

# **Pure Blue**

Reverse Osmosis Water Purification System

This is for the set of PRE and POST replacement filters for the Pure Blue Reverse Osmosis system. It is recommended that these filters be changed out every year to ensure the highest quality filtration.

# Reverse Osmosis Pre & Post Filter Change Instructions

## **Preparation**

Place either towels or paper towels directly underneath the system to catch any remaining water. \*If you are changing the MEMBRANE, you must install your new membrane before installing your Pre and Post filters.

\*The Pre and the Post filters for the Pure Blue Reverse Osmosis System are the same type of filter. They are both Pure Blue Standard 12" filters, and there is no designation for which is PRE and which is POST.

\*Remove the yellow cap from your new filters before you begin.

# 1) Shut off the water

- a. Locate the shutoff valve for the **FEED** and turn it **OFF**.
- b. Locate the shutoff valve for the TANK and turn it OFF.





# 2) Release the pressure in the system

- a. Open the spigot until it stops dripping.
- b. Close spigot when the drip stops.

### 3) Remove the Old Filters

a. REMOVE the filter by turning it CLOCKWISE until the filter is clear of the manifold.



# 4) Begin the flushing procedure

- a. Temporarily install the first new filter onto the **POST** filter slot.
- b. **OPEN** the spigot (on top of the sink), then **OPEN** and close the tank (3 sec. intervals) until the water consistently runs clear
- c. Once the water runs clear, close the **TANK**, and wait for the water to stop dripping. Once it has, turn the spigot **OFF**.



- d. Remove the newly flushed filter from the POST filter slot (See step 4) and reinstall it on the PRE filter slot.
- **e.** Install the second new filter onto the **POST** filter slot, then repeat steps b and c leaving the spigot **ON** instead





### 5) Pressure Test the system

- a. With the spigot ON, and the tank OFF, and all filters installed, turn the FEED back ON. \*You should begin to see water trickling out of the spigot, intermittent at first, then a constant trickle.
- b. Once proper flow has been confirmed, turn the spigot back OFF.
- c. Let the system pressure up for 10 minutes, checking thoroughly for any leaks
- d. If no leaks have been detected after 10 minutes under pressure, OPEN the tank, and complete the final flushing procedure.

### 6) Final Flush

- a. Let the tank FILL for approximately 1 hour, then OPEN the spigot and drain the tank completely out (or until the stream of water returns to a steady trickle)
- b. After the system has drained, turn the spigot back **OFF**, let the tank fill up **AGAIN** (approximately one hour).
- c. Your Pure Blue Reverse Osmosis Water Purification system is ready to be used again!



<sup>\*\*</sup>Following a filter change, the water from your spigot may appear slightly cloudy due to air remaining in the system. This water is completely safe to drink and will return to normal clarity within a few days. For any issues regarding filter changes, please reach out to our Technical Support department at (877) 534-5837 ext. 7