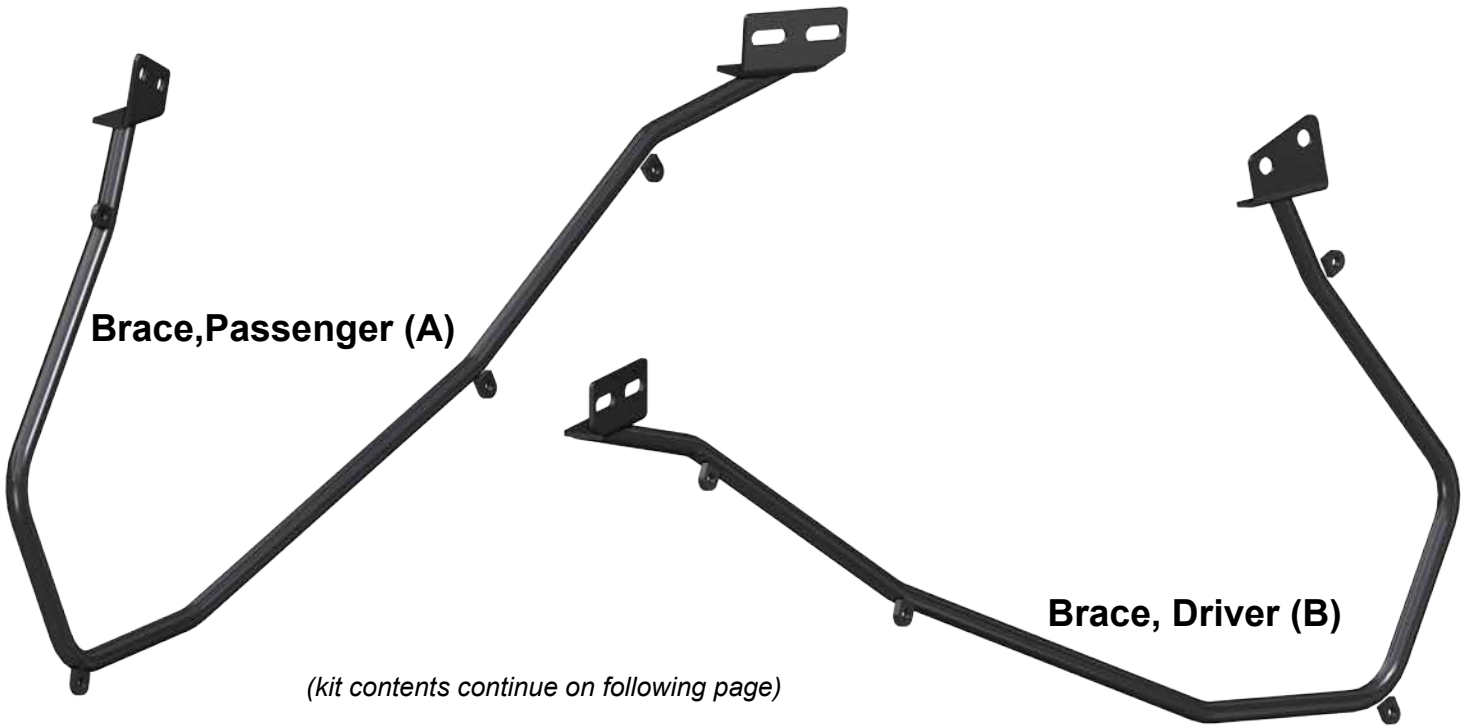
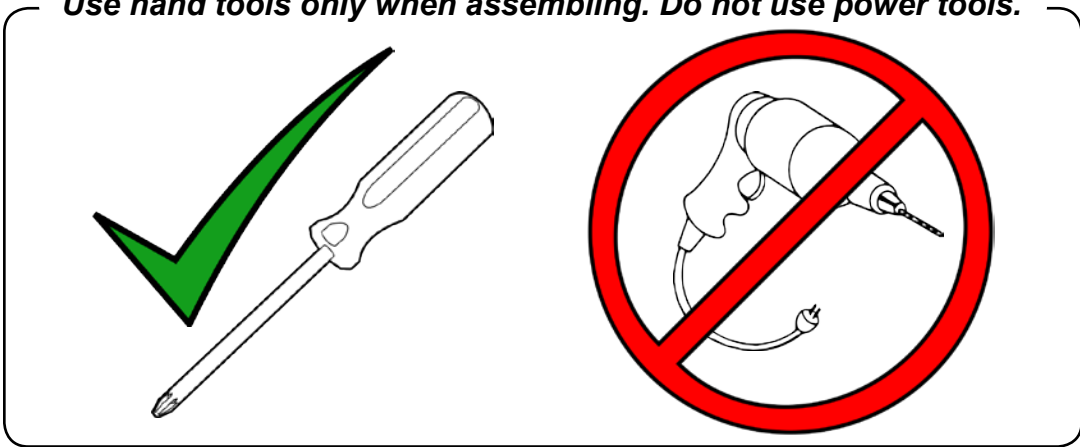


