

**INSTALLATION INSTRUCTIONS** 







ACE 570

## **SAFETY INSTRUCTIONS**

Warning: Failure to heed all safety and operating instructions and warnings regarding use of this product can result in serious bodily injury.

### PLEASE READ PROPERLY COMPLETE INSTRUCTIONS BEFORE STARTING ASSEMBLY

Install all parts indicated in assembly instructions. Failure to fully assemble product before use could result in personal injury.

Assembly of product requires use of hand or power tools. If you are not experienced in using these types of tools, have your dealer do the install for you.

Some parts contain sharp edges, wear protective gloves if necessary.

Always keep your assembly area clean, uncluttered and well lit.

Keep visitors and children a safe distance away from the assembly area. Visitors should wear the same safety equipment described below.

Dress for safety. DO NOT wear loose clothing, gloves, neckties or jewelry if using power tools to assemble this product.

Never operate your UTV with the cab doors open. Failure to properly latch the doors before moving the vehicle could result in serious injury.

Insert all nut covers after you finish installation.

Never drive your UTV with the cab front window in open position. Failure to properly latch/lock front window before driving the vehicle could result in serious injury.

Please be careful not to break the plastic washers. If you are tightening screws with plastic washers use maximal power 3,7 foot-pound force (5 Nm)!!!

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WARNING: For safety purposes, if the DFK Cab doors are removed, it is mandatory that the OEM manufactured Half Doors or Nets are **REINSTALLED before operating the vehicle.** MAINTENANCE AND CLEANING To clean polycarbonate surface use soapy water solution or other subtle means. Wash dirt and dust off gently with a water stream and wipe only with wet or damp sponge or towel in the direction from top to bottom. The recommended frequency of cleaning of polycarbonate part is about 1 time per month or according to the actual degree of dirtiness. Do not use detergents that could scratch the polycarbonate panels. (abrasives, harsh fabrics, etc.) Do not use solvents or alkaline detergents or cleaners with ammonia (ammonium hydroxide). Do not remove the impurities from the surface with razor blades or other sharp items. Do not clean cabin when the polycarbonate panels are heated by the sun. Do not use a squeegee as it could scratch polycarbonate panels. Do not clean with a water current strength greater than 50 bar (WAP) The manufacturer is not responsible for scratching the surface in case of failure to comply with the above instructions. All bolted connections of cab must be checked and tightened by the user at regular intervals Please be careful not to break the plastic washers. If you are tightening screws with plastic washers use maximal power 3,7 foot-pound force (5 Nm)!!!

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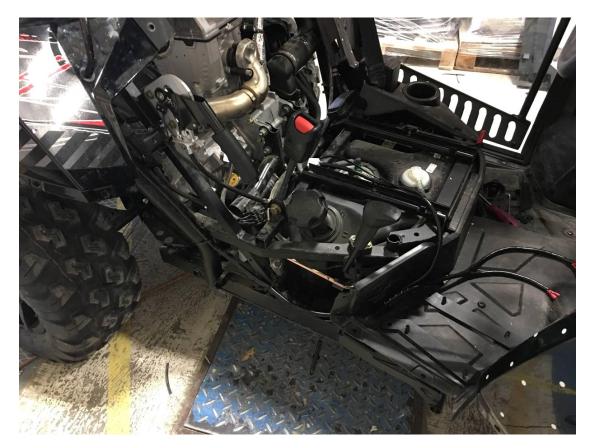
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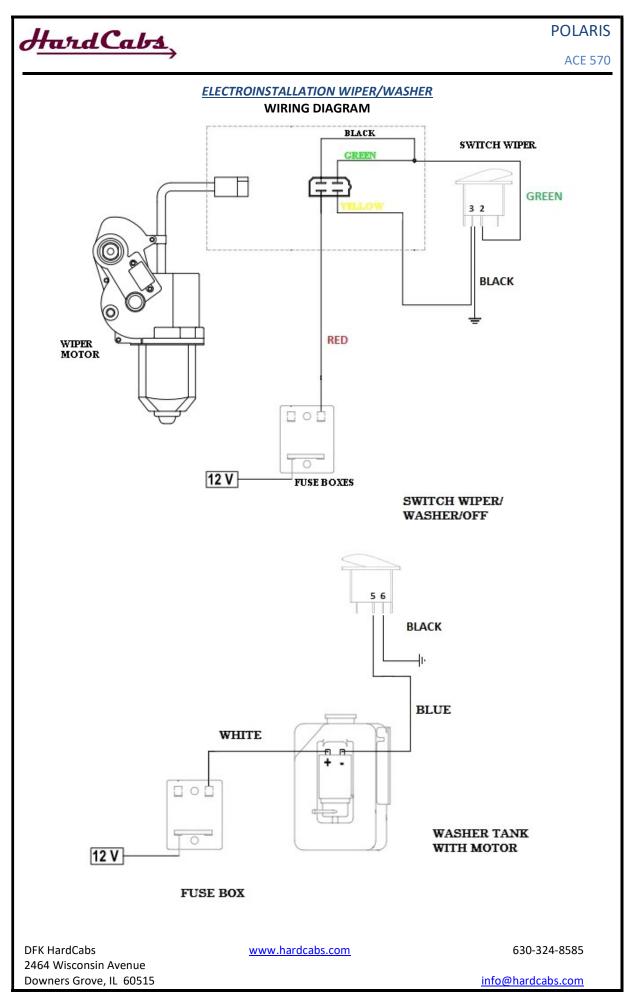
#### **PREPARATION FOR ELECTROINSTALLATION:**

Carefully uninstall the seat and the engine space covers. Save the original parts with the original screws for later usage.



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Install the washer tank onto the holder by included screw, washers and nut.



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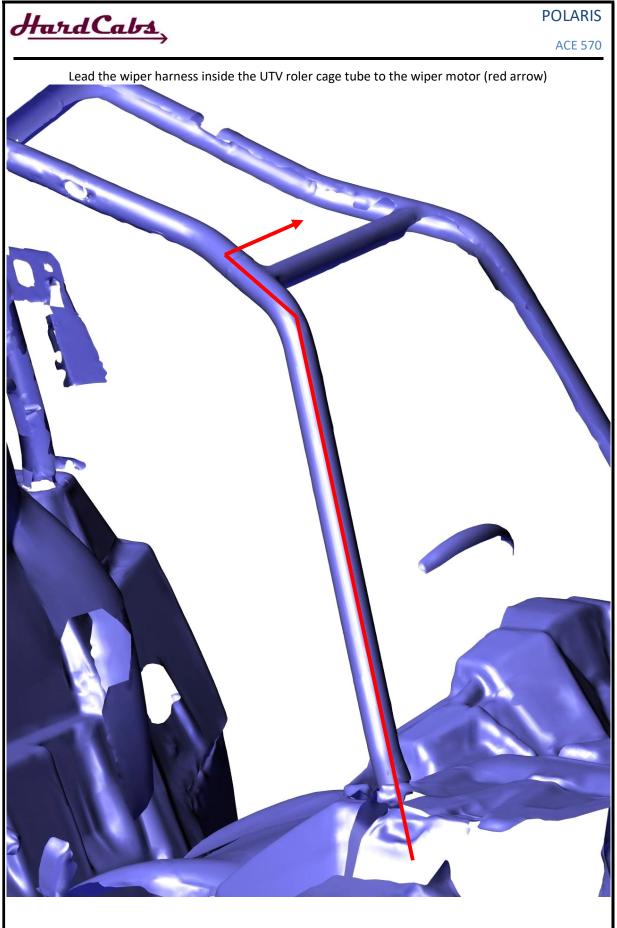
Remove the cover and insert the wiper/washer switch into the dashboard near original switches (red rectangle).



