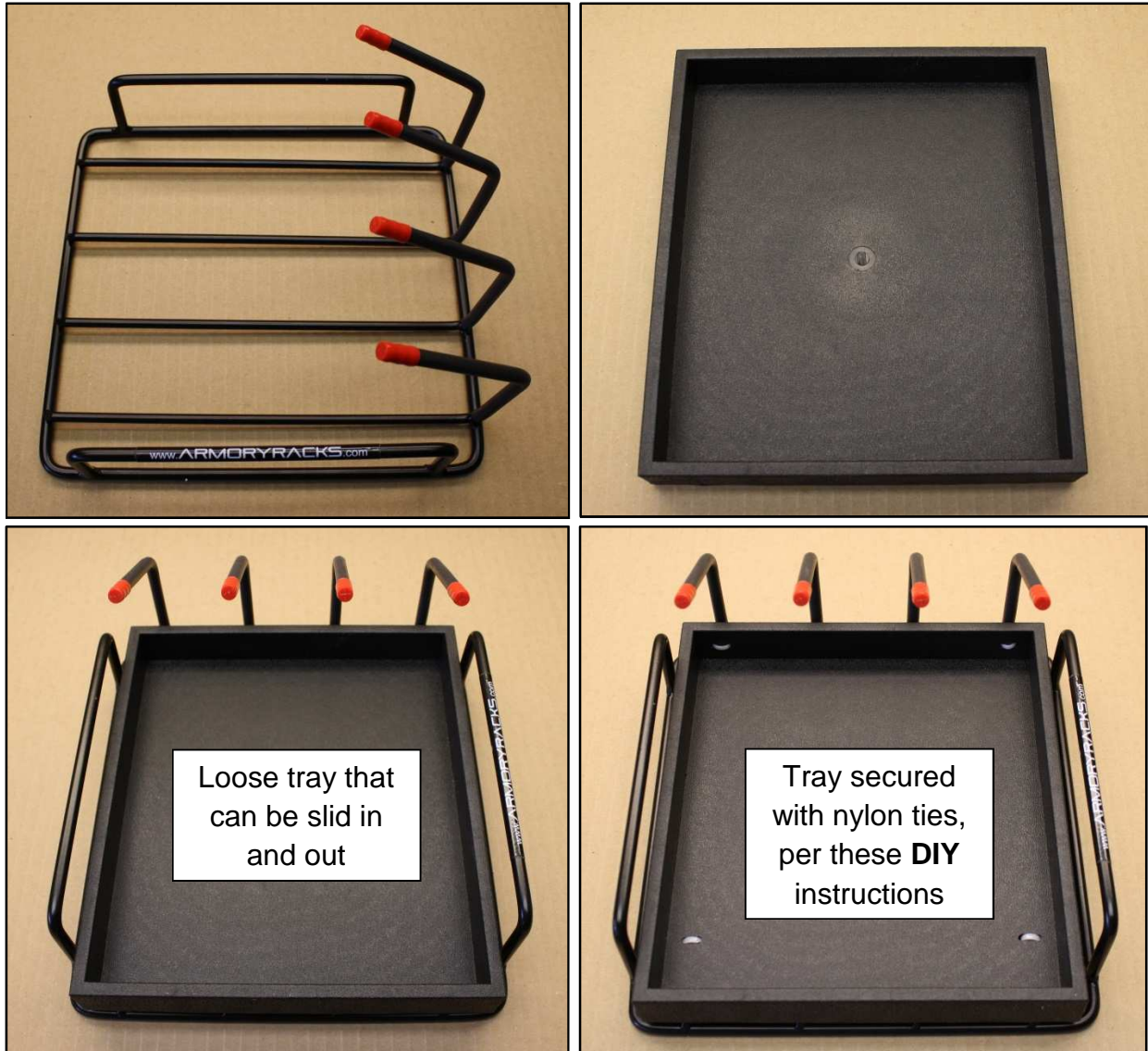


## Securing the Optional Tray to the Armory Rack®

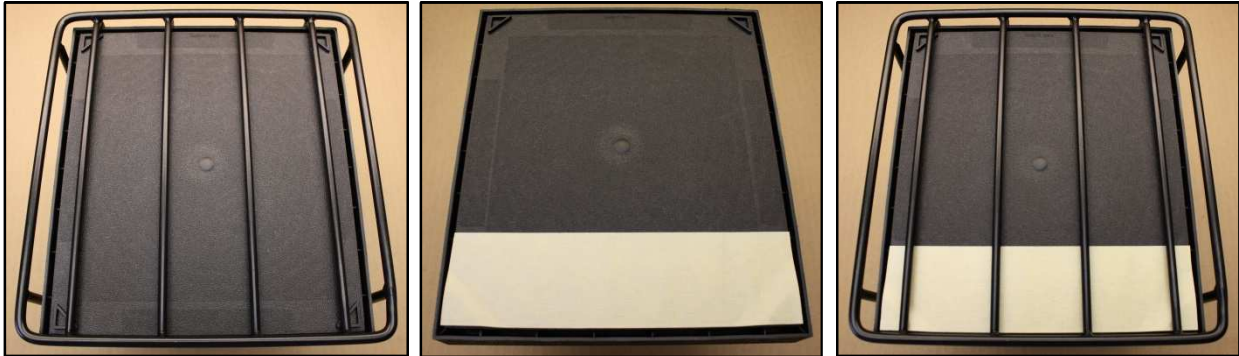
If you purchased the optional accessory tray for your Armory Rack, you have the option to slide it in / out on the rack between the handles or permanently secure it to the rack using regular nylon ties. Securing it permanently is completely optional. Some prefer to be able to remove the tray; some prefer to have it securely in place.

If you choose to secure the tray to the rack, follow these easy DIY instructions. The example is for a 4-Gun rack and tray, but the same technique applies to an 8-Gun rack and tray. You'll need masking tape, a felt tip pen, a tape measure, a drill, a 1/8" drill bit, diagonal cutters, and 4" nylon ties.

