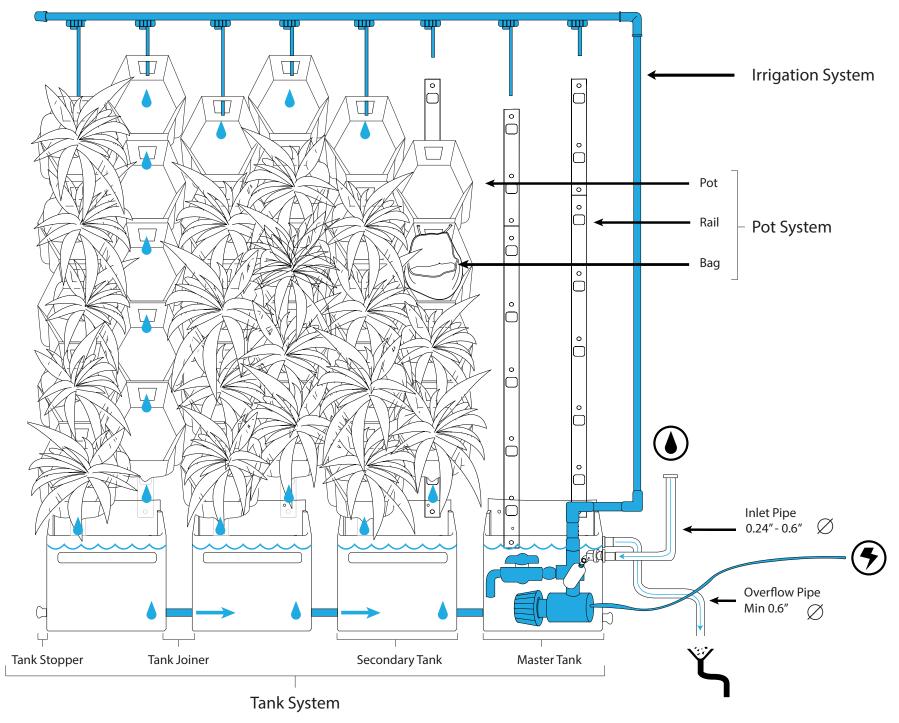
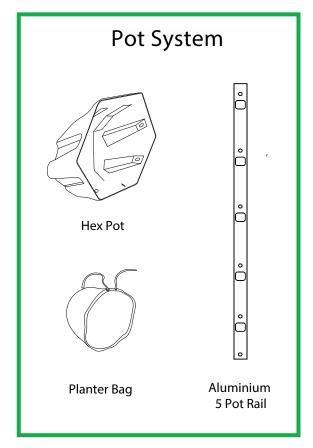


