

# YELLOWFIN RIGGING STATIONS WITH SIDE TABLES™



Holds up to 350 lbs.

Scan QR code for assembly video or go to the Suspenz YouTube channel



PARTS LIST	
QTY	Parts
4	End-Frame (with Foam)
4	Cross-Frame (without Foam)
4	U-Brace
2	Sling
Bag K - U-Brace to End Frame	
16	50mm Bolt, Lock Nut
8	Rubber Feet
Bag L - Cross Frame to Cross Frame	
4	60mm Bolt, Spacer, Lock Nut
Bag M - End Frame to Cross Frame - Top	
8	40mm Bolt, Spacer, Lock Nut
Bag N - Cross Frame to End Frame - Bottom	
8	60mm Bolt, Spacer, Lock Nut
Folding Side Table	
2	Folding Side Table
Bag O - Table to End Frame	
4	40mm Bolt, Washer, Lock Nut
<b>Includes everything for 2 stands</b>	

## Assembly

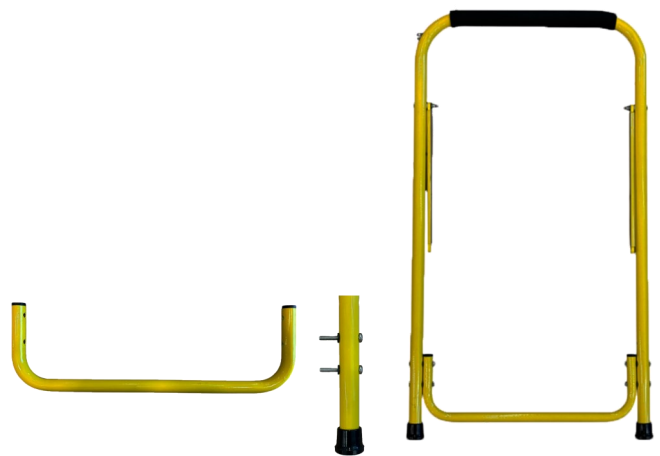
Tools Needed: Adjustable Wrench and Phillips Head Screwdriver

### Step 1

#### U-Brace to End-Frame

**PARTS NEEDED : END-FRAME WITH FOAM, U-BRACE & BAG K**

1. Apply Rubber Feet to all tube ends (disregard if using casters).
2. Line up the 2 holes on the *U-Brace* with the bottom 2 holes on the *End-Frame*.
3. Using the hardware from *Bag K*, insert two bolts from the outside through the *End-Frame*. Continue to slide the bolts through the *U-Brace*, then add the locking nuts.
4. Repeat the process on the opposite side.



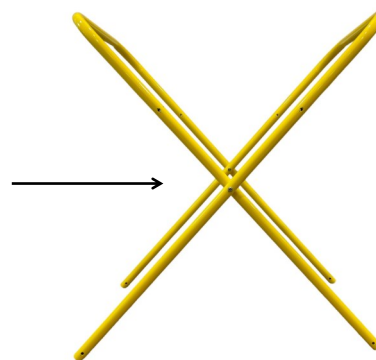
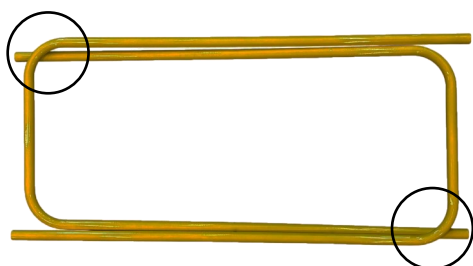
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## Step 2

### Cross-Frame Assembly

**PARTS NEEDED : CROSS-FRAMES & BAG L**

1. Lay the two *Cross-Frames* opposite each other. *Pay special attention to lay the Cross-Frames over each other as indicated by the circles in the photo below.*
2. Align the holes in the middle of the two *Cross-Frames*. Using the hardware from *Bag L*, insert the bolts from the outside with the white plastic spacer between the *Cross-Frames*. Add the lock nut.
3. Prop the assembled *Cross-Frames* up.

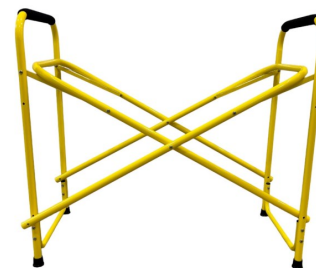
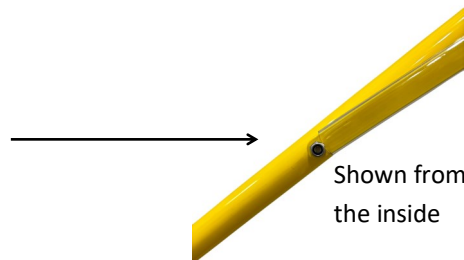


## Step 3

### End-Frame to Cross-Frame - Top

**PARTS NEEDED : ASSEMBLED CROSS-FRAMES , END-FRAME & BAG M**

1. Position one of the assembled *End-Frames* at the end of the assembled *Cross-Frames*.
2. Using the hardware from *Bag M*, attach the *Support Arms (bars with clear tubing)* to the *Cross-Frame* by inserting the bolt from the outside with the white plastic spacer between the *Cross-Frame* and *Support Arm*. Add the locking nut.
3. Repeat the process on the opposite side.



