



| Technical Data   |                        |                    |                         |                     |                       |                          |
|--|------------------------|--------------------|-------------------------|---------------------|-----------------------|--------------------------|
| Properties   | Panel Density          |                    |                         | Unit                | Standard              |                          |
|  | 115                    |                    | 180                     |                     | Unit                  | Stanuaru                 |
| Compressive strength (perpendicular <sup>1)</sup> / parallel <sup>2)</sup> to plane)   | <sup>1)</sup> 218      | <sup>2)</sup> 116  | <sup>1)</sup> 464       | <sup>2)</sup> 305   | PSI                   | EN 826                   |
| E-Modulus compression (perpendicular <sup>1)</sup> / parallel <sup>2)</sup> to plane)  | <sup>1)</sup> 9718     | <sup>2)</sup> 6527 | <sup>1)</sup> 17115     | <sup>2)</sup> 15370 | PSI                   | EN 826                   |
| Bending strength (t=15 mm, welding lines lengthwise)   | 218                    |                    | 449                     |                     | PSI                   | EN310                    |
| Bending strength (t=15 mm, welding lines crosswise)  | 174                    |                    | 363                     |                     | PSI                   | EN310                    |
| Transverse tensile strength (perpendicular to plane)   | 275                    |                    | 435                     |                     | PSI                   | ASTM C297                |
| Vicat softening temperature 1 (on the welding lines)   | -                      |                    | 212                     |                     | °F                    | EN ISO 306               |
| Vicat softening temperature 2 (between the welding lines)  | -                      |                    | 163                     |                     | °F                    | EN ISO 306               |
| R-Value per Inch   | 4,0                    |                    | 3,43                    |                     | (hr.ft2°F/<br>BTU.in) | EN 12667                 |
| Therm. Expansion coefficient - Thickness direction - Length / Width (range -68°F to + 140°F)   | 69,3<br>74,6           |                    | 67,8<br>69,3            |                     | 10 <sup>-6</sup> /K   | DIN 53752                |
| Vapor resistance factor  | 20 perms at 3/4"       |                    | 0.9 perms at 3/4"       |                     | S <sub>d</sub>        | ASTM E96                 |
| Resistance to axial withdrawal of screws <sup>3)</sup> - Screw-in depth 15 mm - Screw-in depth 20 mm - Screw-in depth 30 mm - Screw-in depth 40 mm | 43<br>65<br>105<br>141 |                    | 90<br>117<br>187<br>243 |                     | Р                     | EN 320<br>(referring to) |
| Building material class / Fire behavior  | B2 <sup>4)</sup>       |                    | B2 <sup>5)</sup>        |                     | -                     | DIN 4102                 |
| Recycling PET Ratio*   | 95                     |                    | 95                      |                     | %                     | -                        |
| Absorption of water (after 7 days water storage)   | Ca. 2,0                |                    | Ca. 2,0                 |                     | Vol%                  | Internal                 |
| Swelling in thickness (after 7 days water storage)   | < 0,5                  |                    | < 0,5                   |                     | %                     | Internal                 |

<sup>\*</sup>Note: no halogenated blowing agents are used, nor HBCD. <sup>1)</sup> Tested on 60mm <sup>2)</sup> Tested on 10mm













## **Advantages**

- $\sqrt{\phantom{a}}$  Efficient thermal break
- $\sqrt{\phantom{a}}$  Excellent mechanical strength
- $\sqrt{}$  High compressive strength
- √ Breathable material
- $\sqrt{\phantom{a}}$  Permeable to water vapor diffusion
- $\sqrt{}$  Lower thermal conductivity
- $\sqrt{\phantom{a}}$  Optimal insulation properties
- $\sqrt{\phantom{a}}$  Lightweight and cost-effective composite structure









"The information provided is based on current knowledge and experience. This data sheet may become invalid and we reserve the right to make changes to designs and processes as we continually improve quality. Processing instructions including full system component details should be adhered to. Visit partel.com for the most up to date information"





