



AXD5⁵ COMPACT IMMUNITY TEST SYSTEM





a brand of HAEFELY

Haefely is a subsidiary of Hubbell Incorporated.

High Voltage Test Business



(i) A Note to Begin

Thank you for choosing the Haefely AXOS⁵. Please take a little time to read through this user manual and familiarize yourself with the instrument controls and some potential dangers.

We hope you have many productive years of operation from the AXOS⁵ Compact Immunity Test System .

HAEFELY TEST AG

Document Title Reference No. User Manual: AXOS^5 Compact Immunity Test System 4700787_pr4

Contents

CON	TENTSI
1	SAFETY1
1.1	General Safety Information1
1.2	Safety Standards1
2	PRODUCT DESCRIPTION2
2.1	Basic information2
2.2	Standards covered by AXOS ⁵ 3
3	TECHNICAL DATA4
3.1	General4
3.2	Surge4
3.3	Burst4
3.4	Voltage dips5
3.5	Integrated single-phase CDN5
4	INITIAL OPERATION6
4.1	Visual check6
4.2	Installation6
4.3	Earth connection6
4.4	EUT Supply Input6
4.5	Connection to EUT7
4.6	V dip Input7
5	GENERAL OPERATION8
5.1	Front view8
5.2	Rear view9
5.3	SETUP menu10
5.4	Predefined standard program11
5.5	Icon bar12
5.6	Test Report Data12

6	SURGE	13
6.1	General information	13
6.2	Combination wave generator	13
6.2		
6.2		
0.2		
6.3	SURGE Menu	11
6.3		
6.3		
6.3	•	
6.3		
6.3	55	
0.5	S Synchronization Ac	.10
7	MAGNETIC FIELD	19
7.1	General Information	10
7.1		
7.1		
7.1		
/.1		. 2 1
8	ELECTRICAL FAST TRANSIENT BURST	22
8.1	General information	22
8.2	BURST TEST	
8.2		
8.2	1	
8.2		
8.2	55	
8.2		
8.2	.6 Burst mode	.25
9	VOLTAGE DIPS & INTERRUPTS	26
9.1	General information	26
9.1	General Information	20
9.2	Interrupts	26
0.7	Dips	20
9.3 9.3		
9.3		
9.3		
9.3		
9.3		
9.5		.50
10	ERROR MESSAGES	31
10.1	Error messages	31
10.2	Troubleshooting	31
10.3	Logic errors	32
10.3		32
11	SOFTWARE	33
11.1	Remote Software	22
TT'T		33

12	SERV	/ICE34
12. 12. 12.	Ver 1.1 1.2 1.3 1.4	rification
12.2	Cal	libration35
12.3	Re	cycling36
13	ACCE	ESSORIES AND OPTIONS
13.1	AX	OS5 Accessories37
14	ADD:	ITIONS
14.		dresses
14.2	Glo	ossary of terms and abbreviations39
14.3	Re	ference
14.4	Tal	ble of figure41
14.5	Tal	ble of table42
15	APPE	ENDIX
15.1	CE	conformity



1 Safety

1.1 General Safety Information

Significant: Please read carefully the safety requirements before using the AXOS⁵!

	This warning sign is visible on the equipment. Meaning: The documentation must be consulted before connecting the equipment to any voltage supply
	Dangerous mains voltage or high voltages are present inside the AXOS ⁵ .
	The earth connection of the AXOS ⁵ must be connected to a good earth. If trigger is pressed without connection to earth, electrical shock may occur!
	Before removing any covers, remove all external connection cables.
$\overline{\Lambda}$	The AXOS ⁵ should only be maintained by trained personnel.
$\overline{\mathbf{A}}$	Do not open any system modules, they contains no user replaceable parts.
	People with heart pacemakers must not be in the vicinity of the system, when it is in operation.
	Do not switch on or operate the AXOS ⁵ System if an explosion hazard exists. The system should be operated in a dry room. If condensation is visible the unit should be dried before operating.
	Never touch the Equipment Under Test (EUT), when the AXOS ⁵ is operating. Establish a safety barrier around the test setup (Close the circuit pin 4 and pin 5 in Table 5-3).
	If any part of the AXOS ⁵ is damaged or it is possible that damage has occurred, for example during transportation, do not switch on the unit.
	Before opening any units remove the mains power cord.
$\overline{\Lambda}$	Before changing the mains fuse, remove the mains power cord.
$\overline{\Lambda}$	Fuses should only be replaced with the same type and value.
	This user manual is an integral part of the test system. Haefely Test AG and its sales partners refuse to accept any responsibility for consequential or direct damage to persons and/or goods due to none observance of instructions contained herein or due to incorrect use of the AXOS ⁵ .
	When applying Magnetic field, do not touch the coil when test is running. Only direct output HI and COM must be used to connect the coil. The coil loop (from HI till COM) must be closed.
	Never connect a supply voltage directly to the HI/COM surge outputs. This will damage the unit!!!. Always use a suitable CDN

Table 1-1: Safety requirements AXOS

When a test is started on the $AXOS^5$ the symbol in Figure 1-1 is displayed on the screen.



Figure 1-1: Safety sign

1.2 Safety Standards

The AXOS⁵ fulfils the requirements of IEC 61010-1.

2 Product description

2.1 Basic information

The AXOS⁵ compact immunity test system integrates all of the best pieces of our stand alone test systems into one single economic solution. It combines 5 kV Burst/EFT, Surge combination wave, AC/DC Dips & Interrupts, along with an integrated single-phase coupling / decoupling network into one compact system. This allows for quick and completely automated testing to the most common IEC standards.

AXOS⁵ can either be operated via front panel by large colour graphic touch screen interface or remotely from the PC. The menu together with the availability of predefined test routines for different standards makes testing easy and reliable, even for less frequently users.

All the test parameters can be varied in a broad range. Together with the ability of changing test parameters during test, AXOS⁵ is not only the ideal product for compliance and pre-compliance testing, it is useful for monitoring & debugging function during design phase.

A wide range of cost-efficient and user friendly coupling / decoupling networks for power lines as well as for symmetrical and asymmetrical data- and signal-lines are available as options.

In Figure 2-1 is the starting menu of the ASOX5 version displayed. The menu is fully controlled by a touch screen. Every command is entered through the touch screen. By pressing the Surge, EFT/Burst, Voltage Dips or Magnetic field an under menu gets open. If purchasing an individual version for Surge (includes Magnetic field), EFT/Burst and Voltage Dips it shows only the particular function.



Figure 2-1: Start display

After selecting one of the functions as shown in the Figure 2-1, there are generally two operating modes of the menu available. Only in pre-compliance it is possible to change parameters even though the EUT is testing. In addition, by pressing a function parameter a basic description gets open and describes the characteristic of it. The values can be directly specified as for each criteria necessary. The same is possible in standard operating mode. Additionally Ipeak and Upeak to the EUT gets displayed on the screen.

It is possible to come back from every application to the start menu as shown in Figure 2-1, when pressing the "home" button. Every test procedure stops.

The LED on every output & coupling paths flashes when specific paths has been in the menu selected. This selection is equal for Surge, Burst as well as Voltage Dips & Interrupts.



2.2 Standards covered by AXOS⁵

Table 2-1 Basic standards covered by the AXOS⁵

Standard	Description	Test equipment	
IEC/EN 61000-4-4	EST/Burst	AXOS ⁵	
IEC/EN 61000-4-5	Surge	AXOS⁵	
IEC/EN 61000-4-9	Magnetic field	AXOS ⁵ & MSURGE-A	
IEC/EN 61000-4-11	AC Voltage Dip and Interrupt	AXOS ⁵ & DIP 116 (optionally)	
IEC/EN 61000-4-29	DC Voltage Dip und Interrupt	AXOS ⁵	

Table 2-1: IEC norm covered by AXOS

For detailed test description of each particular norm please read IEC/EN standard carefully. This is the overall norm, many product norm consist further tests. Indeed, for many products the requirements will be described more detailed in the product norm. Note: Product norms will be partly fulfilled by the AXOS⁵ as well. Please contact for further assistance your sales representative or HAEFELY TEST AG directly.

