REMINGTON LAMINATIONS, Inc

Technical Data Sheet

PRODUCT INFORMATION DATA

RemiGlossy-12
Pressure Sensitive 100% Polymeric Vinyl
Flexible Film

SERIES NUMBER AVAILABLE RLI 219 **THICKNESS**

14.0 mil

Thickness +/- 10%, including adhesive

The following characteristics are based on typical laboratory data:

GENERAL DESCRIPTION: Flexible 100% Polymeric vinyl film with a double polished

glossy finish. Good dimensional stability for either

interior or exterior applications.

APPLICATIONS: Flexible Polymeric vinyl films have been designed for

applications such as flat surface truck markings,

automotive pin striping, labels, decals, signs, decorative

trim and die cut emblems, for such industries as appliances, furniture, boats, mobile homes and recreational vehicles, home and business fixtures, cabinets, vending machines, and a host of others requiring flexibility & durability in a calendered vinyl.

ADHESIVE: 2 mils of permanent solvent based acrylic pressure

sensitive adhesive with UV inhibitors, specially formulated

for use of PVC vinyls that possesses high initial tack,

peel and shear values.

LINER: A 78 lb. Poly flat white (PFW) release liner protects the

adhesive prior to application and allows the vinyl to

remain flat in sheet or roll film.

ADHESION: (PSTC 1)* 180⁰ peel value for acrylic based pressure

sensitive adhesive. Fifteen minute dwell time with 1 mil

adhesive thickness.

80 oz./inch width

(PSTC 7)* shear adhesion, 1000 gram load on vinyl film (1

inch²) with 1 mil adhesive thickness. 500 hrs./no failure

*data are averages and are not to be used for specification purposes.

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DIMENSIONAL STABILITY: Excellent. No measurable shrinkage on applied parts.

ABRASION RESISTANCE: Good.

WATER RESISTANCE: Good. Test piece aged 24 hours after application to

stainless steel panel before testing - not affected when

immersed in 70° (21°C) water for seven (7) days.

HUMIDITY RESISTANCE: Very good.

SOLVENT RESISTANCE: Good resistance to most petroleum based solvents and

lower aliphatic alcohols. Poor towards most esters and ketones. For ultimate solvent resistance, overlaminating

and edge sealing is recommended.

SERVICE TEMPERATURE

RANGE: -20°F (-29°C) to 200°F (93°C).

MINIMUM APPLICATION

TEMPERATURE: 50°F (10°C).

EXPECTED LIFETIME: (6) months with acrylic based pressure sensitive

adhesive for interior and exterior applications.

STORAGE STABILITY: Shelf life of one (1) year when stored under conditions of

70°F (21°C) and 50% relative humidity under reasonable

conditions

APPLICATION NOTE: All surfaces (steel, aluminum, PVC), which may carry oil or

similar residue must be cleaned prior to applying an overlaminate or a mounting adhesive. Recommended

cleaning solution: isopropyl alcohol.