



# INSTALLATION



## FORCE-MASTER SUPER DUTY TRUCK SCALE





**Panels** Rails



**Side View** 



Truck scale panels tied down & ready for delivery



Unloading at customer side

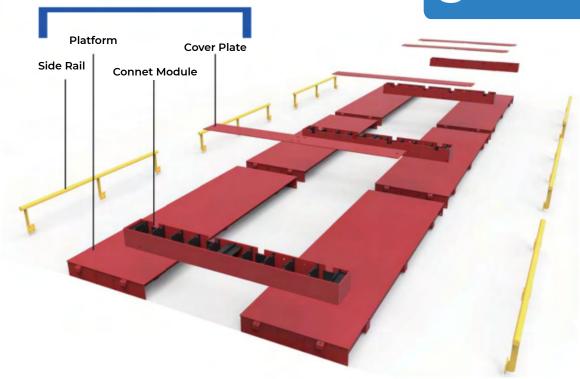






## INSTALLATION TIME





## INTELLIGENT STRUCTURE







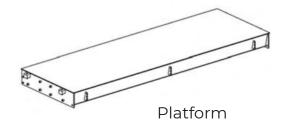
## **COMPONENTS**

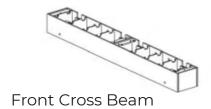
### Standard, Interchangeable & Modular design

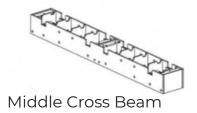
#### **Main Parts:**

- Platform
- Module





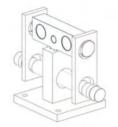




#### Option:



Rail Guard



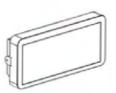
Load Cell



Single cable for indicator



Ramp



Indicator



Limit Block



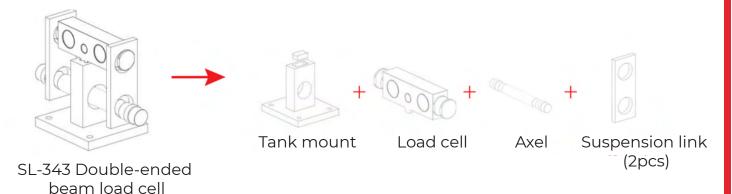
Frame



Junction Box



## Load cell tank mount Components.



## **Bolt Details:**











M16 Eyebolt (4pcs, For lifting)

Bolt for platform joint M24 x 70mm

Bolt for railway guard M12 x 70mm

Limit bolt M24 x 100mm

Suspension Bolt For Ramp M12

#### All accessories are packaged in beams.







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#### **Tools Required for Installation:**



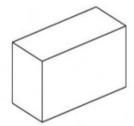
Folklift



Tape



Unload plate



Wood block



Wrench



Internal hexagonal wrench





Flat blade screwdriver



Hammer



Expansion bolt



Auto socket wrench



Crowbar



Chains (2pcs)



Spirit level



Churn drill



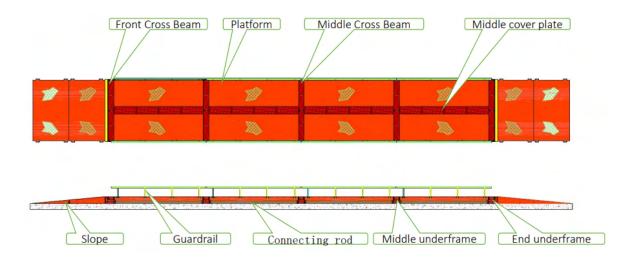




## **INSTALLATION**

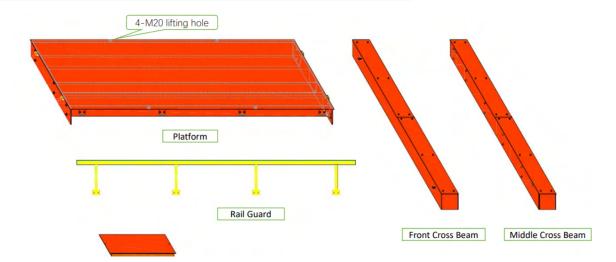
#### 1. Product Composition:

This Truck Scale consists of a weighing platform, a lower frame, and a slope, as depicted in the figure below.



#### 2. Composition of weighing platform:

It is composed of a weighing platform, cover plate, cross beam and guardrail, as depicted in the figure below.