3 Technical data

3.1 General

General Data	General Data				
Control Power	85V - 264V		Dimensions	19" / 4U	
	50/60 Hz		(W x H x D)	(45 x 18 x 49 cm)	
User Test Storage	Unlimited		Weight	30kg	
Remote Interface	Ethernet		USB	for USB memory stick	
	RJ45				
Display	7" / 800x480 / 24bit		AUX Interface	D-sub 37p for external CDN,	
	with touch-screen			external transformer etc.	
External Trigger Input	5V TTL		Synch Input	BNC, 10V – 264V AC	
Trigger Output	5V TTL		External Start / Stop	5V TTL, starts / stops	
			Input	predefined test sequence	
EUT failed Input	5V TTL		Analog Output	0 – 10V, for use with external	
				options	
Warning Lamp Output	2 x 24V / 1A DC		Safety Circuit	stops the test when unlocked	

Table 3-1: General data

3.2 Surge

IEC / EN 61000-4-5 Edition 2 Surge Combination Wave				
Output Voltage 0.2 – 5.0kV ±10%			Output Current	0.1 – 2.5kA ±10%
Voltage Rise Time	1.2us ±30%		Current Rise Time	8us ±20%
Voltage Duration	50us ±20%		Current Duration	20us ±20%
Polarity	pos / neg / alternate			
Output Impedance	2 Ohms		Integrated Single	264V AC / 16A
Phase Sync	0 – 359° with 1° steps		Phase CDN	220V DC / 10A
	or asynchronous mode			
Counter preselect 1 – 1000			Impulse Trigger	automatic 2s – 100 minutes
infinite				manual
Counter	100000			external trigger input
Peak Voltage	BNC output: 1000:1		Peak Current	BNC output: 1kA/V
Monitor	Display: 3 Digits		Monitor	Display: 3 Digits

Table 3-2: Surge data

3.3 Burst

IEC / EN 61000-4-4 Edi	IEC / EN 61000-4-4 Edition 2 EFT / Burst				
Output Voltage	0.2 – 5.0kV ±10% at		Spike Frequency	1Hz – 1MHz	
	coaxial output				
Polarity	pos / neg / alternate		Burst Duration	10us – 1s	
Output Impedance	50 Ohms		Burst Period	1ms – 10s	
Rise Time	5ns ±30%		Test Time	1s- 1000 minutes	
Impulse Duration	50ns ±30% at 50		Trigger	automatic	
	Ohm			manual	
	50ns –15 +100ns			external trigger input	
	at 1000 Ohm				
Burst Mode	normal		Integrated Single	264V AC / 16A	
	continuous		Phase Coupling /	220V DC / 10A	
	real		Decoupling Network		
	random				

Table 3-3: Burst data



3.4 Voltage dips

IEC / EN 61000-4-11 E	IEC / EN 61000-4-11 Edition 2 and IEC / EN 61000-4-29 Dips & Interrupts				
Max. Voltage	264V AC/DC		Interrupt Time	0.5 period – 800 periods 100us – 1000 minutes	
Max. Current 16A AC/DC continuous 20A for 5s 40A for 3s 500A inrush Current			Interval Time	1 period – 800 periods synch 100us – 1000 minutes async	
Trigger	automatic manual external trigger input		Test Time	1s – 1000 minutes Infinite	
Interrupt Dip Level	0% 0% – 99% with external voltage source		Phase Sync	0 – 359° 16 / 40 / 50 / 60 Hz asynchronous Mode	
RMS Voltage Monitor	BNC Output: 100:1 Display: 4 Digits		RMS Current Monitor	BNC Output: 10A/V Display: 4 Digits	

Table 3-4: Voltage dips and interrupts data

3.5 Integrated single-phase CDN

AXOS⁵ provides an integrated single-phase coupling / decoupling network for Burst and Surge tests. It is protected against over-current by an integrated protection circuit. Current limit can be selected between 1A to 16A in the PROPERTIES menu.

The integrated CDN may be used with AC or with DC power lines. The input of the integrated CDN (i.e. EUT Supply Input) must be connected to power lines which are protected by a line safety switch equal or less 16A rated current and characteristic B or C.

4 Initial operation

4.1 Visual check

During transport AXOS⁵ may be subjected to excessive shocks and vibrations, even though every care is taken by HAEFELY Test AG to provide suitable packaging. Before operating the unit, check for signs of mechanical damage. Damaged packing cases may by a sign of transport damage. Damage caused in transit must be reported to the shipping agent immediately.

4.2 Installation

All safety measures must be followed, as described in Table 1-1.

4.3 Earth connection

The "Earth Stud" on the back panel must always be connected to a solid earth before the "EUT Supply Input" is connected to power source. Cross section of connection must be at least 2.5mm squared.

4.4 EUT Supply Input

The "EUT Supply Inpu" on the back is the connection to the integrated single-phase CDN, which can be used up to 16A / 264V.

- There are three banana-plugs (stackable) delivered with the standard accessories set:
- black: line conductor
- blue: neutral conductor
- green/yellow: protection earth conductor
- These banana plugs shall be mounted on a suitable connection cable.







Inside the AXOS, there are filter capacitors connected between L-PE and N-PE, as required by the standard.

These capacitors will cause a residual current, which will trip the residual current circuit breaker.

Hence, an isolation transformer needs to be inserted between main power supply and "EUT Supply Input" as shown in Figure 4-1 below.



Figure 4-1: Transformer connection

Note:

N and PE need to be connected as shown in the figure. This enables that a possible follow current from the mains can be delivered to the EUT.



All further equipment connected after the isolation transformer are not protected any more by the residual current circuit breaker.

4.5 Connection to EUT

The L, N and PE banana sockets on the front panel are the outputs of the integrated single-phase CDN. For power line testing, the EUT is connected here.

There are three banana-plugs (non-stackable) delivered with the standard accessories set:

- black: line conductor
- blue: neutral conductor
- green: protection earth conductor

These banana plugs shall be mounted on a suitable connection cable.

4.6 V dip Input

The "V dip" input is used to supply voltage having XX% level for Dips testing. For example, for testing 40% Dips level, 92V supply need to be connected between "V dip" and neutral (at nominal voltage 230V).



In case of interrupt testing i.e. 0% Dips test level, "V dip" must be connected to "N" (neutral) input, using the purple coloured safety banana cable supplied with the standard accessories

5 General operation

5.1 Front view

The Figure 5-1 shows the front view of the AXOS⁵. In the Table 5-1 is the detail description of every physical input and output.

9		•	*	*
	14	axos ⁵		
EFELY Notogy	Safety Open Electrical Fast Transient / Bur	••••••••••••••••••••••••••••••••••••••	<u>ا</u>	۰ س ۹
HAEFELY			Сом	×~ 10
13 🛛	Pleak Voltage	100 10 100 10	8 •	PE 11
				∽ ╨╨ \~~\
1.e	1 2 3	4 5	÷ 1	2 •
				Statement Statement

Figure 5-1: AXOS⁵ Front view

Pos.	Function	Description
1	On/off switch	Turns on and off the power of AXOS ⁵
	Surge impulse voltage	1000:1 divider for surge impulse.
2	monitor output	Direct connection to oscilloscope.
2		Example: 5000Vsurge impulse output will show 5V on this
		BNC socket
	Surge impulse current	1000A/V surge impulse current monitor.
3	monitor output	Direct connection to oscilloscope.
0		Example: 2500A surge current will show 2.5V on this BNC
		socket
4	Urms monitor output 100:1	Monitoring the signal of the generator when creating voltage
	Irms monitor output 10A/V	dips or voltage interrupts.
5		Direct connection to oscilloscope.
6	HI Generator output Surge; (Direct	Direct output of surge generator
<u> </u>	output)	Connection to external CDN.
7	COM Generator output Surge	Do not connect directly any external supply voltage, generator
	(Direct output)	will be damaged.
8	Burst Output	Direct output of burst generator to external CDN or EUT
9	L output to EUT	Connection for single phase EUT to the internal
10	N output to EUT	coupling/decoupling network
11	PE output to EUT	
12	PE	Connection to ground reference plane or the verification
		adater
13	USB port for data transfer	Save report data or test files onto USB memory stick
14	Colour touch screen	Every command and adjustment will be controlled and entered
14		via the touch screen

Table 5-1: Description front view function



5.2 Rear view

The rear view of the AXOS⁵ is shown in Figure 5-2. A detailed description of every input and output is written in the Table 5-2 below the graphic.