*Use hand tools only when assembling. Do not use power tools.*



**Need help with your installation?**

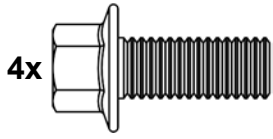
 <a href="mailto:sales@superatv.com">sales@superatv.com</a>	 <a href="http://www.superatv.com">www.superatv.com</a>
 1-855-743-3427	 8:00am - 9:00pm EST M-Th 8:00am - 7:00pm EST Friday 9:00am - 2:00pm EST Saturday

**Read instructions and view illustrations before beginning.**

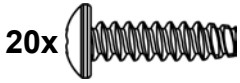
*Thank You  
For Choosing*  
**SUPERATV**.COM<sup>®</sup>



4x M8-1.25 Nylock Nut



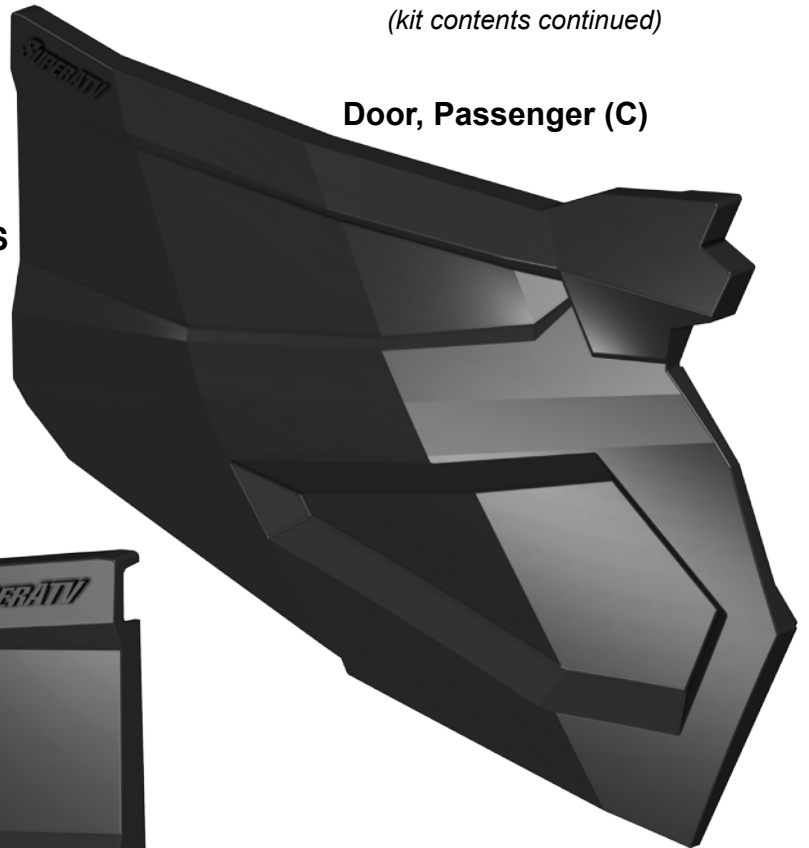
4x M8-1.25 x 20mm Lg. FHCS



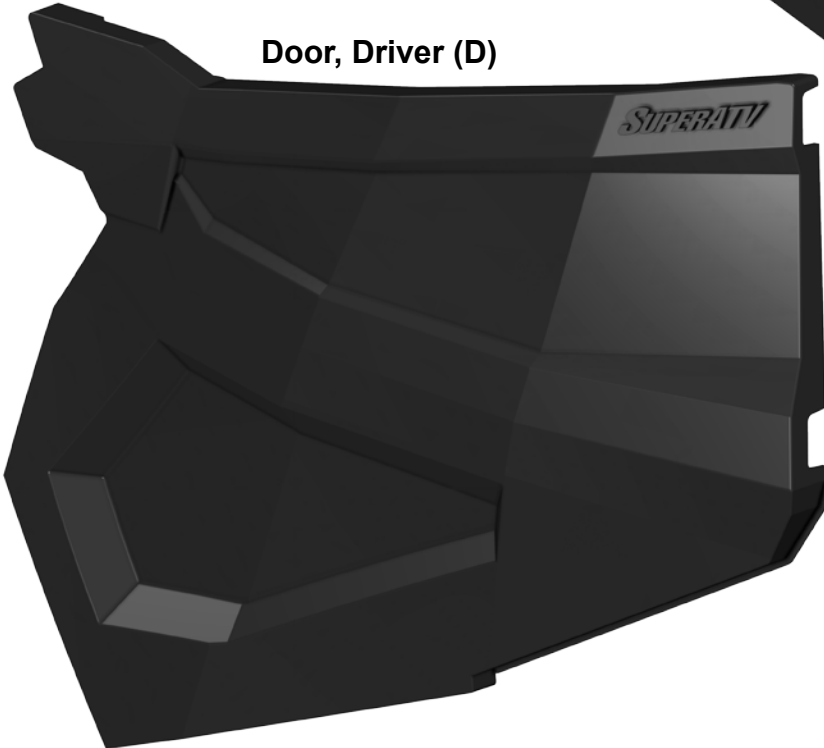
20x 1/4\"-14 x 3/4\" Lg. PHMS

(kit contents continued)

Door, Passenger (C)



Door, Driver (D)



Remove Door Skins from Door Frames.

Keep all components removed from machine

Door Skin

Door Frame

(Driver)

