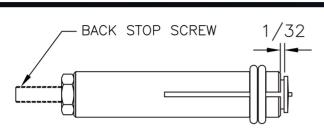


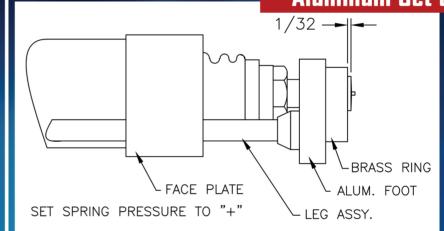
## International Welding Technologies

## QUICK GUIDE FOR GAP SETUP



- 1) ENGAGE ALL OF THE STUD INTO THE CHUCK AS AS SHOWN ABOVE.
  ADJUST THE BACK STOP TO OBTAIN THIS SETTING.
- 2) FOR STUDS LONGER THAN 1-1/2" ENGAGE AS MUCH AS POSSIBLE

## Aluminum Set Up



## Steel Set Up 3/32 BRASS RING ALUM. FOOT SET SPRING PRESSURE TO 1/2 LEG ASSY.





An "exclusive" step by step YouTube video can be viewed by scanning QR code here