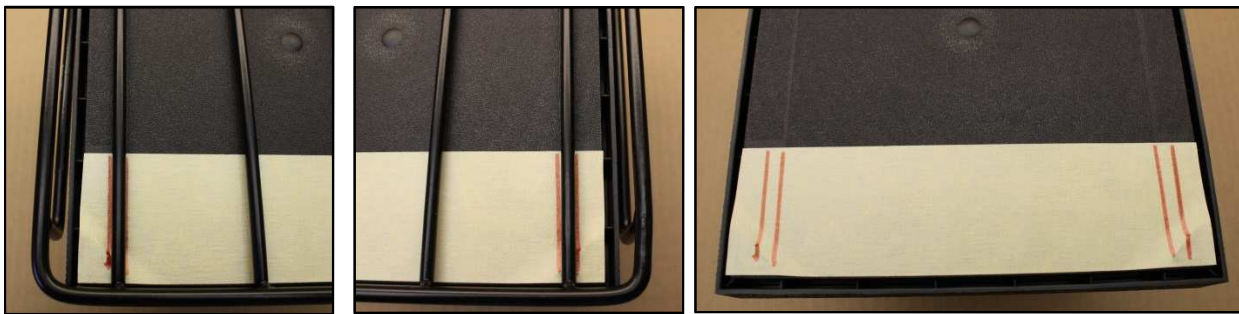


## Securing the Optional Tray to the Armory Rack®

Start by flipping the rack / tray over and setting in on something 5 or 6 inches tall, so the rack and tray stays flat when both are upside down. Remove the tray from the rack and put a piece of masking tape across the tray as shown below. It needs to be positioned so you can make a mark about 1 ½ inches from the end. Put the tray back in the rack and center it so it is positioned where you want it permanently.

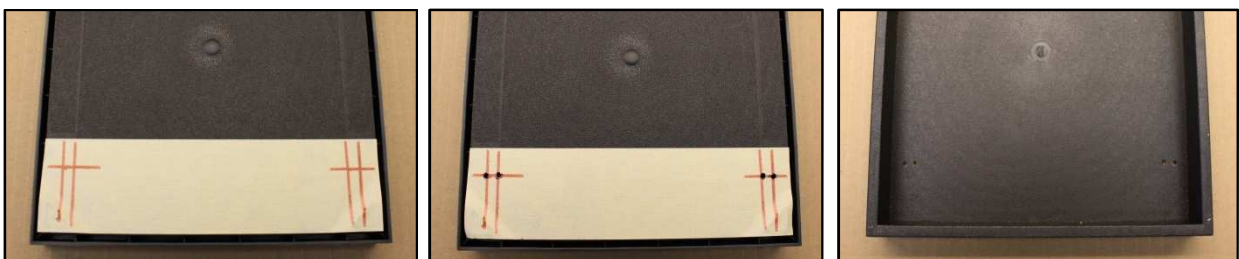


After double checking the tray is positioned as you want it, using a felt tip pen, mark the masking tape with a line on the outside and inside of the outermost hanger rods, as shown. After you mark and remove the tray, it will look as shown in the photo below.