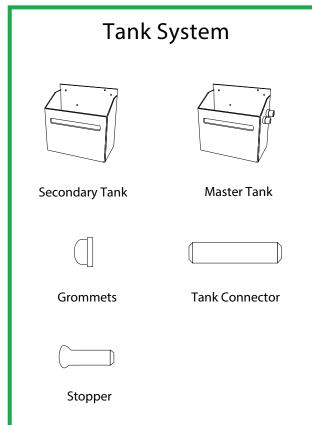


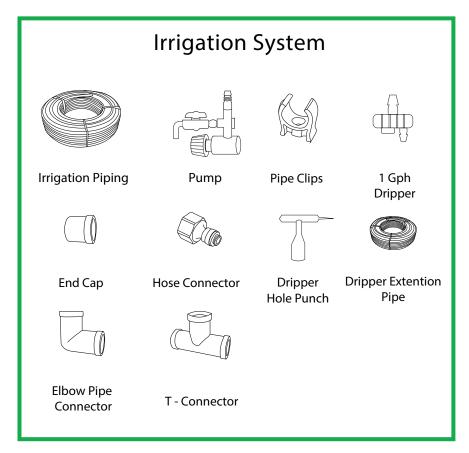
System Hardware Overview

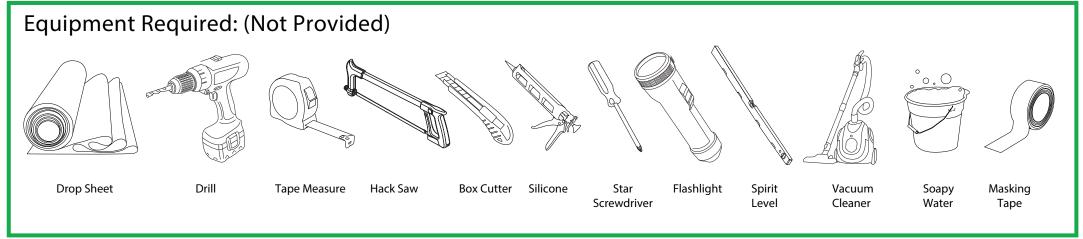


Components List

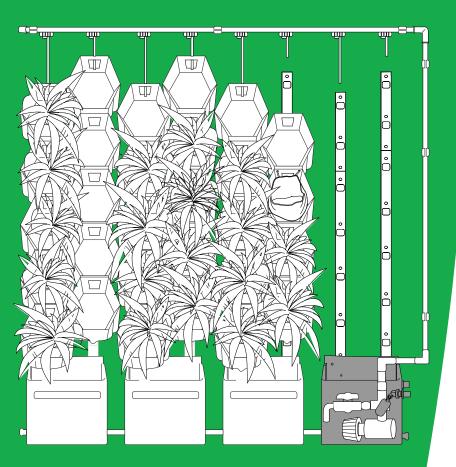






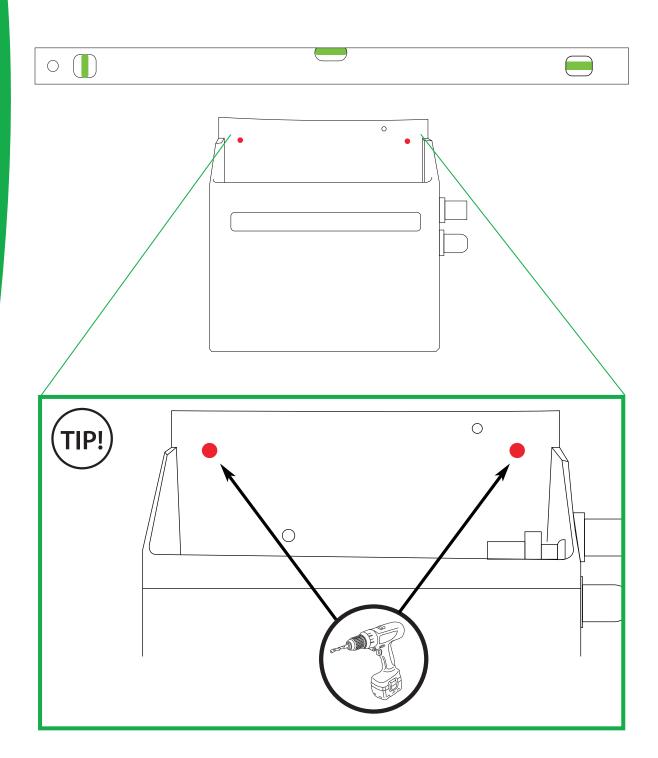


Step 1: Mounting master tank

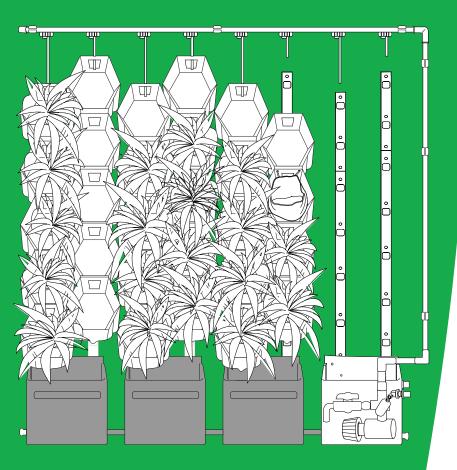


Process Comments

Install master tank level in bottom right corner of the wall.

