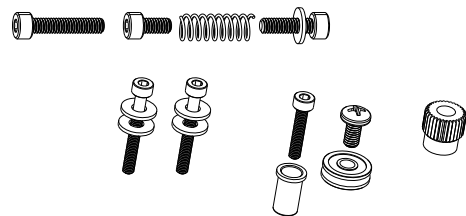
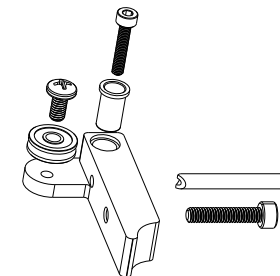
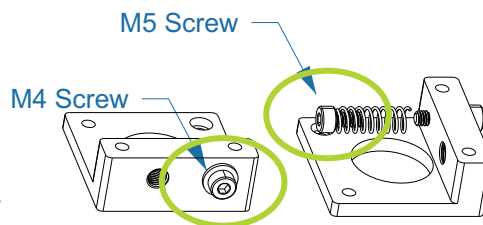


MK8 FlexiPLUS and FlexiONE Contents:



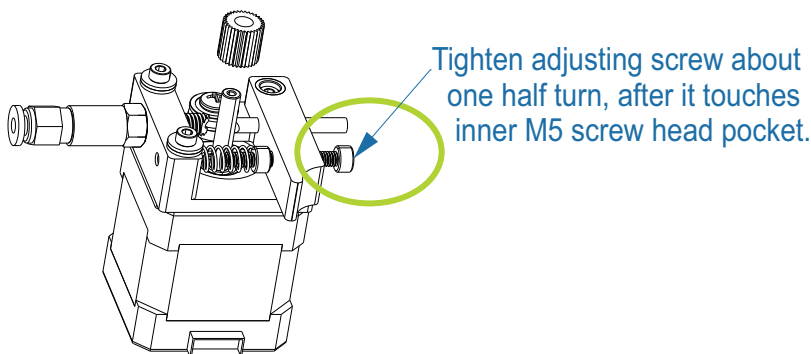
Type A



TIPS FOR Printing Flexibles:

Cut and sharpen the beginning tip of your filament, like a spear. Heat nozzle to printing temperature of chosen filament. Load flexible filament manually. Squeeze lever arm to retract guide bearing, and insert your filament. Keep pushing filament until you see it flow out of your nozzle. Then release lever arm and purge 50 mm of filament. Run your print file.

We recommend starting print speed of 25 mm/s. Increase the speed gradually to ensure all is working well. The FlexiPLUS version can print soft flexibles at 50 mm/s.



NOTE: If using our hardened steel gear (optional), you may want to reduce your extrusion rate, or multiplier in your slicer by 1-2%. The standard brass gear, included, should need no change in your settings. If you're using the stainless steel gear, your settings need not be changed.

NOTE: The adjusting screw should be tightened until it just touches the inner M5 screw head, plus 1/2 turn clockwise. This setting will be sufficient for nearly all types of filaments. You will rarely, if ever need to adjust this.

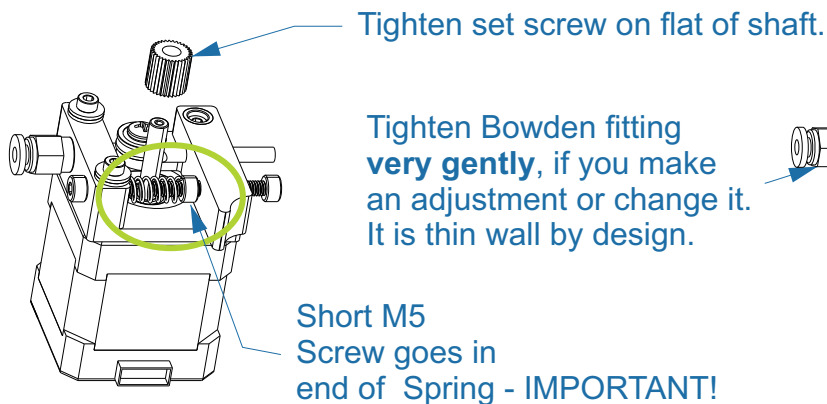
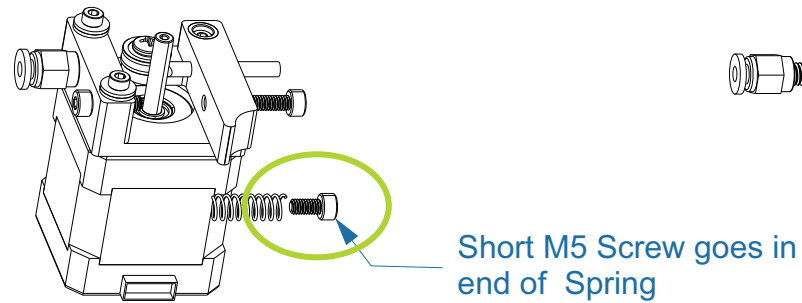
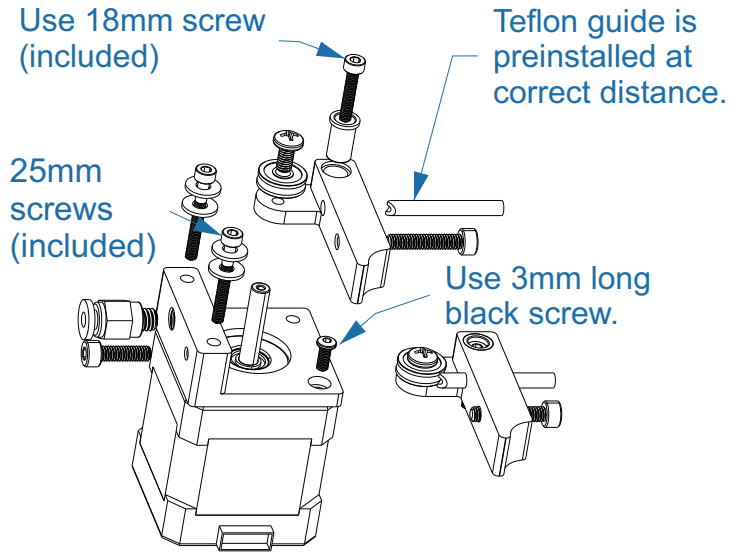
Thank you for your support!

We pride ourselves in helping our customers. If you need assistance, or would like to let us know how it works out for you, please visit our Facebook page: <https://www.facebook.com/MacEwen3D/>

Copyright © 2018 MacEwen



Option 1: Flexi ONE (Basic) Mk8 with Teflon Filament Guide:



Option 2:

Flexi PLUS Flexible Filament Mk8 with Stainless Steel Outfeed Tube

