

INSTALLATION INSTRUCTIONS POLARIS RZR XP 1000 / XP TURBO / XP 4 1000 / XP 4 TURBO FENDER FLARES

PART # 44-4200

IMPORTANT NOTICES

READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.

- For proper installation, TWO people are required.
- Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

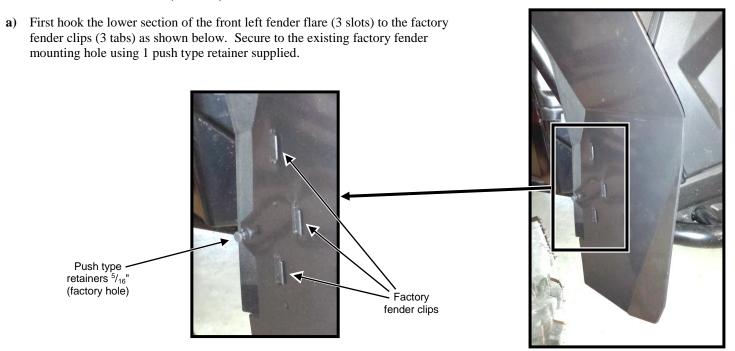
DEALER

These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

Parts List (parts available with kit only and not available separately)

ITEM		PART NAME	DESCRIPTION	QTY
A		Front left fender flare	CNC cut-out made of 1/8" thick high density polyethylene	1
В		Front right fender flare	CNC cut-out made of 1/s" thick high density polyethylene	1
C		Rear left fender flare	CNC cut-out made of 1/s" thick high density polyethylene	1
D		Rear right fender flare	CNC cut-out made of 1/s" thick high density polyethylene	1
INSTRUCTION BAG	Е	Mounting hardware	Includes: 2 clear Lexan angle brackets, 6 phillips truss head screws SS M6 x 20, 6 phillips truss head screws SS M6 x 30, 14 locknuts M6, 24 plastic washers M6, 4 shoulder washers M6 and 16 push type retainers 5/16"	1

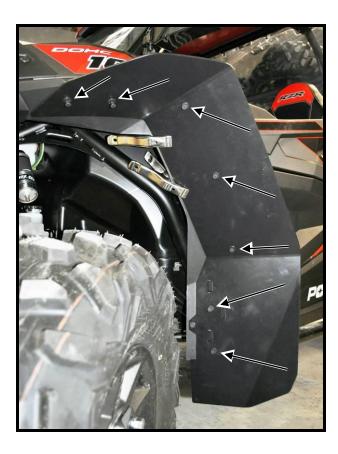
1. Front left fender flare (Item A) installation:

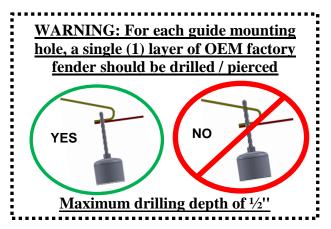


For proper installation, <u>TWO</u> people are required to complete step b). One person will hold the fender flare in proper position while the other person drills and secures the fender flare.

Clamping device can also be useful to hold the fender flare in place during drilling process.

b) While a second person holds the front left fender flare, ensure it is in the proper position and use one of the fender flares mounting holes as guide to drill ⁵/₁₆ inch diameter hole through the factory fender and secure right away with one of the push type retainers supplied.
 WARNING: For each hole, a single (1) layer of OEM front fender should be drilled / pierced.
 Repeat for all remaining mounting holes (6 more).



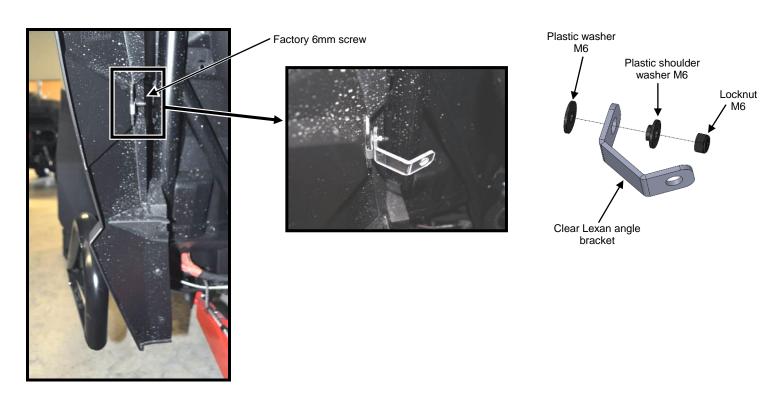


c) Repeat steps a) to b) for the front right fender flare (Item B).

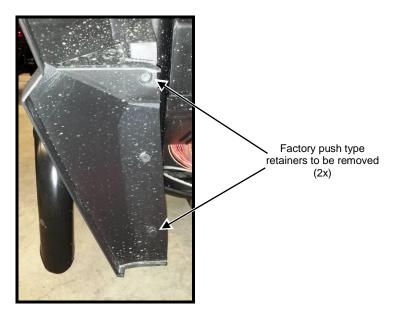
Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

2. Rear left fender flare (Item C) installation:

d) Install the supplied clear Lexan angle bracket with supplied hardware to the factory 6mm screw that is sticking out on the inside section of the rear factory fender as shown below. **Do not tighten at this stage; you will need to make adjustments later on**.

