



Thank you for your purchase! We hope your family Enjoys our products as much as we do!

Our Patented Ground Level Trampoline Products have been engineered with safety, durability, and performance in mind. Please Read this information thoroughly before installation, and be sure to visit us online for more installation tips and videos.

RETAINING WALL PARTS LIST

- 33 wall panels
- 132 self-tapping screws
- 5/16" Magnetic Hex Head Bit

Things You Will Need

- Shovel
- Level
- Power drill (preferably cordless)
- A second person to help with lifting

Instruction Steps

1. Select a location for your Trampoline and dig a circular hole 1ft in diameter larger than the diameter of your trampoline. The Top frame of the Trampoline should sit flush with the finished grade so you will need to

ensure the depth of the hole is the same, or slightly shorter than the height of your trampoline. **Example:** If your trampoline is 3 feet high and 14 feet in diameter, then dig a hole 3 feet deep and 15 feet in diameter.

2. Assemble your trampoline frame and legs in a nearby area. **DO NOT assemble the frame inside the hole, and DO NOT** attach the mat or springs at this time. ****TIP:** Ensure that you select a level area- prior to installation of the retaining wall system
3. Start by placing the 1st panel flush against the top Trampoline frame, aligning the right-side edge of the panel just beyond a leg joint of the trampoline.

****NOTE:** Make sure that the company logo on each panel is facing away from the trampoline, and located at the right side of each panel as you are facing them.



Secure the first panel by placing a Screw in the upper right screw location on the panel. (as shown above in figure 1)

****NOTE:** the panels should sit flush against the top frame, slightly lower than the top of the trampoline to ensure the screws are centered in the frame. (see arrow showing the spacing on figure 1)



4. Continue placing screws in the remaining 3 Screw bases on the 1st panel in the following order: 1st upper right, 2nd lower right, 3rd lower left, 4th upper left.

****TIP:** It is easier to slide and lock the next panel into the previous panel prior to securing the last two screws into the previous panel. (see figure 3 below)



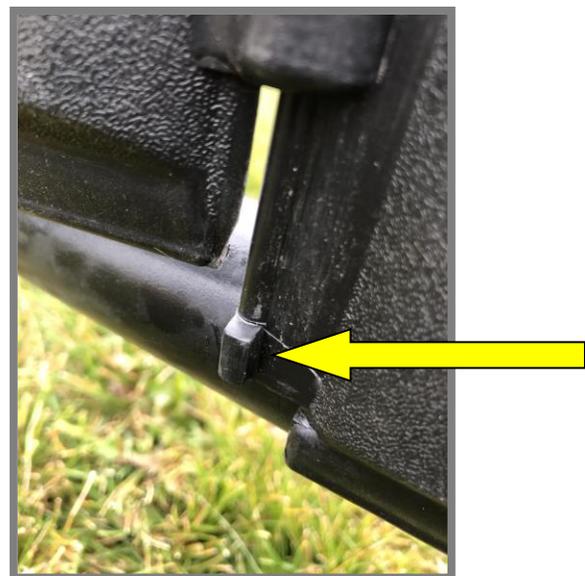
5. Continue Installing/securing each panel one by one until you have installed 23 of the 33 panels.

****TIP:** ensure the panels continue level as you go around setting the screws- if the ground isn't level- rotate the trampoline frame until the panels continue level)



6. At this point- slide together the remaining 10 panels *without securing them to the frame, and insert/secure the final panel to the first panel by sliding the joints together.

****NOTE:** The Final Panel will need to have the slip joint Stop Tab Removed in order to allow it to slide into the 1st panel. This can be removed with a knife, Sharp scissors, or wire cutters. (see image below)



7. With All 33 Panels now connected (and the final 10 not yet secured to the frame) work your way back pressing the panels firm against the frame and adjusting the slack in the joints.

****TIP:** If the last 10 panels have excess slack, push the joints together as you secure the panels to the frame to reduce slack. If the panels are too tight to connect- stretch the slack out of the panel joints and secure each panel as instructed earlier.



8. With your Trampoline Frame and Retaining wall complete- you are now ready to set the system in the previously dug hole. With the help of 1 or 2 people- lift the system into the center of the hole.



9. At this point, **ensure** the Trampoline Is Level and add or remove soil under the legs as needed.

****TIP:** If you do not have access to a laser level- you can use a standard level and an 8' 2x4 board. Set the 2x4 at an angle across a corner section of the frame and place level on the board to ensure the section is level- rotate the 2x4 over the other corner sections to ensure the Trampoline is entirely level.



10. Begin backfilling the inside of the Trampoline Hole by placing excess soil at the base of the trampoline retaining wall.

****NOTE:** You will want to backfill to at least above the lower Frame support on the inside, and You **MUST** backfill the inside base first before backfilling the exterior of the hole. (See figure 9 on next page)

**** NOTE:** If you are installing this product on a **none TDU Trampoline** without lower frame supports- you will simply need to secure the top to screw base mounts to the frame, instead of all 4 screws, **however** you will be required to backfill half way up the panels- compacting the soil/gravel on the inside creating a bowl-shaped hole- **PRIOR** to backfilling the exterior. Without this step- the Wall will not hold at the base. (see online instruction for more details)



Figure 9

11. Once the interior backfill is shaped and compacted around the base of the frame, and level in the center- you can now begin backfilling the exterior of the hole (the space between the outside of the retaining wall and the native soil)

****TIP:** We recommend water settling each 1ft lift to ensure the soil settles and compacts into place as you work on the backfill.



****NOTE:** Do not use a tractor to drive around the trampoline to compact the soil- and be cautious using a jumping jack- as excessive compaction force can potentially damage the Trampoline Frame, or push it out of round.



12. Be sure to backfill evenly around the trampoline frame- by filling in 1ft. lifts all the way around the trampoline, and then adding the next 1ft. lift all the way around the trampoline until complete.



13. With the interior and exterior of the hole properly backfilled and compacted- you are now ready to install the jumping mat, springs, and Vented safety pad.

**Please refer to your VPS Trampoline Installation Manual at Step 10 for Jumping mat and vented pad installation instructions.

**If you have purchased the optional enclosure net system- at this point-please refer to step 3 of the Net system instructions, to install the Enclosure Net prior to completing the trampoline installation.

For additional questions, installation assistance, or installation questions- please visit or downloads section online:

www.trampolinesdownunder.com

or contact us via email
info@tdu1.com



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1584S. 580 E.
American Fork, UT 84003