

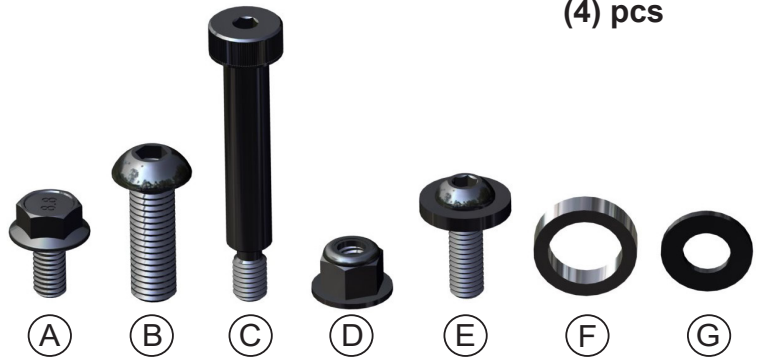
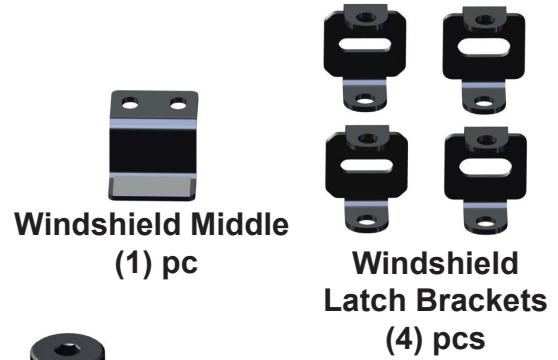
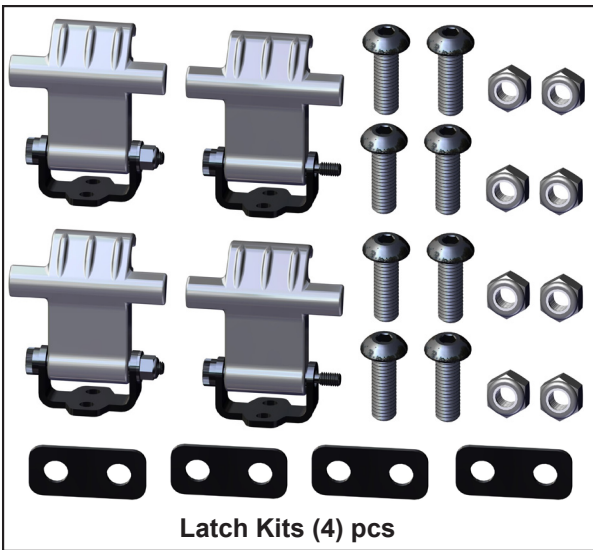
**INSTALLATION INSTRUCTIONS**  
**Windshield: WS-P-XPB**



**Windshield (1)**



**Bulb Seal (1) pc**



| Item | Description                | Qty |
|------|----------------------------|-----|
| A    | M6x12 Hex Flange           | 2   |
| B    | M8x25 Button Head FT       | 2   |
| C    | M8x40 Socket Shoulder Bolt | 4   |
| D    | M6 Nylock Nut              | 6   |

| Item | Description                    | Qty |
|------|--------------------------------|-----|
| E    | M6 x 20 Button Head FT Sealing | 2   |
| F    | 18-OD x 13-ID Spacer           | 2   |
| G    | M8 Zinc Washer                 | 2   |

1. The first thing you need to do is install the Bulb Trim Seal all around the outer perimeter of the Windshield. Start in the middle of the Windshield at the Bottom, pushing it onto the edge and working it around all the way to where you started. Then cut to trim so that the two ends meet and looks neat. See Fig.1.



Fig.1



2. Now install the four (4) window brackets that are part of your latch kit. You will be installing it using the Bracket, a small Bolt Plate, (2) M5x16 Button Head Bolts, and (2) M5 Nylock Nuts as shown in Fig.2. Fig.2 also shows how they are installed onto the window.

