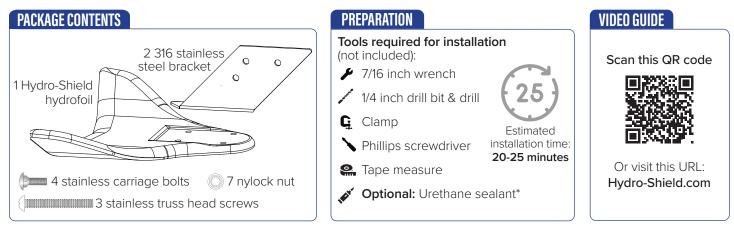
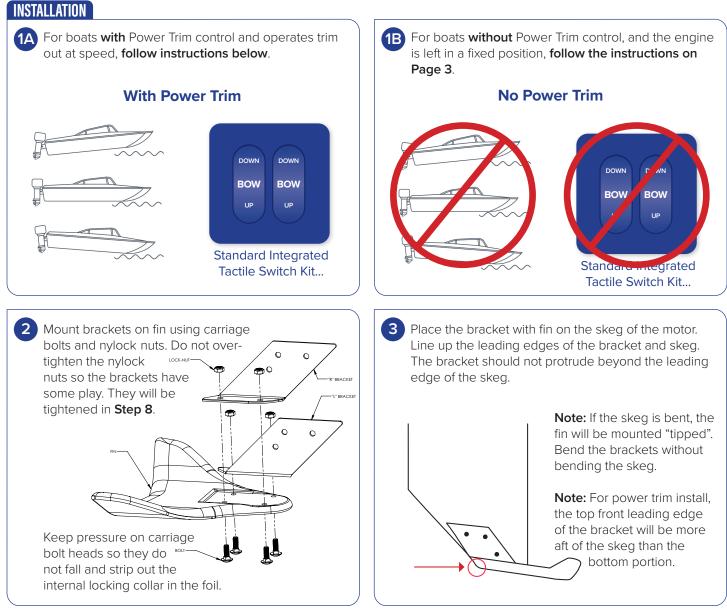


R35 and R45 Standard Size

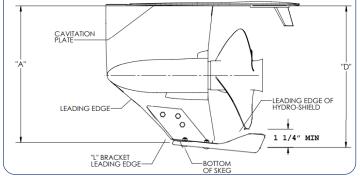
Questions: Hydro-Shield.com Email: Info@Hydro-Shield.com Phone/Text: (302) 650-4326



\* If the motor's lower unit is left in the water all the time, urethane sealant should be used between the stainless steel bracket and skeg. This will reduce electrolysis between the stainless bracket and the aluminum skeg. Note the zinc anode mounted to the cavitation plate or other part of the engine should be kept in good condition to control electrolysis with stainless steel used in the motor.



4 Use a tape measure to verify dimensions "A" and "D," with the "D" measurement being 1/2 inch greater than "A." Rotate propeller to check for clearance (the minimum distance between the prop and Hydro-Shield is 1 1/4 inch).



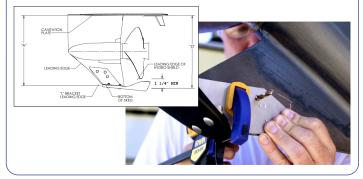
6 Use the holes in the bracket as a template. Drill top aft hole first. Affix truss bolt and nylock nut.



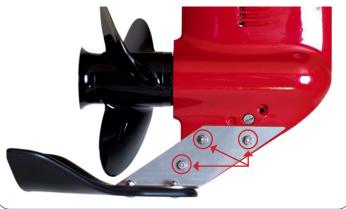
5 After clearance has been verified, use a clamp to hold brackets and Hydro-Shield in place.



Check measurements "A" and "D" have maintained proper alignment before drilling second top hole. Affix bolt and nylock nut. Then drill third hole and affix bolt and nylock nut. If using Urethane sealant, do not apply until you have confirmed fitment by fastening screws.



8 If installed bolt threads extend beyond the nylock nut, cut off excess threads to prevent cavitation, reduce drag, and improve performance.



9 Tighten all screws and bolts that secure the brackets to the skeg and to the fin to complete installation. Confirm nylock nuts are tight before boating. Check tightness after first outing.



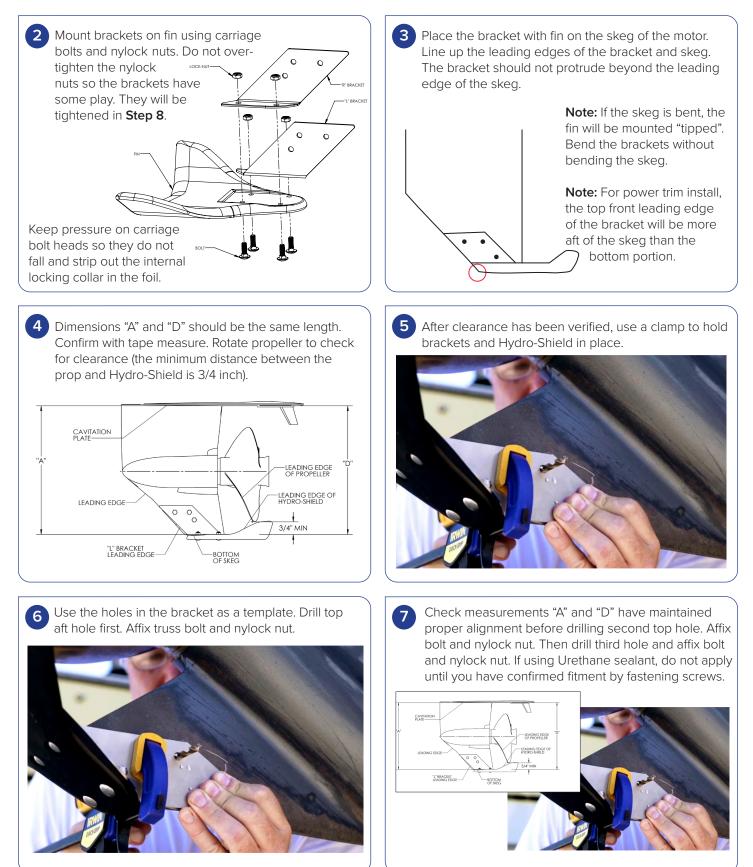
**Note:** If you accidentally followed No Power Trim install and have Power Trim the rear bolts on the Hydro-Shield can be spaced down to add the 1/2 inch angle to regain top speed by placing washers between the hydrofoil and the back of the brackets. Longer carriage bolts would be required (½ 201¼).

## In case of underwater strikes to your Hydro-Shield:

If the brackets become bent from a hard hit, remove the brackets from the skeg and straighten before reinstalling. Pressure is maintained on the carriage bolt heads so they do not drop and strip out the foil's internal locking collar.

## **NO POWER TRIM INSTALLATION**

For boats without Power Trim control, and the engine is left in a fixed position.



Please refer to Page 2 for Steps 8 and 9.