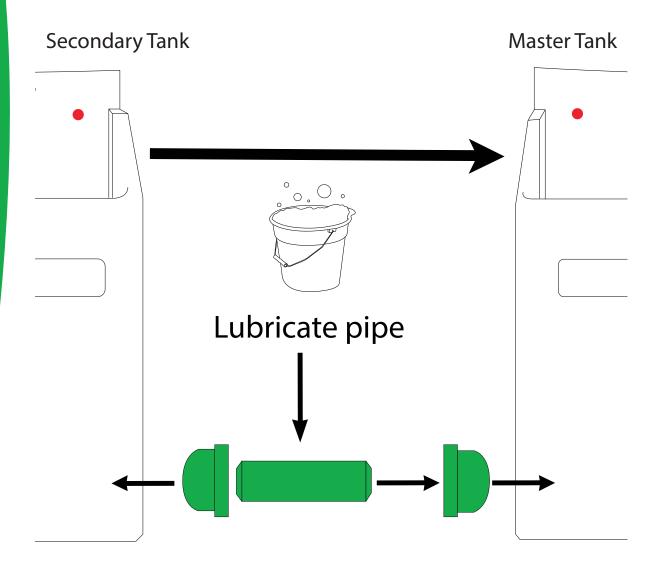


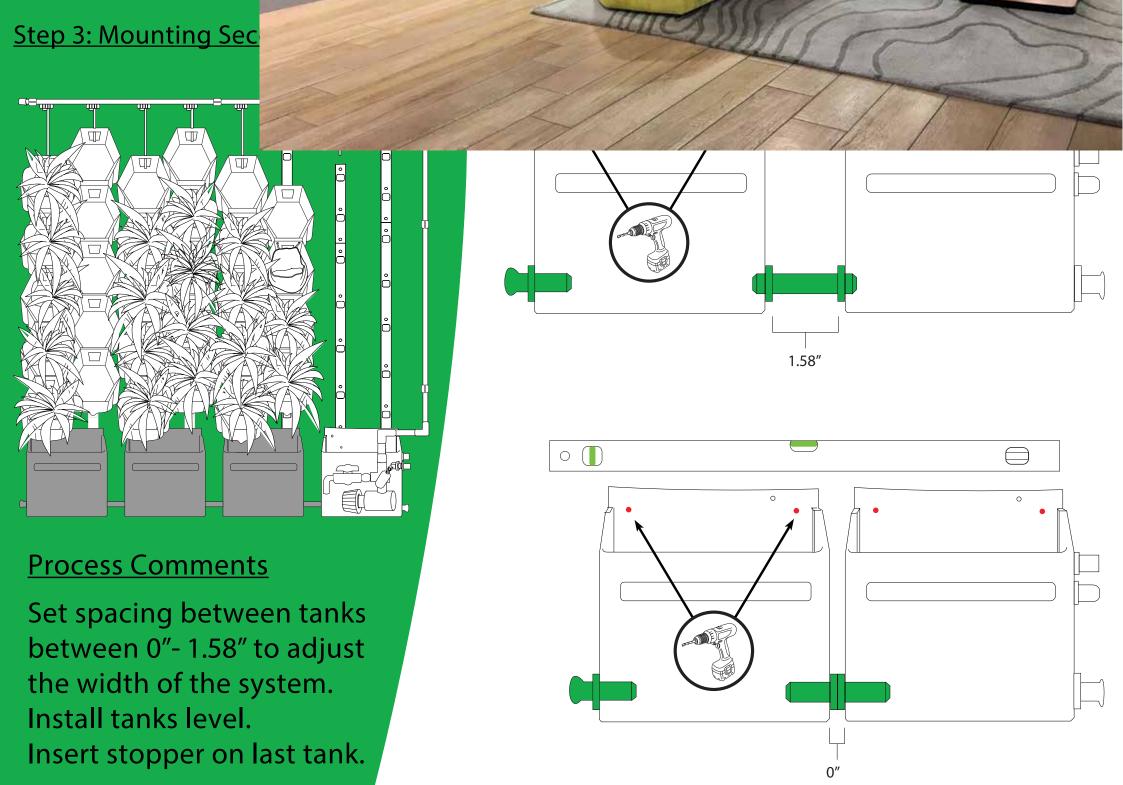
Step 2: Joining Tanks



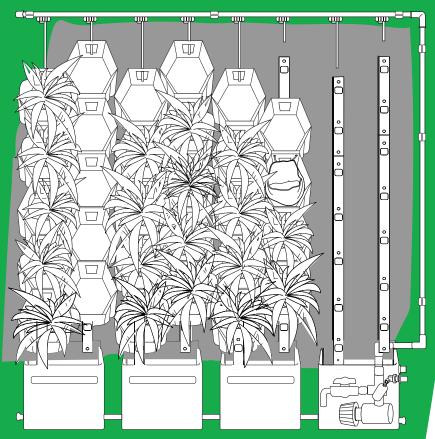
Process Comments

Insert grommets and push through connector pipe to join tanks.



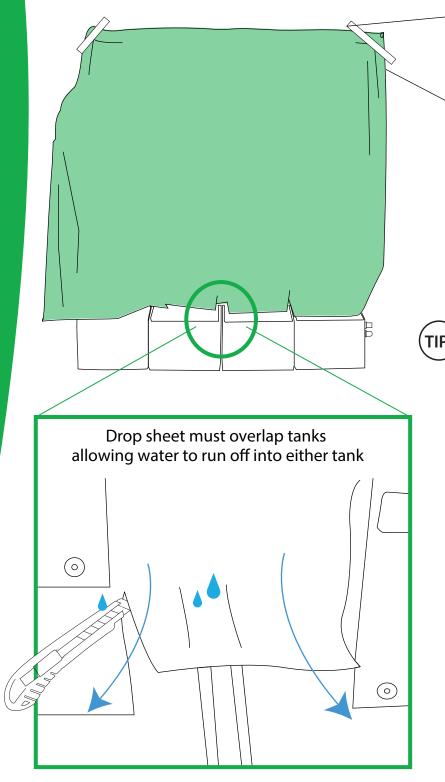


Step 4: Install Drop Sheet (optional)



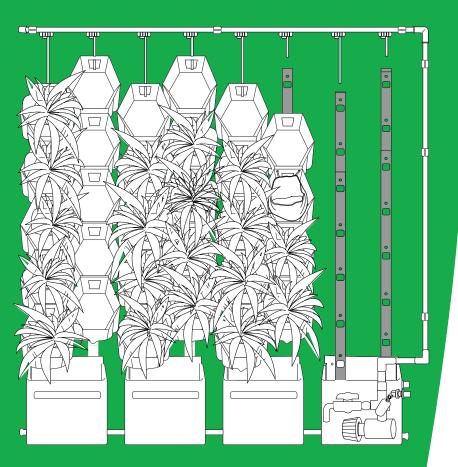
Process Comments

The drop sheet redirects water that escapes the pots due to installation or maintanence errors.



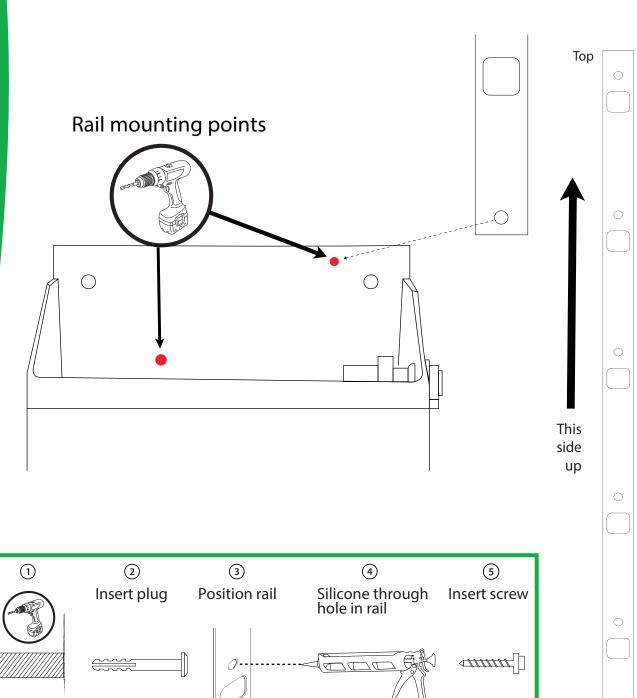
Drop sheet is optional but recommended for indoor installations.