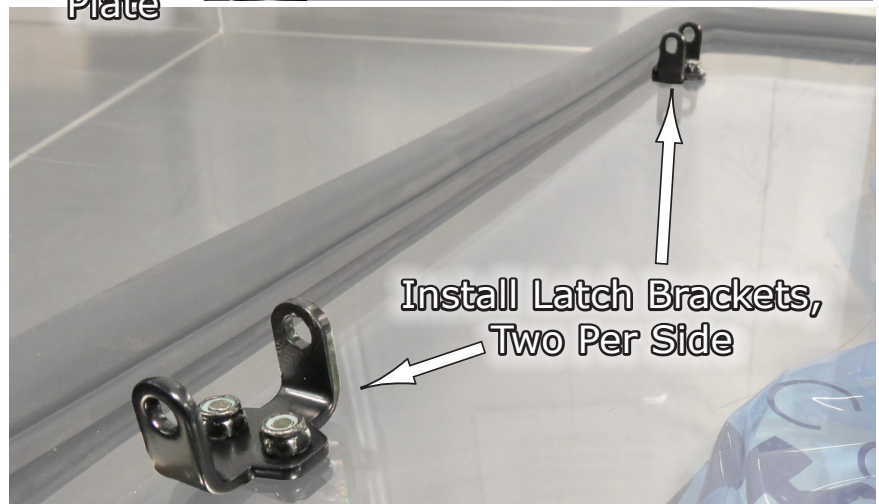
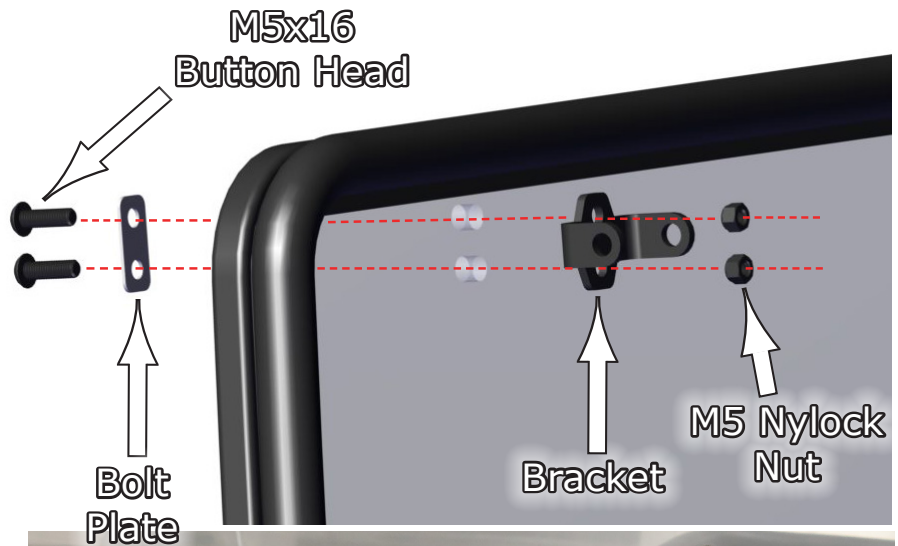