Draw a perpendicular line about 1-½ inches from the front edge as shown, and using 1-1/8 inch drill, carefully drill the four holes. The holes need to be away from the molded triangle on the tray bottom, used for tray stacking alignment. Both the 4-Gun and 8-Gun trays are stackable if you want to use them separately in your safe.

Do not apply excess pressure to the tray when drilling. If you have a sharp drill, it should require minimal pressure to penetrate the material. When the holes are drilled, remove the tape. Be careful not to get the holes too close together, or the material in between could be weakened and break out when you tighten the tie.

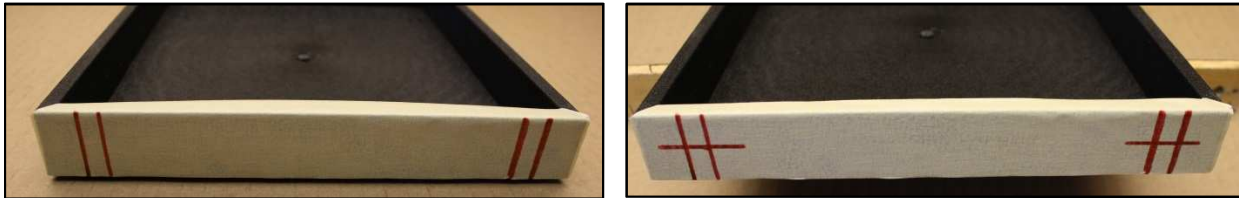


## Securing the Optional Tray to the Armory Rack®

Put another piece of masking tape across the front of the tray as shown below. Put the tray back in the rack and center it so it is positioned where you want it permanently. After double checking the tray is positioned correctly, use a felt tip pen to mark the masking tape on the outside and inside of the outermost hanger rods, as shown.



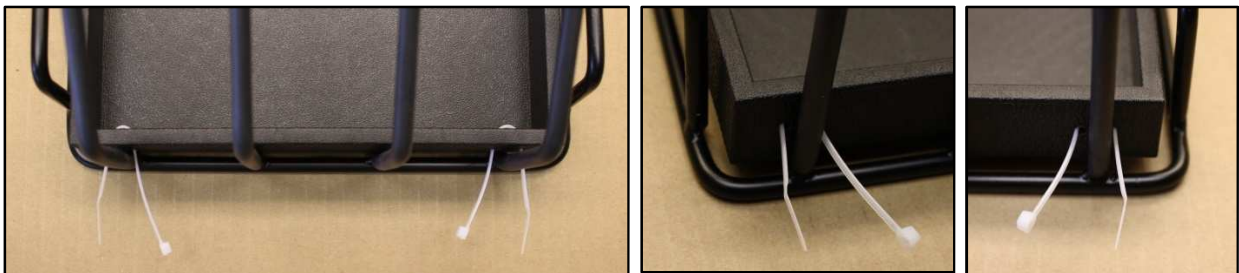
After you mark and remove the tray, it will look as shown in the photo below. Mark perpendicular lines about half way between the top and bottom.



Using 1-1/8 inch drill, carefully drill the four holes. Do not apply pressure to the tray. If you have a sharp drill, it should require minimal pressure to drill the four holes. When the holes are drilled, remove the tape. Note that there is a double layer of plastic when drilling through the sides.