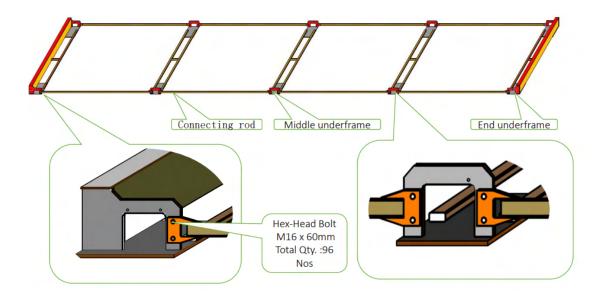




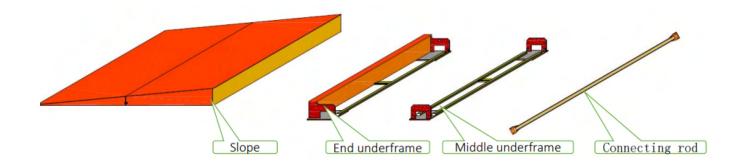
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#### 3. Composition of bottom frame:

The bottom frame consists of end underframe, middle underframe and pull rod.



The bottom frame consists of end underframe, middle underframe, pull rod and slope. (as depicted in the figure below)



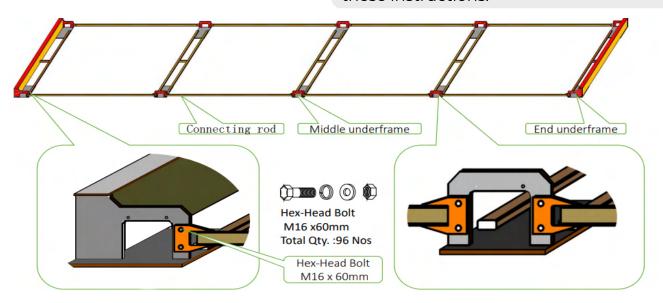




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#### **5. Bottom frame installation:**

First, position the end underframe, then install the pull rod, and subsequently, assemble the middle underframe as per these instructions.



#### 6. Scale platform assembly:

- **i.** Position the crossbeam onto the respective underframe, ensuring that both ends of the underframe are appropriately padded.
- ii. Elevate the scale platform from one end and fasten it using M24 \* 90 bolts.
- iii. Assemble accordingly.
- iv. Once all M24 bolts are threaded, securely tighten them using a torque wrench.



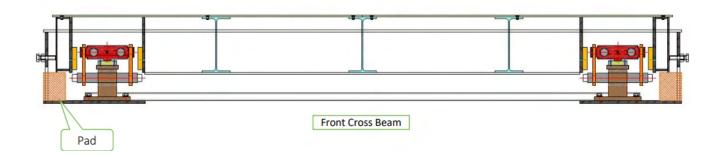


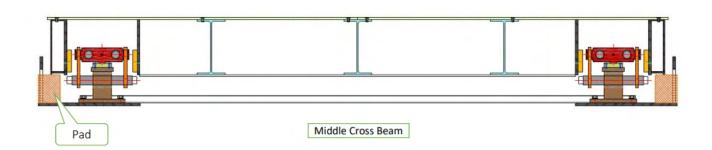


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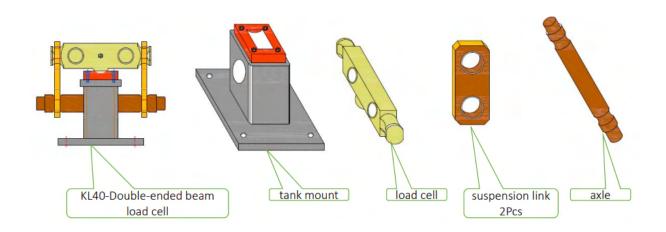
#### 7. Assemble the load cell:

See the figure below for sensor components.





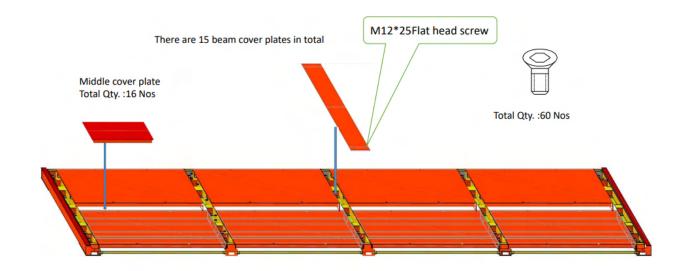
## 8. KI40 double end beam Composition of load cell:





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### 9. Lift with a jack and take out the skid:



## 10. Guardrail assembly:

