

Assembly Instructions for Vinyl Swing Arbor

#VSA900



To avoid personal injury or damage to your Arbor, assembly requires 2 people.

Tools Needed

Hammer
(2) 1/2" Wrenches
Cordless Drill/Screwdriver
with Square Drive Bit

Package Contents

1 Top
2 Sides
4 Braces
1 Hardware Package
4 End Caps
15 Top Slats

Hardware Package

1 Template for Top Slats
2 3/8" NY-Glide
8 Vinyl Hole Plugs
8 5/16" Flat Washers
8 1" Screws
4 4" Screws
30 2" Screws
16 5/16" Flange Nuts
16 5/16" x 4 1/2" Allen Head Bolts

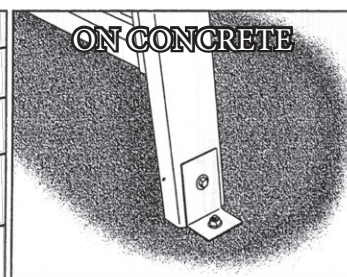


RECOMMENDED ANCHOR METHODS

All arbors include
your choice of
anchor option



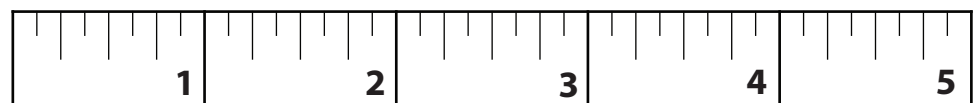
Use Simpson A-23
4 - 1" Screws per post



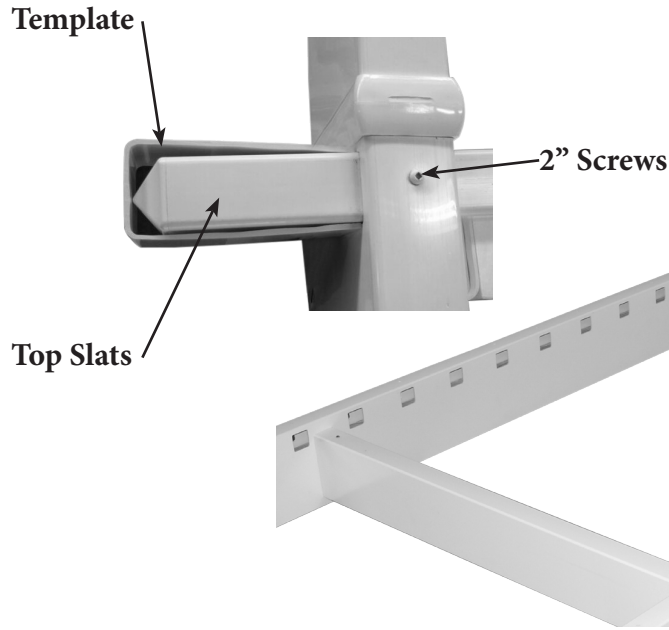
Use Simpson A-24 at each Post
5/16" x 1 1/2" Lag Bolts



4 Stainless Steel Anchors
4 Lag Bolts

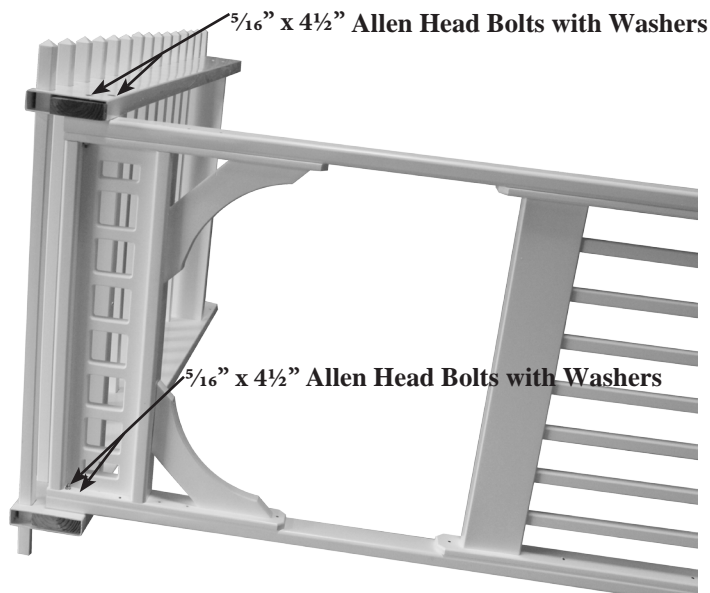


Use to measure bolts



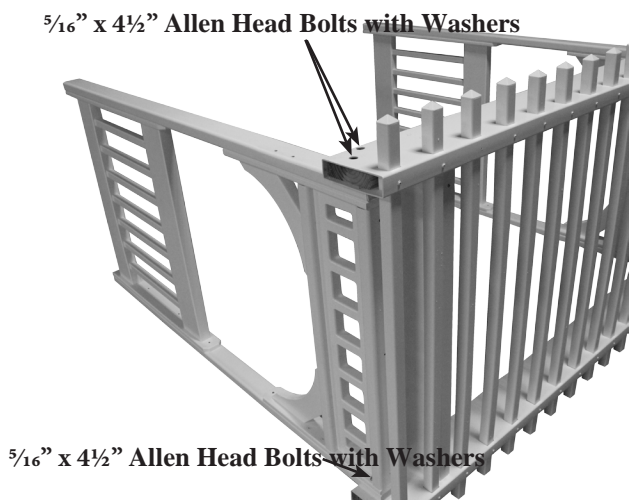
Step #1

First, slide a top slat into the pre-routed hole. Using the template provided, position the Top Slats and fasten using 2" Screws. (see insert) Second, Fasten all the top slats.



