

LACHUTE PERFORMANCE



INSTALLATION

INSTRUCTIONS

2023+ TOYOTA COROLLA GR



CONGRATULATIONS ON YOUR NEW



CATBACK



NECESSARY TOOLS

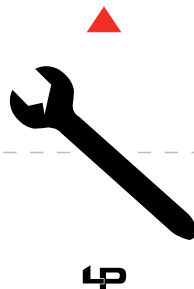


To install the Catback;

- We recommend the use of a lift
- Ratchet or impact driver
- 6” extension
- 10mm socket
- 13mm socket
- 14mm socket
- 10mm wrench
- Exhaust hanger pliers
- Pry bar
- Small pick

To wire up the manual valve motor;

- Wire Strippers
- Wire Crimping tool
- Wire Fish
- Drill
- Step Drill Bit
- Electrical Tape
- Knife

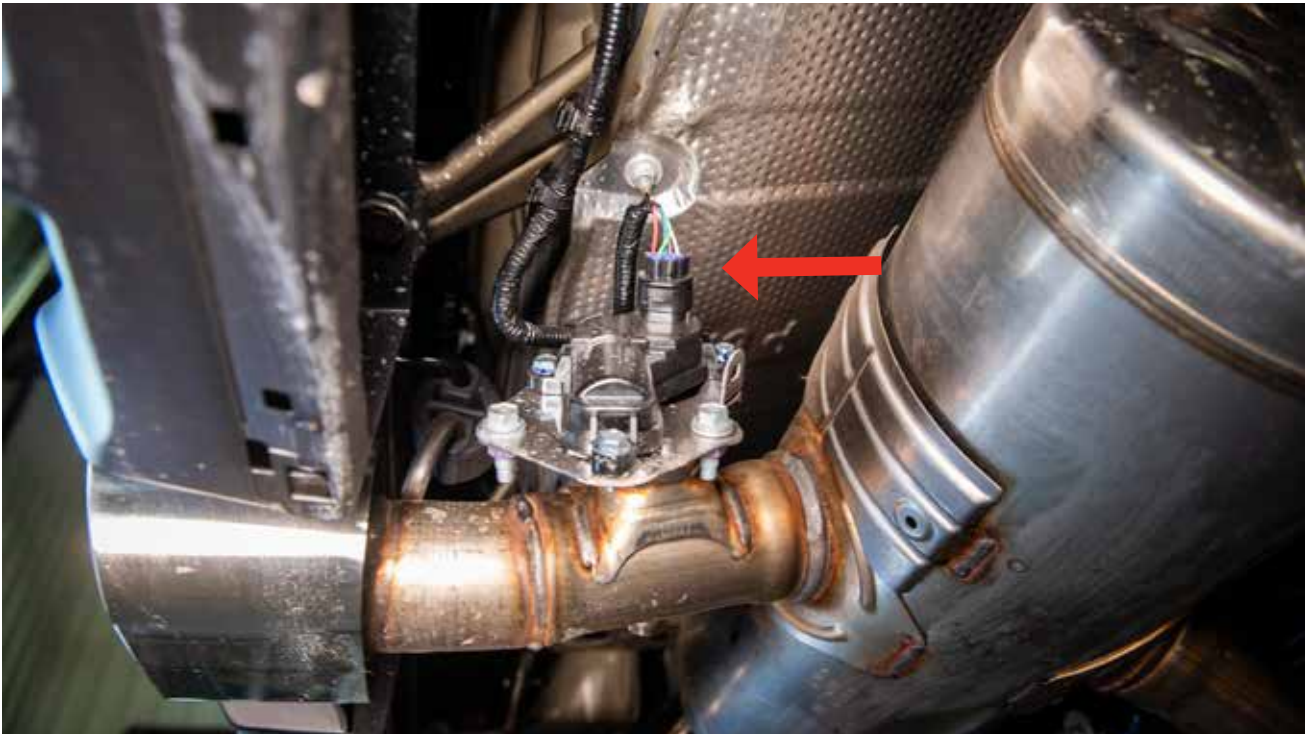


REMOVE THE STOCK EXHAUST



1 DETACH FACTORY EXHAUST VALVE PLUG

A



B



2 USING A PICK UNCLIP THE WIRE HARNESS

A



B



3

REMOVE BOLTS

A



B



C



4

DISCONNECT THE HANGERS

A



B



5

REMOVE THE STOCK EXHAUST

