



TRAMPOLINES DOWN UNDER™

Thank you for your purchase! We hope your family enjoys our products as much as we do!

Our Patented Ground Level Trampoline Products have been engineered with safety, durability, and performance in mind. Please Read this information thoroughly before installation, and be sure to visit us online for more installation tips and videos.

VPS TRAMPOLINE PARTS LIST

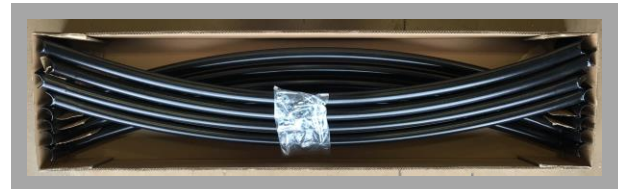
- Top Rail Frame Pieces 8
- 1 Vented Safety Pad
- 1 Jumping mat
- 104 springs
- 8 Leg extensions
- 4 V-shaped Leg Bases
- Leg Screws and Washers (8 each)
- Frame Nuts, bolts, and washers (8 each)
- Spring Tool, screw driver, and wrench



OPTIONAL PARTS LIST:

if you purchased a **TDU Bundle system- you will also have a lower frame support box with the following parts included:

- Lower Frame Support Brace (8)
- Nuts, bolts, and washers (16 each)



WARNING: Two adults in good physical condition are required for the following assembly. For your safety, you should wear gloves. Failure to follow these instructions and warnings could result in an injury.

Installation Instructions

1. Lay out all of the Trampoline parts in groups, as shown below on a clean, level installation surface. Please Ensure you have all necessary components by checking the parts list.



2. Connect the 8 Top rail frame pieces together, and secure them with the provided frame nuts, bolts, and washers. (See figure 3)



Figure 3

3. Once the Top Rail Frame Pieces are secured, insert the Leg Extension Pieces into the top rail frame neck joints.



****NOTE:** Ensure that the Leg Extension pieces are inserted with the hole for the Leg Screws at the bottom, facing inside (towards the center of the Trampoline).



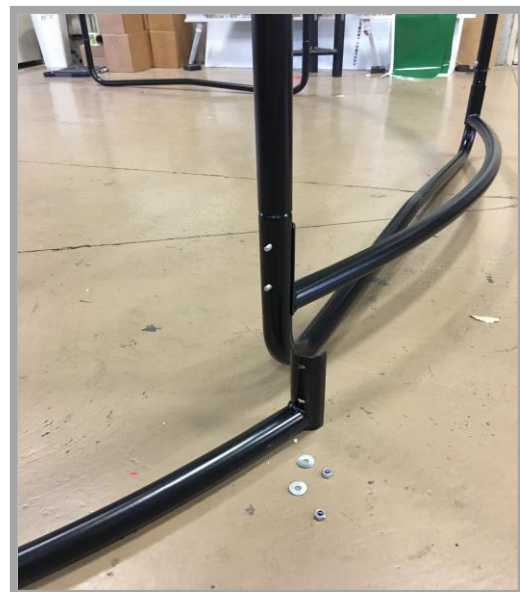
4. Insert the V-shaped Leg bases into the leg extension poles and secure them with the Provided Leg Bolts and washers.



****If you purchased the VPS Trampoline to use above ground – skip to step 9.**

If you purchased the in-ground bundle- proceed to step 5 once all v-shaped leg bases are secured.

5. Locate the 8 Lower Frame support braces and lay them out around the trampoline frame. Place each support brace between the legs of trampolines- ensuring the holes line up with the pre-drilled holes on the v-shaped leg bases.



****TIP:** The 8 lower frame pieces have different angles on the clamp section that lines up with the Pilot holes- If the holes aren't lining up flip the lower frame brace around or use a different lower frame piece for that section.



6. With the Entire frame ready to attach the retaining wall system- un-box the Vented safety pad, and remove the buckle straps from the vented pad clips. You will need to install the receiving end of the buckle clips onto the frame of the Trampoline prior to installing the retaining wall system.

****TIP:** wrap the strap around the frame to the left of each leg joint- buckle facing towards the interior of the trampoline- fed through the buckle section, and down through the place buckle.



7. At this point refer to the TDU retaining wall instructions to attach the retaining wall of the complete bundle system.

****TIP:** additional video and installation tips or images are available online- and additional instructions are available to download.

8. Once you have completed the TDU retaining wall installation and backfill- your retaining wall system should be installed level, and properly backfilled, and you are now ready to complete the Trampoline installation.



Installation of the Jumping mat and springs-

9. Start by laying out the jumping mat and connecting it to the frame of the Trampoline by installing 1 spring every 5th hole until you have completed the circle.



10. Once you have secured the jumping mat with a spring spaced out every 5th hole, start again by placing a spring to the right of each of the 1st round of springs.



** Continue this process until all springs are attached.



****TIP:** This process is necessary to ensure you do not overstretch the springs during installation.

11. With the springs installed- you are ready for the installation of the Vented Safety pad beginning with step 12.

****Note:** If you have purchased our optional Enclosure Net system- you will at this point begin installation of the Net base poles onto the frame of the Trampoline prior to moving on to step 12.

12. Begin by laying out the vented safety pad on top of the springs of the

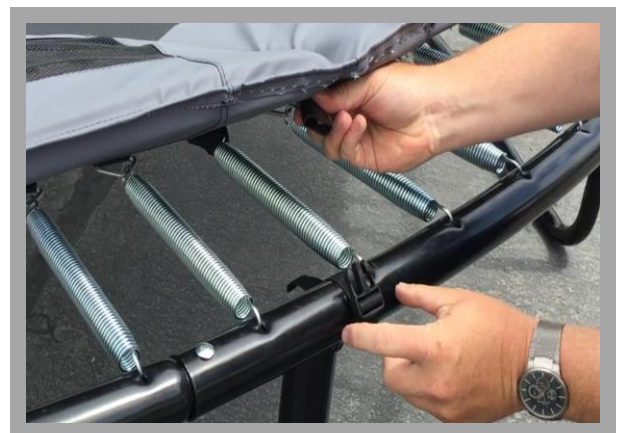
Trampoline. Line up the receiving buckle on the pad with the previously installed buckle clip on the frame (from step 6) and lift the pad to locate and remove a spring that lines up with the front and center Spring loops- thread the spring through the loops and re-secure to the frame.



Complete this process for each pad section.

****Note:** There are 8 front loops, and 8 rear loops to thread springs through.

13. With all the spring loops secured- you are now ready to finish the installation by clicking the pad buckle together at all 8 sections.



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VPS TRAMPOLINE INSTRUCTIONS

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