

## DPF 8000 Clear Vinyl Film

## **Industrial Grade Digital Print Pressure-Sensitive Film**

DPF 8000 Clear is a 3-mil (75 micron) luster clear vinyl film with an aggressive permanent pressure-sensitive adhesive. Designed for indoor and outdoor graphics, DPF 8000 Clear is made of an engineering-grade face stock with a polycoated lay-flat liner. The special adhesive is designed to stick to "hard-to-stick" and low energy surfaces. The film if designed for applications on flat surfaces when processed and applied according to Arlon recommendations. DPF 8000 Clear is rated for outdoor durability up to 5 years (unprinted). Printed durability is dependent on the ink system used.

## **APPLICATIONS & FEATURES**

- Digital printing on a wide variety of direct print systems.
- Polyolefin plastic surfaces such as polyethylene, polypropylene, polyurethane, etc.
- Low energy surfaces.

## **PERFORMANCE & PHYSICAL DATA**

PROPERTY	TEST METHODS	TYPICAL VALUE	
SURFACE FINISH	Gloss Meter 60° Reflection	45%	
THICKNESS	Micrometer, Federal Bench Type	3-mil (75 micron)	
TENSILE STRENGTH	Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s),	15.0 lb/in width	2.68 kg/cm width
ELONGATION	Instron Tensile Tester as above	150%	
SHELF LIFE	Free from excessive moisture, temperature, direct sunlight	1 year from factory shipment	
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	60°F to 90°F optimum	16°C to 32°C optimum
SERVICE TEMPERATURE RANGE	On clean, dry substrate	-20°F to 150°F	-29°C to 65°C
DIMENSIONAL STABILITY	Shrinkage After 158°F (70°C), 48 hours aging	50-mils	1270 micron
PEEL ADHESION	PSTC-1, 15 min, RT 70°F (21°C)	5.0 lbs/in	0.893 kg/cm
LINER RELEASE	TLMI Release at 90°, 300 in/min (760 cm/min)	50 g/2 in	9.8 g/cm

<sup>\*</sup>Standard Terms & Conditions Apply



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