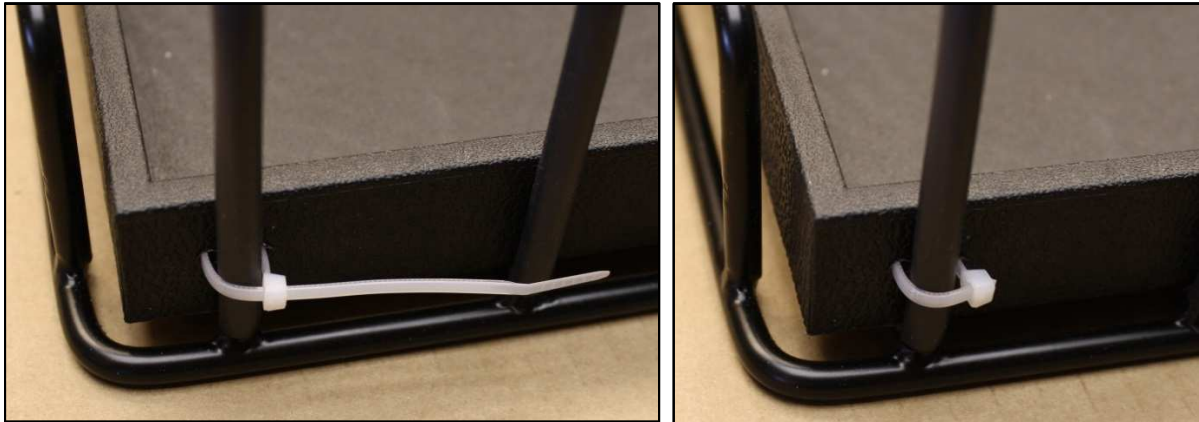
Starting with the front, place the tray on the rack and thread the nylon ties from the outside to inside, around the hangers, and back outside.



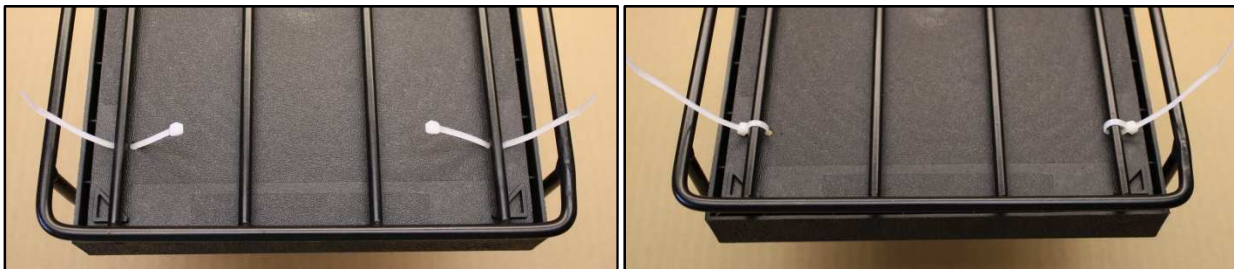


## Securing the Optional Tray to the Armory Rack®

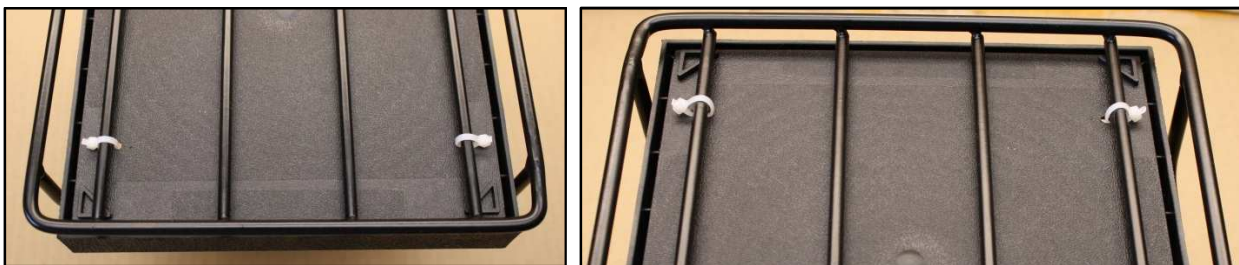
The knot should be on the outside of the tray, so it does not interfere with the liner or contents. Insert the tie through the knot, draw it up snugly, **but do not over tighten**. Over tightening can damage the tray. Once the tie is snug, trim the excess.



Move now to the bottom of the tray, threading the nylon ties from the bottom (outside) to inside, around the hangers, and back outside, as shown. Insert the tie through the knot, draw it up snugly, **but do not over tighten**. Over tightening can damage the tray.



Once the tie is snug, trim the excess tie.



We used white ties to highlight them in the photos, but if you use black ties, they are largely unnoticeable when properly installed with the knots on the outside and bottom.

All done!