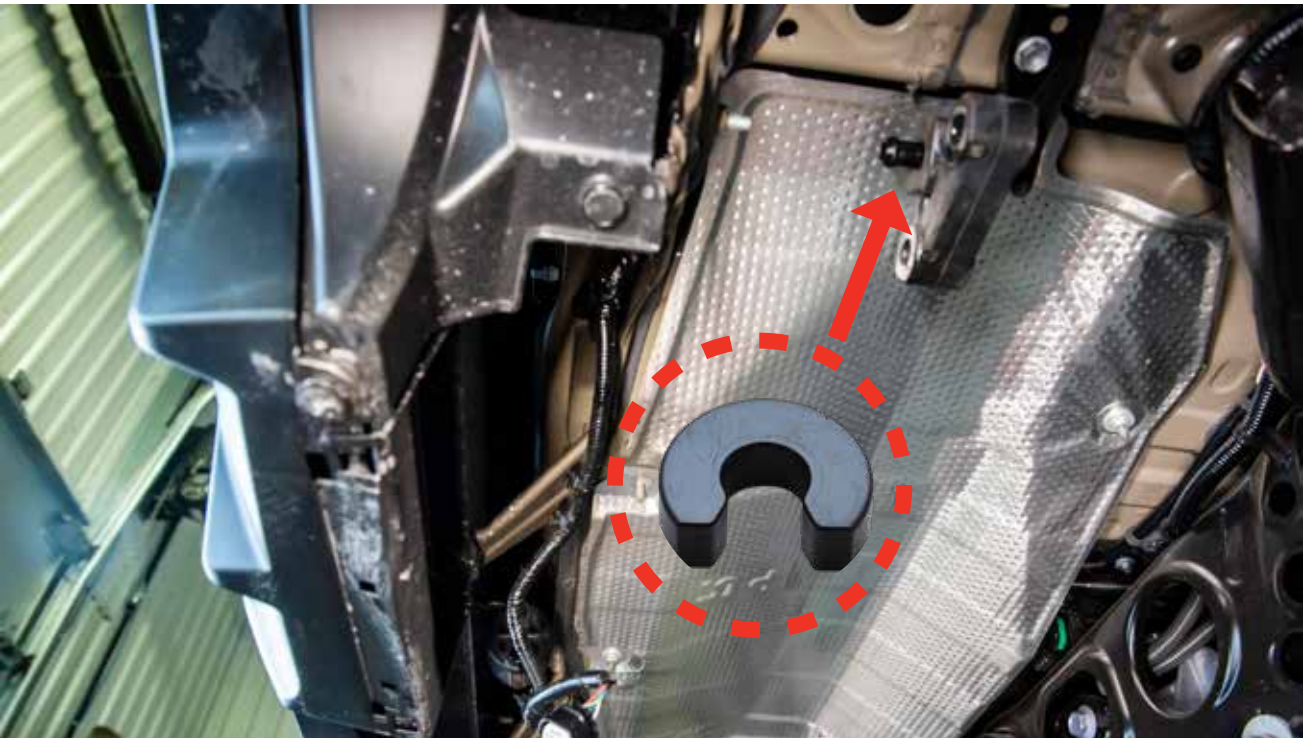
A



6

INSTALL THE HANGER RETAINER CLIP

A



7 REMOVE FACTORY EXHAUST VALVE MOTOR

A



B



*** IF YOU ARE PLANNING ON USING THE INCLUDED MANUAL VALVE MOTOR, THEN SKIP TO PAGE 26

8 REMOVE THE INCLUDED MANUAL EXHAUST VALVE MOTOR

A



B



C



D



9

REMOVE VALVE MOTOR MOUNT

A



INSTALL ADAPTER HUB ON THE VALVE SHAFT

B



10 INSTALL THE INCLUDED MOTOR MOUNT

A



B



11

INSTALL THE FACTORY MOTOR

A



MAKE SURE TO PROPERLY LINE UP THE MOTOR AND THE VALVE

B



SECURE THE MOTOR TO THE MOUNT

C



MAKE SURE THERE IS NO PLAY

D



E



F



12

REMOVE NUT

A



B



13

ATTACH THE WIRING HARNESS USING THE INCLUDED P CLAMP

A



B



14

INSTALL THE AXLE BACK

A



ATTACH THE EXHAUST HANGERS INTO THE RUBBER SUPPORTS