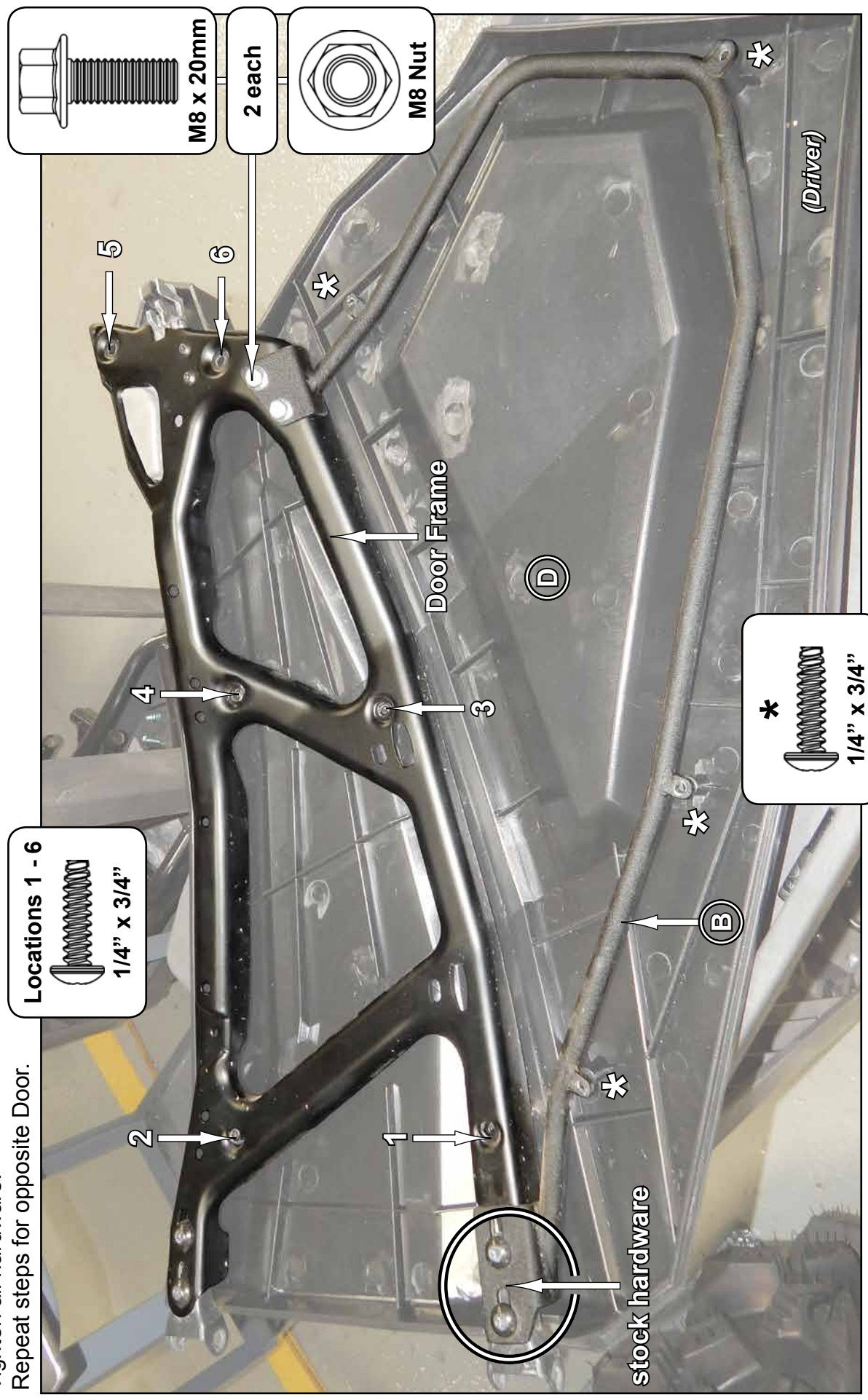


**Do not tighten hardware completely unless noted.**



**DO NOT USE STOCK HARDWARE**

- Install Brace, Driver (B) to stock Door Frame:
- **FIRST**; Secure with M8-1.25 x 20mm Lg. FHCS and M8-1.25 Nylock Nuts.
- Use stock hardware to secure opposite end of Brace, Driver (B) to stock Door Frame.
- **SECOND**; Use 1/4" hardware and secure Door Frame to Door, Driver (D) in order shown.
- **THIRD**; Secure Brace, Driver (B) to Door, Driver (D) with 1/4" hardware.
- Tighten all hardware.
- Repeat steps for opposite Door.



# Optional Vinyl Graphics Kit installation instructions

## Items Needed for Vinyl Graphics Installation

Spray bottle of soapy water (1 tsp. mild soap per 1 gal. water)
Squeegee (included)
Paper Towels
Lint Free Towel
A helper (Large graphics install easier with more than one person)

## Graphics Installation

**Please NOTE:** An installation video can be seen at [www.superatv.com/Videos3.aspx](http://www.superatv.com/Videos3.aspx)

1. Completely clean all plastic surfaces to which graphics will be attached. Do not use harsh cleaners like ammonia based window cleaner as this can damage plastic and eliminate vinyl's ability to adhere. Remove wax from machine if necessary.
2. *Before installing, understand where each piece will be installed.*
3. Your graphic has extra non-printed pieces of vinyl on the edges. You can cut pieces of this and practice before actually applying your graphic. **IMPORTANT! Be Careful Not To Cut Your Printed Graphic!** A 5 gallon bucket is a similar surface and will be good practice to help you determine amount of soapy water to be applied, how to squeegee, etc.
4. Wet plastic with soapy water. Make sure no areas remain dry.
5. Spray printed side of graphic with soapy water.