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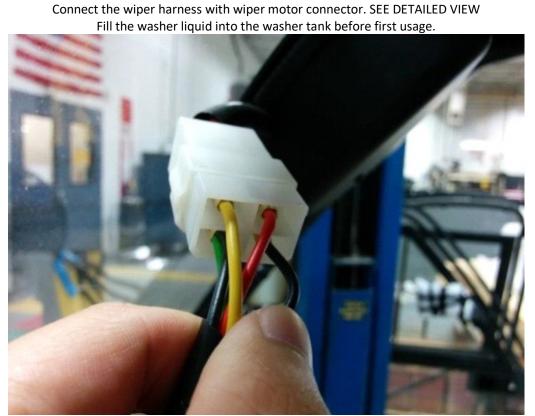
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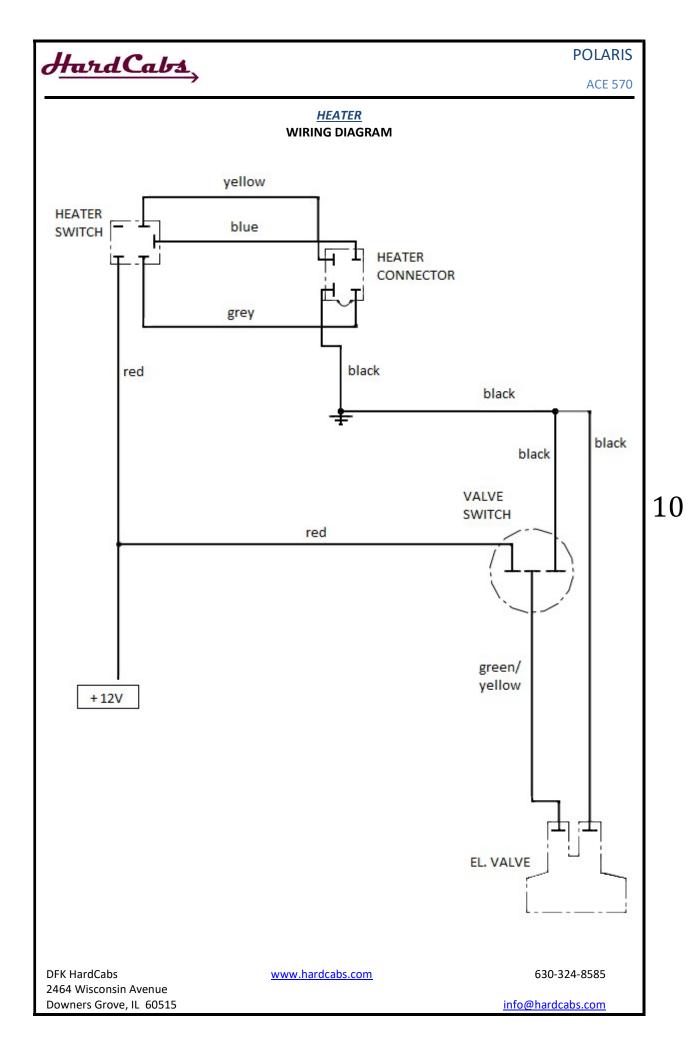


Connect the wiper/washer harness to the original electroinstallation.



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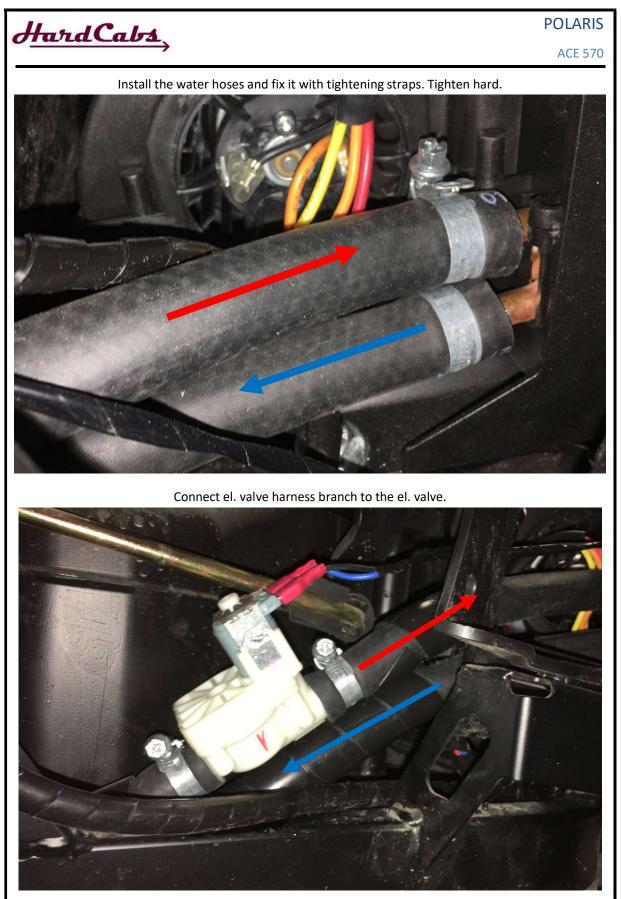
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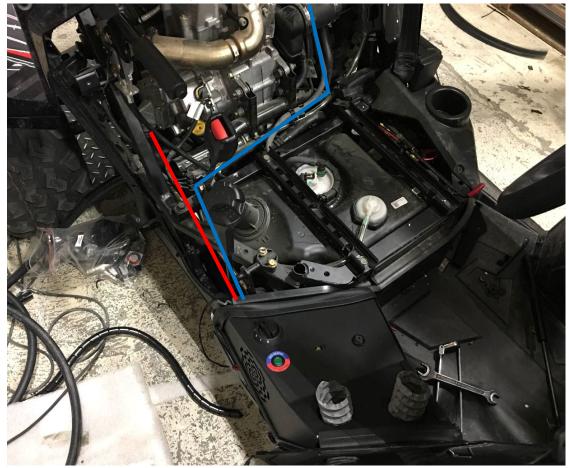
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Connect heater switches with the heater harness.



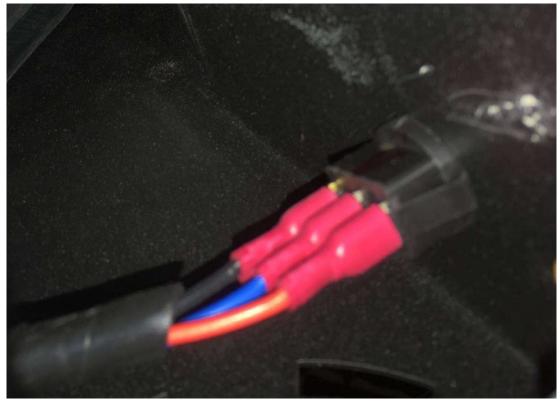
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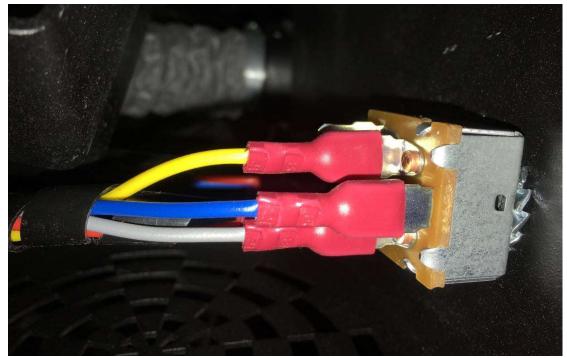


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Connect the harness branch with the switch. Detail view.