Step 5: Install Rails to Tanks



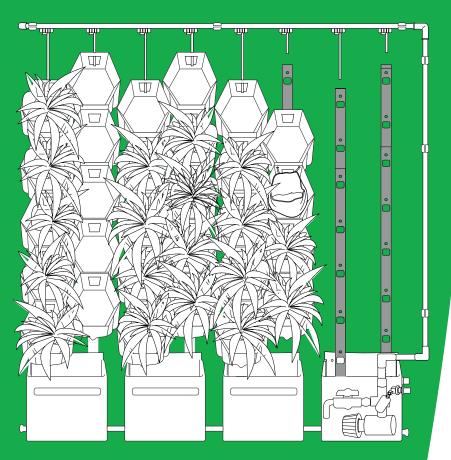
Process Comments

Use pilot holes provided on tanks to install the bottom screw on each rail.



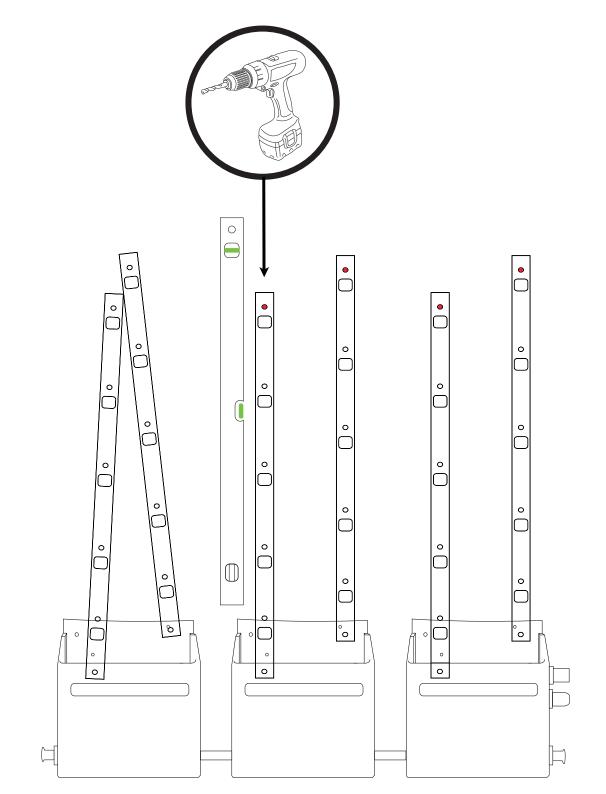
Bottom

Step 6: Level Rails and Secure

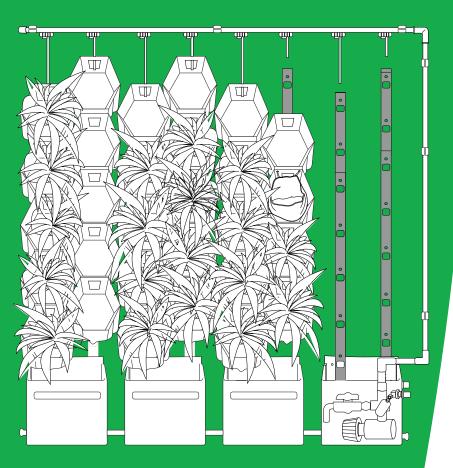


Process Comments

Level rail and install top screw.

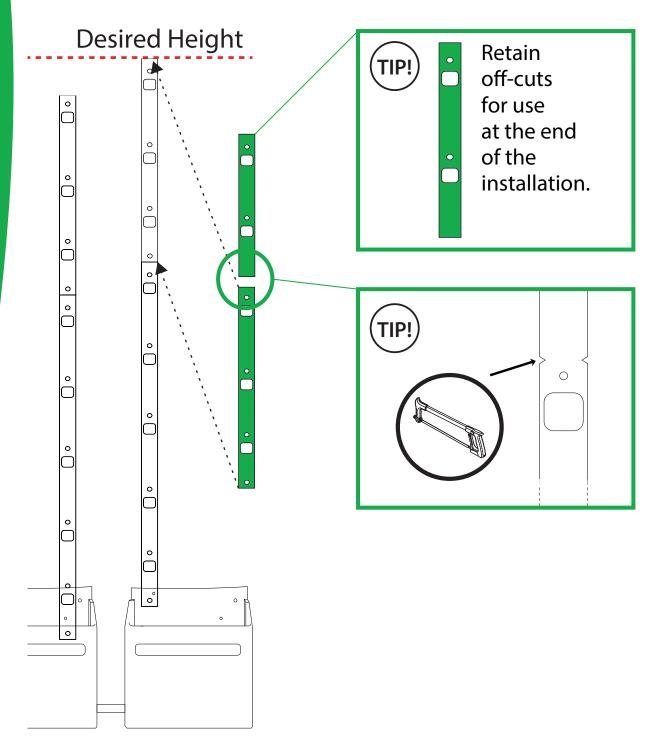


Step 7: Stack and Cut Rails

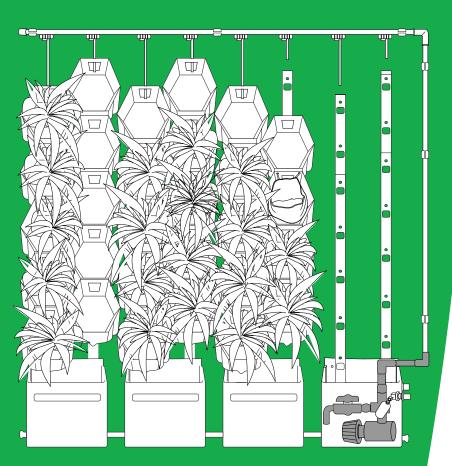


Process Comments

Cut rail on notch provided to fit desired height.