Fig.2



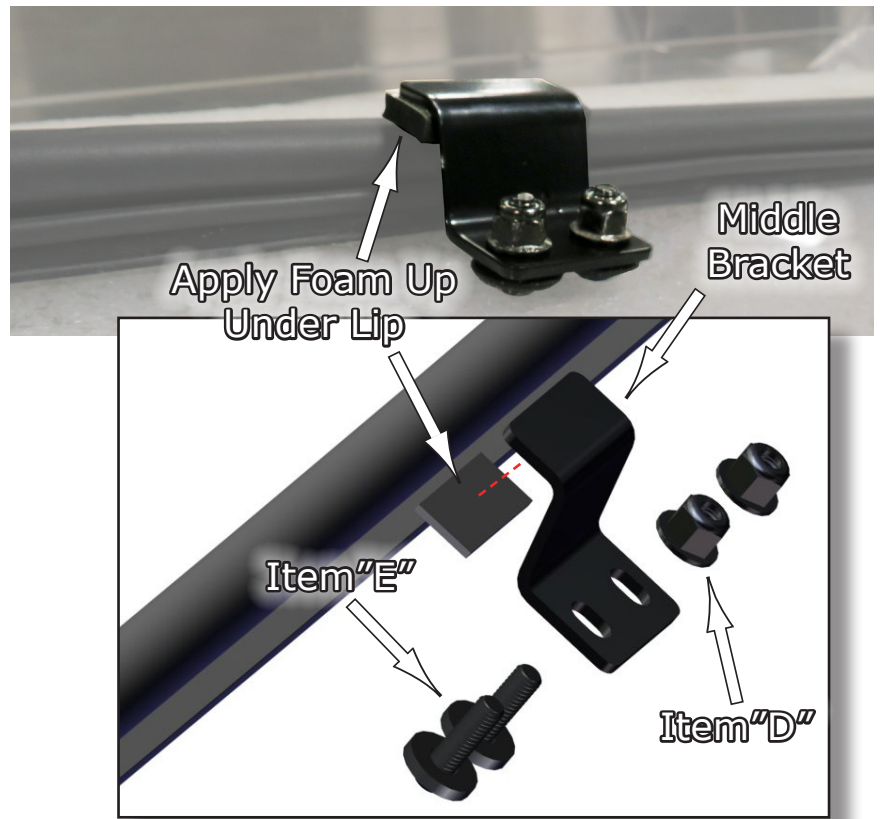
3. Fig.3 shows the Windshield Fully assembled and the position of the four latches and where they are positioned as well as the upper middle Windshield Bracket.



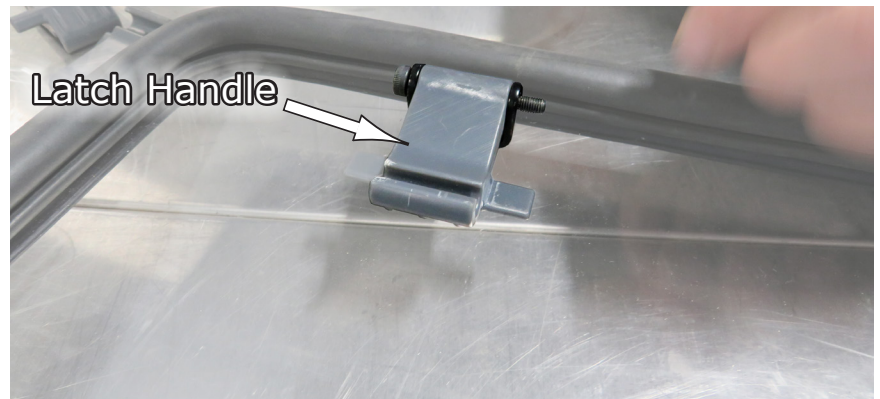
Fig.3

4. Now you can install the Middle Bracket, but the first thing you need to do to the bracket is install the small piece of rubber seal up under the catching lip of the bracket. See **Fig.4**.

Then install the M6x20 Button Head FT Bolt, **Item "E"**, and the M6 Nylock Nut, **Item "D"**. These mount thru the windshield as you can see in the upper half of **Fig.4**.

