



BLEND DOOR - USA

4th Generation 09-19 Dodge Ram Installation Instructions

All doors are self-explanatory, except the recirk door. **The actuators do not have a timing. They turn continually in both directions. The dials on the dash tell them what to do. We do not sell actuators, but please read our research on them on our front page.** The recirk door strip's out the plastic key. The plates are designed to take the place of the stripped area. The plate with no key is used as a template from the outside of the door. Insert the plate on the outside wall and push it up till the sides are touching the angular walls to drill the holes through for the screws. We used vice grips to hold the plate to the door, so there is no chance of drilling through your hand holding the door. **DO NOT DRILL THRU YOUR HAND!**

After you have the 3 holes in, you must cut the stripped portion off the top of the door so our plate can be mounted flush. We never intended to use both plates but some customers have reported back that they used both plates to sandwich the plastic and it fits great. (That will be left up to you.)

Be sure to put the heads of the screws out so it will fit back in the housing!!!

If you have further questions email contact@blenddoorusa.com or call 810-366-0185. (MICHIGAN EST.)

Thank you for choosing BLEND DOOR USA! GO USA!!

An Important Note on Door Actuators

Blend Door-USA strongly recommends that you only use OEM actuators. Based on customer feedback, nearly all actuator failures were due to using **aftermarket actuators**. For more information visit the link below:

<https://www.blenddoorusa.com/pages/note-on-actuators>