



Thank you for your purchase! We hope your family enjoys our products as much as we do!

Our Patented Ground Level Trampoline Products have been engineered with safety, durability, and performance in mind. Please read this information thoroughly before installation, and be sure to visit us online for more installation tips and videos.

ENCLOSURE NET PARTS LIST

- 8 Enclosure Base poles
- 8 Enclosure Top poles
- 16 Pole Foam Sleeves
- 8 Net ring top tubes
- 8 Net ring foam sleeves
- Bolt set (32)
- Nut and Washer set (32/32)
- Enclosure Net

Things You Will Need

- Step ladder
- Crescent Wrench or ½” wrench
- Suggested 2nd person to assist.

**Note: If you are installing this enclosure on a GEN1 Trampoline - you will need a

Drill and ½” drill bit to drill pilot holes Through the top frame to attach the Base poles.

Instruction Steps

1. First place out all parts on a flat open surface, grouping similar components together to ensure you have all the items listed on the parts list.
2. Start by selecting the Enclosure Base Poles. These are the poles with a sharp bend at the clamp end, and a straight necked down receiving end with a quick release button.

**Note: if the Pole foam sleeves have not previously been installed- do so now.



3. Take each Enclosure Base Pole and install each leg onto the frame of your VPS Trampoline, securing with the provided bolts, washers, and nuts.



****NOTE:** If you have a GEN1 Trampoline you will need to drill the holes into the frame prior to this step. In this-case place the leg clamp to the left of each trampoline frame joint- in between the spring holes- and mark the holes to drill.

4. With all 8 base poles secured to the Trampoline Frame- Select the 8 Enclosure top poles and slip them over the quick release button, but depressing the button, as you slide the pole over the tapered end of the base poles.



5. With all 8 base and top poles installed on the frame of the trampoline, you are now ready to start building the Enclosure Net Top Ring by selecting the Net Ring Top Tubes, and slipping them together- lining up the holes with the quick release buttons, and completing a circle.

****NOTE:** You must be sure to thread the Enclosure Net top poles through the enclosure net vinyl loops **BEFORE** you complete the net ring top tube circle.

6. With the Enclosure Net attached to the top ring assembly, lift the ring assembly and place on the enclosure top pole clamps. Secure the top ring to the pole clamps by using the 16 provided bolts, washers, and nuts.

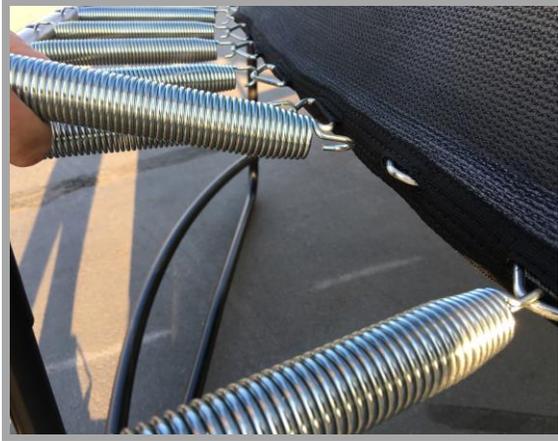


7. If your TDU Trampoline has previously been installed in the ground prior to installation skip to step 9.
8. If you have not yet installed the jumping mat- install the mat utilizing 1 spring every 5 holes to hold it in place.



9. With the mat in place, (completely from a previous install, or partially from step 8)- you are now ready to attach the net base to the Spring Rings of the jumping mat.

****Note:** Some customers prefer to leave the vented pad off since the net will prevent kids from landing on the springs- however if you choose to install the Vented pad- set the pad loosely on the springs at this point- not securing it in place- but allowing it to rest on the springs to be secured once the Net is attached to the spring rings of the jumping mat.



10. Begin by slipping a Spring Ring (the spring attachment on the jumping mat) through a slot in the Enclosure Net that lines up with the ring- and proceed around the entire Trampoline.

****NOTE:** If all of your springs are attached due to a previous installation- just simply lift the pad and remove one spring at a time, and slip the spring ring through the net slot and replace the spring. Do this one at a time for all 104 springs.



11. If you have elected to leave the vented pad off of your trampoline- you are now finished with the Enclosure Net installation- (see figure 8)



Figure 8

****Note:** Should you want to leave the Vented pad on, Secure the pad to the frame by slipping the springs through the spring loops on the pad, and connecting the rear clips in the buckle system.



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TDU ENCLOSURE NET
INSTRUCTIONS

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