

APE OFFROAD

2515 Bypass Rd. Flemingsburg, KY 41041
606-845-7439

Instructions for Installation and Care of John Deere Gator HPX-XUV Soft Door Kit **JD-XUV-SDK01**

Notice: Do not smoke inside the cab or expose the enclosure to direct flames. Cab is Flammable.

1. Be sure to read these instructions thoroughly before opening and installing the John Deere Gator Cab Enclosure. The installation is best done when the temperature is 70 degrees F. or warmer. This is to help the adhesive Velcro adhere to the roll cage. If installation must be done in colder temps it helps to warm the Velcro at room temperature first.
2. Carefully open the carton and remove the rolled up Cab Enclosure on a large flat surface that is clean and free of dirt or other material that may soil or scratch the windows of the Cab.
3. It will help to raise the bed prior to installing the cab enclosure
4. Check over the parts included in the carton with the parts list shown below:

Velcro Hook strips:	4 each	5" long
“ “	2 each	10" long
“ “	2 each	20" long
“ “	24 each	3" long
Snap studs	5 each (1 extra)	
Doors	2 each	
5. Begin by removing all accessories that may already be installed on the Gator. This is to allow the doors to be fastened to the roll cage under any existing accessories.
6. Start hanging the doors by installing the two 5" adhesive Velcro strips on the roll cage to match up with the two Velcro tabs sewn along the top of the doors. Have someone hold the door up and mark the location of the tabs to place the adhesive strips.
7. Once the door is hung work your way down the rear of the door matching up the adhesive strips with the tabs on the door. You will see double-sided strips sewn perpendicular to the edges of the door. At these locations you will wrap the roll cage with one of the 6" adhesive strips and then wrap the double-sided strip around the bar as shown in the photos below.



8. Next attach the supplied 10" and 5" adhesive Velcro strips the bottom of the floorboard and the rear of the cab as shown in the photos below.



9. The Velcro down the front of the door has a long 30" Velcro tab. If you have a windshield on you Gator you will need to cut the Velcro tab to fit around the mounting hardware. When you cut Velcro tab you must seal the edges with a lighter to prevent fraying.
10. Mark the desired locations for the stud snaps on the insides of the fenders. Then install the stud snaps to the Gator using only a #2 Phillips screwdriver. See photo on next page.



11. To open and stow the doors, move the zipper fully rearward and fold the bottom portion of the doors up. Then begin to form a vertical roll with the door by rolling it inward from the front edge toward the rear of the door. Secure in place using the two hook and loop straps provided. Try to form a roll approximately 2" in diameter to assure that the door will not stick out very far while stowed.

Cleaning and Storage Recommendations:

1. Before removing the Mammoth Cab for storage, make sure it is very clean in order to prevent scratching of the window panels. Clean with a soft rag or sponge using a mild liquid detergent soap and warm water solution. Never rub the windows with a dry cloth or rag! Let the Cab dry thoroughly before attempting to roll for storage.
2. It is important that the Cab be rolled up for storage rather than folding. Folding will cause damage to the windows!!! Carefully roll up the Cab similar to the way it was when it was packed at the factory. On a large, clean and flat surface, fold the doors over the rear panel first, then, interleave the top and windshield on top of the doors. Begin rolling the Cab into a roll approximately 8 inches in diameter. Put the rolled Cab back into the carton for storage at a normal room temperature. It is best not to expose the Cab to either extreme hot or cold temperatures when storing.
3. A special cleaner conditioner is available from Mammoth Designs that will greatly increase the service life of the Cab Enclosure. In addition, if additional hook and loop sets are needed, they can also be ordered.

Over ArmourOffroad
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If for any reason you choose to return this product it must be returned within **30 days from date item is received**. You **MUST** package the product exactly as it was originally packaged from the factory to get a full refund for the product! The vinyl windows should never be folded when packaging in the box or for storage purposes. Lay all the windows on top of each other with the canvas folded in between and the paper (if available) on both sides of the windows.

All returned products will be inspected upon arrival at the production facility and must be in unused, factory new condition to receive refund - a 20% restocking fee will apply.

If ordered from Mammoth Designs please call at 606-845-2227 to gain a return authorization number, use our preferred shipping carrier (UPS) to return the item (unless the item is defective, you are responsible for paying the shipping to return the item.) **Any returns submitted to Mammoth Designs without a return authorization number will be charged a 20% restocking fee.** If ordered from one of Mammoth Designs many distributors', you must first call them and see what their return policy is. Once your item reaches our production facility, our customer satisfaction team will inspect your item to ensure unused, factory new condition. **NOTE: All Lexan windshields must be returned with the original protective film intact and not removed. Do NOT REMOVE if you have any intentions of returning the item. Refund/ replacement on lexan windshields will only be processed on items with original protective film or if the windshield is defective.**

Items must be properly packaged in the original shipping carton to protect them during transit and ensure your returned item arrives back factory fresh, and in new resalable condition (**any returned items that have been used, altered or damaged in any way will not be subject for a refund.**) All contents including instruction manuals, accessories, hardware, Velcro, etc. must be included in your return shipment. Only items in OEM factory new condition will be approved. Once returned items are received, credit will be issued to the original credit card/ payment method used for the purchase. Outbound shipping and return shipping cost will not be refunded. Please allow 4 to 6 weeks for your refund to be processed.



To The Owner of this Product:

Thank you for purchasing one of Over Armour Offroads Enclosure &/or Windshields! Below are the terms under which your product is covered under our manufacturer's warranty.

30 Day Warranty which includes and is not limited to replacing the enclosure and/or windshield due to defect of the product. Please refer to the return policy in this case for more information.

1 Year Warranty includes any defect in material or workmanship within this time frame we will gladly correct the problem or replace the enclosure &/or windshield. Upon submitting for the correction or replacement we will need to receive pictures of the defect in material or workmanship along with the receipt from the date of purchase.

Thank you

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Chief Operations Officer

www.overarmouroffroad.com

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