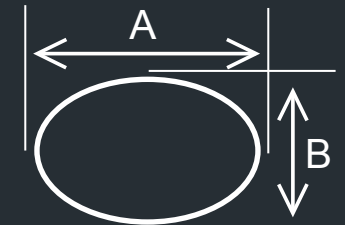




Branch Pulling Kit Chart

CREATING THE PERFECT SIZE HOLE FOR PULLING A TEE



On flat sheet or tanks, a round hole should be used that is 12-19mm smaller than the pulling size.

TUBE O/D	Branch O/D													
	25mm 1"		38mm 1.5"		50mm 2"		63mm 2.5"		76mm 3"		101mm 4"		152mm 6"	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
25mm 1"	18mm	12.5mm												
32mm 1.25"	18mm	12.5mm												
38mm 1.5"	18mm	12.5mm	30mm	15mm										
50mm 2"	18mm	12.5mm	30mm	16mm	38mm	20mm								
63mm 2.5"	18mm	12.5mm	30mm	18mm	38mm	22mm	48mm	26mm						
76mm 3"	18mm	12.5mm	30mm	20mm	38mm	22mm	48mm	26mm	60mm	35mm				
101mm 4"	18mm	12.5mm	30mm	20mm	38mm	25mm	48mm	28mm	60mm	35mm	85mm	45mm		
152mm 6"	18mm	12.5mm	30mm	20mm	38mm	25mm	48mm	30mm	60mm	35mm	85mm	45mm	136mm	68mm
203mm 8"	18mm	12.5mm	30mm	20mm	38mm	26mm	48mm	32mm	60mm	35mm	85mm	45mm	136mm	68mm

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