Figure 5-2: AXOS⁵ rear view

Pos.	Function	Description
1	L "EUT Supply Input" (direct connection of power supply via banana plug)	direct single-phase connection of power supply to the EUT. It can either be connected to a DC power supply or to AC power supply. Awareness, the power supply should NOT be secured by a ground
2	N "EUT Supply Input" (direct connection of power supply via banana plug)	fault Switch. If yes please take capture Fehler! Verweisquelle konnte nicht gefunden werden. in consideration
3	PE "EUT Supply Input" (direct connection of power supply via banana plug)	
4	V dip (for Voltage dips & interrupts)	Input for the voltage dips und interrupts. For voltage interrupts it has to be connected via banana plug with position 2. However. when using external transformer, the only connection to the generator is through the V dip input
5	"Link" to external HAEFELY transformer DIP 116	Input for HAEFELY transformer DIP 116 for voltage dips, then adjustable on 0%,40%, 70% and 80% in reference to the U1 nominal voltage of AXOS ⁵ . In any other case the transformer has to be controlled independently and it will be connected only through the "position 4" with the AXOS ⁵ .
6	"AUX" inputs and outputs	detailed description of function in Table 5-3
7	"RJ 45"Ethernet Interface	operation of the AXOS ⁵ through an external device, likely a PC for the remote software
8	Sync. BNC Interface	The BNC interface is used for external synchronization of a manual CDN
9	Main power switch for AXOS5	Switching on/off total power supply
10	Electrical grounding	The generator must always be connected to a reference earth before every use

Table 5-2: description rear view

AUX (Pos. 7.)	function	description
1	Red warning lamp	Indicates when safety circuit closed
2	Green warning lamp	Indicates when safety circuit opened
3	GND	0 V
4	GND	0 V
5	Safety interlock	When safety barriers installed, connection must be done between pin 5 and pin 4 to close the circle (safety instruments), however, bridge between pin 4 and pin 5 exist as delivery setting
6	GND	0 V
7	Start/Stop program 1 is running (Input)	Start/Stop automatic for starting a predefined program in the "Setup" menu "start file (Figure 5-3)", signal for instance external device, PLC signal
8	GND	0 V
9	Trigger Input	Input for external trigger to start for instance through an external signal a generator
10	GND	0 V
11	EUT Fail (Input)	External condition (e.g. device or PLC signal), the position becomes 1 and causes an action (Ignore, Alarm, Test Stop or test stop & line off)
12	GND	0 V
13	0-10V Analogue output	Reserved and used for further application
14	GND	0 V
15	Trigger output	When Burst, Surge or Voltage dips package in use, signal becomes 0, after the applied package has finished the signal becomes 1 (negation); used for indication of signal on oscilloscope
16	GND	0 V
17	Spare (Reserve)	Not in use
18	GND	0 V

Table 5-3: AUX function description

5.3 SETUP menu

The Figure 5-3 shows the "Setup" menu after selecting this button in the starting field. Every button is explained in the Table 5-4.

Language English	Last Calibration 2012-05-04	Device Information	
Date & Time 2012-05-31 12:26:06	Next Calibration 2014-05-04	Serial Number: 176443 Firmware Version: 0.0.114	
Sound Volume 40 %	Remote GUI Off	FPGA Version: 8	
Report Data Saving Manual	Coil Antenna Axos-a (1.2)		
Start File	Communication 0.0.0.0]	
Firmware Update Licence Touch Calibration Close			

Figure 5-3: Setup menu

In the right upper corner the current software version, serial number can be seen. The FPGA indicates the hardware of the chip version.



Menu field	Description	
Language	Selection of different language, in the moment only English available	
Date & Time	Entering of current date and time	
Sound Volume	Adjusting of sound operating volume and warn signals	
Report data	Reporting data can be automatically saved when pushing the device in USB port or manually by	
saving	pressing the "Rep.Data" in the menu of every application and then entering the device	
Start file	Selection of predefined test in accordance with particular norm for Surge, Burst, Magnetic field	
	and Voltage dips & interrupts; it gets only applied from an external start/stop automatic (
Last Calibration	Factory calibration from HAEFEY TEST AG, in future term the "next calibration" becomes "last	
	calibration	
Next calibration	Recommended calibration period from HAEFELY TEST AG is 2 years, however, it always	
	depends on the quality management system of every company and certainly the test	
	requirements of equipment and certification environment	
Remote GUI	Remote GUI is possible to access when license key purchased from the HAEFELY TEST AG;	
	switch on/off of communication between remote computer and AXOS5 possible	
Coil Antenna	Entering of new "coil Antenna" factor as described in	
Communication	Communication via RJ45 at the rear view of AXOS ⁵	
Firmware update	For updating the new operating software of the AXOS ⁵	
License Manager	Entry of license codes for Surge, Burst, Magnetic field and Voltage Dips & Interrupts and remote	
	GUI. After entering the license code, accessible in main menu	
Touch calibration	In normal delivery mode there is a pre-calibration of the touch screen. However, if required,	
	please follow and press for few seconds with a pen the cross at the screen. It requires five	
	different positions. Then confirming and as a control measure four different yellow dots get open.	
	Again confirming and the calibration has finished.	

Table 5-4: Setup description

After setting has been finished the "Setup" gets closed when pressing the "close" button. Afterwards the starting window gets displayed. It can be selected between Surge, Burst, Magnetic field and Voltage Dips & Interrupts.

5.4 Predefined standard program

The AXOS⁵ contains predefined standards test for "Surge", "Burst", "Magnetic field" and "Voltage Dips & Interrupts" according to each particular norm. Each test can be selected and applied through the Generator to the EUT. The Figure 5-4 reflects the save and option of data at the "Surge" generator. These application works similar for "Burst", "Magnetic field" and "Voltage Dips & Interrupts. The basic understanding of the tool is similar to normal office applications. Data can be "load", "Save", "Save as", "Copy" and "Delete" as for instance in word. These options occur on the screen, when "file" button is pushed.



Figure 5-4: Save and load option of data

Two directories can be selected as shown in Figure 5-5. However, the "standard" directory can only read and load the predefined test procedure in accordance to the particular norm. These files can only be read. The second directory is "Internal". The internal data (customized testing files) can be saved, loaded and deleted. Either of the directories can only be accessed out of the particular menu, like for instance the "surge" generator.

In addition, the loaded program is displayed in the upper line in either of the standard and pre-compliance menu.

However, through the "Setup" menu predefined programs can be loaded and applied via an external "start/stop" device. There get controlled though Pin 7 in Table 5-3. When particular file has been selected, it must be confirmed with "load".

	File Selection
Directory	File
\IEC61000-4-4 🌖	Name 🔺 Modified
Power	IEC61000-4-4-level1-sd 2012-06-08 14:17
Signal Data Control	IEC61000-4-4-level1-sd 2012-06-08 14:17
	IEC61000-4-4-level2-sd 2012-06-08 14:17
	IEC61000-4-4-level2-sd 2012-06-08 14:17
	IEC61000-4-4-level3-sd 2012-06-08 14:17
	IEC61000-4-4-level3-sd 2012-06-08 14:17
	IEC61000-4-4-level4-sd 2012-06-08 14:17
	IEC61000-4-4-level4-sd 2012-06-08 14:17
Burst O Surge O Volt. Dips	O Mag. 👌 Load 🎗 Cancel

Figure 5-5: File selection Internal/Standard

Note: When file wants to be applied and started without any external signal parameter, it must be selected inside the specific modus (e.g. Surge") via "load". However, if controlled from an external signal, it must be selected through the "Setup" (Figure 5-3) and then confirmed as seen in Figure 5-5. Selection in "setup" menu will not be applied to generator when not external control of the program.

5.5 Icon bar

The Table 5-5 presents a overview of icons in the operating menu. The icons get displayed in the right upper corner of the operating menu, except position 3.

Position	Symbol	function
1		When button "line" pushed in the operating menu, connection between "EUT supply inputs (L, N, PE)" and "EUT supply output (L, N, PE)" is existing; note: no actual "EUT Supply Input" required for the connection
2	8	When circuit closed between PIN 5 and PIN 4 in Table 5-3, either through existing factory bridge or external circuit connection
3		When generator charging, symbol gets displayed at touch screen
4		"Reporting data symbol", when pushing "Rep.Data" button, this icon comes up in the right upper corner of the window and the report of the test will be saved via USB-port on a connected device; Note: only accessible when test has finished
5	5	Symbol, when L and N on "EUT Supply Input" are exchanged, therefore, L and N must be changed back

Table 5-5: Icon bar menu

5.6 Test Report Data

Test report data can be automatically saved to USB memory stick. If "Report Data Saving: Automatic" is selected in the "Setup" menu, test data are saved automatically after each test. If "Report Data Saving: Manual" is selected, test data can be saved on the memory stick by using the "REPORT" key within the accordingly menu. The test data are saved into five CSV files which can easily imported into Excel or similar applications. Data are saved as follows:

Prg Log.csv :	Test conclusion
Prg_Set_Seq.csv :	Test header data
Prgltem002_Log.csv :	Test log data
Prgltem002_Set.csv :	Test setup data
PrgItem_Res.csv :	Test overview data



6 Surge

6.1 General information

Please read carefully the Table 5-1 and Table 5-2 in detail before first use of the Surge generator. The short voltage impulse stays on the EUT during several μ s. The peak voltage gets with the Axos5 up to 5 kV. The generator fulfils the requirements according to the IEC 61000-4-5 norm. The source impedance of the generator is 2 Ω . The HI and COM signals should be used from the beginning as scheduled, because in extern CDN the polarity becomes important. It can be select either between the Hi and Com output or the coupling network (Position 9,10,11 in Figure 5-1).

6.2 Combination wave generator

In General waveforms are specified as open circuit voltage (OCV) and short circuit current (SCC). The Surge is applied directly from the Generator to the Surge HI and COM output, the waveforms are specified in the next two under captures. The function graphic and the key parameter can be read in the Table 6-1. In accordance to the IEC 60060-1 the front time for the OCV is 1,2 μ s ± 30% and the SCC is 8 μ s ± 20%.

Definitions	IEC 60060-1	
	Front time [µs]	Time to half value [µs]
Open circuit voltage	1,2 ± 30%	50 ± 20%
Short circuit current	8 ± 20%	20 ± 20%

Table 6-1: Key parameter wave generator

For a detailed description please read the topic "test instrumentation" in the IEC 61000-4-5 norm.



6.2.1 Open Circuit Voltage (OCV)

Figure 6-1: Open circuit voltage (OCV) [1]

Front time:	T1 = 1,67 x T = 1,2μs ± 30%
Time to half value:	$T_2 = 50 \mu s + 20\%$

Verification of the Surge output signal (HI and COM) in the front view can be done with the help of the in capture 12.1.1 described PDP 8000.

6.2.2 Short Circuit Current (SCC)



Figure 6-2: Short circuit current (SCC) [1]

Front time:	T1 = 1,25 x T = 8 μs ± 20%
Time to half value:	T2 = 20 μs ± 20%

For verification of the output signal, a current transformer must be connected between position 6 and position 7 as shown in Figure 5-1. EUT Supply Input must be disconnected. The current transformer from capture 12.1.2 is for the verification necessary.

6.3 SURGE Menu

Test requirements must be achieved by the user according to the IEC 61000-4-5 norm. The safety standards as written in Table 1-1 must be unconditionally fulfilled, when operating the $AXOS^5$.

In the next step, the user selects either the pre-compliance or the standard operation mode. The Figure 6-3 and Figure 6-4 reflects either of the appliance modes. As seen by pressing on each particular function parameter a purple bow comes up and the definition of the function gets displayed.



Figure 6-3: Surge Standard mode

When pressing the "home" button the user gets transferred automatically to the start menu as shown in Figure 2-1.



In the Figure 6-4 it shows the use of the pre-compliance mode. Indeed, every parameter can be changed by simply pressing on the black bows next to the value. Furthermore, it can be changed between direct and line output. All data entries can be done while the generator is operating.



Figure 6-4: Surge pre-compliance mode

For instance, in the standard mode after selecting the peak voltage field the Figure 6-5 opens up and the parameter can be entered. In a similar way works the repetition rate and the number of surge. Awareness is to give for line synchronization; hence, it has been described more detailed in the capture 6.3.5.

SURGE	* \\L4N			- 😵 🐗			
TEST MOL Standard	Peak Voltage			8			
otanda	+1.00	kV		\triangle	\square	\Diamond	LINE
2	Range: 200 V	5.00 kV		\bigtriangledown	\Box	Ŕ	START
	7	8	9	οV			STOP
_	4	5	6	● kV			EP. DATA
Peak Vol	1	2	3				
Line Syne	0		+/-	🗹 ок	×	Cancel	FILE
Line Syne	autil			iber of burge		2	HOME

Figure 6-5: Surge peak voltage

After values entered, the start button can be pushed and the window Figure 6-6 opens up, if selected pre-compliance mode.

The safety symbol, the direct output and the output voltage and output current are displayed. In addition, the user is able to see nominal values of the peak voltage, reputation time and the synchronization period. Additionally, these values can be modified while the test is proceeding. It happens by simply pressing each particular function. The test stops when pushing the "STOP" button.



Figure 6-6: Surge Pre-compliance mode charging

In the right corner of the graphic is the plug flashing in red, when direct connection between L, N, PE to the "EUT Supply Input" and button "line" has been pushed. The safety lock symbols shows that the safety circuit has been closed between PIN 4 and PIN 5 in Table 5-3.

Information about Transition, Trigger and properties has to be entered independently if the test has stopped. "Transition" and "Trigger" are only accessible in standard operating mode.

6.3.1 Output & Coupling Paths

In the IEC norm 61000-4-5 it is written that every coupling phase has to be tested against each other. That realizes the AXOS⁵ with the line output and selecting the options independently. The HI and Com output gets active when in operating menu "direct" output is selected. L, N, PE can be selected when in "line".

6.3.2 Properties

In the Figure 6-7 below is the properties menu displayed. The Table 6-2 explains the function more detailed.

SU		P	Properties	
TES	∟EUT Fail			
St	Action		Source	Ē
	○ Ignore		☑ External (Pin11 on Aux)	
	○ Alarm (Sound & Warning)		☑ Line Current 16 A	.т
	O Test Stop		Peak Voltage Peak Current □ Min. 0 V □ Min. 0 A	Þ
	Test Stop & Line Off		□ Max. 8 kV □ Max. 4 kA	
	⊤Test End		7	
	Action	Sound		
Pea	O Line Off	⊖ Off		:
Line	● Line On	● On	V OK X Cancel	E

Figure 6-7: Surge properties

The Table 6-2 describes the different functions more detailed. The window gets closed, when confirming the "OK" button.



Position	Description
External (Pin11 on Aux)	External condition (e.g. device or PLC signal), the position becomes
	1 and causes an action (Ignore, Alarm, Test Stop or test stop & line
	off)
Line Current	Limits the current (L, N, PE front view) to the EUT.
Peak voltage	It defines an area (min. and max.) within the peak voltage value of
	the surge waveform becomes. If not successful, it causes an action,
	which can be: Ignore, Alarm, Test Stop or test stop & line off.
Peak current	It defines an area within the peak current (min. and max.) value of
	the surge waveform can become. If not successful, it causes an
	action, which can be: Ignore, Alarm, Test Stop or test stop & line off.
Action: Ignore, Alarm, Test stop, Test	Due to EUT fails, AXOS ⁵ cause an action which can be: Ignore,
stop & line off	Alarm, Test Stop, Test Stop & Line off.
Line off	Voltage locked at L, N, PE when test has finished
Line on	Voltage unlocked at L, N, PE when test has finished
Sound on or off	Acoustic signal when test ends

Table 6-2: Surge properties

6.3.3 Transition

The Figure 6-8 reflects the transition window of the AXOS⁵. The "alternative polarity" makes possible to switch between positive and negative. Alternate polarity, peak voltage and phase can be selected and parameter entered. It is only possible to select phase in either external synchronization or synchronization mode. According to IEC 61000-4-5 alternate polarity at the EUT must be tested.

Significant awareness must be given in the transitions mode, that Trigger "auto" mode is selected, otherwise it is not possible to access the "Transition" function.

SURGE		* \\L4N			- 🗞 🐗
TEST M Standa	Transition				
Ctaria	ſ 🗹 Peak Volta	age	⊠ Sync. Pl	nase —— Line –	INE
	Start	+1.00 kV	Start	0 °	D TART
	Stop	+1.20 kV	Stop	270 °	TOP
	Delta	100 V	Delta	90 °	DATA
Peak V	☑ Alternate P	plarity			
Line Sy-	No. of Surge	Positive10Negative10	🞸 ок	🔀 Cancel	
	autill			-	HOME

Figure 6-8: SURGE transition mode

After successfully entering the parameter, "OK" button can be pushed and then the "Start" button in the main menu. Test should be proceeding now.

6.3.4 Trigger

In the trigger window it is possible to select between "auto", "manual" or "external trigger". When being in "manual mode" the user controls the trigger by pressing the start button first, after the generator is charged the menu button "trigger" flashes up and can be pushed. "Auto mode" provides the signal according to set up and works completely automatically. All key parameter like "peak voltage" sets the user through the touch screen in the main operating window. In "external trigger" the signal for the trigger comes from an external source and gets connected via PIN 11 in the AUX input at the rear view of the AXOS⁵.

6.3.5 Synchronization AC

To synchronize the surge signal with the main supply source it is necessary to adjust in the menu "Synchronization" and then "Line Sync.". Further adjustments of the angle can be done in a range from 0° to 359°. However, if no power supply is connected to the EUT input at the rear view, it has to be entered "Async.", otherwise it is impossible to get a Surge impulse of the generator.

In external synchronization, the output with the position 8 Figure 5-2 in the rear view is in use. As an external source could be used for instance a manual CDN. Normal operation through the touch screen is possible.



7 Magnetic field

7.1 General Information

The test setup is described in accordance to the norm IEC 61000-4-9. A SCC waveform will be created. For the magnetic field the coil gets connected directly via banana plug to the surge output HI and COM as written in position 6 and Position 7 in Figure 5-1. Significant is that only these outputs can be used for the Surge impulse.

Do not touch the coil when the test is proceeding. Do fulfil safety requirements as described in capture 1.1.

In Figure 7-1 is the pre-compliance mode presented. The parameter can be entered by pressing the numbers. For instance to change the magnet field the parameter "+120 A/m" must be selected and then e new parameter entered.



Figure 7-1: Magnetic field Pre-compliance mode

In addition, the purple bow describes the function. On the top of the window it shows which "Coil Antenna" is selected. In the standard mode (Figure 7-2) the values can be changed by pressing on the particular parameter as well. Additionally, the "transition" (capture 8.2.3) can be adjusted.



Figure 7-2: Magnetic field Standard mode

When "Line" button pushed, "EUT Supply Input" connected with L, N, PE front view and in the right corner the plug flashes red. After pushing the "Start" button the surge impulse gets applied.

In Figure 7-3 is the Surge impulse proceeding. The magnetic field will be displayed and the safety symbol is flashing. The test can be stopped by pushing the "Stop" button. When pushing the "home" button the starting screen as shown in Figure 2-1 gets displayed.

MAGNETIC FIELD *		- 😵 🐗
	GGER uto Off PROPERTIES	
<u> </u>) Waiting to start charge	PAUSE
	0 / 5	STOP
	∃ +0.00 kA/m	REP. DATA
Field Strength +90	0 A/m Repetition Rate 5 s	FILE
Async.	Number of Surge 5	SETUP

Figure 7-3: Magnetic field charging

In following points "Coil Antenna", "Trigger", "Transition" and "properties" will be described. When being in the "Setup" menu Figure 5-3, manual has been selected for "rep data", therefore a test report can be written on a USB device simply by pressing "Rep.Data". However, first connect device to USB port.

7.1.1 Coil antenna

When the AXOS5 has started, the setup menu contains a standard predefined coil in accordance to IEC 61000-4-9. It can be up to 10 different coil factors added to the menu.

		Co	il Antenna		
Language		Туре	Factor		
English	1	Axos-a	1.2	Delete	
Date & Til	2			Selected	
2012-05-3	3				14
Sound Voli 40 %	4				
Report Da	5				
Manual	6				
Start File	7				
	8			🗹 ок	
	9				
C Firm	10			🔀 Cancel	Close

Figure 7-4: Coil Antenna factor

To add a different coil, it will be entered in setup (Figure 5-3). This selection can be seen in the operating menu in the magnetic field.



7.1.2 Transition

In "Transition" (Figure 7-5) the user can adjust the "Field Strength", "Sync. Phase" and "Alternative Polarity". The description from capture 6.3.3 is valid, except "peak voltage" has been changed to "field strength". The other parameters stay equal, since an OCC will be applied to the coil antenna and is basically a Surge impulse.

TEST M	Transition					8
Standa	r ⊡ Field Steng			Sync. Phase	Line -	INE
	Start	+120 A/m	s	itart	90 °	
	Stop	+120 A/m	s	itop	90 °	STOP
2	Delta	30 A/m	C	oelta	10 °	
Culd O	☑ Alternate Po	larity				
Field S	No. of Surge	Positive10Negative10	V	ок	🔀 Cancel	FILE
Line Sy	autili				-	HOME

Figure 7-5: Magnetic field transition

When all parameters has been entered then simply confirming with ok and in the menu is showing "transition on", this indicates the settings will be applied to the coil antenna when pushing the "start" button. Furthermore, when test is proceeding, the intervals for instance of the "field strength" gets displayed.

7.1.3 Properties

Position	description
External (Pin11 on Aux)	External condition (e.g. device or PLC signal), the
	position becomes 1 and causes an action (Ignore,
	Alarm, Test Stop or test stop & line off)
Line Current	Limits the current (L, N, PE front view) to the EUT.
Action: Ignore, Alarm, Test stop, Test stop & line off	Due to EUT fails, AXOS ⁵ causes an action which can
	be: Ignore, Alarm, Test Stop, Test Stop & Line off.
Line off	Voltage locked at L, N, PE when test has finished
Line on	Voltage unlocked at L, N, PE when test has finished
Sound on or off	Acoustic signal when test ends

Table 7-1: Magnetic field properties

8 Electrical Fast Transient Burst

8.1 General information

The Burst generator generates Electrical Fast Transient Bursts (EFT) as described in IEC 61000-4-4. The source impedance of the generator is 50 Ω . The burst is a common mode transient, coupled simultaneously to all selected paths with respect to ground. It can be selected between using the coaxial output or the built in mains coupling network.

8.2 BURST TEST

Test requirements must be achieved by the user according to the IEC 61000-4-4 norm. The safety standards as written in capture Figure 1-1 must be unconditionally fulfilled.

After selecting in the start menu the function "Burst", the user has the choice between standard and pre-compliance mode. It gets selected in the top icon bar. The Figure 8-1 shows the standard menu. When pressing "peak voltage", "repetition frequency", "burst duration" a purple bow opens up and describes visually the waveform impulse.

Furthermore, the user can select between "properties", "trigger manual", "Burst mode" and "direct out". Detailed description is to find in the following under captures. However, when no further adjustment necessary the "Start" button can be pushed and the window (Figure 8-4) gets open. When pressing the "line" button, the plug in the right corner flashes red. As a result L, N, PE front view are connected with L, N, PE rear view and full power supply for the EUT is provided.



Figure 8-1: EFT/BURST Standard mode

By pressing at each particular value, a new parameter (Figure 8-1) can be entered. Then confirming with "OK" and the parameter will be written in the standard test mode. In Addition it can be immediately selected between kV and V.

EFT / B	URST	*					🖗 🎸
TEST MOL Standare	-	-	Peak	Voltage	_		8
Standart	+1.00	kV		\triangle	\square	¢	LINE
	Range: 200 V	5.00 kV		\bigtriangledown	∇	KÞ	START
	7	8	9	οV			STOP
Peak Vol	4	5	6	● kV			P. DATA
	1	2	3				
Rep. Free	0	•	+/-	🞸 ок	×	Cancel	FILE
Async.			103			100 11111	HOME

Figure 8-2: EFT/BURST peak voltage configuration



The following graphic represents the pre-compliance mode. In comparison with the standard menu, every command gets displayed the entire visual description of the function is described through purple bows. Main advantage of the pre-compliance mode is that the parameter can be changed while the test is operating.



Figure 8-3: EFT / BURST pre-compliance mode

However, when every parameter has been adjusted, the "Start" button can be pushed and generator is charging. Now, the following graphic should be displayed. The selected output path (direct or line) is flashing yellow.



Figure 8-4: Burst pre-compliance mode charging

The Burst waveform gets stopped, when pushing the "Stop" button. Afterwards, test report can be saved on the USB device.

8.2.1 Output & Coupling Paths

In Burst testing mode every line signal gets tested against GND (PE). In direct output the signals stands on the position 8 in Figure 5-1. It gets connected directly to the EUT or will be used for verification of the Burst waveform. Furthermore, it can be connected to three-phase test CDN. For further assistance please contact the HAEFELY TEST AG directly.

8.2.2 Properties

The next window shows the property window of the Burst waveform. Detailed description of each parameter can be read in the Table 8-1.



Figure 8-5: BURST properties

Position	Description
External (Pin11 on Aux)	External condition (e.g. device or PLC signal), the
	position becomes 1 and causes an action (Ignore,
	Alarm, Test Stop or test stop & line off)
Line Current	Limits the current (L, N, PE front view) to the EUT
Action: Ignore, Alarm, Test stop, Test stop & line off	Due to EUT fails, AXOS5 cause an action which can
	be: Ignore, Alarm, Test Stop, Test Stop & Line off.
Line off	Voltage locked at L, N, PE when test has finished
Line on	Voltage unlocked at L, N, PE when test has finished
Sound on or off	Acoustic signal when test ends

Table 8-1: BURST properties description

After selection has been finished, the button "OK" must be confirmed and setting gets applied to the Burst generator.