Rev. 4/24

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## Step 4

### Cross-Frames to End-Frame - Bottom

**PARTS NEEDED : BAG N**

- 1 Using the hardware from *Bag N*, attach the bottom *Cross-Frame* to the bottom *End-Frame* through the hole. Pay special attention to the *Cross-Frame* location as indicated by the circles in the photo below. When facing the stand, the left side *Cross-Frame* will be in front of the *End-Frame Post* and the right side *Cross-Frame* will be behind the *End-Frame Post*.
- 2 Align the holes and insert the bolt from the outside with the white plastic spacer between the two Frames. Add the locking nut.
- 3 Repeat the process on all other Frames.



## Step 5

### Attaching the Sling

**PARTS NEEDED : SLING**

Ensure that all the Velcro is opened up. With the sling inside the stand (shiny side down), position the padded portion of the *End-Frame* between the top two Velcro strips (A). Fold the sling over the padded portion and secure the Velcro tightly. Next fold the lower flap up and secure the Velcro tightly (B). Repeat the process on the other side.



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## Step 6

### Folding Side Table Installation

**PARTS NEEDED : FOLDING SIDE TABLE & BAG O**

1. Unfold the hinges on the *Folding Side Table Support Arm* and rotate the extended arm forward towards the front edge of the *Folding Side Table*. (see photo 1 below)
2. With the *YellowFin Work Station (55-0140)* already fully assembled, locate on one end of the stand the two bolts that connect the *Support Arm* (has clear plastic tubing) to the *End-Frame*. Remove ONLY the nut and metal washer from both bolts. Slide the *Table* tabs over the bolt and reapply the washer and nut. (see photo 2A below)
3. Raise the *Table* and align the mounting holes on the *Table Support Arm* with the holes on the *End-Frame*. Using the hardware in *Bag O*, secure the *Table Support Arms* to the *End-Frame* by inserting the bolt (see photo 2B below) from the inside through the Support Arm first as indicated by the circle in the photo below. Insert a white plastic spacer between the *Table Support Arm* and the *End-Frame*. Apply the black plastic washer then add the nut. NOTE: make sure the nut and washer are on the outside of the End-Frame (see photo 2B below). Repeat the process on the other side.

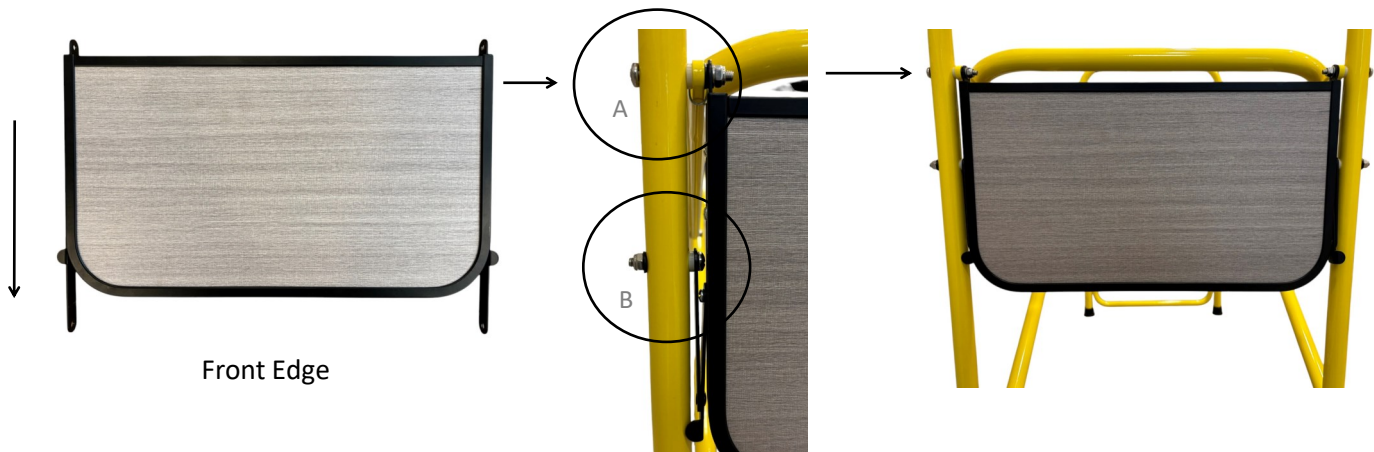


Photo 1

Photo 2A and 2B

Final Assembly