B





15 RE CLIP THE WIRING HARNESS



B



16 PUT ON THE INCLUDED V BAND CLAMP

A



17

INSTALL THE CENTER PIPE

A



18

CLOSE THE V BAND CLAMP BUT DO NOT FULLY TIGHTEN YET

A



19

USING THE INCLUDED EXHAUST SPRINGS, SECURE THE CENTER PIPE TO THE FRONT PIPE

A



B



C



20 MAKE SURE THE EXHAUST IS CENTERED

A



21 NOW FULLY TIGHTEN THE V-BAND CLAMP

A



INSTALLATION COMPLETE

B



22

INSTALL MOUNTING PLATE

A



B



23 INSTALL FACTORY MOTOR TO THE PLATE

A



B



24

INSTALL THE AXLE BACK

A



ATTACH THE EXHAUST HANGERS INTO THE RUBBER SUPPORTS

B



**25****RE CLIP THE WIRING HARNESS**

B



26 PUT ON THE INCLUDED V BAND CLAMP

A



27

INSTALL THE CENTER PIPE

A



28

CLOSE THE V BAND CLAMP BUT DO NOT FULLY TIGHTEN YET

A



29

USING THE INCLUDED EXHAUST SPRINGS, SECURE THE CENTER PIPE TO THE FRONT PIPE

A



B





30 MAKE SURE THE EXHAUST IS CENTERED



31 NOW FULLY TIGHTEN THE V-BAND CLAMP

A



B



32

REMOVE PLASTIC TRIM

A



B



33

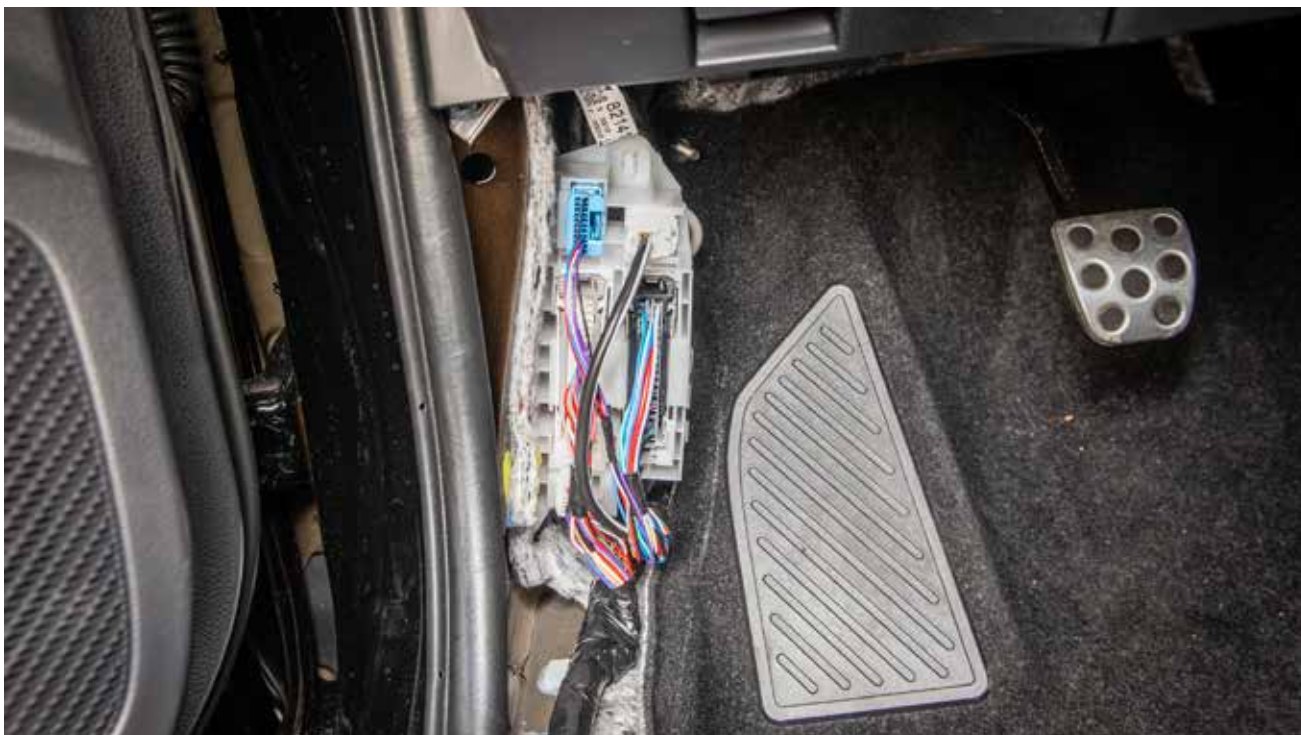
REMOVE KICK PANEL

A



B





34

REMOVE PANEL





35

DETACH SWITCH PANEL



B



UNPLUG THE SWITCHES

C



MARK WHERE YOU WANT THE SWITCH TO GO

D



36 RAISE UP REAR SEATS AND REMOVE THE TRIM PIECE

A



B



C



37

REMOVE TRUNKS INTERIOR

A



38

MAKE A HOLE IN THE GROMMET TO BE ABLE TO PASS THE WIRE

A



RUN THE WIRE ALONG AND ZIP TIE IT IN PLACE

B



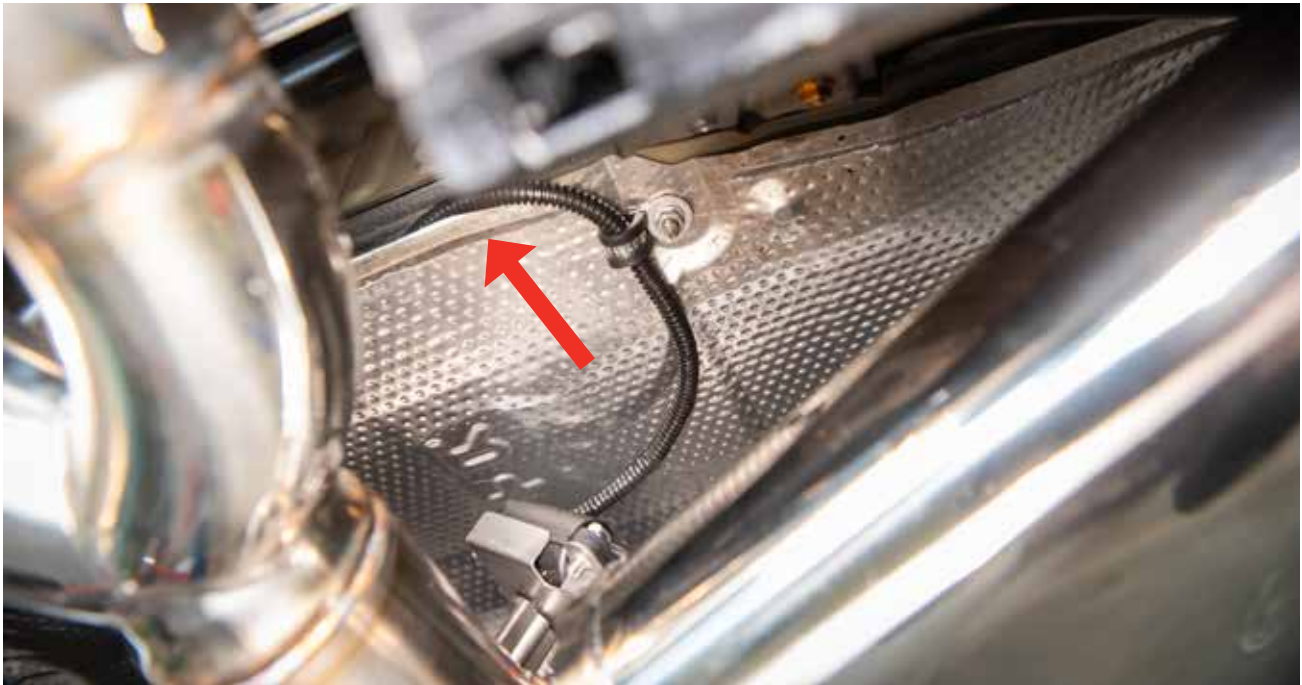
C



39

PASS THE WIRE OVER THE HEAT SHIELD AND PLUG THE WIRE HARNESS INTO THE MOTOR

A



40

SECURE THE WIRE WITH THE INCLUDE CLAMP

A