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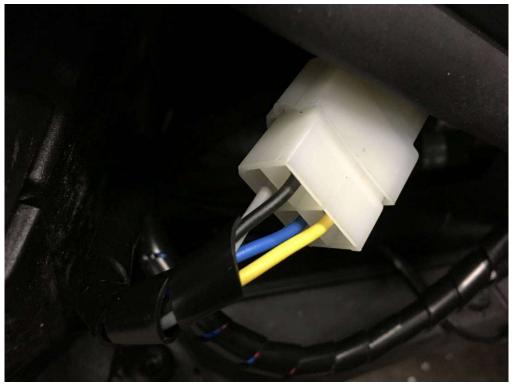




Install the air vents into the hoses and into the heater cover.



Connect harness branch with the heater connector. Detailed view.



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Secure the original cooling system hose with clamps and cut the hoses between the clamps (red line).



Install the "Y" coupling into the hose and fix with tightening straps. Install the heater hose onto the coupling and fix with tightening strap. Tighten hard.



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Secure the original cooling system hose with clamps and cut the hoses between the clamps (red line).



Install the "Y" coupling into the hose and fix with tightening straps. Install the heater hose onto the coupling a fix with tightening strap. Tighten hard.



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Before first use bleed air out of the cooling system. Loosen the bleed screw (red circle). Turn on the engine and let it run until the radiator bleeds out air.



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It is absolutely necessary to bleed the air out of the UTV's engine cooling system. Incomplete bleeding of cooling system can result in engine damage. If you don't have sufficient experience with this process, we strongly recommend professional service technician assistance. We are not responsible for damages when cooling system bleeded incompletely. Please note that aditionall heater system will absorbed more than 2 liters of coolant fluid.

 Important: After the heater system installed check the system for leaks. Turn on the electric vent switch and confirm that the engine is cold.
Start the engine, open bleeding valve and wait untill engine warmes up. Important: Allways check engine temperature – if it overheats turn of engine.



2. To achieve engine operating temperature depress the accelerator to increase The engine RPM. This will increase the preasure and flow of the water pump forcing more coolant through the heater. After operating temperature ceache turn of engine and open it. Trapped air should come out from heater system throughout bleeding valve.

Repeat this procedure until heater/cooling system is completely bleeded out. The DFK Cab heater, like the heater in a car, generates heat from the vehicle's engine. In nearly all cases, the heater should generate enough heat from your UTV, side by side, or tractor engine that you may need to turn the heater off periodically otherwise the air in the cabin may be too hot.

It is important to check the coolant level regularly at least 4-5 times during the first several days of operation and fill as necessary until the coolant level has stabilized. The heater will draw and retain coolant, sometimes at the expense of coolant to the engine. This can cause engine overheating if not managed properly.

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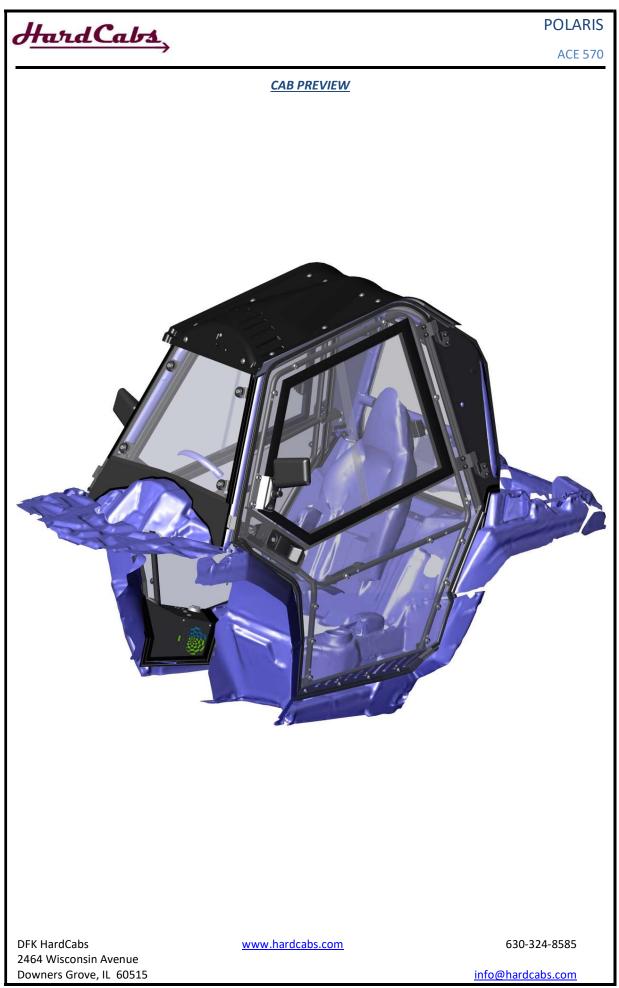
#### **PREPARATION FOR INSTALLATION:**

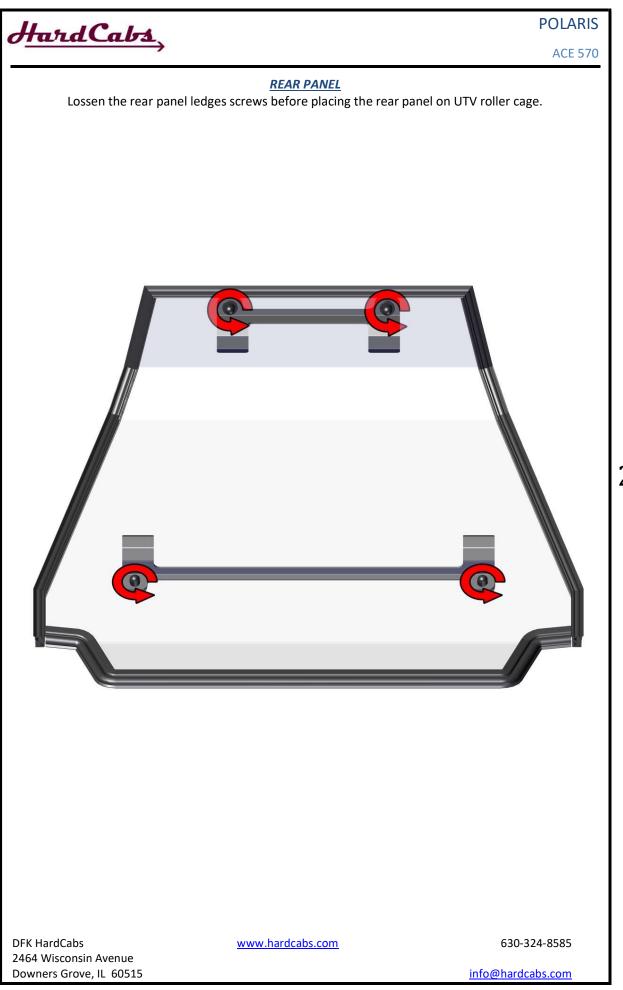
Uninstall all additional systems from the roller cages (work lights, rear mirrors, drink holders etc.) It is necessary to uninstall rear side tubes (red lines) from the UTV's from both sides. Save the tubes with the original screws for later usage.

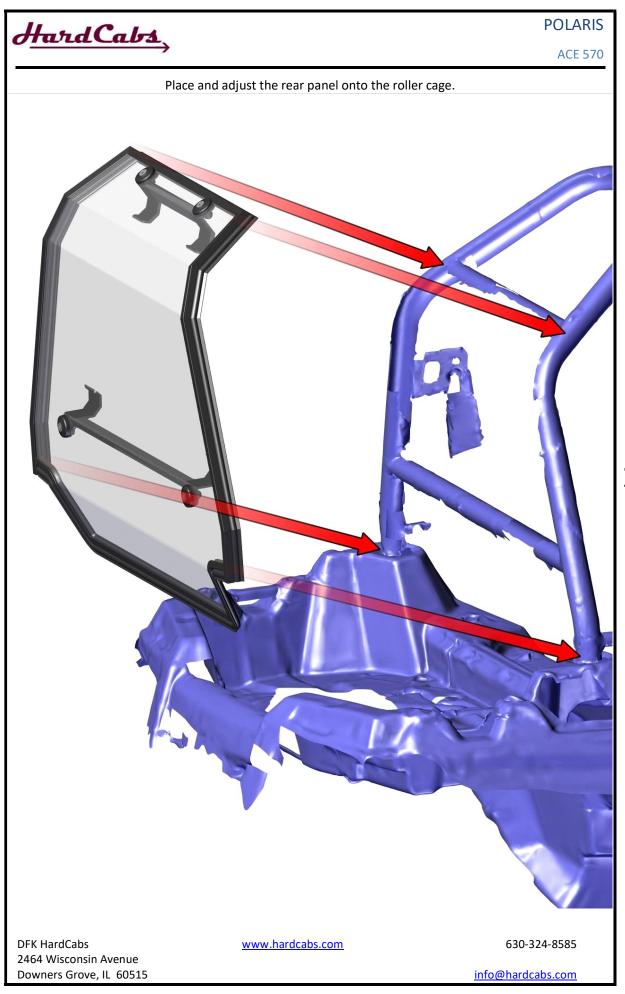


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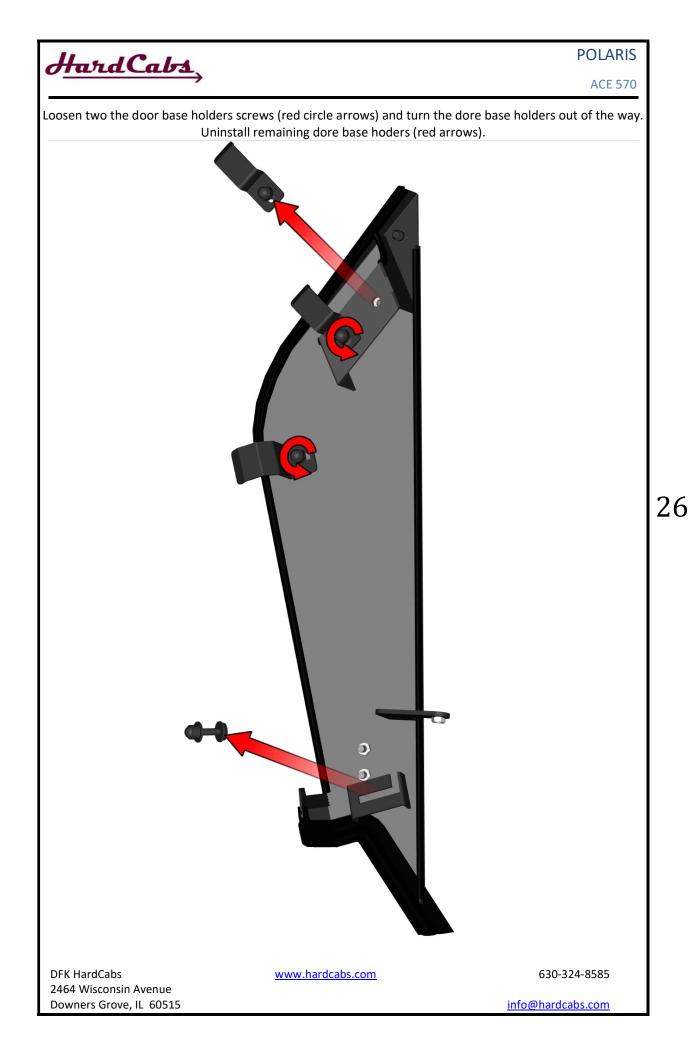


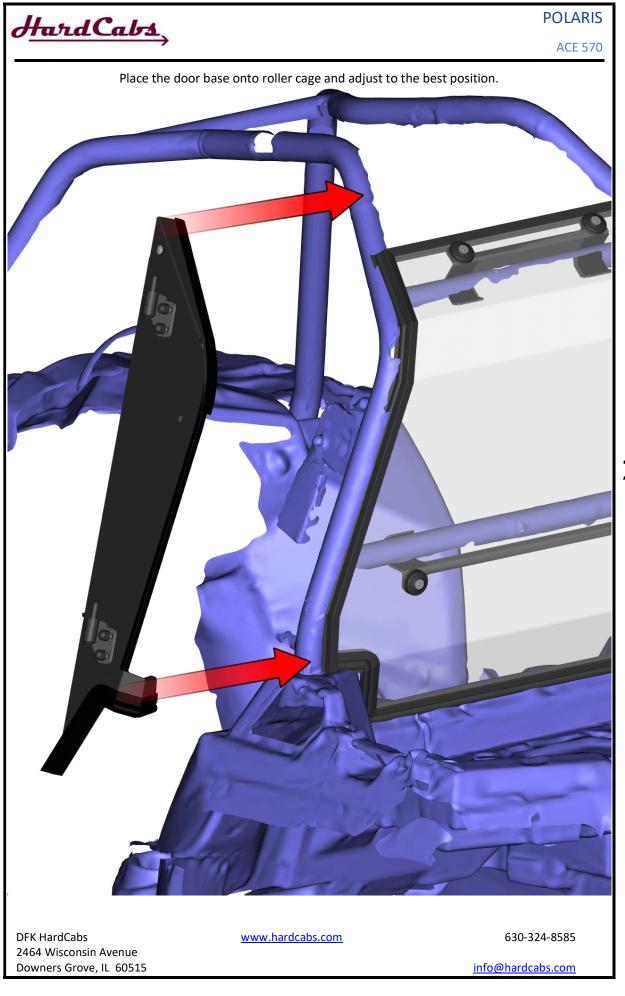


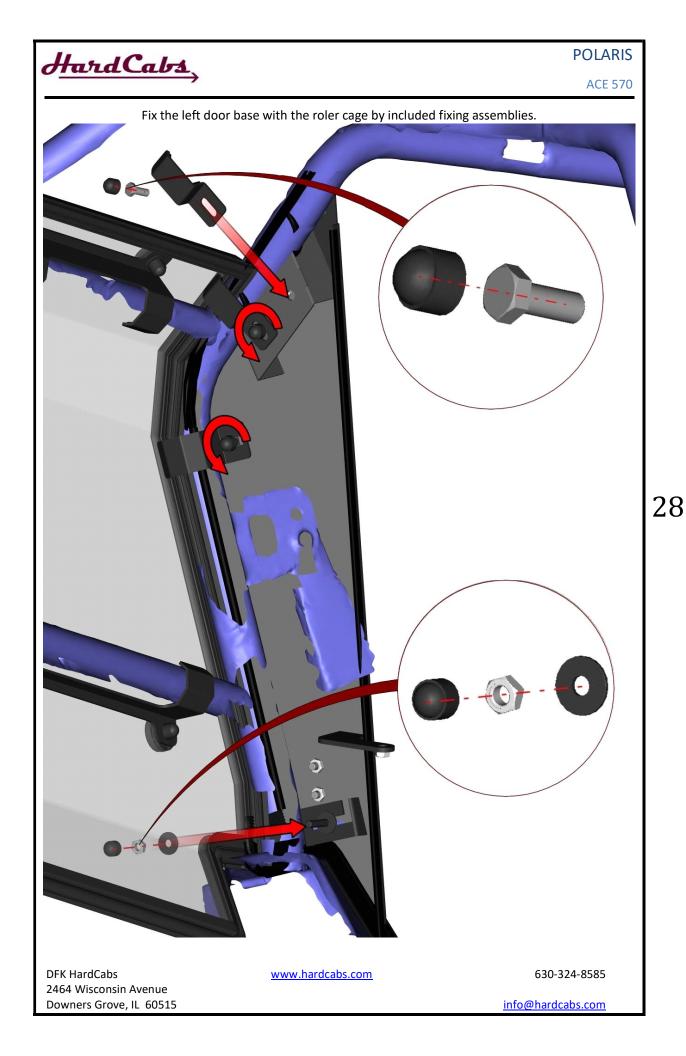


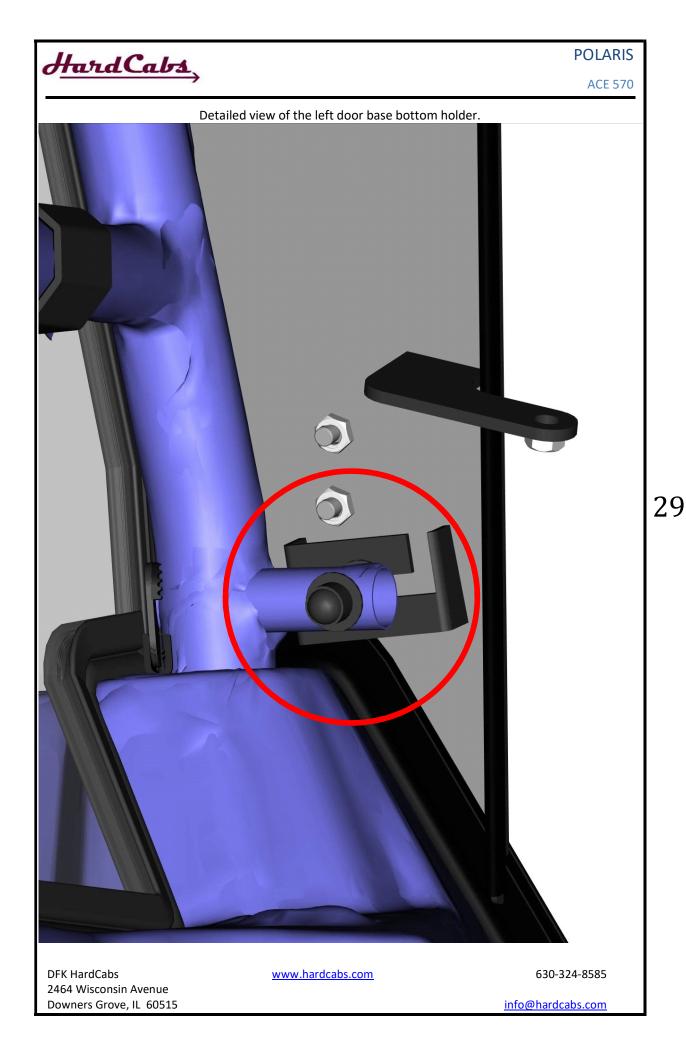


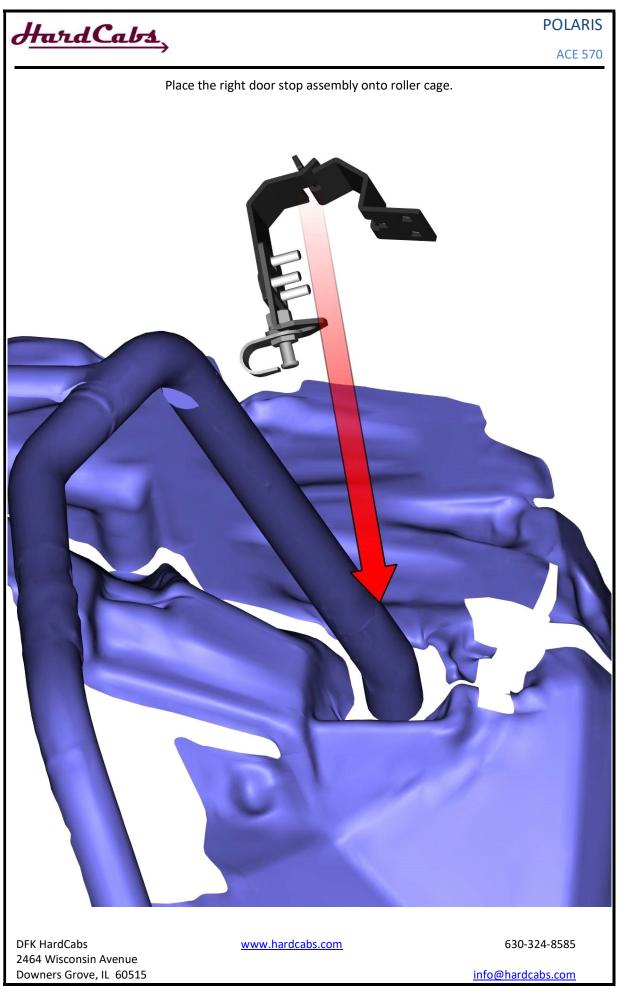
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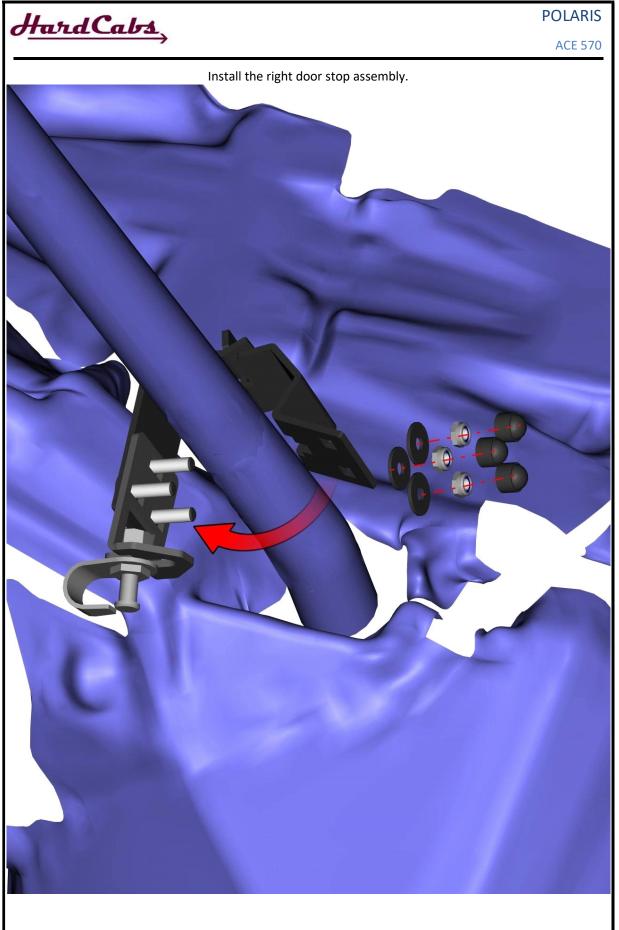








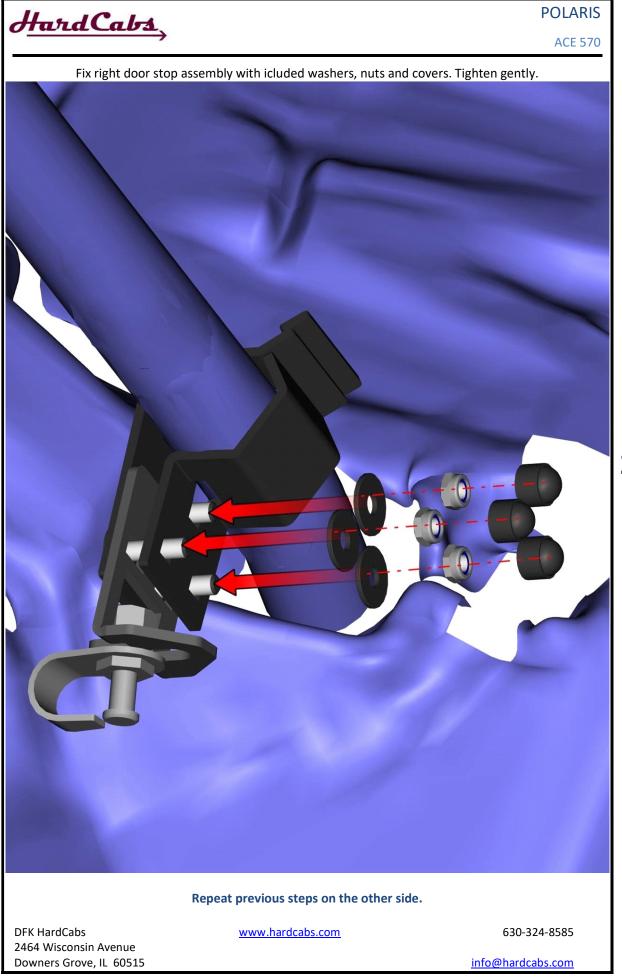


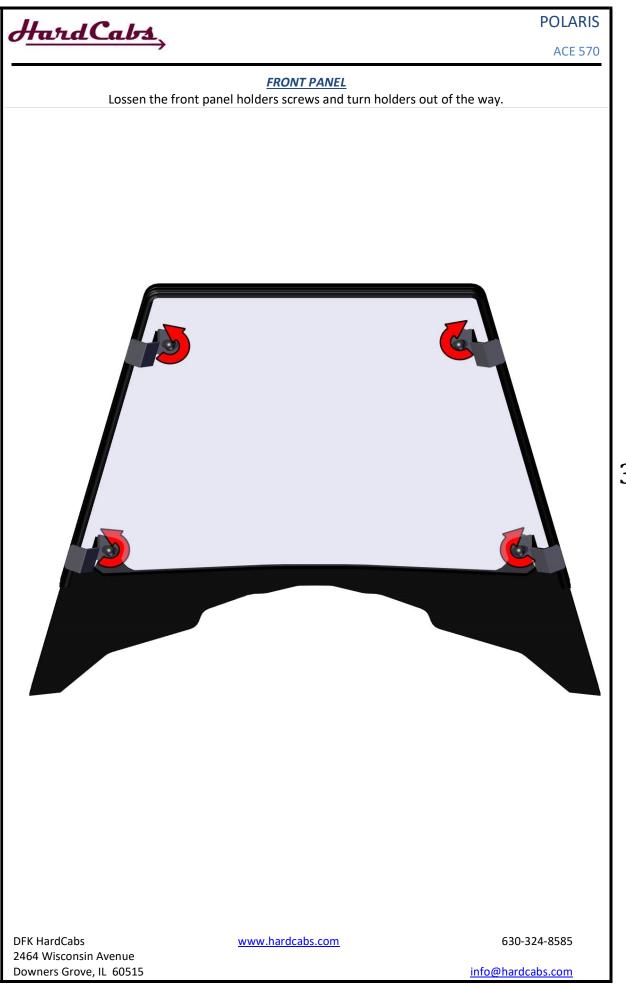


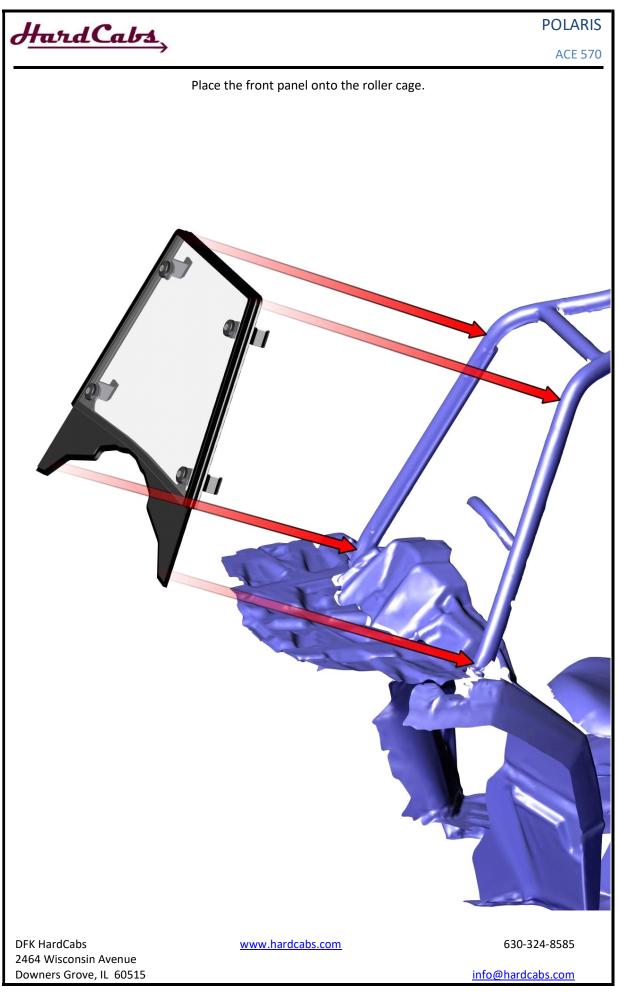
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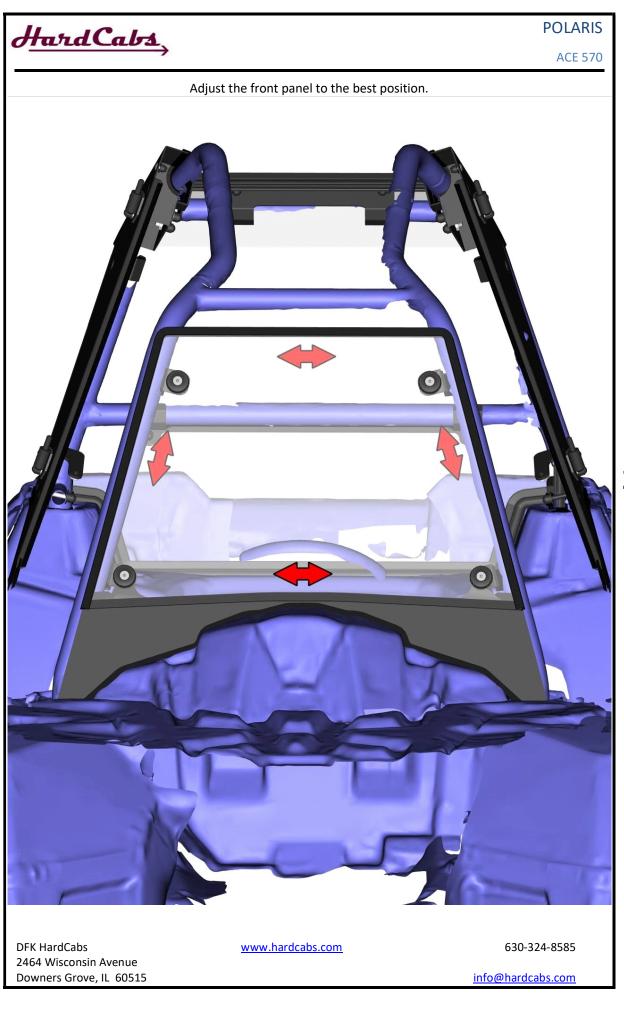
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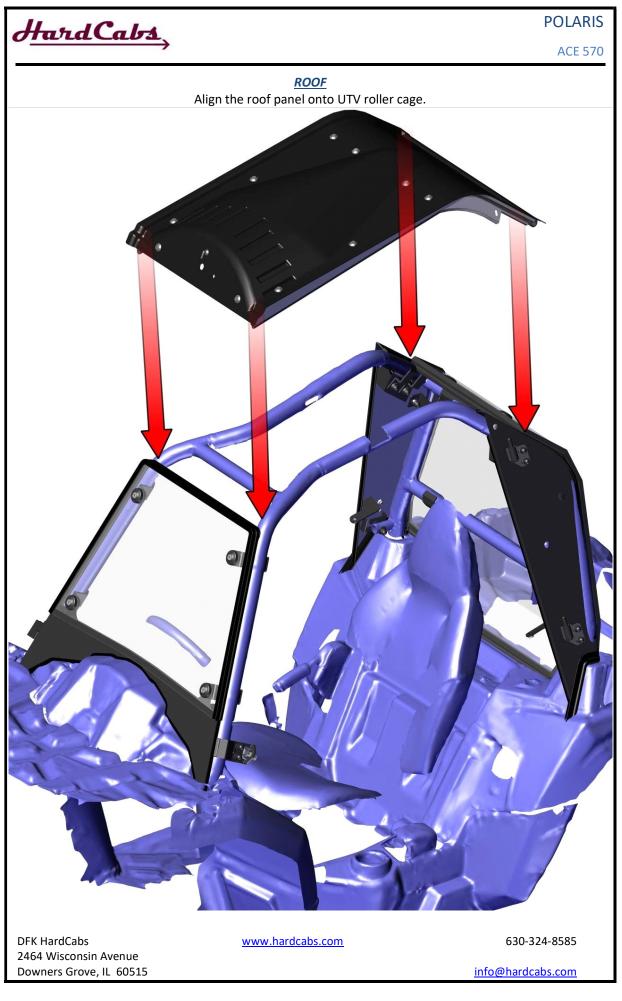


