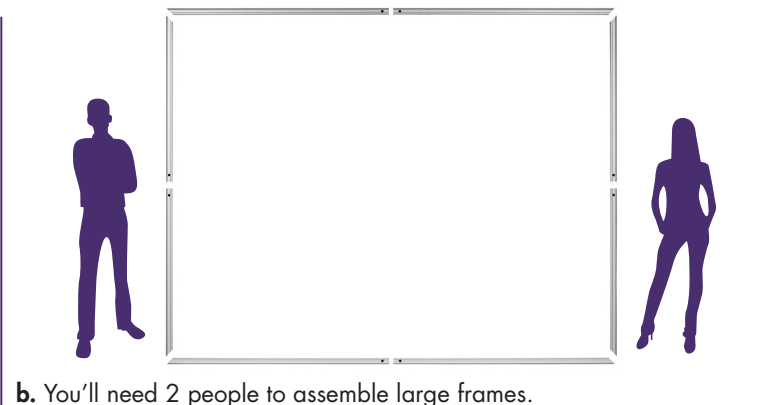


## First - Build the Bottom Half

### 1. Lay Out Your Pieces:

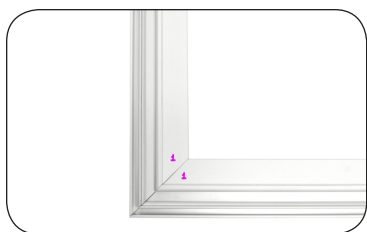


a. We recommend to begin build on flat, soft surface.



b. You'll need 2 people to assemble large frames.

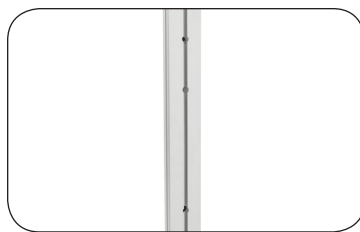
### 2. Locate the Bottom and Side Extrusions:



a. See colored numbers on each extrusion piece.  
b. Match like colored numbers together. (e.g. 3-3, 4-4).



c. **Note:** Bottom extrusion(s) will have holes for feet type: **Vail** or **Aspen Flat Feet**.

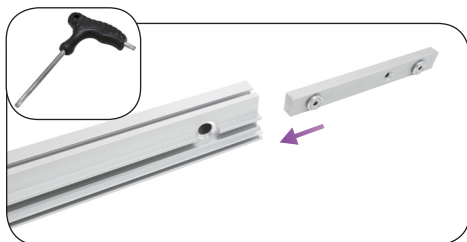


d. **Note:** Side extrusions will have holes toward bottom for feet type: **Yeti** or **Aspen Side Feet**.

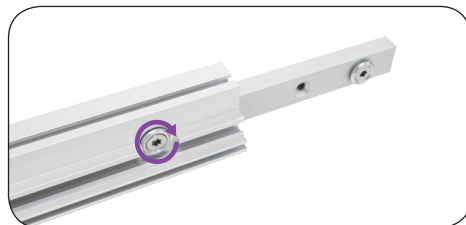


e. **Note:** Frames 9 feet or wider will have at least 2 bottom extrusions that need to be connected together.

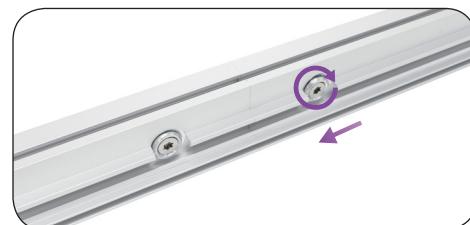
### 3. FOR FRAMES 9 FT or WIDER or for CUSTOM CUT. Smaller frames, Skip to #4. Attach Split Connectors to Bottom Extrusions:



a. **Split Connector:** Remove the screw and insert split connector into one end of the extrusion.

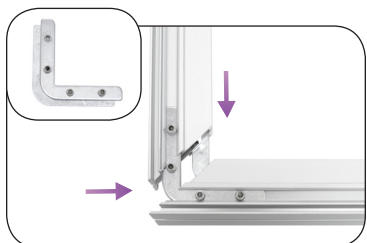


b. Tighten screw to lock it into place. Remove the remaining screw from the connector.

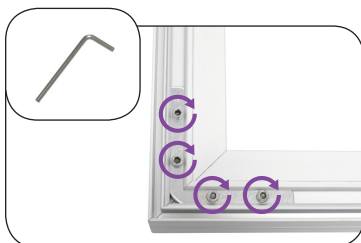


c. Then slide the other extrusion onto split connector. Make sure extrusions are flush and tighten the screw to secure connection.

