

## L80 SERIES SAFETY KEY COMPONENT INSTALL SHEET

### INTRODUCTION

This document is to be used for installing safety key components for treadmills manufactured 10/2011 until present.

### TOOLS REQUIRED

- Flat head screwdriver
- Dowel (approximately 16" long)

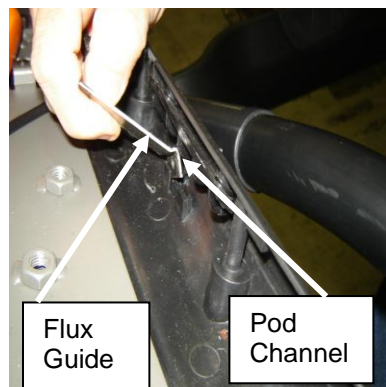
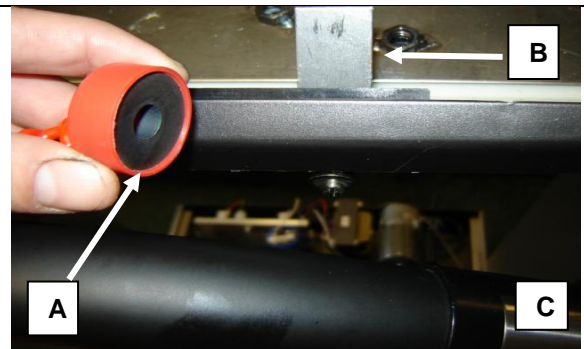
### ACTIVITY/PROCESS

The magnetic safety key assembly consists of three parts as indicated.

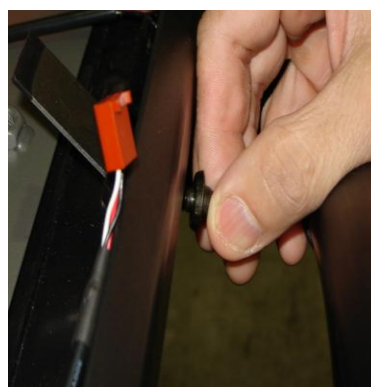
- A. Safety Key (Part# 71019)
- B. Flux Guide (Part# 70821)
- C. Magnetic Stud (low profile) (Part# 70716)

To install this assembly proceed with the following steps:

1. UNPLUG the treadmill.
2. Remove upper display assembly.
3. Slide the Flux Guide into the channel inside the High Tech Entertainment Center. (Refer to **Figure 1**)
4. Insert the Magnetic Stud through the access hole and hand-thread it onto the Flux Guide. (Refer to **Figure 2**)
5. Tighten the Magnetic Stud with a flat head screw driver. Make sure Flux Guide is positioned as shown in **Figure 3**.
6. Install new Magnetic Safety Key.



**FIGURE 1**



**FIGURE 2**



**FIGURE 3**