8.2.3 Transition

The Figure 8-6 shows the "transition" menu. It is possible to select independently "peak voltage", "Repetition frequency", "Phase" and "Alternate polarity". To be able to select "phase" the Synchrony has to be either set as Synchronization or external Synchronization, otherwise it is not possible to select it. Eventually, every parameter can be changed by pushing the certain value and entering a new.

EFT / BURS	Г *				🏞 🍕
		Trar	isition		
 ∣⊡ Peak Volta	ge	[^I R. Freque	ency	_⊡ Sync. Ph	ase - Line -
Start	+800 V	Start	80 Hz	Start	70 °
Stop	+1.00 kV	Stop	100 Hz	Stop	90 °
Delta	50 V	Delta	10 Hz	Delta	10 °
☑ Alternate F	Polarity				
Step Time	5 s		~	ОК	🄀 Cancel
ail	11				HOME

Figure 8-6: BURST Transition

When finalizing the parameter, it must be confirmed with "OK" and either the pre-compliance or standard mode gets open depending on what has been previous operation mode.



8.2.4 Trigger

When selecting "manual trigger" the following window opens up. It gets applied to EUT by pressing the "Trigger" button. It gets always only one Burst package applied.

EFT / BURST	*			- 🗞 🛹
TEST MODE BURST MODE Standard Normal	TRIGGER Manual	LINE TRANSITION L Off	PROPERTIES	B :: LINE
1111	(i) Charge	d, Ready for Manual	Trigger	2
	🗾 L-GND			TRIGGER
A	•	00:00:00 / 0	02:46:00	STOP
Peak Voltage	+1.00 kV Bu	urst Duration	20 ms	REP. DAT
Rep. Frequency	5 kHz Bu	urst Period		FILE
Async.	Т	est Time	166 min	SETUP

Figure 8-7: BURST mode Trigger normal

Furthermore, it shows between which line and GND the burst package gets applied. After finalizing the process, it will be stopped when pushing the "Stop" button. A manual report gets saved on the USB device, after selecting "Rep.Data" and "manual" selection in the "Setup" menu.

8.2.5 Synchronization

To synchronize the burst signal with the main supply source it is necessary to select in the menu "Synchronization" and then "Line Sync.". Adjustments of the angle can be done in a range from 0° to 359°. However, if no power supply is connected to the EUT supply input at the rear view, it has to be entered "Async.", otherwise it is impossible to get a Burst waveform.

In external synchronization, the output with the position 8 Figure 5-2 in the rear view is in use. An external source could be for instance a manual CDN. Finally, normal operation through the touch screen is possible.

8.2.6 Burst mode

The Burst mode gives the user the option to select between "Normal", "Continuous", "Real" and "Random BURST" signals. Afterwards the function gets automatically displayed on the screen and can be applied to the EUT after pushing the "Start" button.

9 Voltage dips & interrupts

9.1 General information

For the voltage dips & interrupts only the EUT will be only connected through the output (L, N, PE) in the front view. The EUT Supply Input (L, N, PE) in the rear view gets connected to the power supply. For verification of the signal, Pos.4 and Pos.5 in Figure 5-1 can be connected to the oscilloscope. Only these five outputs in Figure 5-1 can be used, when applying or verifying voltage dips & Interrupts at the EUT. Further adjustments of the operation menu will be described in the following under captures.

9.2 Interrupts

Only the voltage interrupts it is possible to create without an external transformer. To create those interrupts there must be a connection between V dip and N via banana plug, as seen in Figure 9-1. Additionally, an external powers supply source has to be connected to EUT supply Input. Afterwards it can be selected between pre-compliance mode and standard operating menu. The entering of "duration", "interval", "test time", "synchronization" via touch screen by pressing each specific function (Figure 9-3). When pushing the function name a purple bow opens up and defines the parameter in the graphic. After successfully selecting the key parameter, the "start" button can be pushed and the parameter gets applied.



Figure 9-1: Voltage interrupts electrical installation

9.3 Dips

To create the Voltage dips an external transformer is necessary, because a second voltage level is required. When purchasing the DIP 116 from the HAEFELY TEST AG the position 5 at the rear view graphic can be used. The Figure 9-2 gets displayed when DIP 116 is successfully connected. Exact hardware configuration of DIP 116 is described in capture 9.3.1. Fully compatibility is guaranteed with the AXOS⁵.



Figure 9-2: DIP 116 Transformer connected

Only in this case the V dip voltage can be proportionally controlled regarding to the U1 nominal voltage via the touch screen or via remote software. Moreover all other adjustments are compatible with the AXOS⁵. Reference voltage according to the U1 nominal can be selected. V dip can either be 0%, 40%, 70% or 80% in reference to U1 nominal,



when using the D116 transformer. The selection happens in the "Dip Voltage" menu field. When selecting 0% it creates a voltage interrupt, since the V dip becomes 0V.

The Figure 9-3 shows the voltage dips in standard mode. When pushing the particular function name: "Dip Voltage", "Line sync.", "Duration", "interval" and "test time a visual description gets open with a purple bow as seen below. For changing the parameter the value has to be pushed, for instance 5 min. New parameter can be entered. When pushing the button "file" data can be saved and loaded.



Figure 9-3: Voltage Dips Standard mode

The Figure 9-4 represents the pre-compliance mode of the "voltage dips" menu. The purple bows define the function and show which particular parameter influenced the function. All parameters can be adjusted, when test is operating.



Figure 9-4: Voltage Dips pre-compliance mode (External transformer)

After all parameters have been adjusted and selected the "start" button can be pressed and the voltage dips starting. Significant, is the right selection of "Line Sync", "Sync" and "external". Only in either "line Sync" or "Sync" can the phase angle be selected, since an external power supply has to be connected, otherwise the synchronization with the phase would not be technical possible. However, by pushing the "home" button the starting menu as seen in Figure 2-1 gets open.

9.3.1 Transformer DIP 116

The HAEFELY TEST AG DIP 116 transformer will be connected through the V Dip and the Link input at the rear view of the AXOS5. The DIP 116 has an independent connection to an external power supply via banana plug. Once the setup is done it can be fully automatically controlled through the touch screen of the AXOS⁵, when being in the menu field of the "Voltage Dips".



Figure 9-5: Transformer DIP 116

Then V dip 0%, 40%, 70% and 80% in reference to U1 nominal. Only with the DIP 116 the proportional voltage adjustment through the menu is possible. The second main advantage will be reflected in the compatibility of the transformer with the AXOS⁵ compact immunity tester.



9.3.2 External transformer

The only connection from the external transformer (Figure 9-6) with the compact immunity tester happens through V dip and N' at the rear view via banana plug. L and N from the external transformer gets connected to the power supply. The output voltage (between V dip and N) gets displayed as adjusted at the transformer. However, no further adjustment of the second nominal voltage in the AXOS⁵ menu possible.



Figure 9-6: External transformer

Now the incoming V dip can be regulated directly at the transformer. Note: No further connection of the link data cable at the rear view possible.

9.3.3 Properties

Position	description
External (Pin11 on Aux)	External condition (e.g. device or PLC signal), the
	position becomes 1 and causes an action (Ignore,
	Alarm, Test Stop or test stop & line off)
Line Current	Limits the current (L, N, PE front view) to the EUT.
Action: Ignore, Alarm, Test stop, Test stop & line off	Due to EUT fails, AXOS ⁵ cause an action which can
	be: Ignore, Alarm, Test Stop, Test Stop & Line off.
Line off	Voltage locked at L, N, PE when test has finished
Line on	Voltage unlocked at L, N, PE when test has finished
Sound on or off	Acoustic signal when test ends

Table 9-1: Properties Voltage Dips & Interrupts

9.3.4 Transition

The Figure 9-7 shows the "transition" menu. It is possible to select independently "Duration", "Interval", "Phase" and "Alternate polarity". To be able to select "phase" the Synchrony has to be either set as Synchronization or external Synchronization, otherwise it is not possible to access it. Eventually, every parameter can be changed by pushing the certain value.