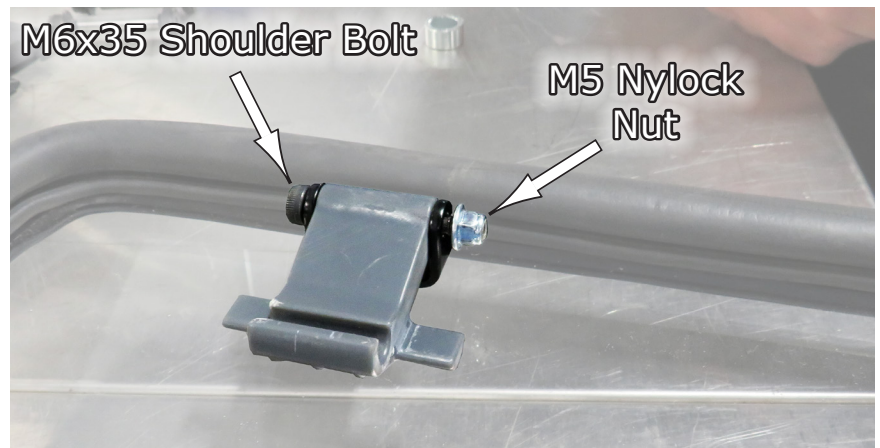


**Fig.4**



**Fig.5a**

5. Next install the Windshield Latch Handles to each of the four brackets using the M6x35 Shoulder Bolts and the Nylock Nuts that came with the Hinges. See **Fig.5a-b**.



**Fig.5b**

6. Now you need to install the Latch Brackets for the Windshield to latch onto. **Fig.6** shows the Torx Bolt you need to remove. You will be using a spacer and a new bolt from your kit to install the bracket in this location on both Driver's and Passenger's sides.



**Fig.6**



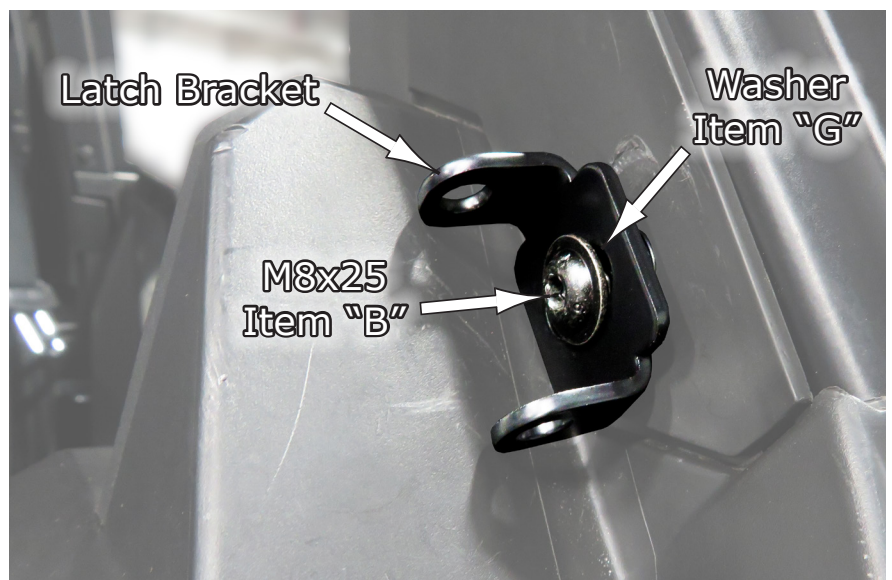
7. Next, find the Spacer, **Item "F"** in your kit, and insert it into the hole the Torx bolt came out of as shown in **Fig.7**.



**Fig.7**

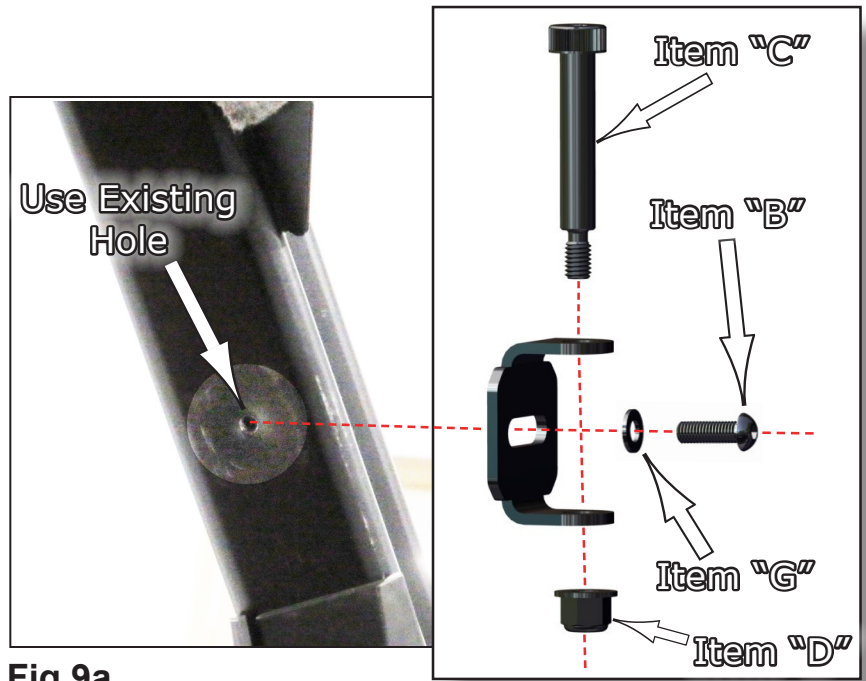


8. Then find the **Windshield Latch Brackets** in your kit, and you will mount them using the M8x25 Button Head, **Item "B"** and M8 Washer, **Item "G"** in your kit. See **Fig.8**.



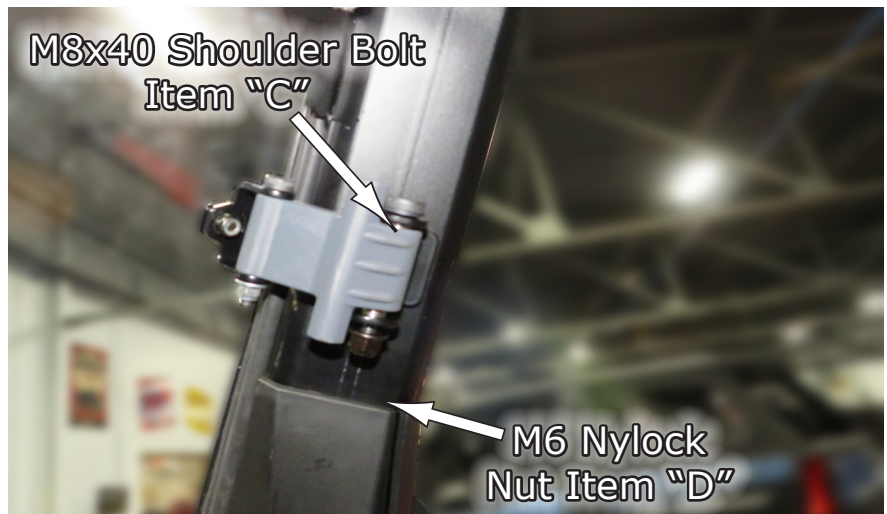
**Fig.8**

9. Once the bottom brackets are on, now you can install the two upper latch brackets. You mount the bracket using the existing hole in the framing as shown in **Fig.9a**.



**Fig.9a**

Install the bracket using **Item "B"** and **Items "G"** from your kit to secure it to the frame. Then install the Shoulder Bolt, **Item "C"**, thru the bracket, and secure it to the bracket using Nylock Nut **Item "D"** provided in your kit. See **Fig.9b**.



**Fig.9b**

10. After the latch brackets are installed, you can now place the Windshield up into place clamping all four of the clamps to secure it to the vehicle.



**Fig.10**

**(NOTE:** when placing the Windshield, be sure that the top middle latch with the small rubber pad on it hooks onto the frame before you lock the bottom latches so that the latches have something to pull against) **See Fig.10.**



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