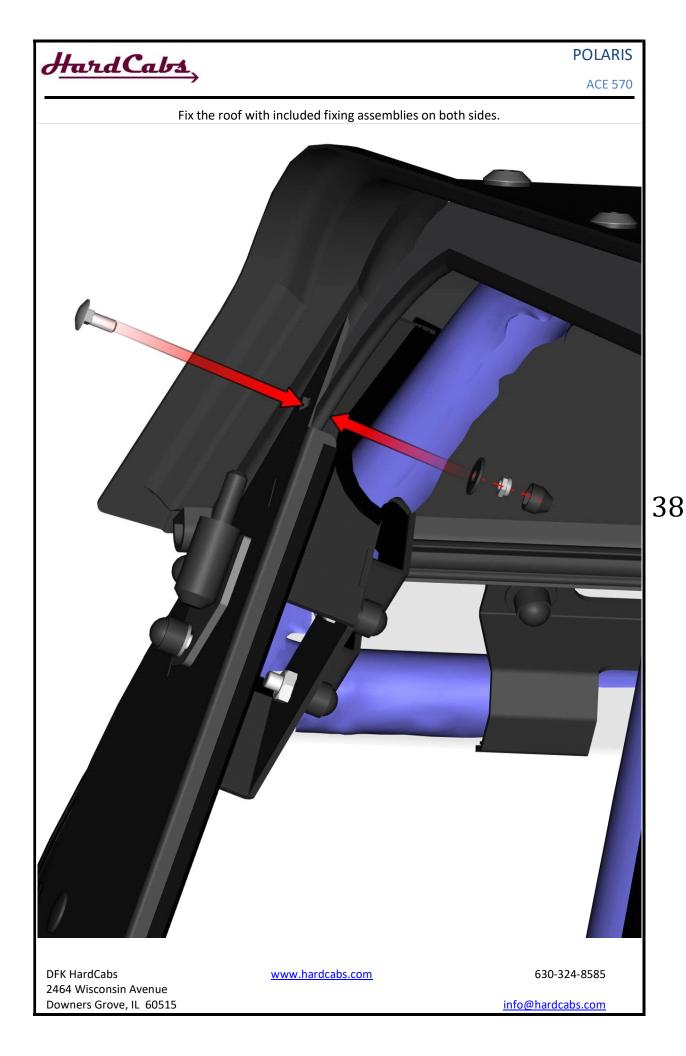


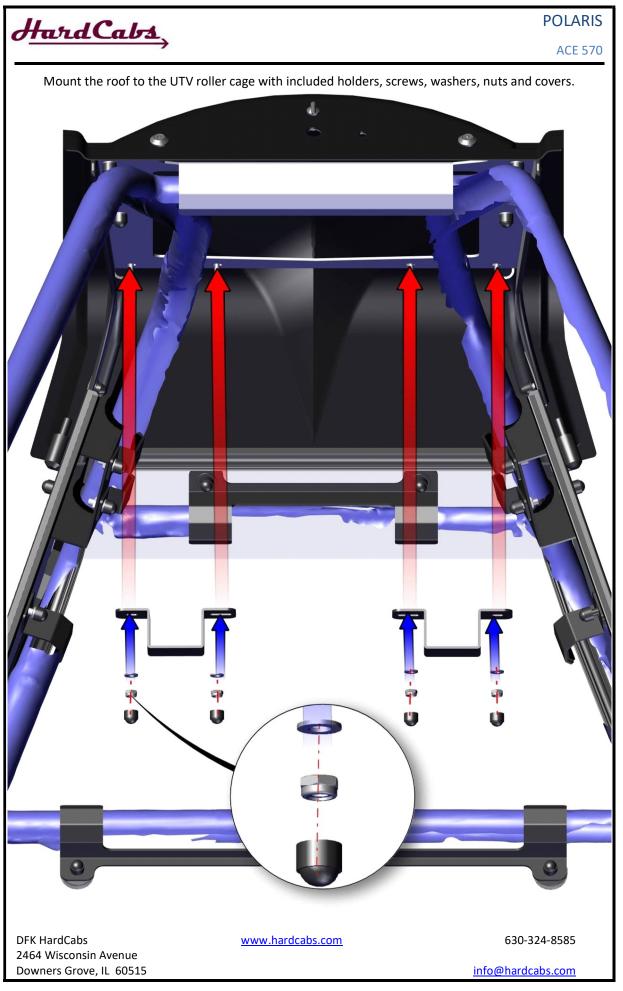


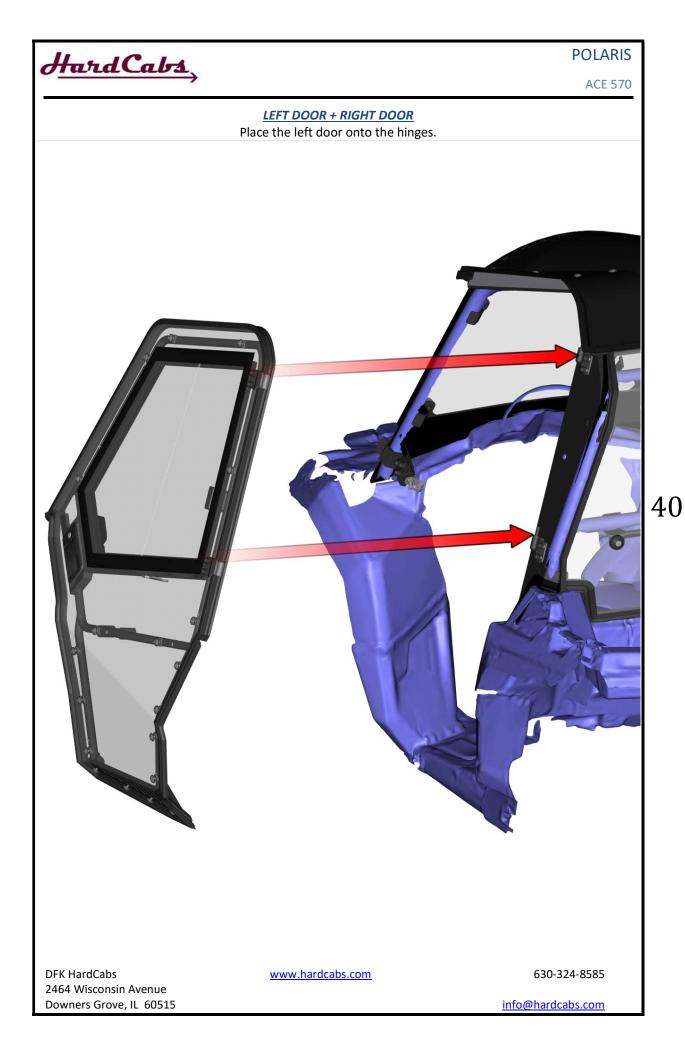