Step #2

Fasten one side of the Arbor to the Top using $\frac{5}{16}$ " x $4\frac{1}{2}$ " Allen Head Bolts and $\frac{5}{16}$ " Washers.

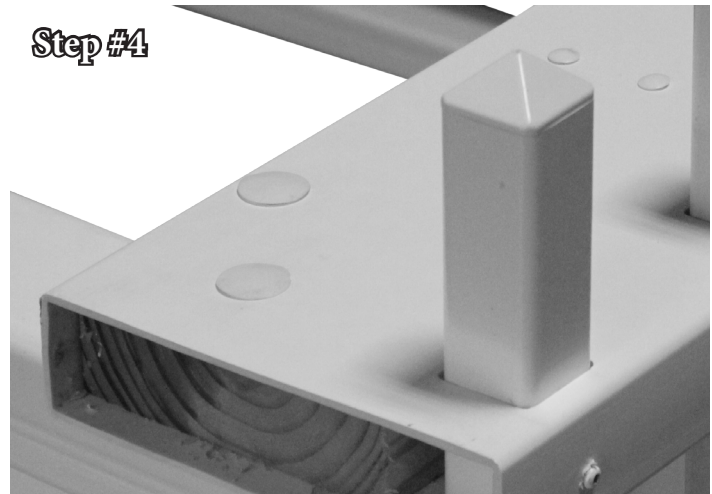


Step #3

Repeat Step #2, then set the Vinyl Swing Arbor Upright.

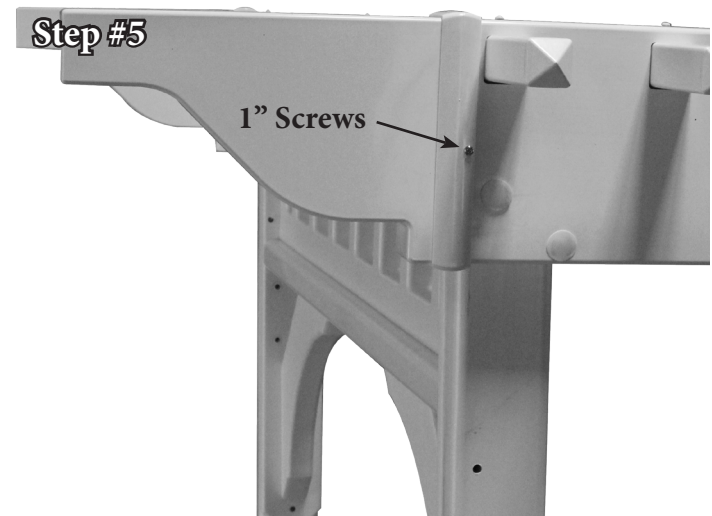
Step #4

Install the Vinyl Hole Plugs. (A Hammer may be needed. Tap lightly on the plug.)



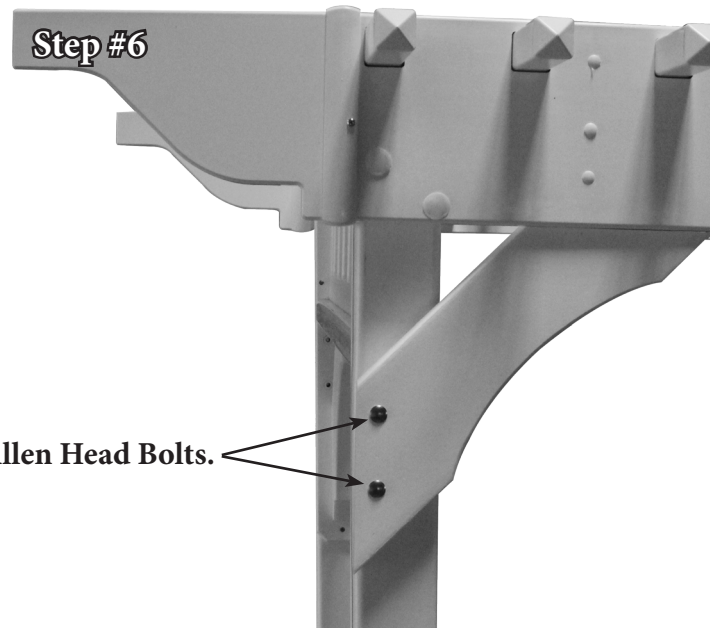
Step #5

Fasten the EndCaps using 2 - 1" Screws. (One Screw on each side.)



Step #6

Fasten all 4 - Braces to the sides of the Arbor, using $\frac{5}{16}$ " x $4\frac{1}{2}$ " Allen Head Bolts.



Step #7

Then use a Square to ensure the Braces are level and plumb with top. Using 3” Screws, fasten Braces to underside of Top Beam.



Step #8

Install the NY-Glide in the pre-drilled holes.

