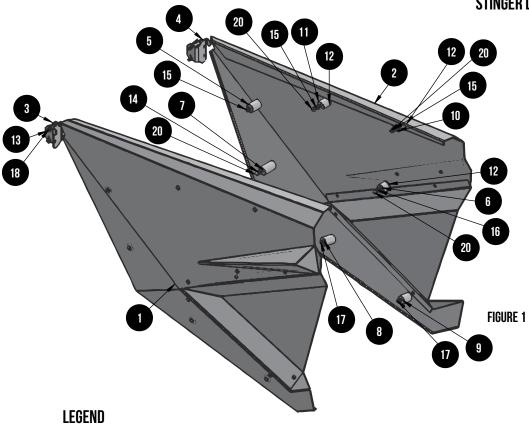


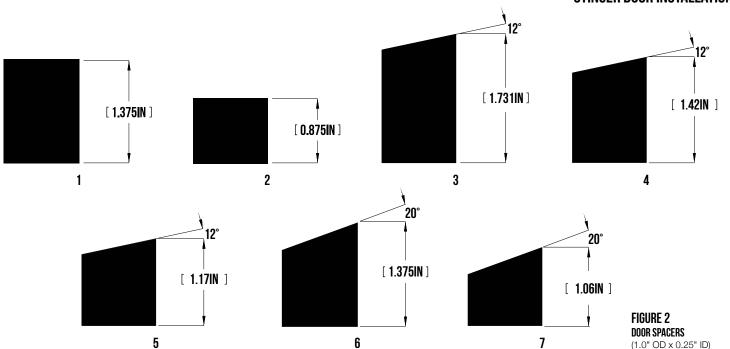
STINGER DOOR INSTALLATION



#	DESCRIPTION	QTY
1	Door Panel - Left	1
2	Door Panel - Right	1
3	Door Panel Bracket - Right	1
4	Door Panel Bracket - Left	1
5	Door Panel Spacer 1 (1.375in / 34.925mm)	2
6	Door Panel Spacer 2 (0.875in / 22.225mm)	2
7	Door Panel Spacer 3 (1.731in / 43.974mm + 12° angled cut)	2
8	Door Panel Spacer 4 (1.42in / 36.024mm + 12° angled cut)	2
9	Door Panel Spacer 5 (1.17in / 29.623mm + 12° angled cut)	2
10	Door Panel Spacer 6 (1.375in / 34.925mm + 20° angled cut)	2
11	Door Panel Spacer 7 (1.06in / 26.847mm + 20° angled cut)	2
12	Door Panel Spacer Double Sided Sticker	6
13	Zinc Plated Screw (M6 x 1 mm // 50 mm Long)	4
14	Hex Drive Screw (M6 x 1 mm // 60mm Long)	2
15	Hex Drive Screw (M6 x 1 mm // 50mm Long)	6
16	Hex Drive Screw (M6 x 1 mm // 40mm Long)	2
17	Hex Drive Screw (M6 x 1 mm // 45mm Long)	4
18	Washer for M6 Screw (6.4 mm ID, 12 mm OD)	32
19	Nylock Nut (M6 x 1mm)	14
20	Stainless Steel Cap Nut (M6 x 1mm)	8



STINGER DOOR INSTALLATION



FROM THE TOOLBOX

Hex Key Set Wrench

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IMPORTANT

Read instructions throughly prior to installation. Installation should be performed by a qualified professional.

INSTALLATION

- 1. Lay out all hardware to ensure you have everything you need to complete the installation.
- 2. Remove the OEM door cover from the door frame.
- 3. Pre-install mount brackets thread on bolts and finger tighten.
- 4. Install the triangular wedge panel on each door with supplied hardware. (*The hardware should be separate from other mounting hardware*.)
- 5. Use Figure 2 to identify spacers and Figure 1 with legend to reference where spacers should be placed. Most spacers are either flat or have a 12° angle cut with the exception of 2 spacers that are cut with a 20° angle.
- 6. With the assistance of a helper or the supplied double sided tape discs (Can be used to hold the spacers to the door or the frame), hold the panel up to the OE frame use supplied hardware in appropriate position on the door panel and finger tighten. (Make sure you place a washer on every screw that goes through the panel as well as on the end of the screw, then the nylock nuts. // Use **Figure 1 / Legend** as a reference.)
- 7. Once alignment is satisfactory snug all fasteners.