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M-T 10AM-5:30 PM (Eastern) Closed Friday, Saturday, Sunday

1968-1970 AMC AMX/Javelin Group 19 Reproduction Front Spoiler P/N 700-FS68 Installation Instructions

- 1.** Use the (2) $\frac{1}{4}$ X $\frac{1}{2}$ " chrome bumper bolts and 4 small stainless nuts and bolts with washers.
- 2.** The center bracket is mounted behind the hood bracket as seen in the picture. We added an extra mounting bolt where the spoiler mounts to the bracket.



- 3.** Find the center of the spoiler and line it up as desired with the hole in the center bracket. Mark and drill the first hole in the spoiler to mount it to the bracket with one nut, bolt and a washer on the underside of the spoiler. The center of the spoiler should be about $\frac{1}{2}$ to $\frac{3}{4}$ inch away from the bumper.



- 4.** Using the end brackets provided you will need to make a slight bend long ways in the bracket so it can mount to the bumper tab on each side of the bumper lower edge. The tab has a hole which is where you will mount the spoiler using the chrome bumper bolts. The bend needs to be enough to match the angle on top of the spoiler in relation to the bumper. (see pics). You also will need to drill out the holes you use in the bracket for the bumper bolt and the other bolt that will attach the spoiler. (see pics)



- 5.** After making sure both brackets have the correct angle and the spoiler fits nice against the brackets, you can mark and drill the hole in the spoiler to mount the outer ends to the end brackets. We only used one bolt on each end but you can use two if desired. **NOTE: Make sure that the spoiler is not actually touching the bumper at the outer ends...it will be close but not touching.** (see pics)



- 6.** Your spoiler should be securely mounted and complete