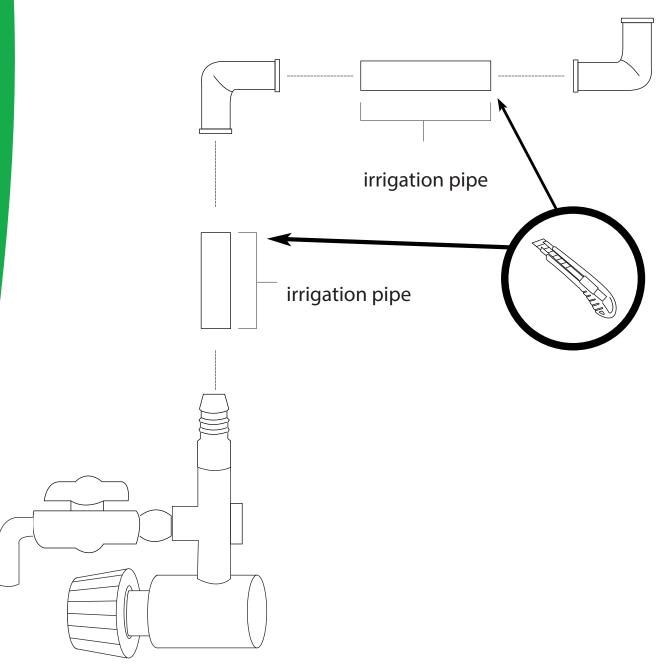


Step 8: Pump Assembly

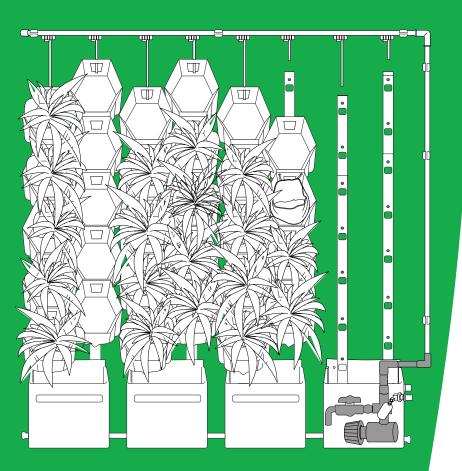


Process Comments

Attach first section of irrigation pipe to pump as shown.

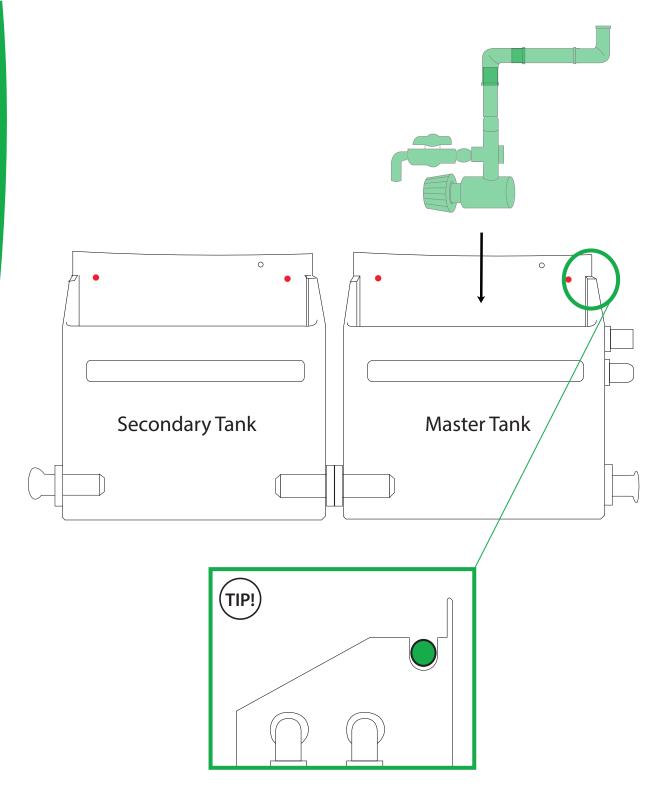


Step 9: Pump Installation

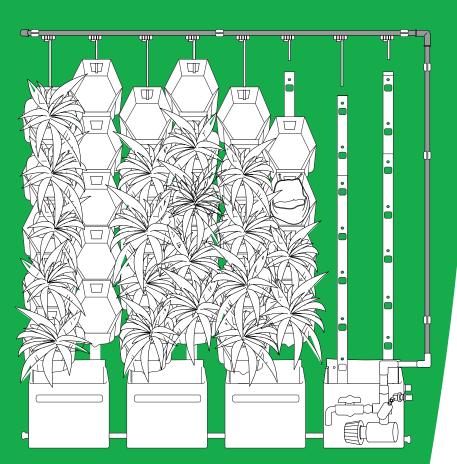


Process Comments

Place assembled pump into master tank.
Place irrigation pipe through notch provided in the master tank.