VOLTAGE DIPS	*				8 ×1
	m	Transitio			
_ ⊡ Dip Duration	Time	Dip Interval	- Time	🗹 Sync. Phase	- Line –
Start	5 ms	Start	10 s	Start	90 º
Stop	5 ms	Stop	10 s	Stop	90 °
Delta	1 ms	Delta	1 s	Delta	1 °
Step Time	5 s		√ 0	ж	Cancel
Line Sync.		0 º Test Tim	e	5 min	HOME

Figure 9-7: Voltage Dips Transition

When finalizing the parameter, it must be confirmed with "OK" and either the pre-compliance or standard mode gets open depending what selection was previously done. In addition the incremental intervals get displayed at each particular function name, like for example "interval".

9.3.5 Trigger

The trigger can be accessed either from pre-compliance mode or standard mode when generator is not in use. The user can select after pressing the "trigger" button between: "auto", "manual" and "external". In "Auto": signal gets applied automatically in accordance to parameters. In "Manual": pushing the start button after "manual" selection, then pressing the "trigger" button. In "External": Signal will be controlled from external source, connection through PIN 11 in Table 5-3.


10 Error Messages

10.1 Error messages

In the menu is a short summary of possible alarm messages which can occur when operating the AXOS⁵.

10.2 Troubleshooting

Alarm message	Possible cause	Action needed
Warning Safety Circuit Open !	Safety Circuit opened	close Safety Circuit
Error Safety Circuit Open !	tried to start a Test with open Safety Circuit	close Safety Circuit and Start Test again
Ever External Start can not be executed ! Start File is undefined. V ox	no file defined in Setup Start File	define a Start File
Error External Start can not be executed ! Start File is Invalid.	no valid file	define a valid Start File
Ener	no valid file	define a valid Start File
Error Overcurrent > 16 A > 2 s ! Stop and Line OFF is done.	EUT requires more than 16 A support current, may EUT defect, short circuit EUT	-check Inominal of EUT (max. support with AXOS5 16A) -control EUT independently, short circuit might occurred,
Error Unic current exceeded limit of max. 43 A I Stop and Line OFF is done.	EUT requires more than 16 A support current, may EUT defect, short circuit EUT, protection of AXOS ⁵	-External CDN necessary, if higher Inominal required
Error DIPS; Overcurrent 16.20 A > 5 s 1 Stop and Line OFF is done.	EUT requires more than 16 A support current, may EUT defect, short circuit EUT	
Error DIPS; Overcurrent > 20 A > 3 s ! Stop and Line OFF is done.	EUT requires more than 16 A support current, may EUT defect, short circuit EUT	
1 x beep and automatic shut down	at system startup any of internal supply voltages (not 24V) are out of range	send AXOS ⁵ for repair
Еггог теаsured 24V: 21.80 V Ф ок	at system startup internal supply voltage 24V is out of range	send AXOS ⁵ for repair
Error Invalid Application / Function Key !	- bad or missing Function Key - internal storage card missing or damaged	 go to Setup License Manager and check for correct numbers send for repair
Errer Switch Live ON; Frequency is too high 1 108 Hz Line is not avvicted ON.	Frequency of EUT Supply Input is too high	use EUT Supply Input voltage with nominal frequency of 50 or 60 Hz
5	L and N on EUT Supply Input are exchanged	Exchange L and N on EUT Supply Input

Table 10-1: Error messages

10.3 Logic errors

Alarm message	Possible cause	Action needed
Incompatible settings I Too many Spikes per Second fr2.00 KV <= Upk < 3.50 KV; the max, value = 2000 Decrease Perk Voltage / Rep. Frequency / Burst Duration Increase Burst Period	Too many spikes per second	Decrease peak voltage / rep. frequency / Burst or increase burst period
	Repetition frequency is too high	Decrease peak voltage , repetition frequency
Error Incompatible settings ! Burst Period < Burst Duration + 1 ms Decrease Burst Duration Increase Burst Period	burst period / burst duration incompatible	Decrease burst duration / Sync. time
Error Incompatible settings ! Burst Period < Burst Duration + Sync. Time Decrease Burst Duration / Sync. Time Increase Burst Period	Incompatible settings	Decrease burst duration /Sync. Time increase Burst period
Error Incompatible settings ! Burst Period < 275 + Repetition Frequency Increase Burst Period / Repetition Frequency V C	Incompatible settings	Increase burst period, repetition Frequency
Errer Incompatible Stitus I Too many Spikes per Packet The max, value is 1000 Decrease Burst Duration / Rep. Frequency Increase Durat Perrod	Too many spikes per packet	Decrease Burst duration, Rep. Frequency, Increase Burst period
Error Incompatible settings ! For Pre-Compliance Mode, Burst Mode must be set to Normal • Trigger must be set to Auto • Transition must be Off v cx	Incompatible settings for pre-compliance mode	Burst mode must be set to Normal, Trigger must be set to Auto, Transition must be set off
Evere Tincompable settings I Repetition Rate is too low for 2.00 KV < Upk <= 3.00 KV, the min. value = 5 s Deccase Park Votage Increase Repetition Rate V cc	Incompatible settings	Decrease peak voltage, increase repetition rate
Incompatible writing I Repetition Rate is too low for 1.20 kJ/m, c Strength <- 1.00 kJ/m, the min. value = 5 s Decrease Find Strength Increase Repetition Rate	Incompatible settings	Decrease field strength, increase repetition rate
Error Incompatible settings ! Dip Interval < Dip Duration + 100 µs Decrease Dip Duration Increase Dip Interval	Incompatible settings	Decrease dip duration or increase dip interval
Error Value out of range ! Repetition Frequency Transistion: Start & Stop: 1 Hz 1 MHz Delta: 1 Hz 1 MHz Correct Value	Entered value out of range	Value must be in the range of min. and max. value Note: Similar error can occur, only with different units, however, similar action for solving

Table 10-2: Logic causes and actions



11 Software

11.1 Remote Software

A remote software for the AXOS⁵ is available. Connection through RJ45 input at the rear view. If further assistance required, please contact either your HAEFELY TEST AG representative or the sales department of the HAEFELY TEST AG.

The license code for the "remote GUI" will accessed in the "setup" menu in Figure 5-3 and then in "license manager". After entering the license code (Figure 11-1), the "remote GUI" section becomes enabled and it can be either operated just from the PC or parallel with the touch screen as well. For communication via PC is the IP address required, it is written in the communication window of the "Setup" menu.

		etus 9 Manager
Application Keys		Function Keys
Surge	50884082	Remote GUI
Burst	54534284	
Voltage Dips	39148596	
Magnetic Field	42381241	
		CK Cancel

Figure 11-1: License manager

When information and data entered it must be confirmed with "OK".

12 Service

12.1 Verification

In the next under captures are descriptions of our additional verification equipment for the AXOS⁵. If further information required of any of the equipment, please either contact your sales representatives or the HAEFELY TEST AG technical support team directly.

12.1.1 Waveform OCV (Surge)

The HAEFELY PDP8000 is a differential impulse measurement probe that can be used to measure surge pulses. Two banana plug cables are provided as the High and Common inputs to the PDP8000, and a coaxial output is provided for connection to an oscilloscope. The divider ratio is 1000:1 and the PDP8000 is rated up to 8kV for surge, 690VAC or 400VDC. The two banana plug will be directly connected to "direct" or "line" output in the front view.





12.1.2 Waveform SCC (Surge)

The current transformer is necessary to verify the SCC waveform. It will be connected with pos.6 and pos.7. Then the outgoing BNC output creates the connection to the oscilloscope. The SCC gets displayed on the oscilloscope and can be compared with the parameter as shown in the operation menu from the AXOS⁵. It represents the signal in accordance to the IEC 61000-4-4. The same test procedure gets applied for L, N, PE output at the front view. Significant: Do not connect the "EUT Supply Input" with external power supply at the rear view, when using the current transformer. It can be directly purchased through the HAEFELY TEST AG or contact your sales representative.



Figure 12-2: Current transformer



12.1.3 Electrical fast transient/Burst

The HAEFELY EFT Verification Kit includes a 50 Ω and 1000 Ω attenuator as required in the IEC 61000-4-4 standard. The appropriate attenuator is fitted to the "Burst" coaxial output, and an oscilloscope is then connected to the output of the attenuator. For measuring the waveform at the output of the coupling filter, single phase and three phase adapters are available. NOTE: Be sure to disconnect mains power from the "EUT Supply Input" before connecting the measuring attenuators. Measuring attenuators are designed for burst voltages only and will be destroyed if subjected to AC/DC voltage.



