

# Heatlie Assembly Instructions

## Box Contents

Heatlie Barbecue: Barbecue plate and body four thumbscrews.

Leg Kit Box containing:

- 2 wheels
- 1 leg with bottle bracket
- 2 axle assemblies (each including 1 axle, 2×1" washers, 1xl washer, 1xl nylock nut)
- 1 leg without wheels

## BBQ Assembly Instructions

It is important that the leg/wheel kit is assembled first.

### Leg/Wheel Kit Assembly

Remove contents of Leg Kit Box. To secure wheels on wheel leg kit:

1. Remove all washers and nut from the stub axle
2. Pass axles through hole at the bottom of the wheel leg so that the axle thread is protruding from the outer side of the leg.
3. Place one of the 1"washers on the axle
4. Place the wheel on the axle
5. Place the other ½" washer on the axle
6. Place the other large washer on the axle
7. Screw the nylock nut with the nylon on the external side
8. Tighten nut to required tension using spanner
9. Repeat process for other wheel

### Barbecue Assembly

Note: If Warming Drawer is being used, this needs to be fitted now. Please refer to "Assembly of Heatlie Accessories – Warming Drawer" before commencing.

1. Twist out thumbscrews on corner of cook-top for enough so as not to interfere with the insertion of the legs.
2. The legs with Gas Bottle Bracket belong at the end where the gas controls are located.
3. You will need to either:
  - a. Place the BBQ, plate side down, on the ground, then install legs as follows then with a one person either end of the BBQ, turn up the right way and rest on legs
  - b. **OR** Have 2 people holding the BBQ, one person to hold the handle on one end and the other to hold the control

panel on the other end, lift the BBQ above the height of the legs and have a 3 rd person insert the legs.

4. Install legs by pushing them up into the corner stubs of the barbecue.
5. Ensure legs penetrate past the thumbscrew level and then tighten the thumbscrews.
6. Legs can be slightly raised using thumbscrews to achieve slight fall on cook-top for fat drainage.

Once final leveling is achieved keep thumbscrews tightened – this keeps unit rigid and prevents legs dropping when moving unit.

## **Gas Bottle and Line Fittings**

1. Gas Bottle: Hang gas bottle on the brackets provided. The handle at the top of the bottle sits over the bent brackets.
2. Regulator: Connect the regulator to the bottle, and the flexible hose to the Barbecue nozzle fitting at base of burner controls (3 BSP fitting).  
Note: this is a low pressure appliance and a pressure regulator must be used.  
You cannot connect this LPG barbecue directly to a natural gas supply.  
(The Heatlie BBQ can be easily converted for use with Natural Gas.)
3. Gas Line Fittings: Use a spanner to tighten the flexible hose to the barbecue (right hand thread). Do not over tighten. Tighten gas bottle connection with fingers ( left hand thread). Keep gas line away from potential hot surfaces.
4. Leak Test: With the gas line connected to the controller unit – turn gas on at bottle and check for leaks. Use soapy water – brush over joints on gas bottle and connection at controller unit and watch for bubbles.

## **Assembly of Heatlie BBQ Accessories**

### **Protective Cover**

1. Attach handle to outside of protective cover.
2. Attach step bracket to the inside of the cover.
3. Put screw through the hole in the step bracket making sure that the elevated step of the bracket is facing the rear of the cover (this will allow the cover to be used as a wind shield when cooking).
4. Pass screw through cover and into handle.
5. Tighten firmly using screwdriver.
6. Repeat process for other side of handle (for 1150 model only)

## **End Table**

1. End tables can be placed on either side of barbecue.
2. Secure end table by positioning mounting support hook over the top edge of hot-plate allowing adjustable feet to rest against the stub leg of the barbecue cook-top.
3. Use end table screws to adjust to desired level making sure that both end table feet are placed against the stub of the barbecue cook-top.

## **Warming Drawer**

1. Ensure the BBQ legs have been removed from the BBQ cook-top.
2. Turn cook-top upside down (place on grass or non abrasive surface so as to avoid scratching cook-top).
3. Remove galvanised sheet base by removing the 4 (or 6) screws using a Phillips head screwdriver.
4. Remove drawer from drawer frame.
5. Place warming drawer frame on the stub legs of the cook-top base.
6. Ensure that the back panel of the drawer frame is at the rear of the BBQ and blanks the space between the frame and cook-top body.
7. Insert wheel leg (Gas Control end of the barbecue) through drawer frame into stub leg of BBQ until leg cross rail meets drawer frame( ensure that bottle bracket is facing out from the BBQ). Tighten thumbscrews.
8. Insert other leg kit so that leg cross rail meets drawer frame. Tighten thumbscrews.
9. Turn barbecue over onto legs.
10. Remove plastic from base of warming drawer.
11. Insert drawer into front of drawer frame.

## **Drain Extension**

1. Hook drain extension into the drain spout in the front right hand corner of the barbecue cook-top.
2. Drain extension should extend down towards the ground with the angle facing the middle of the barbecue.
3. Place a 20 litre drum or similar container to catch fat and liquids when catering for large numbers.