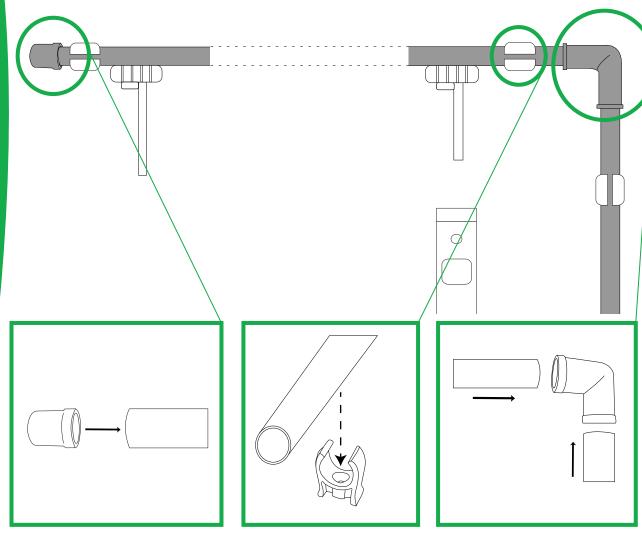


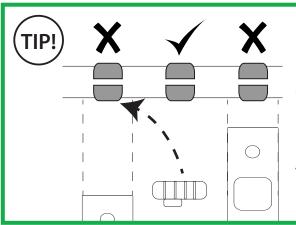
Step 10: Install Irrigation Pipe



Process Comments

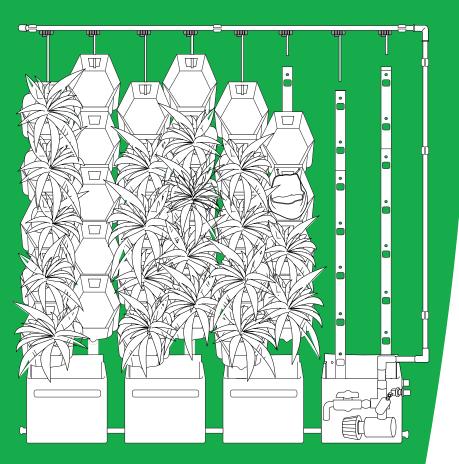
Install irrigation pipe using pipe clips to secure to the wall. Use the pipe connectors provided to join the pipe.

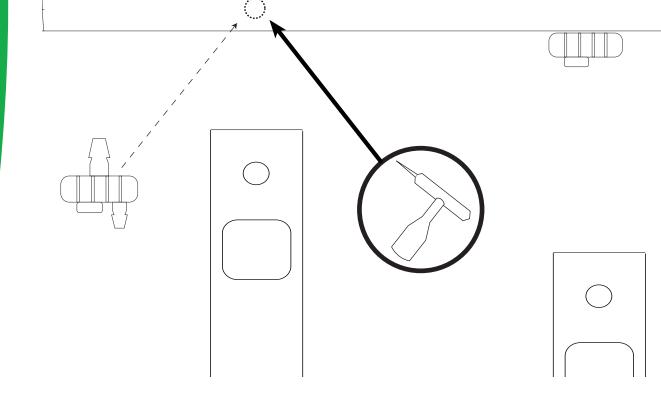




Do not install pipe clips directly above rails as they intefere with the drippers.

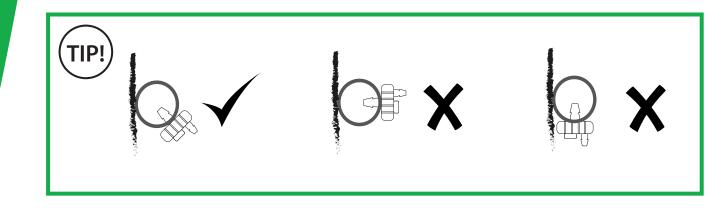
Step 11: Install Drippers



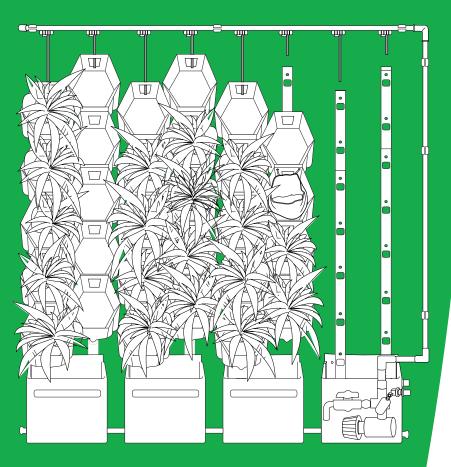


Process Comments

Punch hole in pipe above rail. Insert dripper and make sure dripper is at a 45° downward angle.

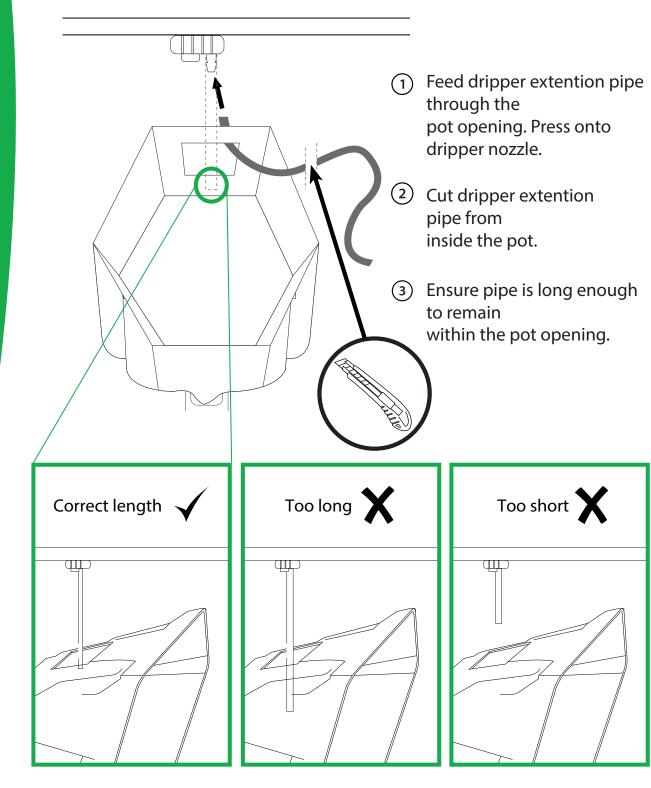


Step 12: Extend Drippers

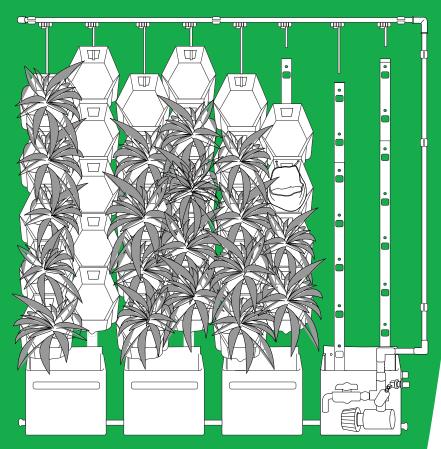


Process Comments

Extend dripper and insert into pot.

