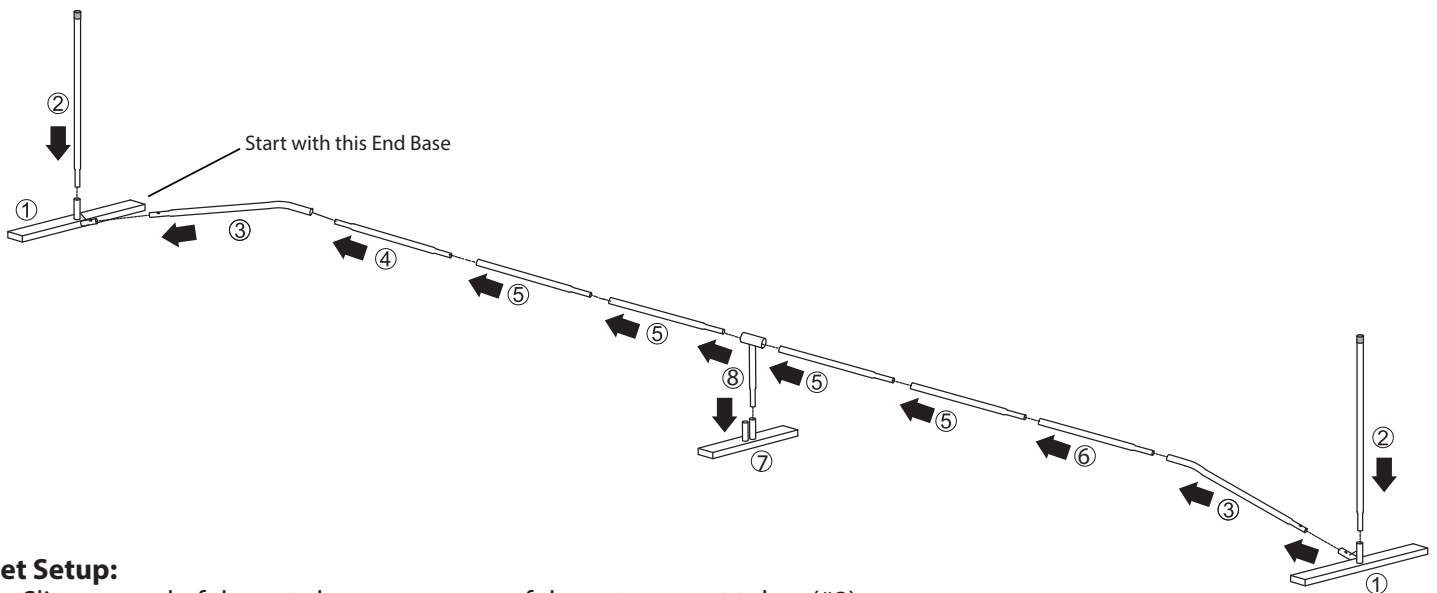


Vulcan Portable Pickleball Net ItemID: VNET

Frame Setup:

1. Take all components out of the case and sort them, all items are labeled.
2. Set End Base (#1) on a flat surface, insert Net Support Tube (#2) and Angled Tube Support (#3).
3. Insert the Support Tube (#4) to Angled Support Tube (#3) followed by two Support Tubes (#5).
4. Insert "T" Support Tube (#8) to Middle Base (#7) until the spring lock engages in to the hole on the Middle Base.
5. Slide Middle Base Tube assembly over Support Tube (#5) from Step 3. Then insert another (#5) Support Tube.
6. Complete the frame assembly by connecting the remaining (#5) Support Tube, Short Support Tube (#6), Angled Support Tube (#3), End Base (#1) and Net Support Tube (#2).



Net Setup:

1. Slip one end of the net sleeve over one of the net support tubes (#2).
2. On the other side, remove the net support tube (#2) and insert into the second net sleeve. Insert the net support tube back onto the end base (#1).
3. Insert the Fiberglass Rod (#9) into the middle sleeve of the net, then place the fiberglass rod into the small tube on the Middle Base.
4. Secure middle Net Sleeve to (#7) Middle Base Support Tube with the black hook strap on the sleeve.
5. Position the Net Sleeve and velcro strap about 1/2" from the bottom of the plastic cap of the Net Support Tube, this will keep the net at 36" at the sideline. Use the velcro straps to keep net from sagging. Repeat for other end of net.

Take Down:

1. For easier disassembly & re-assembly, keep net support tubes in net sleeves and fiberglass rod in middle sleeve, then roll net and store in carry bag. Take down of frame assembly is reverse of setup.