41 ROUTE THE WIRE ALONG THE INTERIOR

A



B



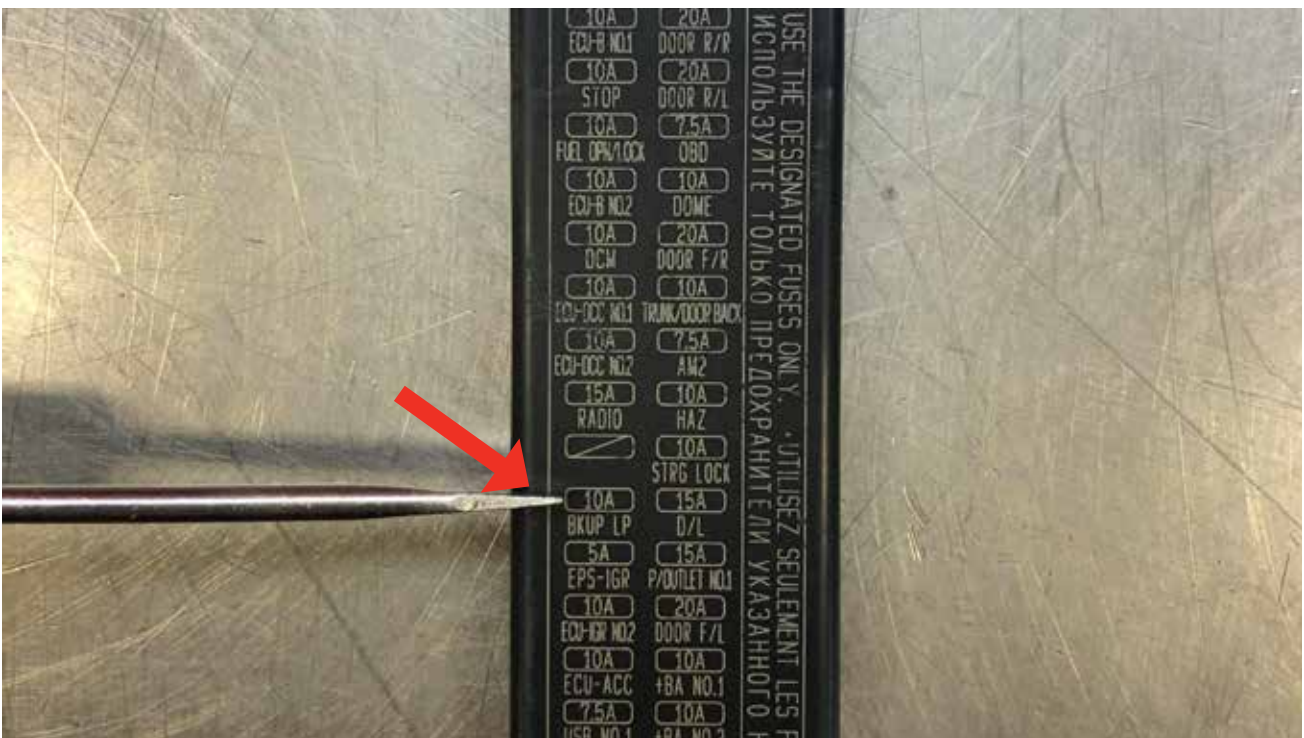
42 REMOVE THE FUSE PANEL COVER

A



LOCATE AN EMPTY SLOT

B



43

PLUG IN THE INCLUDED FUSE INTO THE FUSE PANEL

A



44

WIRE UP THE GROUND

A



B



45

INSTALL THE SWITCH, RE PLUG EVERYTHING AND PUT BACK THE PLASTICS

A



B



C



46

PUT BACK ALL THE TRIM/PANELS AND TEST TO MAKE SURE EVERYTHING WORKS

A



INSTALLATION COMPLETE





YOU HAVE COMPLETED THE INSTALLATION



Thank you for your interest in our products.

For all requests, information or
assistance: Contact our team

by phone at

1 - (450) 562-0344

We are available Monday to Friday

Between 8AM and 5PM (EST).

Or by email at :

sales@lachuteperformance.com

www.lachuteperformance.com

----- **NOW, ENJOY THE RIDE!** -----