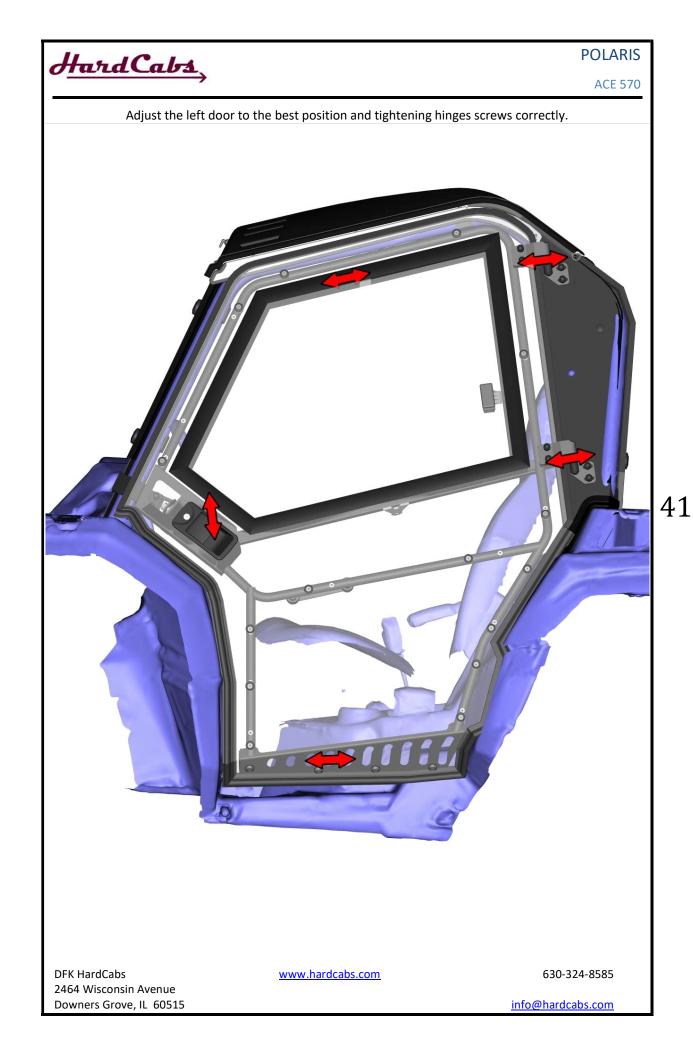


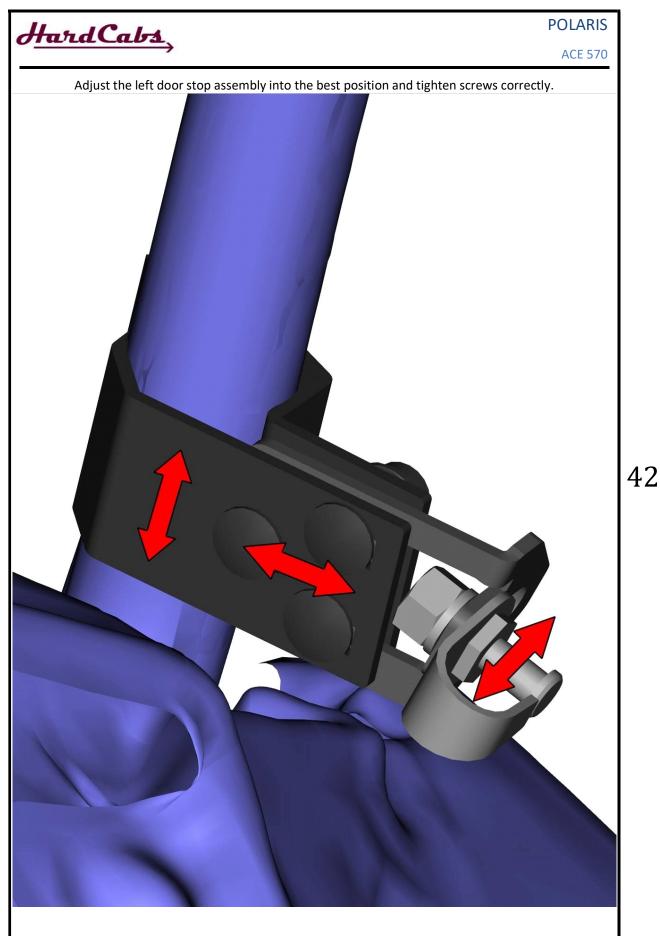












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