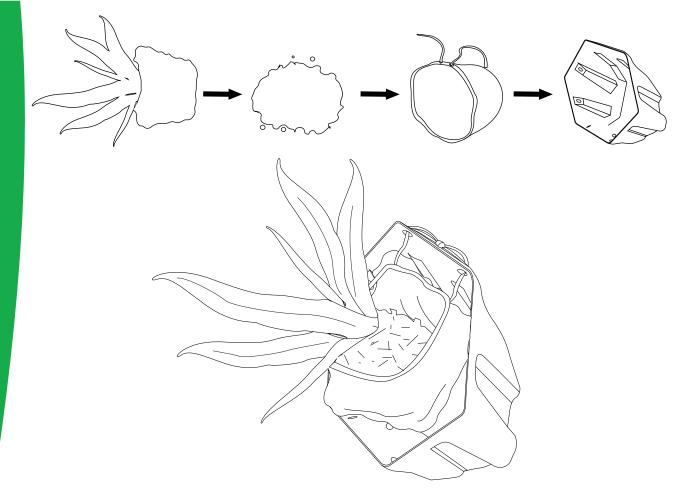


Step 13: Planting of Pots

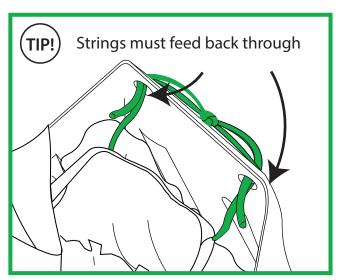


Process Comments

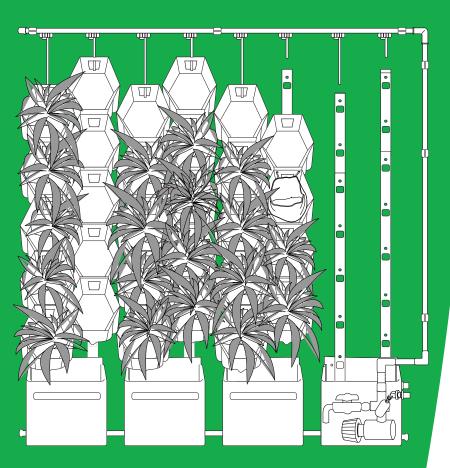
Transplant from grow pot to the planter bag. Tie bag into the hex pot.





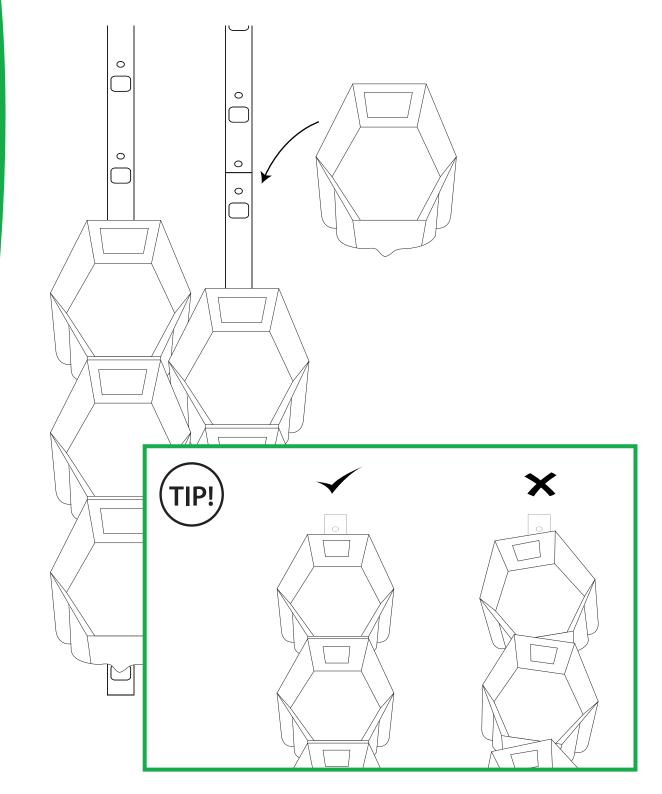


Step 14: Pot Installation

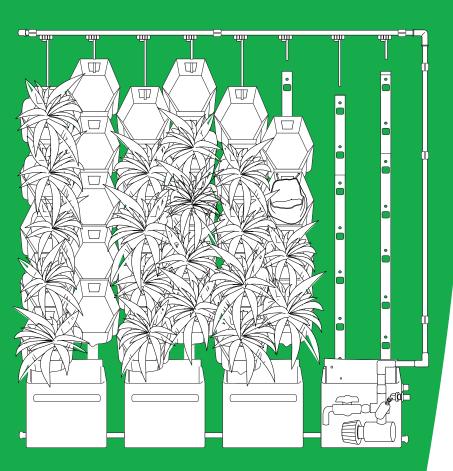


Process Comments

Clip pots onto rails and ensure proper alignment. It is easier to load pots from bottom up.