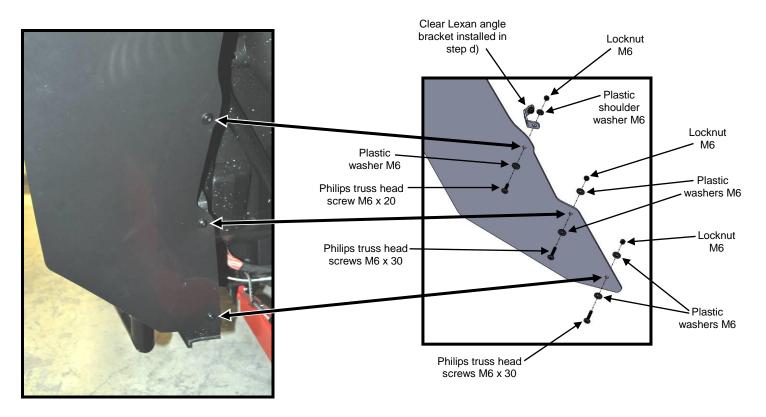


e) Remove the two factory push type retainers identified.

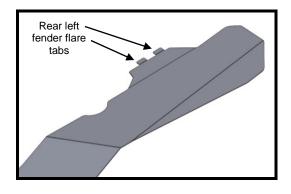


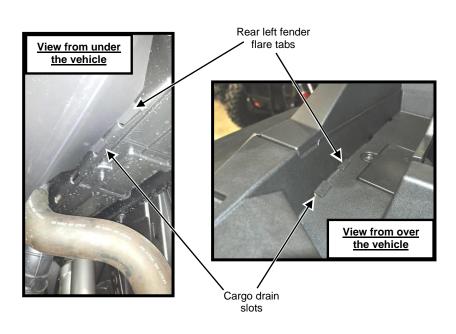
Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

f) Install the rear left fender flare to the clear Lexan angle bracket installed in step d) and to the two empty factory holes from step e) using supplied hardware as shown below. **Do not tighten at this stage; you will need to make adjustments later on**.



g) Insert both rear fender flare tabs to the vehicle cargo drain slots as shown below.





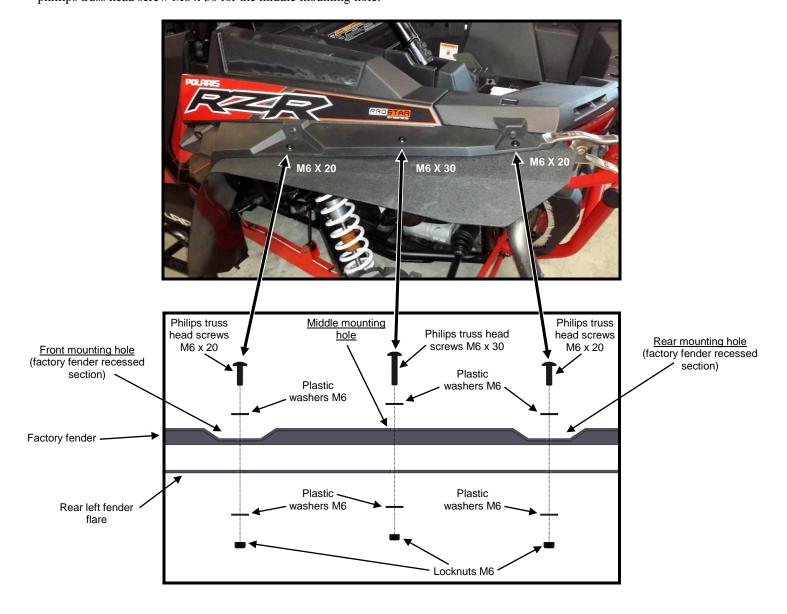
For proper installation, <u>TWO</u> people are required to complete step h). One person will hold the fender flare in proper position while the other person drills and secures the fender flare.

Clamping device can also be useful to hold the fender flare in place during drilling process.

Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

h) While a second person holds the rear left fender flare, ensure it is in the proper position (if you cannot get proper fit, you can go back a few steps and enlarge the rear left fender flare mounting holes to get a more precise fit). Drill ¼ inch diameter holes (3x) through both factory fender and rear left fender flare and secure right away with supplied hardware as shown below.

Note: Use a phillips truss head screw M6 x 20 for the front and rear mounting holes (recessed sections of the factory fender) and a phillips truss head screw M6 x 30 for the middle mounting hole.



- i) Tighten all remaining hardware.
- **j**) Repeat steps d) to i) for the rear right fender flare (Item D).

3. Maintenance and Care

Tighten all hardware after first use and periodically thereafter.