### 4. Attach Corner Connector:



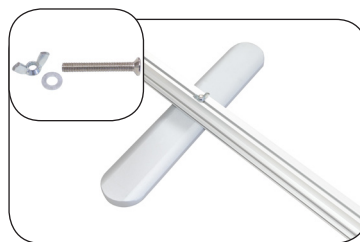
a. **Corner Connector:** Align front lock plate with back pressure plate, back-to-back.  
b. Slide the aligned pieces into the slot of extrusion.



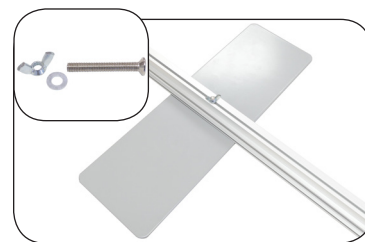
c. Then slide adjacent extrusion onto the Corner Connector.  
d. Tighten screws with included 3mm allen wrench.

## Next - Add the Feet

### 1. Attach Vail or Aspen Flat Feet:



a. Remove wing-nuts from bolts.

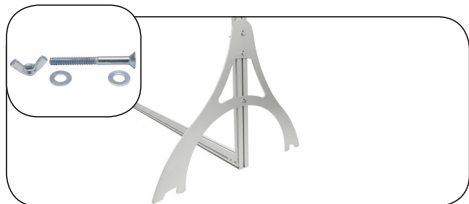


b. Align feet holes with holes on bottom extrusion.

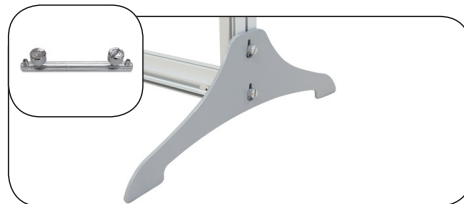
c. Replace wing-nuts and tighten by hand or use allen key provided.

## Next - Add the Feet

### 2. Attach Yeti or Aspen Side Feet:



- Remove wing-nuts from bolts.
- Align foot holes with holes on each side extrusion.
- Replace wing-nuts and tighten by hand.



- Slide the groove bracket w/screws into the groove of the frame.
- Position a few inches above bottom. Tighten slightly with **2mm allen wrench**, to hold in place.
- Attach foot onto screws. Tighten securely.

### 3. Now Stand the Frame on its Feet:



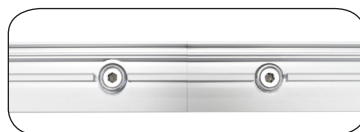
## Last - Build the Top Half

### 1. Locate the Top & Side Extrusions:



- See colored numbers on each extrusion piece.
- Match like colored numbers together. (e.g. 3-3, 4-4).
- Note: Frames taller than 9' or custom cut will have at least 2 side extrusions that need to be connected together. (See directly below #2.)

### 2. Attach Split Connectors to Top Extrusions:



**FOR FRAMES 9 FT or WIDER ONLY or CUSTOM CUT.** Smaller frames, Skip to #3.

### 4. Attach Split Connectors to Side Extrusions:



### 3. Attach Corner Connectors:



Frames 8 ft or smaller, you're done.

### FOR FRAMES 9 FT or TALLER ONLY or CUSTOM CUT

- Follow directions for Center Connector in the Bottom Half directions.
- Insert Center Connector into channel in side extrusions.
- With 2 people holding each side of the top half, attach top half to bottom half of frame.

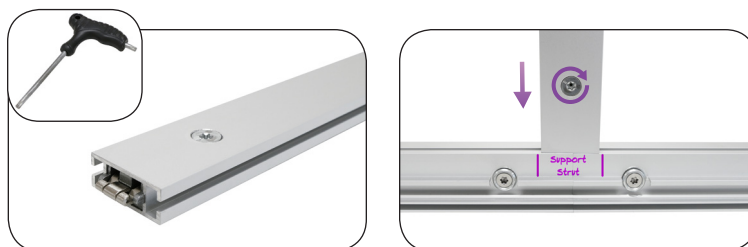
## Extra Last Step: Make and Attach Support Strut - FOR FRAMES 9 FT or WIDER ONLY

### 1. Locate the 2 Aspen 40C Extrusions & Center Connector:



- Note:** These extrusions are slender and smooth on both sides with 1 hole on each end.
- Remove screws from Center Connector.
- Insert Center Connector and align holes with holes on extrusion.
- Repeat to connect other extrusion to make one long piece.

### 2. Attach Support Strut to Frame:



- End Lock is already attached to opposite ends of Support Strut.
- Find "Support Strut" label marked on the top and bottom extrusions.
- Align Support Strut within marked lines, and insert End Lock into top and bottom grooves of frame.
- Tighten screws with **torx key** to secure connection.