Figure 12-3: EFT Verification Kit

12.1.4 Burst verification adapter

Additionally, an EFT verification adapter is available for testing of every single phase (L, N, PE front view from AXOS⁵). It gets connected with the PE pin (Pos.12 Figure 5-1) and every single phase (L, N, PE Figure 5-1). The BNC output of the burst adapter is then connected to the oscilloscope. Do not connect "EUT Supply Input" to power supply, when verification of burst output.



Figure 12-4: Burst verification adapter

12.2 Calibration

Calibration period of the AXOS⁵ has to be determined by the user, and depends on the intensity of use and end user requirements. Typically, a calibration is recommended every 2 years. The AXOS⁵ is factory calibrated before shipped and supplied with the calibration certificate.

12.3 Recycling

When the instrument reaches the end of its working life it can, if required, be disassembled and recycled. No special instructions are necessary for dismantling.

The instrument is constructed of metal parts (mostly aluminium) and synthetic materials. The various component parts can be separated and recycled, or disposed of in accordance with the associated local rules and regulations.



13 Accessories and Options

13.1 AXOS5 Accessories

Article	Article number	
FP-COMB 32 3-Phase / 32A Power Line CDN Surge & EFT	2490430	
FP-EFT 100M2 3-Phase / 100A Power Line CDN EFT	2495860	
IP4A Capacitive coupling clamp for EFT	2491300	
FP-SURGE 100M2 phase / 100A Power Line CDN SURGE	2490181	
PCD 121 Symmetrical Data & Control Line Coupler	2498010	
PCD 126A Asymmetrical Data & Control Line Coupler	2498030	
DEC 5 Symmetrical Data & Control Line Decoupler	2490141	
DEC 6 Symmetrical Data & Control Line Decoupler	2490151	
DEC 7 Asymmetrical Data & Control Line Decoupler	2490161	
DIP 116 Automatic Dips Transformer 16A 40/70/80%	2490410	
MSURGE Magnetic Field Test IEC / EN 61000-4-9	2495591	
VTM 15000 Isolation Test 1.2/50us up to 10kV	2499960	
PDP 8000 HV differential Probe 1000:1 for Surge	2499911	
CP 101 Current Probe Model for Surge	2499931	
ES External emergency stop Switch P12	4700751	
WL External warning Lamp P12	4700750	
WinFEAT'R Control, Measurement & Reporting Software	2499701	
Calibration Accredited Calibration AXOS ⁵	2490420	

Table 13-1: Article for AXOS5

14 Additions

14.1 Addresses

14.1.1 International customer service

- e-Mail: EMC-Support@haefely.com
- Address: Haefely Test AG Birsstrasse 300 4052 Basel / Switzerland
- Fax: + 41.61.373 45 99
- Internet: www.haefelyEMC.com

14.1.2 USA customer service

- e-Mail: <u>EMC-Support@haefely.com</u>
- Address: Hipotronics Inc. Department EMC 1650 Route 22 Brewster, NY 10509 / USA
- Telephone : (845) 279 3644 Fax : (845) 279 2467
- Internet: www.haefelyEMC.com

14.1.3 China customer service

- e-Mail: <u>EMC-Support@haefely.com</u>
- Address: Haefely Representative Office 8-1-602, Fortune Street No.67, Chaoyang Road, Chaoyang District Beijing, China 100025
- Telephone : +86 10 8578 8099 / 8199 / 8299 Fax : +86 10 8578 9908
- Internet: <u>www.haefelyEMC.com</u>

14.1.4 Manufacturer

- e-Mail: EMC-Sales@haefely.com
- Address: Haefely Test AG Birsstrasse 300 4052 Basel / Switzerland
- Telephone : + 41.61.373 41 11 Fax : + 41.61.373 49 12
- Internet: <u>www.haefelyEMC.com</u>



14.2 Glossary of terms and abbreviations



meaning: Helpful hints, notes, tips or remarks

meaning: Attention!

EUT	Equipment Under Test
CDN	Coupling Decoupling Network
HV	High Voltage
LED	Light Emitting Diode
IEC	International Electro-technical Committee
EN	European Norm
ANSI	American National Standards Institute
EMC	Electro Magnetic Compatibility
EMV	German equivalent of EMC
DEC	Decoupling network
PCD	Coupling / Decoupling module (Electrical circuit for transferring energy between networks with
1.05	the minimum loss and that attenuates the Surge signal so that it does not cause undue
	interference to equipment other than the EUT)
STBY	Standby
HV DC	High Voltage Direct Current
-	0 0
Hybrid	Same as Combination full scale deflection
f.s.d.	

14.3 Reference

- [1] IEC 61000-4-5 Testing and measurement techniques-Surge immunity test, part 4-5, edt.2, 2005/11
- [2] IEC 61000-4-4 Testing and measurement techniques Electrical fast transient/burst immunity test, part 4-4, edt.2, 2004/07
- [3] IEC 61000-4-11 Testing and measurement techniques-voltage dips, short interruptions and voltage variations immunity tests, part 4-11, edt. 2, 2004/03



14.4 Table of figure

Figure 1-1: Safety sign	1
Figure 2-1: Start display	2
Figure 4-1: Transformer connection	7
Figure 5-1: AXOS ⁵ Front view	
Figure 5-2: AXOS ⁵ rear view	9
Figure 5-3: Setup menu	10
Figure 5-4: Save and load option of data	11
Figure 5-5: File selection Internal/Standard	
Figure 6-1: Open circuit voltage (OCV) [1]	13
Figure 6-2: Short circuit current (SCC) [1]	
Figure 6-3: Surge Standard mode	
Figure 6-4: Surge pre-compliance mode	15
Figure 6-5: Surge peak voltage	
Figure 6-6: Surge Pre-compliance mode charging	
Figure 6-7: Surge properties	
Figure 6-8: SURGE transition mode	17
Figure 7-1: Magnetic field Pre-compliance mode	19
Figure 7-2: Magnetic field Standard mode	19
Figure 7-3: Magnetic field charging	
Figure 7-4: Coil Antenna factor	
Figure 7-5: Magnetic field transition	
Figure 8-1: EFT/BURST Standard mode	
Figure 8-2: EFT/BURST peak voltage configuration	
Figure 8-3: EFT / BURST pre-compliance mode	
Figure 8-4: Burst pre-compliance mode charging	
Figure 8-5: BURST properties	
Figure 8-6: BURST Transition	
Figure 8-7: BURST mode Trigger normal	
Figure 9-1: Voltage interrupts electrical installation	
Figure 9-2: DIP 116 Transformer connected	
Figure 9-3: Voltage Dips Standard mode	
Figure 9-4: Voltage Dips pre-compliance mode (External transformer)	
Figure 9-5: Transformer DIP 116	
Figure 9-6: External transformer	29
Figure 9-7: Voltage Dips Transition	
Figure 11-1: License manager	
Figure 12-1: PDP 8000	
Figure 12-2: Current transformer	
Figure 12-3: EFT Verification Kit	
Figure 12-4: Burst verification adapter	

14.5 Table of table

Table 1-1: Safety requirements AXOS	. 1
Table 2-1: IEC norm covered by AXOS	. 3
Table 3-1: General data	
Table 3-2: Surge data	. 4
Table 3-3: Burst data	. 4
Table 3-4: Voltage dips and interrupts data	
Table 5-1: Description front view function	
Table 5-2: description rear view	. 9
Table 5-3: AUX function description	
Table 5-4: Setup description	
Table 5-5: Icon bar menu	
Table 6-1: Key parameter wave generator	13
Table 6-2: Surge properties	
Table 7-1: Magnetic field properties	21
Table 8-1: BURST properties description	24
Table 9-1: Properties Voltage Dips & Interrupts	29
Table 10-1: Error messages	
Table 10-2: Logic causes and actions	32
Table 13-1: Article for AXOS5	37



15 Appendix

15.1 CE conformity

Deciala	tion of Conformity
Haefely Test A Birsstrasse 30 4052 Basel Switzerland	
	his own responsibility, that the below mentioned product complies with the of the listed standards or other normative documents.
So, the produ	ct complies with the requirements of the EMC directive 2004/108/EC oltage directive 2006/95/EC.
Product:	AXOS ⁵
Description:	The product AXOS ⁵ generates electrical interferences according to IEC/EN 61000-4-4, IEC/EN 61000-4-5, IEC/EN 61000-4-11 and other standard It is used to verify the conducted immunity of electrical products.
Standards:	EN 61010-1: 2001 EN 61326-1: 2006
R. Māder Quality Depart Haefely Test A 4052 Basel Switzerland	ment Manager IG
Basel, Februa	y 21, 2012
7-	
(Signature)	