Granite 13XX Series Y Axis Installation



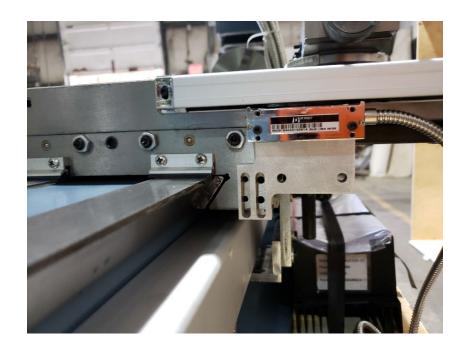
Before shipping Granite machines with factory installed DRO's, our technicians remove the Y axis scale and encoder to prevent shipping damage.

In the picture above, there are 2 red circles highlighting countersunk holes for phillips head screws (the screws in the picture were already removed.) Remove the screws, and protective cover.

Fasten the scale mounting bracket to the carriage using supplied socket head screws captured by photo below:



The holes for the mounting bracket have been predrilled and are located on the cross slide above the gib screws.



The holes that fasten the encoder reader to the bottom portion of the carriage are partially screwed into the Z shaped aluminum piece with the two slots. Remove the screws and place them through the two holes in the encoder. Use a 3mm allen wrench to tighten.

