

# Ford F-250,350 2020+ Mud Guards

## Installation Instructions\*

★Professional installation is recommended

#### CONTENTS: Front &/or Rear F-250 REKGEN MUD GUARDS+ HARDWARE

#### FRONT HARDWARE:

- 2-Clamp Brackets (4- Lrg Washers, 4-Lock Washers,
- 4-Nuts)
- 4-#8 Hex Screws
- 4-Small Washers

#### REAR HARDWARE:

- 2-Clamp Brackets (4-Lrg Washers, 4-Lock Washers,
- 4-Nuts)
- 4-1/4-20 Bolts
- 4-Metal U-Clips
- 4-Lrg Washers (8 Total)



### Before beginning installation:

- 1. Read through assembly procedure before starting installation
- 2. Have necessary tools for installation
- 3. Make sure location for installation is clean and flat
- 4. Use of safety glasses & gloves is recommended
- 5. Verify contents of hardware packages from lists above

## NOTE: VEHICLES WITH FENDER FLARES MAY REQUIRE HOLES DRILLED INTO FLARES TO EXPOSE FACTORY HOLES FOR PROPER FASTENING).

### **Front Installation**

- Turn front wheels to facilitate installation of Mud Guard and Fasteners
- 2. Remove factory screws (using 7/32" socket or wrench) to expose factory mounting holes. (See Figure 2)
- 3. Fasten Flap to exposed factory holes using #8 hex screws and small washers at locations C & D. NOTE: Do not fully tighten until Clamp Bracket is installed and alignment complete
- 4. Next, with bottom of flap fastened loosely, pull top of flap away from fender well and place clamp bracket on fender well lip to align with 2 top holes in flap (LOCATIONS A & B) with 2 studs on clamp bracket (FIGURE 7). Once aligned place fender washers, lock washers & nuts onto studs and tighten to allow bracket to clamp onto lip. DO NOT OVERTIGHTEN as this may result in cross threading nut.
- 5. Adjust alignment of flap and tighten all fasteners. REPEAT ABOVE STEPS ON OPPOSITE SIDE

## **Rear Installation**

- 1. Remove factory push clips (plastic) from bottom fender well lip with removal tool, pliers and/or slotted screwdriver. (SEE FIGURE 5)
- 2. Pull away plastic trim & place provided U Clips over factory holes in 2 locations along bottom of fender well lip(SEE FIGURE 6). NOTE: VEHICLES WITH FENDER FLARES MAY REQUIRE HOLES DRILLED INTO FLARES TO EXPOSE FACTORY HOLES FOR PROPER FASTENING).
- 3. Place flap on to fender well making sure bottom holes in flap (C & D) align with U Clips in factory locations.
- 4. Fasten with 1/4-20 bolts and washers.
- 5. Next, with bottom of flap fastened loosely, pull top of flap away from fender well and place clamp bracket on fender well lip to align 2 top holes in flap (LOCATIONS A & B) with 2 studs on clamp bracket (SEE FIGURE 7). Once aligned place fender washers and locknuts onto studs and tighten to allow bracket to clamp onto lip.
- 6. Adjust alignment of flap and tighten all fasteners.

REPEAT ABOVE STEPS ON OPPOSITE SIDE

FIGURE 1

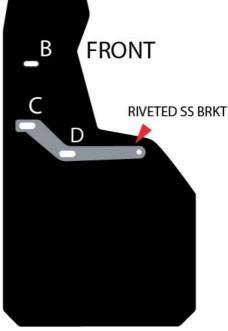


FIGURE 2



FIGURE 3



FIGURE 4 FIGURE 5 FIGURE 6

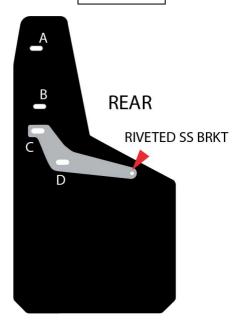






FIGURE 7