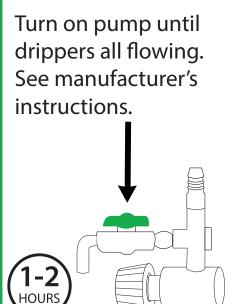


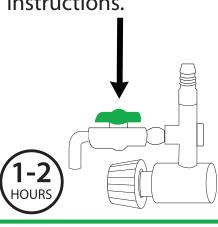
Step 15: Testing Irrigation System

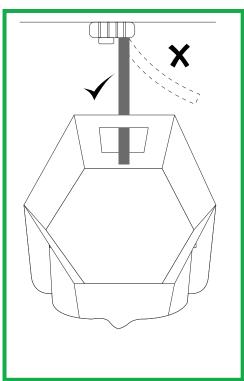


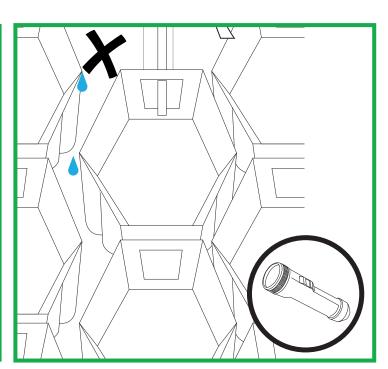
Process Comments

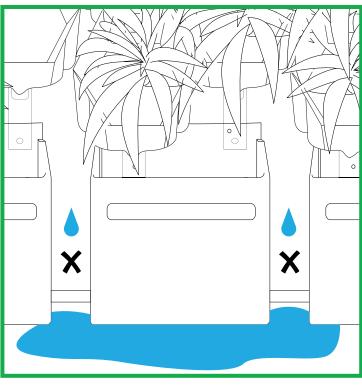
Check drippers are inserted correctly into pots. Test run the irrigation system for 1 -2 hours and observe for leaks.



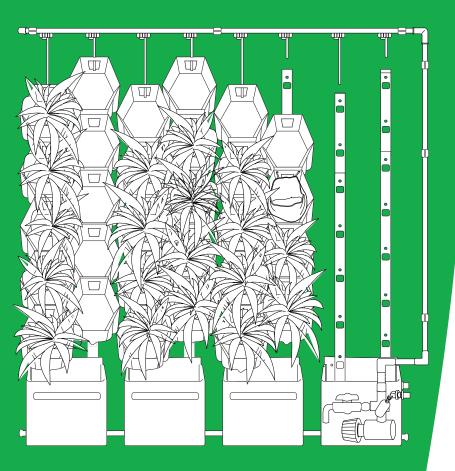






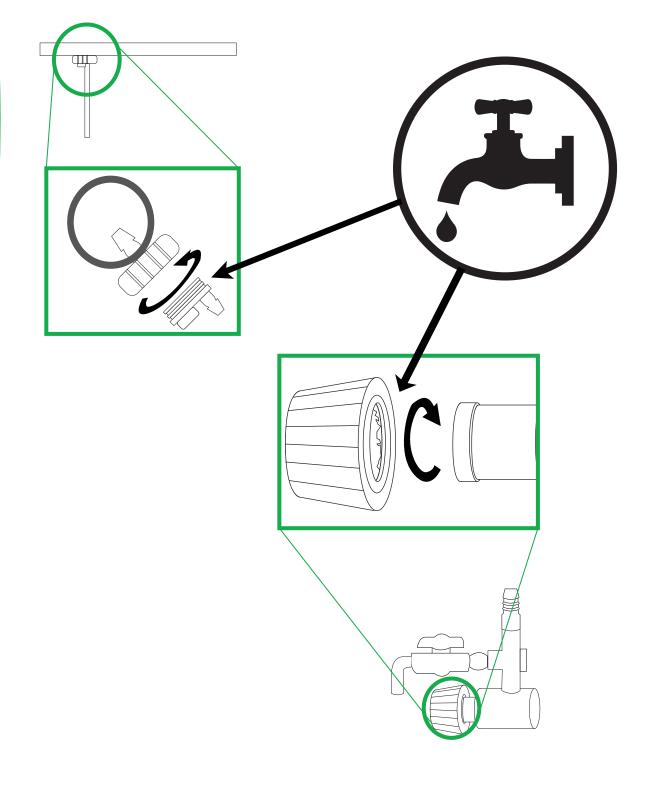


Step 16: Routine Maintanence

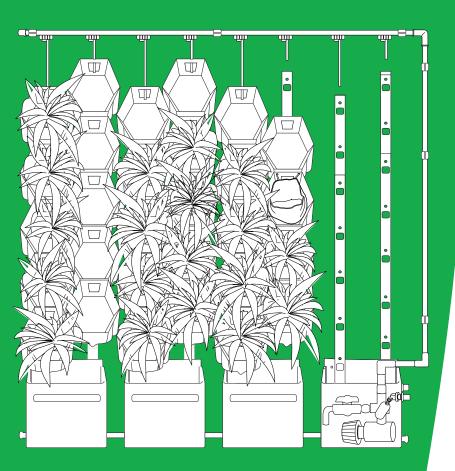


Process Comments:

Remove dripper and pump filter as shown. Clean and re-attach.



Step 17: Tank Maintanence

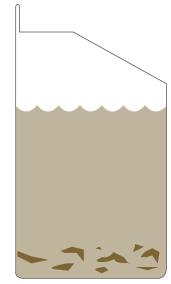


Process Comments:

Drain the tanks and wipe down and clean.
Refill with fresh water.



1 Drain water using a wet vacuum cleaner.





2 Clean out all dirt and debris.



3 Refill tanks.

