# Tacoma 2005 - 2015 (Gen 2) Mud Flap Installation Instructions

Tools needed: Short Phillips head screwdriver (Front) + 3/8" Socket (Rear) & a level

#### FRONT HARDWARE

- (4) #14 x 1-1/2 Self-Tapping Button Head Screws
- (4) 5/8" long spacers
- (2) Angle brackets w/ #14 U-clips
- (2)  $\frac{3}{4}$  hose spacers
- (4) #14 x 1" Self -Tapping Button head screws
- (10) Large Fender Washers

#### REAR HARDWARE

- (2) #14 x 2" Hex Self-Tapping Screw
- (4) #14 x 1-1/2" Hex Self-Tapping
- (2) 1-1/2" Hose Spacers
- (4) 3/8" Long Spacers
- (12) Large Fender Washers





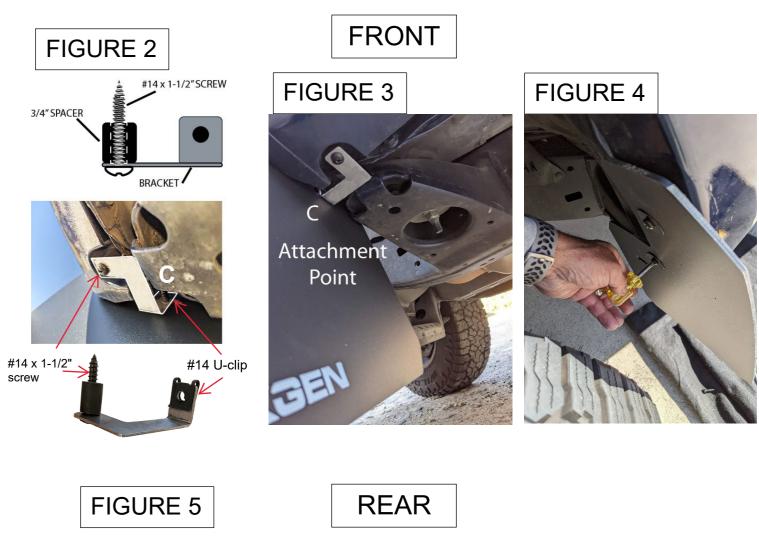
### **Front Mud Flap Installation Instructions**

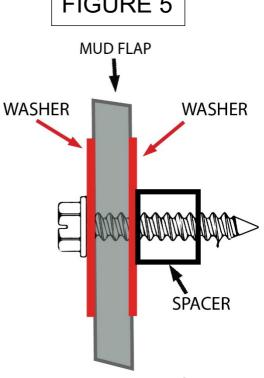
Important: Turning front wheels is recommended to allow access for installation

- 1. Remove Factory Screws at locations A, B & C
- Start by attaching Angle Bracket to undercarriage using a #14 x 1-1/2" Button Head Screw and <sup>3</sup>/<sub>4</sub>" Long Hose Spacer (See Figure 2 & 3). Note: bracket should have #14 U-Clip pre-attached. This U-Clip will receive a #14 x 1" Screw & serve as inner most attachment point (C) for the mud flap. .
- 3. Once bracket is installed begin installing flap to bracket at point C using a #14 x 1" Button Head Screw & Large fender washer (See Figure 1 & 3).
- Next attach flap at locations B & A Using 5/8" long spacers, 1-1/2" Button Head screws and Fender washers (See Figure 4) Note: Use 2 fender washers per location at B & C (See Figure 5) Note: Do not tighten completely until desired alignment is reached.
- A \_\_\_\_\_ B -\_\_\_\_ C -

**FIGURE 1** 

5. Repeat above steps on opposite side.





Location C1 2" Hex Screw + 1-1/2" Spacer FIGURE 6



## **Rear Flap Installation Instructions**

Important: It is recommended to read through all instructions prior to starting install

- 1. Remove Factory screws at 3 locations (See Figure 7)
- 2. Start by attaching Flap at location C1 (Inside) using 2" Hex screw, 1-1/2" spacer and 2 large washers (See Figure 5 & 6).
- Next attach flap at locations B1 & A1 Using 3/8" long spacers, 1-1/2" Hex Head screws and Fender washers (See Figure 5 & 6) Note: Do not tighten completely until desired alignment is reached
- 4. Repeat above steps for opposite side.