6. Start peeling backing off vinyl to expose adhesive and spray soapy water to adhesive as you peel. Soapy water will allow graphic to be easily slid into position and keep vinyl from sticking to itself as you are peeling. **If you are in doubt apply more vs. less soapy water.**
6. Apply graphic, sticky side down, to appropriate area of machine.
7. Once graphic is in place, start at graphics center and work towards outside using a squeegee to remove air bubbles and liquid. Continue until all air bubbles and liquid have been removed. Be careful as graphics begin to dry not to scratch or scrape them with squeegee. You can re-apply light coats of soapy water as needed.
8. Spray outside of graphic with soapy water and squeegee entire graphic again with more pressure to activate adhesive in vinyl.  
REPEAT STEPS 4 - 7 until all graphics have been installed.
9. Let graphics dry for at least 30 minutes. Gently push an out of the way piece and if it does not move then vinyl has adhered.
10. After all vinyl is dry, lightly spray with soapy water and squeegee again.
11. Let machine dry at least 24 hours before riding.

## Graphics Care

- Soap and water are best way to clean graphics.
- If using a pressure washer, keep nozzle at least 18" from graphics to reduce risk of forcing graphics from machine.
- Do not use petroleum based cleaners or clear coat paints directly on graphics.
- If waxing machine, keep wax away from graphics. Wax will not make graphics look better and can cause damage. If wax gets on graphics, remove with rubbing alcohol and a 100% cotton cloth followed by a thorough washing with soap and water.
- Keep gasoline from direct contact with graphics as gasoline can change color of vinyl.

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